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Altech



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Cylindrical Sensors

CYLINDRICAL INDUCTIVE PROXIMITY SENSORS

Altech Cylindrical sensors are available in diameters ranging from 8mm (.32 in.) to 30mm (1.18 in.) with sensing distances up to 15mm (0.59 in.). Most models feature nickel plated brass (BN) and stainless steel (SS). Both flush mount and nonflush mount sensors are available. Nonflush sensors have larger sensing distances than their flush mount counterparts. All Inductive sensors meet IP67 (NEMA1, 3, 4, 6, 12, 13) protection levels.

FLUSH MOUNT CYLINDRICAL SENSORS

Flush Mounted, sometimes called embedded or shielded sensors, have electromagnetic fields concentrated directly in front of the sensing heads and may be mounted directly onto metal mounting brackets or embedded directly into metal without causing a false output. **Figure 8** (located on page 7) also illustrates that on Cylindrical Flush Mount sensors there should be at least 1 diameter of distance between adjacent sensors, and no non-target metal surfaces should be less than 3 times the sensing distance Sn directly across from the sensing head. Also, two directly opposite sensors mounted in metal should be greater than 6 times the sensing distance apart.

NON-FLUSH CYLINDRICAL SENSORS

Sometimes called non-embedded or nonshielded, non-flush sensors have electromagnetic fields with a wide sensing angle and are unshielded (no metal surrounding the sensing head). Care must be taken to insure that no non-target metal comes in near proximity to the sensing head. Distances are demonstrated in **Figure 8**. Adjacent sensors should be separated by at least 2 times the diameter. Non-target metal should be at least 3 times the sensing distance directly across from the sensing head. Two directly opposite sensors should be at least 6 times the sensing distance apart.

OUTPUT CONNECTIONS

AC,DC – Normally Open (NO), and Normally Closed (NC). DC – Complementary output (NO/NC) available on some models.

OUTPUT CABLES

Cylindrical Sensors are provided with 2 meter PVC fixed cables. 5 meter PVC, 2 and 5 meter PUR cables are optional. *Consult Altech for more information.*

QUICK DISCONNECT CONNECTORS

Altech sensors are available in a wide selection of Quick Disconnect styles for DC circuits. Virtually any sensor can be custom manufactured with a Quick Disconnect connector. *Consult Altech for more information.*

Cylindrical Sensors (continued)

Quick Disconnect models are designed to be user-friendly and to simplify installation.

Please see the product specification for sensors with quick disconnect connectors and matching cable assemblies on pages **26-31** in the accessory section.

HOUSING MATERIALS

AC – Nickel Plated Brass DC – Nickel Plated Brass Stainless Steel

TIP MATERIAL

PBTB – Polybutelyne Terephthalate

Note: We have attempted to make this catalog as comprehensive as possible. However, not shown in this catalog are other Altech Proximity Sensors which are available. Details on request.

Selection Guide

Туре	Voltage	Flush (mm)	Non-Flush (mm)			
Short Body	Short Body DC 1.5 - 10 2 - 15					
Standard Series	Standard Series AC, DC 1.5 - 10 2 - 15					
Extended Sensing Rang	e DC	4-8	_			
Operating Voltages – AC, DC Cylindrical Style						
AC	AC 20 - 250VAC					
DC	DC 10 - 30VDC					
Operating Current- AC, DC Cylindrical Style						
AC		250 mA				
DC		120 mA	250mA			

Sensing Distances - AC, DC, Cylindrical Style Sensors

Sensor Wiring Systems – AC, DC Cylindrical Style

DC 2-Wire 3-Wire	AC	2-Wire		
	DC	2-Wire	3-Wire	

All specifications subject to change without notice or obligation

Introduction

The Inductive Proximity Sensor (IPS) is a solid state device that generates an output signal when metal objects are either inside or entering into its sensing area from any direction. No physical contact is required nor desired. IPS's work best with ferrous metals, however, they also work well with non-ferrous metals (aluminum, brass, copper, etc.) at reduced sensing distances, **see Figure 1**.

First introduced in the mid 60's, Inductive Proximity Sensors were designed as an alternative to mechanical limit switches for many applications. Initially, IPS's were made with housings similar in size and dimension to the limit switch, but had short sensing distances. Following very good results with these new devices, market pressure led to the development of larger sensors with increased sensing distances.

Inductive Proximity Sensors have no moving parts, operate very fast, are extremely reliable, require no maintenance and operate under extreme environmental conditions.

They typically interface with Programmable Logic Controllers (PLC) and personal computers with appropriate hardware and software. They also control relays, solenoids, valves, etc., up to their maximum output current.

