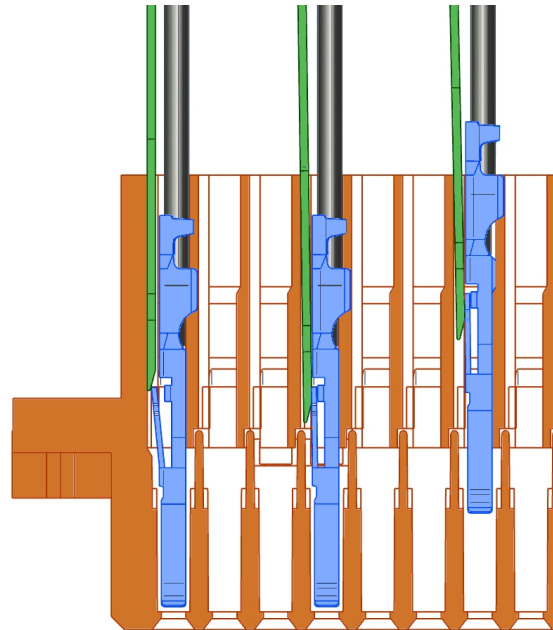
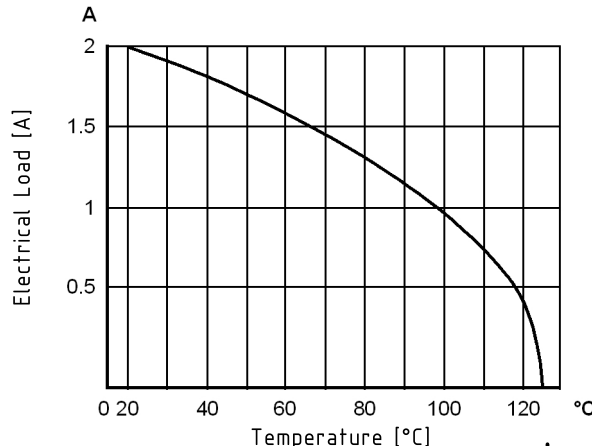


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HARTING DIN Signal female connector RoHS compliant				Installation of crimp contacts Fitting the crimp contacts After crimping the wires onto the contacts with the help of a crimping tool or an automatic crimping machine the contacts should be correctly oriented and inserted into the cavities of the connector moulding in the required configuration. They snap into position and are firmly held in place. A light pull on the wire assures the correct tensile strength of the contact. When using stranded wires with a gauge below 0.37 mm² an insertion tool is necessary. insertion tool part number: 09990000100 Removing the crimp contacts The removal tool is inserted into a slot on the side of the respective crimp cavity. This action compresses the contact retaining spring therefore the contact can then be easily withdrawn using a light pull on the wire. This action will cause no damage to the contact/wire which can be repositioned/refitted as necessary. The drawing demonstrates the crimp removal procedure (max. 5x). removal tool part number: 09990000101 																																																																															
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HARTING All rights reserved Department EL PD HARTING Electronics GmbH D-32339 Espelkamp Scale 1:1 Free size tol. Created by STORCK Inspected by LEHNERT Standardisation HOFFMANN Title DIN Signal female connector Type DS Number 09032100801 Ref. Sub. Date 2019-08-29 State Final Release Doc-Key / ECM-Nr. 100580120/UGD/000/C 500000157344 Rev. C Page 1/1																																																																																			
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DIN Signal female connector

RoHS
compliant



Installation of crimp contacts

Fitting the crimp contacts

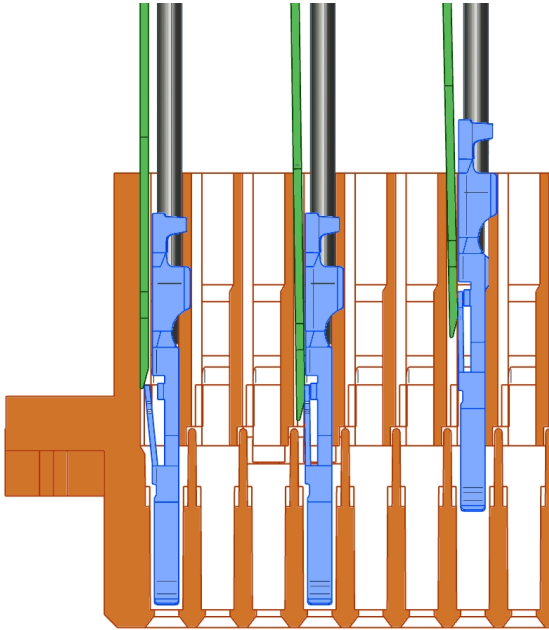
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insertion tool part number: 09990000100

Removing the crimp contacts

The removal tool is inserted into a slot on the side of the respective crimp cavity. This action compresses the contact retaining spring therefore the contact can then be easily withdrawn using a light pull on the wire. This action will cause no damage to the contact/wire which can be repositioned/refitted as necessary. The drawing demonstrates the crimp removal procedure (max. 5x).

removal tool part number: 09990000101



Insulator material

Material	PC (thermoplastics, glass fiber reinforcement 20%)
Colour	RAL 7032 (grey)
UL classification	UL 94-V0
Material group acc. to IEC 60664-1	IIIa (175 ≤ CTI < 400)
NFF classification	I2, F1

Contact material

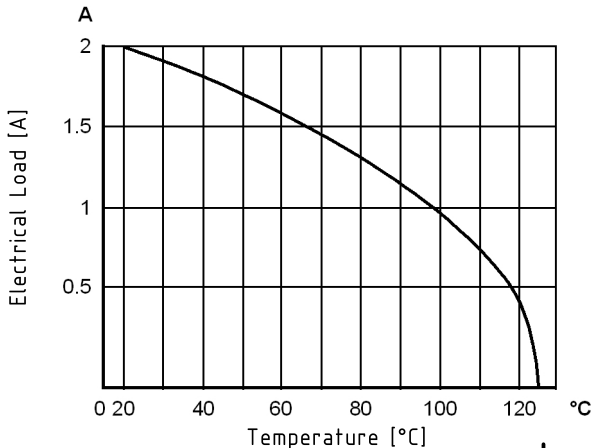
Contact material	Copper alloy
Plating termination zone	Ni
Plating contact zone	Au over Ni

Derating diagram acc. to IEC 60512-5 (Current carrying capacity)

The current carrying capacity is limited by maximum temperature of materials for inserts and contacts including terminals.

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Control and test procedures according to DIN IEC 60512-5



All Dimensions in mm
Original Size DIN A3

Scale
1:1

Free size tol.

Ref.

Sub.



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Department EL PD

Created by
STORCK

Inspected by
LEHNERT

Standardisation
HOFFMANN

Date
2019-08-29

State
Final Release

Title
DIN Signal female connector

HARTING Electronics GmbH

D-32339 Espelkamp

Type
DS

Number
09032100801

Doc-Key / ECM-Nr.
100580120/UGD/000/C
500000157344

Rev.

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