



Series 970 PowerTrip™ Connectors and Accessories
 Contacts and Tools
 Crimp Tools

HAND CRIMP TOOL AND POSITIONER FOR #12 AND #16 CONTACTS



A Crimp tool for use with size #16 and #12 Series 970 pin and socket contacts. Use with turret-type positioner 859-032. 9.75 inches OAL, 1.25 pounds.

B Positioner for use with size #12 and #16 contacts. Rotate turret head to blue position for #16 contact termination, yellow position for #12 contacts.

Figure	Wire Size	Part Number	Military Part Number
A	N/A	809-136	M22520/1-01
B	#16 - #20	859-032	M22520/1-02
B	#12 - #14	859-032	M22520/1-02

PNEUMATIC CRIMP TOOL FOR #8, #4 AND #1/0 CONTACTS



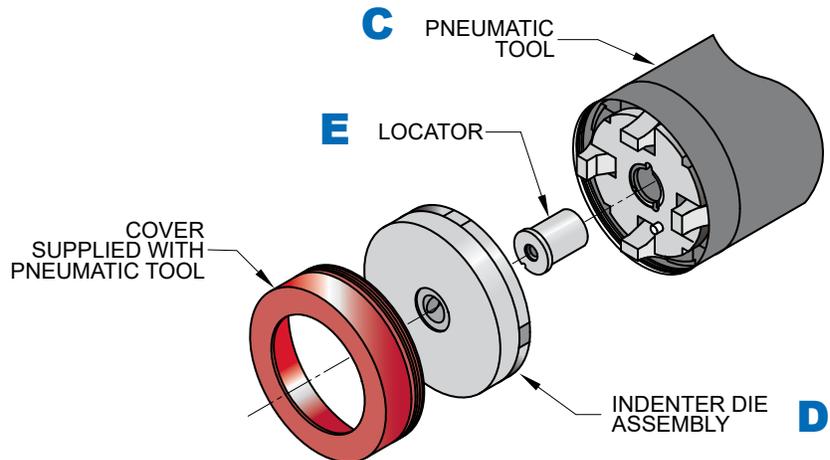
C Bench mount pneumatic crimp tool. Heavy duty, four-indent crimp termination. Attach to air supply with quick-disconnect fitting or install 1/4 NPT fitting into tapped port. 90-120 psi air supply. Requires die assemblies and locators, sold separately. Hand actuate with push-button valve trigger on handle. Steel with black wrinkle enamel coating. 13 inches overall length, 9.2 inches tall, 17 pounds (7.7 Kg).

D Indenter Die Assembly. Precision four-indent die with hardened tool steel indenters, stainless steel housing. Separate die assembly required for each contact size.

E Locator. Aluminum locator positions contact at correct depth for crimping. Separate locator required for each contact size.



Contact Size	Wire Size	Crimper (Fig. C)	Die Assembly (Fig. D)	Locator (Fig. E)
8	#10	859-025 M22520/23-01	859-026 M22520/23-02	859-173 N/A
8	#8		859-026 M22520/23-02	859-029 M22520/23-09
4	#4 - #6		859-027 M22520/23-04	859-030 M22520/23-11
1/0	#1/0 - #2		859-028 M22520/23-05	859-031 M22520/23-13



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