Figure 1

Rated Operating Distance Correction Factors

Target Material	Correction Factor
Mild Steel	1.0 x Sn
Nickel Chromium	0.9 x Sn
Stainless Steel	0.85 x Sn
Brass	0.5 x Sn
Aluminum	0.45 x Sn
Copper	0.40 x Sn
Other Factors	

- Flat targets are preferable
- Targets larger than the sensing face may increase the sensing distance

Operation

FERRITE CORE Figure 2 WITH COIL HOUSING SENSOR CONFIGURATION METAL т OSCILLATOR DETECTOR OUTPUT OUTPUT Α 23288 CABLE R \times G 88888 E

An Inductive Proximity Sensor consists of an oscillator, a ferrite core with coil, a detector circuit, an output circuit, housing, and a cable or connector; see Figure 2. The oscillator generates a sine wave of a fixed frequency. This signal is used to drive the coil. The coil in conjunction with the ferrite core induces an electromagnetic field. When the field lines are interrupted by a metal object, the oscillator voltage is reduced proportional to the size and distance of the object from the coil. The reduction in the oscillator voltage is caused by eddy currents induced in the metal interrupting the field lines. This reduction in voltage of the oscillator is detected by the detecting circuit. In standard sensors, when the oscillator voltage drops below a present level, an output signal is generated.

OPERATING VOLTAGES

Most Altech Inductive Proximity Sensors are available in DC (10-30. VDC), AC (90-250VAC). Please refer to each product specification page for specific operating voltages.

OUTPUT CURRENT

Altech offers a range of IPS's with different output ratings from 5mA to 500mA. Please refer to each product specification page for specific output current.

OUTPUT CONFIGURATION

Outputs may be Normally Open (NO) or Normally Closed (NC).

DC Inductive Proximity Sensors are 3-wire. A 3 -wire DC sensor can be a NPN or PNP output transistor. If the output load is connected to the negative power source then a sensor with a PNP output transistor is required. A PNP sensor is also known as a source sensor. If the output load is connected to the positive power source, then a sensor with a NPN output transistor is required. A NPN sensor is also known as a sink sensor. Please see *Figure 3* for PNP and NPN electronic output circuits. AC Inductive Proximity Sensors are 2-wire devices, except when using a sensor with a metal housing where a third wire is available for connection to system ground.

HOUSING MATERIALS

Altech Inductive Proximity Sensors use a variety of metallic housing materials. Please refer to each product specification for specific information on housing materials.

CONNECTIONS

Altech offers Inductive Proximity Sensors that feature either 2 meter fixed PVC cable or a variety of quick disconnects. All quick disconnect models require an optional matching cable assembly. Custom cable lengths and material choices are also available. For more information, please refer to each product specification or the cable assemblies section on page **26-31**.

FLUSH MOUNT AND NON-FLUSH MOUNT

Flush Mount sensors are sometimes called Shielded or Embedded. A metal band surrounds the sensing head which contains a coil wound around a ferrite core as in *Figure 4*.

The resulting electromagnetic field is directed in front of the sensor face. Flush sensors have a narrow sensing field which may be desirable in certain applications. In a Non-Flush (Nonshielded or Non-embedded) sensor; *Figure 4*, there is no metal band and the resulting electromagnetic field lines are much wider than the sensor face. Non-Flush sensors have a larger sensing distance than Flush sensors.

OTHER CONSIDERATIONS:

SENSORS IN SERIES AND PARALLEL

Sensors may be wired in series or parallel. Refer to page **7** for more information.

Altech



Figure 4

SENSOR ELECTRO- MAGNETIC FIELD Flush Installation







Operation (continued)



PROTECTION (Electrical)

Most of the Inductive Proximity Sensors Altech offers have short circuit, overload, reverse polarity, and wire break protection. Please refer to the Technical Glossary pages **32-33** and the product specification for more information.

PROTECTION (Sensor Housing)

All Altech sensors are rated in accordance with IEC Publication 529, which describes degrees of protection that enclosures or sensor housings are designed to provide, the degree of protection is indicated by two letters (IP) and two numerals for additional information see the product specification and page **34**.

All Inductive sensors meet the following shock and vibration requirements: 30g's/11ms, and 10-55 Hz/mm.

SENSING DISTANCE

There are several sensing distance definitions used in industry. The nominal sensing distance (Sn), is the conventional quantity to designate the operational distance. It is specified in the ordering pages, and does not include variations in production tolerances, supply voltage tolerances, and ambient temperature tolerances.

A standard target used to specify sensing distance is a square piece of mild steel having a thickness of 1mm (0.04 in.). The sides of the square are equal to the diameter of the circle inscribed on the sensor face or three times the rated operating distance Sn, whichever is greater.

The assured operation distance (Sa) is the smallest useful sensing distance which guarantees operation under variations in temperature, voltage and manufacture. It is given as 81% of Sn. See *Figure 5*. 0<Sa<.81 Sn. The effective sensing distance (Sr), is measured at nominal supply voltage and nominal ambient temperature and takes into account manufacturing tolerances: $0.9 \text{ Sn} \leq \text{Sr} \leq 1.1 \text{ Sn}$

The usable sensing distance, (Su), takes into account temperature, voltage variations and manufacturing tolerances: .81 Sn \leq Su \geq 1.21 Sn

HYSTERESIS

Hysteresis is the switch-on point when the object approaches the sensor's active surface, and switch-off point, when the object is moving away from the sensor's surface. Without sufficient active Hysteresis, an Inductive Proximity Sensor would chatter (continuously switching on and off), so it is designed into the sensor circuitry. The differential travel (Hysteresis) is given as a percent of the expected rated operating distance Sr.; See Figure 6.

