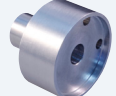
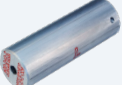
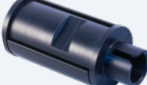
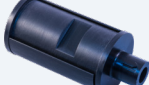


## Assembly Tools

| Assembly Tools |                     |            |                        |         |                          |              |              |                    |                        |             |
|----------------|---------------------|------------|------------------------|---------|--------------------------|--------------|--------------|--------------------|------------------------|-------------|
| Contact PN     | Inner Contact Crimp |            | Cable Shield Hex Crimp |         | Cable Shield Round Crimp |              |              | Key Alignment Tool | Ferrule Insertion Tool | Mating Tool |
|                | Tool                | Positioner | Tool                   | Hex Die | Tool                     | Positioner 1 | Positioner 2 |                    |                        |             |
| 858-003        | 809-015             | 859-101    | 809-129                | 859-007 |                          |              |              | 600-236            | 600-242                | 600-263     |
| 858-004        | 809-015             | 859-101    | 809-129                | 859-007 |                          |              |              | 600-235            | 600-242                | 600-264     |
| 858-005        | 809-015             | 859-101    |                        |         |                          |              |              | 600-236            |                        | 600-263     |
| 858-006        | 809-015             | 859-101    |                        |         |                          |              |              | 600-235            |                        | 600-264     |
| 858-009        | 809-015             | 859-101    | 809-129                | 859-007 |                          |              |              | 600-244            | 600-242                | 600-265     |
| 858-010        | 809-015             | 859-101    | 809-129                | 859-007 |                          |              |              | 600-243            | 600-242                | 600-266     |
| 858-014        | 809-015             | 859-101    | 809-129                | 859-007 |                          |              |              | 600-244            | 600-242                | 600-265     |
| 858-015        | 809-015             | 859-101    | 809-129                | 859-007 |                          |              |              | 600-243            | 600-242                | 600-266     |
| 858-028-01     | 809-015             | 859-101    | 809-129                | 859-007 |                          |              |              | 600-236            | 600-242                | 600-263     |
| 858-028-02     | 809-015             | 859-101    |                        |         | 809-134                  | 859-184-2    | 859-184-3    | 600-236            | 600-242                | 600-263     |
| 858-029-01     | 809-015             | 859-101    | 809-129                | 859-007 |                          |              |              | 600-235            | 600-242                | 600-264     |
| 858-029-02     | 809-015             | 859-101    |                        |         | 809-134                  | 859-184-1    | 859-184-2    | 600-235            | 600-242                | 600-264     |
| 858-030-02     | 809-015             | 859-101    | 809-129                | 859-007 |                          |              |              | 600-236            | 600-242                | 600-263     |
| 858-031-02     | 809-015             | 859-101    | 809-129                | 859-007 |                          |              |              | 600-235            | 600-242                | 600-264     |
| 858-035-01     | 809-015             | 859-101    | 809-129                | 859-007 |                          |              |              | 600-243            | 600-242                | 600-266     |
| 858-035-02     | 809-015             | 859-101    | 809-129                | 859-186 |                          |              |              | 600-243            | 600-242                | 600-266     |
| 858-037-01     | 809-015             | 859-101    | 809-129                | 859-007 |                          |              |              | 600-243            | 600-242                | 600-266     |
| 858-038-01     | 809-015             | 859-101    | 809-129                | 859-007 |                          |              |              | 600-244            | 600-242                | 600-265     |
| 858-038-02     | 809-015             | 859-101    | 809-129                | 859-186 |                          |              |              | 600-244            | 600-242                | 600-265     |
| 858-039-01     | 809-015             | 859-101    | 809-129                | 859-007 |                          |              |              | 600-244            | 600-242                | 600-265     |
| 858-042        | 809-015             | 859-101    |                        |         |                          |              |              | 600-233            |                        | 600-267     |
| 858-043        | 809-015             | 859-101    |                        |         |                          |              |              | 600-236            |                        | 600-264     |
| 858-045        | 809-015             | 859-101    | 809-129                | 859-007 |                          |              |              | 600-274            | 600-242                | 600-267     |
| 858-046        | 809-015             | 859-101    | 809-129                | 859-007 |                          |              |              | 600-235            | 600-242                | 600-264     |
| 858-047-01     | 809-015             | 859-101    | 809-129                | 859-007 |                          |              |              | 600-274            | 600-242                | 600-267     |
| 858-047-02     | 809-015             | 859-101    |                        |         | 809-134                  | 859-184-2    | 859-184-3    | 600-274            | 600-242                | 600-267     |
| 858-048-01     | 809-015             | 859-101    | 809-129                | 859-007 |                          |              |              | 600-235            | 600-242                | 600-264     |
| 858-048-02     | 809-015             | 859-101    |                        |         | 809-134                  | 859-184-2    | 859-184-3    | 600-235            | 600-242                | 600-264     |
| 858-049        | 809-015             | 859-101    | 809-129                | 859-007 |                          |              |              | 600-274            | 600-242                | 600-267     |
| 858-050        | 809-015             | 859-101    | 809-129                | 859-007 |                          |              |              | 600-235            | 600-242                | 600-264     |
| 858-051        | 809-015             | 859-101    |                        |         |                          |              |              | 600-236            | 600-242                |             |
| 858-052        | 809-015             | 859-101    |                        |         |                          |              |              | 600-235            | 600-242                |             |

| Inner Contact Crimp Tools                                                           |                                                                                     | Cable Shield Crimp Tools                                                            |                                                                                     |                                                                                       |                                                                                            |                                                                                       | Removal Tool                                                                          |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
|  |  |  |  |   |       |  |  |
| <b>809-015</b><br>(M22520/2-01)                                                     | <b>859-101</b><br>(K1906)                                                           | <b>809-129</b><br>(M22520/5-01)                                                     | <b>859-007</b><br>(M22520/5-45)                                                     | <b>859-186</b>                                                                        | <b>859-134</b><br>(GS206)                                                                  | <b>859-184</b>                                                                        | <b>859-049</b><br>(M81969/14-12)                                                      |
| Key Alignment Tools                                                                 |                                                                                     | Ferrule Insertion Tool                                                              | Mounting Pin or Socket Tools                                                        |                                                                                       | Contact factory for available alignment inspection tools for use with existing assemblies. |                                                                                       |                                                                                       |
|  |  |  |  |  |                                                                                            |                                                                                       |                                                                                       |
| <b>600-235, 600-243, &amp; 600-274</b><br>Socket contact                            | <b>600-236 &amp; 600-244</b><br>Pin contact                                         | <b>600-242</b>                                                                      | <b>600-264 &amp; -266</b><br>Socket Contact                                         | <b>600-263, -265, &amp; -267</b><br>Pin Contact                                       |                                                                                            |                                                                                       |                                                                                       |

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