MAXIMUM SWITCHING FREQUENCY

The switching frequency indicates the maximum number of switching operations of a sensor per second. The value listed in the product specifications is achieved with the conditions shown in *Figure 7*. The value is always dependent on target size, distance from sensing face and speed of target. Using a smaller target or space may result in a reduction of a specific sensor maximum switching frequency.

ACCESSORIES

Altech offers a full range of accessory products including quick disconnect cable assemblies, connectors, distribution boxes, etc. Please refer to each product specification and the accessory chapter starting on page **26**.

CE MARK

The CE Mark is a compliance symbol, which means that the product meets the standards set by the European Committee for Electrotechnical Standardization (CENELEC), and the International Electrotechnical Commission (IEC).

Products containing the CE mark are allowed to have free movement within the European Union (EU), and European Economic Area (EEA). Products manufactured in the USA that are exported to the EU and EEA should have the CE marking and utilize components also having the CE marking.



Operation (continued)







Series and Parallel Connection of Proximity Sensors

Series Connection of 3 and 4 wire DC switches (and

Logic): Used when it is necessary to obtain two or more corresponding signals before an action is carried out. It is necessary to take into account the voltage drop Ud present at the output of each switch which will reduce the voltage available at the load correspondingly. (**see figure A**)

Parallel Connection of 3 and 4 wire DC switches (or Logic): Used when any one of the switches are required to activate the load. (see figure B)

Series Connection of 2 Wire AC and DC switches (or Logic): see previous note for Series connection of 3 and 4 wire switches. (see figure C)

Parallel Connection of 2 Wire and AC and DC switches (or Logic): It is necessary to take into account the cumulative no-load currents of each of the switches which would flow through the load in the unactuated condition of the switch. This could, under certain circumstances, trigger the load without actually operating the switch. (see figure D)



Figure C

₿RL

N (-)

Figure D

0 RL

N (-)

DC-3 WIRE-STANDARD

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M8 Stainless Steel (SS), M12 Brass, Nickel Plated (BN), Cylindrical, Threaded, 10-30V DC, 250mA, LED for Output Energized

- IEC (529) IP67 (NEMA 1, 3, 4, 6, 12, 13) Protection
- Short Circuit Protection
- Overload Protection
- Reverse Polarity Protection
- Wire Break Resistance
- Transient Voltage Protection
- Temperature Range: -25 to 70°C (-13 to 158°F)

M8 Flush Mount		M12 Flu	sh Mount			
Sensin	g Distance		1.5mm	(0.06 in.)	2mm (.08 in.)
Cable or	Connector Style Cat. No.		Cable	65	Cable	65
DND	Normally Open	-• • -	AIS08F1.5AP024-2M	AIS08F1.5AP024-Q65	AIS12F02AP024-2M	AIS12F02AP024-Q65
FINF	Complementary NO/NC*				AIS12F02UP024-2M	AIS12F02UP024-Q65
NIDN	Normally Open	•	AIS08F1.5AN024-2M	AIS08F1.5AN024-Q65	AIS12F02AN024-2M	AIS12F02AN024-Q65
	Complementary NO/NC*				AIS12F02UN024-2M	AIS12F02UN024-Q65
Ripple Ve	oltage		5	10%	≤1	10%
Voltage I	Range		1	0-30V	10-	-30V
No-Load	Current		≤	11 mA	≤ 1	5mA
Max. Loa	ad Current		250 mA		250) mA
Voltage I	Drop Across Sensor		≤ 1.3V		≤2	2.5V
Max. Lea	akage Currrent	≤ 1 μA 1μA		≤ 1 µA		μА
Switching	g Frequency		20	000 Hz	100	00 Hz
Hysterisi	isis ≤ 0.15mm ≤ 0.2mm		≤ 0.15mm		2mm	
Tempera	ture Drift		≤ ±3µm/K		≤ ±3µm/K ±4µm/K	
Repeata	bility		≤ ().05mm	≤ 0.	1mm



* Note short circuit protection is pending; contact Altech.



Metric/in.	Conversion	Table
------------	------------	-------

1.5 mm = .06 in. 2.0 mm = .08 in. 4.0 mm = .16 in 5.0 mm = .20 in. 6.0 mm = .23 in. 8.0 mm = .33 in. 10.0 mm = .39 in. 12.0 mm = .47 in. 15.0 mm = .59 in. 18.0 mm = .70 in.	23.0 mm = .08 in. 28.0 mm = 1.10 in 30.0 mm = 1.18 in. 32.0 mm = 1.26 in. 34.0 mm = 1.26 in. 34.0 mm = 1.57 in. 50.0 mm = 1.97 in. 51.0 mm = 2.01 in. 60.0 mm = 2.36 in. 80.0 mm = 3.12 in.	This table converts millimeters to inches in reference to the illustrations included on these pages. If you do not see a coverted dimension, multiply mm by 0.03937 to convert to inches.
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M12 Non-Flush Mount 4mm (.16 in.) Cable 65 AIS12N04AP024-2M AIS12N04AP024-Q65 AIS12N04UP024-2M AIS12N04UP024-Q65 AIS12N04AN024-2M AIS12N04AN024-Q65 AIS12N04UN024-2M AIS12N04UN024-Q65 ≤ 10% 10-30V ≤ 15mA 250 mA ≤ 2.5V 1μΑ 1000 Hz ≤ 0.6mm ±8µm/K ≤ 0.3mm





Wiring Diagrams







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(N.C

65 Connector

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WHT NO / NC

BR



65 Connector

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BR -LOAD

BK

BI

Fixed Cable

BR +





DC-3 WIRE-STANDARD

Brass, Nickel Plated (BN), Cylindrical, Threaded, 10-30V DC, 250mA, LED for Output Energized

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- IEC (529) IP67 (NEMA 1, 3, 4, 6, 12, 13) Protection
- Short Circuit Protection
- Overload Protection
- Reverse Polarity Protection
- Wire Break Resistance
- Transient Voltage Protection
- Temperature Range: -25 to 70°C (-13 to 158°F)

			M18 Flu	ush Mount	Non-Flush 18	Flush Mount
Sensing	g Distance		5mm	(.20 in.)	8mm	ı (.31 in.)
Cable or	Connector Style Cat. No.		Cable	65	Cable	65
DND	Normally Open	- < •-	AIS18F05AP024-2M	AIS18F05AP024-Q65	AIS18N08AP024-2M	AIS12N02AP024-Q65
FINE	Complementary NO/NC*	- \ -	AIS18F05UP024-2M	AIS18F05UP024-Q65	AIS18N08UP024-2M	AIS12N02UP024-Q65
NDN	Normally Open	• •	AIS18F05AN024-2M	AIS18F05AN024-Q65	AIS18N08AN024-2M	AIS18N08AN024-Q65
INFIN	Complementary NO/NC*	- \ -	AIS18F05UN024-2M	AIS18F05UN024-Q65	AIS18N08UN024-2M	AIS18N08UN024-Q65
Ripple Vo	oltage		≤	10%	:	≤ 10%
Voltage F	Range		1()-30V	1	10-30V
No-Load	Current		≦*	5 mA	≤	15 mA
Max. Loa	d Current		25	50 mA	2	250 mA
Voltage D	ltage Drop Across Sensor ≤2.5V		:	≤ 2.5V		
Max. Lea	ix. Leakage Currrent ≤ 1 μA			1μΑ		
Switching	vitching Frequency 500 Hz		500 Hz			
Hysterisis	S	0.5mm		≤0.8mm		
Temperat	ture Drift	≤±10µm/K		re Drift ≤±10µm/K ≤±16µm/K		:16µm/K
Repeatat	oility		≤0	.2mm	≤	0.4mm
					1	

Fixed Cable



* Note short circuit protection is pending; contact Altech.



1.5 mm = .06 in. 2.0 mm = .08 in. 4.0 mm = .16 in 5.0 mm = .20 in. 6.0 mm = .23 in. 8.0 mm = .31 in. 10.0 mm = .39 in. 12.0 mm = .47 in. 15.0 mm = .79 in.	23.0 mm = .08 in. 28.0 mm = 1.10 in 30.0 mm = 1.18 in. 32.0 mm = 1.26 in. 34.0 mm = 1.34 in. 40.0 mm = 1.57 in. 50.0 mm = 1.97 in. 51.0 mm = 2.01 in. 60.0 mm = 2.36 in.	This table converts millimeters to inches in reference to the illustrations included on these pages. If you do not see a coverted dimension, multiply mm by 0.03937 to convert to inches.
18.0 mm = .70 in.	80.0 mm = 3.12 in.	



DC - 3 WIRE-EXTENDED SENSING DISTANCE

Brass, Nickel Plated (BN), Cylindrical, Threaded, 10-30V DC, 200mA, LED for Output Energized

- IEC (529) IP67 (NEMA 1, 3, 4, 6, 12, 13) Protection
- Short Circuit Protection
- Overload Protection
- Reverse Polarity Protection
- Wire Break Resistance
- Transient Voltage Protection
- Temperature Range: -25 to 70°C (-13 to 158°F)

	M12 Flus	sh Mount			
Sensing Distance	4mm (.16 in.)				
Cable or Connector Style Cat. No.	Cable	65			
PNP Normally Open – 🔨 🕶	AIS12F04AP024-2M	AIS12F04AP024-Q65			
NPN Normally Open 🔍 🗝	AIS12F04AN024-2M	AIS12F04AN024-Q65			
Ripple Voltage	≤1(]%			
Voltage Range	10-3	30V			
No Load Current	≤15	mA			
Max. Load Current	200	mA			
Voltage Drop Across Sensor	≤2.	5V			
Max. Leakage Currrent	≤1µ	AL			
Switching Frequency	1000) Hz			
Hysterisis	≤0.4	mm			
Temperature Drift	≤±8µ	m/K			
Repeatability	≤0.2	mm			

Fixed Cable

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PVC 2m (6ft. 6in.). For other cable lengths and/or PUR cable, please consult Altech. Supplied with brass, nickel plated locknuts.



65 Style Connector

4-pin, Micro style, 12mm (.47 in.). Supplied with brass, nickel plated locknuts.





1.5 mm = .06 in. 2.0 mm = .08 in. 4.0 mm = .16 in 5.0 mm = .20 in. 6.0 mm = .23 in. 8.0 mm = .31 in. 12.0 mm = .47 in. 15.0 mm = .59 in. 18.0 mm = .70 in.	23.0 mm = .08 in. 28.0 mm = 1.10 in 30.0 mm = 1.18 in. 34.0 mm = 1.26 in. 34.0 mm = 1.34 in. 40.0 mm = 1.37 in. 50.0 mm = 1.97 in. 51.0 mm = 2.01 in. 60.0 mm = 2.36 in. 80.0 mm = 3.12 in.	This table converts millimeters to inches in reference to the illustrations included on these pages. If you do not see a coverted dimension, multiply mm by 0.03937 to convert to inches.
	1	1

M18 Flush Mount 8mm (.31 in.) Cable 65 AIS18F08AP024-2M AIS18F08AP024-Q65 AIS18F08AN024-Q65 AIS18F08AN024-2M ≤10% 10-30V ≤15 mA 200 mA ≤2.5V ≤1 µA 500 Hz ≤0.8mm ≤±12µm/K ≤0.4mm

Wiring Diagrams

Note: Wire colors are applicable on cables purchased from Altech







DC - 3 WIRE-SHORT BODY

Brass, Nickel Plated (BN), Cylindrical, Threaded, 10-30V DC, 250mA, LED for Output Energized

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- IEC (529) IP67 (NEMA 1, 3, 4, 6, 12, 13) Protection
- Short Circuit Protection
- Overload Protection
- Reverse Polarity Protection
- Wire Break Resistance
- Transient Voltage Protection
- Temperature Range: -25 to 70°C (-13 to 158°F)

M12 Flush Mount		M12 Nor	n-Flush Mount	
2mm (0.08 in.)	4mm ((.16 in.)	
Cable	65	Cable	65	
AIK12F02AP024-2M	AIK12F02AP024-Q65	AIK12N04AP024-2M	AIK12N04AP024-Q65	
AIK12F02AN024-2M	AIK12F02AN024-Q65	AIK12N04AN024-2M	AIK12N04AN024-Q65	
≤ 10%		≤ 10%		
10-30V		10-30V		
≤ 15 mA		≤ 1	5mA	
250 mA		250) mA	
≤	2.5V	≤ 2.5V		
≤ 1 μA		rrent ≤ 1 µA 1µA		μA
1000 Hz		itching Frequency 1000 Hz 1000 Hz		00 Hz
≤ 0.2mm		≤ 0.2mm ≤ 0.6mm		.6mm
≤ ±4µm/K		ıperature Drift ≤ ±4μm/K ±8μm/K		um/K
≤ 0).1mm	≤ 0	.3mm	
	M12 Flux 2mm (Cable AIK12F02AP024-2M AIK12F02AN024-2M S 10 S 10 S 10 S 10 S 10 S 10 S	M12 Flush Mount 2mm (0.08 in.) 2mm (0.08 in.) Cable 65 AIK12F02AP024-20M AIK12F02AP024-Q65 AIK12F02AN024-20M AIK12F02AN024-Q65 AIK12F02AN024-Q65 AIK12F02AN024-20M AIK12F02AN024-Q65 AIK12F02AN024-Q65 S 10°30' S S 10°30' S S 550 mA S S 250 mA S S 2.50 mA S S 2.50 mA S S 1.000 Hz S S 0.2mm S S 2.4µm/K S S 0.1mm S	M12 Flush Mount M12 Norm $2mm (0.08 in.)$ 4mm (0.08 in.) Cable 65 Cable AlK12F02AP024-2M AlK12F02AP024-2M AlK12F02AP024-Q65 AlK12F02AN024-2M AlK12F02AN024-Q65 AlK12F02AN024-2M AlK12F02AN024-Q65 AlK12F02AN024-2M AlK12F02AN024-Q65 AlK12F02AN024-2M AlK12F02AN024-Q65 SI 10.30V SI 10.30V SI SI SI SI	

Fixed Cable

PVC 2m (6ft. 6in.). For other cable lengths and/or PUR cable, please consult Altech. Supplied with brass, nickel plated locknuts.





65 Style Connector

4-pin, Micro style, 12mm (.47 in.). Supplied with brass, nickel plated locknuts.









DC - 3 WIRE-SHORT BODY

Brass, Nickel Plated (BN), Cylindrical, Threaded, 10-30V DC, 250mA, LED for Output Energized

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- IEC (529) IP67 (NEMA 1, 3, 4, 6, 12, 13) Protection
- Short Circuit Protection
- Overload Protection
- Reverse Polarity Protection
- Wire Break Resistance
- Transient Voltage Protection
- Temperature Range: -25 to 70°C (-13 to 158°F)

M30 Flush Mount		M30 Non-Flush Mount		
Sensing Distance	10mm	(.39 in.)	15mm (.59 in.)	
Cable or Connector Style Cat. No.	Cable	65	Cable	65
PNP Normally Open 🔍 🗝	AIK30F10AP024-2M	AIK30F10AP024-Q65	AIK30N15AP024-2M	AIK30N15AP024-Q65
NPN Normally Open 🔨 🗝	AIK30F10AN024-2M	AIK30F10AN024-Q65	AIK30N15AN024-2M	AIK30N15AN024-Q65
Ripple Voltage	≤10%		≤10%	
Voltage Range	10-30V		10-30V	
Supply Current	≤18	5 mA	≤15	5 mA
Max. Load Current	250	0 mA	250) mA
Voltage Drop Across Sensor	≤2	2.5V	≤2	2.5V
Max. Leakage Currrent ≤1 μA Switching Frequency 300 Hz		1 μA	≤1	μА
		0 Hz	300 Hz	
Hysterisis	≤1.	≤1.0mm		5mm
Temperature Drift ≤±20μm/K Repeatability ≤0.5mm		≤±30μm/K		
		≤1.0mm		

Fixed Cable

PVC 2m (6ft. 6in.). For other cable lengths and/or PUR cable, please consult Altech. Supplied with brass, nickel plated locknuts.





65 Style Connector

4-pin, Micro style, 12mm (.47 in.). Supplied with brass, nickel plated locknuts.







1.5 mm = .06 in. 2.0 mm = .08 in. 4.0 mm = .16 in 5.0 mm = .20 in. 6.0 mm = .23 in. 8.0 mm = .31 in. 10.0 mm = .39 in. 12.0 mm = .47 in. 15.0 mm = .59 in. 18.0 mm = .70 in.	$\begin{array}{c} 23.0 \text{ mm} = .08 \text{ in.} \\ 28.0 \text{ mm} = 1.10 \text{ in} \\ 30.0 \text{ mm} = 1.18 \text{ in.} \\ 32.0 \text{ mm} = 1.26 \text{ in.} \\ 34.0 \text{ mm} = 1.34 \text{ in.} \\ 40.0 \text{ mm} = 1.57 \text{ in.} \\ 50.0 \text{ mm} = 1.97 \text{ in.} \\ 51.0 \text{ mm} = 2.01 \text{ in.} \\ 60.0 \text{ mm} = 2.36 \text{ in.} \\ 80.0 \text{ mm} = 3.12 \text{ in.} \end{array}$	This table converts millimeters to inches in reference to the illustrations included on these pages. If you do not see a coverted dimension, multiply mm by 0.03937 to convert to inches.
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Wiring Diagrams

Note: Wire colors are applicable on cables purchased from Altech



DC - 2 WIRE-STANDARD

Brass, Nickel Plated (BN), Cylindrical, Threaded, 10-30V DC, 200mA, LED for Output Energized

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- IEC (529) IP67 (NEMA 1, 3, 4, 6, 12, 13) Protection
- Short Circuit Protection
- Overload Protection
- Reverse Polarity Protection
- Wire Break Resistance
- Transient Voltage Protection
- Temperature Range: -25 to 70°C (-13 to 158°F)

M12 Flush Mount	M12 Non-Flush Mount
2mm (.08 in.)	4mm (.16 in.)
Cable	Cable
AIS12F02AD024-2M	AIS12N04AD024-2M
AIS12F02RD024-2M	AIS12N04RD024-2M
≤10%	≤10%
10-30V	10-30V
≤4mA	≤4mA
200 mA	200 mA
≤4.5V	≤4.5V
≤1mA	≤1mA
400 Hz	400 Hz
≤ 0.2mm	≤0.6mm
≤±4µm/K	≤±8µm/K
≤0.1mm	≤0.3mm
	M12 Flush Mount 2mm (.08 in.) Cable AIS12F02AD024-2M AIS12F02RD024-2M AIS12F02RD024-2M 4IS12F02RD024-2M ≤10% 10-30V ≤4mA 200 mA ≤4.5V ≤1mA 400 Hz ≤0.2mm ≤±4µm/K ≤0.1mm

Fixed Cable

PVC 2m (6ft. 6in.) encapsulated oil resistant cable. For other cable lengths and/or PUR cable, please consult Altech. Supplied with brass, nickel plated locknuts.







$ \begin{array}{c} 2.0 \text{ mm} = .08 \text{ in.} \\ 4.0 \text{ mm} = .16 \text{ in} \\ 5.0 \text{ mm} = .20 \text{ in.} \\ 8.0 \text{ mm} = .23 \text{ in.} \\ 10.0 \text{ mm} = .31 \text{ in.} \\ 12.0 \text{ mm} = .39 \text{ in.} \\ 15.0 \text{ mm} = .59 \text{ in.} \\ 15.0 \text{ mm} = .70 \text{ in.} \\ 18.0 \text{ mm} = .70 \text{ in.} \\ \end{array} \begin{array}{c} 28.0 \text{ mm} = 1.16 \text{ in.} \\ 30.0 \text{ mm} = 1.26 \text{ in.} \\ 40.0 \text{ mm} = 1.34 \text{ in.} \\ 40.0 \text{ mm} = 1.57 \text{ in.} \\ 50.0 \text{ mm} = 1.97 \text{ in.} \\ 15.0 \text{ mm} = .201 \text{ in.} \\ 15.0 \text{ mm} = .236 \text{ in.} \\ 18.0 \text{ mm} = .70 \text{ in.} \\ \end{array} \right. \begin{array}{c} 30.0 \text{ mm} = 3.12 \text{ in.} \\ 80.0 \text{ mm} = 3.12 \text{ in.} \\ 18.0 \text{ mm} = .70 \text{ in.} \\ \end{array} \right. $	1.5 mm = .06 in. 2.0 mm = .08 in. 4.0 mm = .16 in 5.0 mm = .20 in. 6.0 mm = .23 in. 8.0 mm = .31 in. 12.0 mm = .47 in. 15.0 mm = .79 in.	23.0 mm = .08 in. 28.0 mm = 1.10 in 30.0 mm = 1.18 in. 32.0 mm = 1.26 in. 34.0 mm = 1.34 in. 40.0 mm = 1.57 in. 50.0 mm = 1.97 in. 51.0 mm = 2.01 in. 60.0 mm = 2.36 in.	This table converts millimeters to inchess in reference to the illustrations included on these pages. If you do not see a coverted dimension, multiply mm by 0.03937 to convert to inches
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Wiring Diagrams

Note: Wire colors are applicable on cables purchased from Altech



DC - 2 WIRE-STANDARD

Brass, Nickel Plated (BN), Cylindrical, Threaded, 10-30V DC, 200mA, LED for Output Energized

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- IEC (529) IP67 (NEMA 1, 3, 4, 6, 12, 13) Protection
- Short Circuit Protection
- Overload Protection
- Reverse Polarity Protection
- Wire Break Resistance
- Transient Voltage Protection
- Temperature Range: -25 to 70°C (-13 to 158°F)

	M18 Flush Mount	M18 Non-Flush Mount
Sensing Distance	5mm (.20 in.)	8mm (.31 in.)
Cable or Connector Style Cat. No.	Cable	Cable
Normally Open 🔍 🗝	AIS18F05AD024-2M	AIS18N08AD024-2M
Normally Closed	AIS18F05RD024-2M	AIS18N08RD024-2M
Ripple Voltage	≤10%	≤10%
Voltage Range	10-30V	10-30V
Holding Current	≤4mA	≤4mA
Max. Load Current	200 mA	200 mA
Voltage Drop Across Sensor	≤4.5V	≤4.5V
Max. Leakage Currrent	≤1mA	≤1mA
Switching Frequency	200 Hz	200 Hz
Hysterisis	≤ 0.5mm	≤ 0.8mm
Temperature Drift	≤±10μm/K	≤±16μm/K
Repeatability	≤0.2mm	≤0.4mm

Fixed Cable

PVC 2m (6ft. 6in.) encapsulated oil resistant cable. For other cable lengths and/or PUR cable, please consult Altech. Supplied with brass, nickel plated locknuts.







1.5 mm = .06 in. 2.0 mm = .08 in. 4.0 mm = .16 in 5.0 mm = .20 in. 6.0 mm = .23 in. 8.0 mm = .31 in. 10.0 mm = .39 in. 12.0 mm = .47 in. 15.0 mm = .59 in. 18.0 mm = .70 in.	23.0 mm = .08 in. 28.0 mm = 1.10 in 30.0 mm = 1.18 in. 32.0 mm = 1.26 in. 34.0 mm = 1.34 in. 40.0 mm = 1.37 in. 50.0 mm = 1.97 in. 51.0 mm = 2.01 in. 60.0 mm = 2.36 in. 80.0 mm = 3.12 in.	This table converts millimeters to inches in reference to the illustrations included on these pages. If you do not see a coverted dimension, multiply mm by 0.03937 to convert to inches.
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Wiring Diagrams

Note: Wire colors are applicable on cables purchased from Altech



AC - 2 WIRE-STANDARD

Brass, Nickel Plated (BN), Cylindrical, Threaded, 90-250V AC, 250mA, LED for Output Energized

- IEC (529) IP67 (NEMA 1, 3, 4, 6, 12, 13) Protection
- Overload Protection
- Wire Break Resistance
- Transient Voltage Protection
- Temperature Range: -25 to 70°C (-13 to 158°F)

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	M12 Flush Mount	M12 Non-Flush Mount
Sensing Distance	2mm (.08 in.)	4mm (.16 in.)
Cable or Connector Style Cat. No.	Cable	Cable
Normally Open 🔍 🗕	AIS12F02AW220-2M	AIS12N04AW220-2M
Normally Closed	-	-
Ripple Voltage	-	-
Voltage Range	90-250V	90-250V
Supply Current	≥10mA	≥10mA
Max. Load Current	250 mA	250 mA
Voltage Drop Across Sensor	≤9V	≤9V
Max. Leakage Currrent	≤3mA	≤3mA
Switching Frequency	10 Hz	10 Hz
Hysterisis	≤0.4mm	≤0.6mm
Temperature Drift	≤±4μm/K	≤±8µm/K
Repeatability	≤0.1mm	≤0.4mm

Fixed Cable

PVC 2m (6ft. 6in.) encapsulated oil resistant cable. For other cable lengths and/or PUR cable, please consult Altech. Supplied with brass, nickel plated locknuts.







1.5 mm = .06 in. 2.0 mm = .08 in. 4.0 mm = .16 in 5.0 mm = .20 in. 6.0 mm = .23 in. 8.0 mm = .31 in. 10.0 mm = .39 in. 12.0 mm = .47 in. 15.0 mm = .59 in.	23.0 mm = .08 in. 28.0 mm = 1.10 in 30.0 mm = 1.18 in. 34.0 mm = 1.26 in. 34.0 mm = 1.34 in. 40.0 mm = 1.37 in. 50.0 mm = 1.97 in. 51.0 mm = 2.01 in. 60.0 mm = 3.12 in.	This table converts millimeters to inchess in reference to the illustrations included on these pages. If you do not see a coverted dimension, multiply mm by 0.03937 to convert to inches.
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M18 Flush Mount	M18 Non-Flush Mount
5mm (.20 in.)	8mm (.31 in.)
Cable	Cable
AIS18F05AW220-2M	AIS18N08AW220-2M
AIS18F05RW220-2M	AIS18N08RW220-2M
-	-
90-250V	90-250V
10mA	≥10mA
250 mA	250 mA
9V	≤9V
3mA	≤3mA
10 Hz	10 Hz
0.5mm	≤ 0.8mm
≤±10μm/K	≤±16μm/K
≤0.2mm	≤0.4mm

Wiring Diagrams Note: Wire colors are applicable on cables purchased from Altech









AC - 2 WIRE-STANDARD

Brass, Nickel Plated (BN), Cylindrical, Threaded, 90-250V AC, 250mA, LED for Output Energized

- IEC (529) IP67 (NEMA 1, 3, 4, 6, 12, 13) Protection
- Overload Protection
- Wire Break Resistance
- Transient Voltage Protection
- Temperature Range: -25 to 70°C (-13 to 158°F)

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	M30 Flush Mount	M30 Non-Flush Mount
Sensing Distance	10mm (.39 in.)	15mm (.59 in.)
Cable or Connector Style Cat. No.	Cable	Cable
Normally Open 🔍 🗝	AIS30F10AW220-2M	AIS30N15AW220-2M
Normally Closed	AIS30F10RW220-2M	AIS30N15RW220-2M
Ripple Voltage	-	-
Voltage Range	90-250V	90-250V
Supply Current	≥10mA	≥10mA
Max. Load Current	250 mA	250 mA
Voltage Drop Across Sensor	≤9V	≤9V
Max. Leakage Currrent	≤3mA	≤3mA
Switching Frequency	10 Hz	10 Hz
Hysterisis	≤1.0mm	≤1.5mm
Temperature Drift	≤±20μm/K	≤±30μm/K
Repeatability	≤0.3mm	≤0.5mm

Fixed Cable

PVC 2m (6ft. 6in.) encapsulated oil resistant cable. For other cable lengths and/or PUR cable, please consult Altech. Supplied with brass, nickel plated locknuts.







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	1.5 mm = .06 in.	23.0 mm = .08 in.	This table converts millimeters to inches
	2.0 mm = .08 in.	28.0 mm = 1.10 in	in reference to the
	4.0 mm = .16 in	30.0 mm = 1.18 in.	illustrations included
	5.0 mm = .20 in.	32.0 mm = 1.26 in.	on these pages.
	6.0 mm = .23 in.	34.0 mm = 1.34 in.	
	8.0 mm = .31 in.	40.0 mm = 1.57 in.	If you do not see a
	10.0 mm = .39 in.	50.0 mm = 1.97 in.	coverted dimension,
	12.0 mm = .47 in.	$51.0 \mathrm{mm} = 2.01 \mathrm{in}.$	0.03937 to convert to
	15.0 mm = .59 in.	60.0 mm = 2.36 in.	inches.
	18.0 mm = .70 in.	80.0 mm = 3.12 in.	

Wiring Diagrams

Note: Wire colors are applicable on cables purchased from Altech



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