

TECHNICAL DATA

Fluke Calibration P3200 Hydraulic Deadweight Tester



Key features

- Pressure ranges to 10,000 psi (700 bar)
- 0.015% of reading accuracy standard (0.008% optional)
- Single or dual piston formats
- Built-in hand pumps standard
- Mounted spirit level with adjustable feet
- Units can be trimmed to local gravity FOC

Product overview: Fluke Calibration P3200 Hydraulic Deadweight Tester

The P3200 models are available in single or dual piston formats for increased operating ranges. Units can be supplied in psi, bar, kgf/cm², and MPa. This robust instrument is highly accurate, quick and easy to use. Units feature a built-in priming pump for large volume applications, piston flotation indicators and a high quality screw press for fine pressure control.

Options

PressCal software for pressure calculations and certificate generation

Operating principle

Deadweight testers are the high performance pressure standard for pressure measurement. Utilizing the well proven pistongauge system consisting of a vertically mounted, precision lapped piston and cylinder assembly, accurately calibrated weight masses (Force) are loaded on the piston (Area), which rises freely within its cylinder. These weights balance the upward force created by the pressure within the system. The pressure is measured when placed on a correctly spinning and floating piston. The total pressure measured is the summation of the weights plus the piston weight carrier assembly.

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Instrument base

There are three basic variations in the hydraulic offering; single low pressure, single high pressure and dual piston models. Pressure is generated and controlled by means of a high quality screw press located on the front of the tester. A built-in hand pump is included as standard for all hydraulic models to prime the system and accommodate large volume requirements.

Piston/cylinder assemblies

The piston/cylinder assembly is the heart of each deadweight tester. They are manufactured from materials that provide stability, durability, and low thermal coefficients and distortion. Our experience and knowledge of piston/cylinder production and calibration ensure the precision and performance required for today's demanding calibration requirements.

Weight masses

Standard weight masses are series 3 nonmagnetic austenitic stainless steel. Each mass is marked with the serial number of the instrument and the nominal pressure value relative to the high or low-pressure piston, when applicable. Optional fractional weights are stainless steel and/or solution heat treated aluminum.

Gravity correction

Gravity varies significantly with geographical location and this variation has a direct effect on the force of the weights and the accuracy of the deadweight tester. Each instrument can be calibrated to local gravity at no extra cost. If unspecified, instruments will be calibrated to Standard Gravity at 980.665 cm/s2.

Specifications: Fluke Calibration P3200 Hydraulic Deadweight Tester

| Pressure Ranges | | |
|--|--|--|
| Distilled water operated | Ranges to 10,000 psi (700 bar) | |
| Accuracy | | |
| Accuracy ¹ | ±0.015% of reading (±0.008% optional) | |
| 1. Accuracy based on % of reading from 10% to 100% of the piston range when used in accordance with the corrections found on the calibration certificate. Below $10\% \pm (accuracy class) \times 10\%$ of the piston range. | | |
| Materials of Construction | | |
| Standard weight material | Series 3 non-magnetic austenitic stainless steel | |
| Weight density | 7.8 g/cm ³ | |
| Optional fractional weights | Solution heat treated aluminum | |
| Weight density | 2.7 g/cm ³ | |



| Piston material | Tungsten carbide with nickel binder Density- 15.0 g/cm³ | |
|------------------------------------|--|--|
| Cylinder material | Hardened martensitic steel Tungsten carbide (water above 500 psi, 35 bar) | |
| Thermal coefficients of expansion | Oil piston/cylinder 16.5 ppm/°C Water (above 500 psi, 35 bar) 11 ppm/°C | |
| General | | |
| Test port adaptors | 1/8, 1/4, 3/8 and 1/2 NPT or BSP | |
| Instrument weight | 36 lbs (16 kg) | |
| Instrument size (W x D x H) | 17.5 x 12 x 8.5 in (440 x 300 x 215 mm) | |
| Mass set weight (typical) | 80 lbs (36 kg) | |
| Reservoir volume | 150 сс | |
| Screw press displacement | 5.5 cc | |
| Pump displacement | 4.7 cc per stroke | |
| O-ring seal materials | Buna N as standard, Viton and EPDM available | |
| Weight Increments | | |
| Minimum standard weight increments | Up to 500 psi (35 bar): 1 psi (0.1 bar) 500 to 5000 psi (35 to 350 bar): 10 psi (1 bar) 5000 to 20,000 psi (350 to 1400 bar): 20 psi (2 bar) Model P3112: 1 psi (0.1 bar) | |
| Optional fractional weights | Up to 500 psi (35 bar): 0.1 psi (0.01 bar) 500 to 5000 psi (35 to 350 bar): 1 psi (0.1 bar) 5000 to 20,000 psi (350 to 1400 bar): 2 psi (0.2 bar) | |
| Operating Fluids | | |
| Operating fluids | Distilled or deionized water | |
| Options | | |
| PressCal software | Windows-based software program that allows users to easily apply all necessary corrections to enhance the deadweight tester performance. Calibration details are then stored and/or used to automatically create a calibration certificate. PressCal is provided as standard with all 0.008% instruments | |
| Fluids | Instruments can be supplied for use with Skydrol or brake fluids. Due to the aggressive nature of these fluids the standard nitrile seals and the acrylic reservoir tube will be replaced by either Viton or EPDM seals (as applicable) and an aluminum reservoir tube. For these or any other specialty fluid applications, please consult the factory. | |
| | | |



Ordering information



P3214-BAR / P3214-1

P3214-BAR Hydraulic Deadweight Tester Pressure range 20 to 700 bar

Includes:

- Hydraulic Deadweight Tester
- Water operated single PCU
- P3214-BAR SKU: 4185445
- P3214-1 SKU: 3936926

P3211-BAR / P3211-1

P3211-BAR Hydraulic Deadweight Tester Pressure range 1 to 35 bar

Includes:

- Hydraulic Deadweight Tester
- Water operated single PCU
- P3211-BAR SKU: 4185357
- P3211-1 SKU: 3885274

P3211-PSI / P3211-3

P3211-PSI Hydraulic Deadweight Tester Pressure range 10 to 500 psi

Includes:

• Hydraulic Deadweight Tester

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- Water operated single PCU
- P3211-PSI SKU: 4185378
- P3211-3 SKU: 3885295

P3211-KGCM2 / P3211-2

P3211-KGCM2 Hydraulic Deadweight Tester Pressure range 1 to 35 kgf/cm²

Includes:

- Hydraulic Deadweight Tester
- Water operated single PCU
- P3211-KGCM2 SKU: 4185369
- P3211-2 SKU: 3885288

P3211-KPA / P3211-4

P3211-KPA Hydraulic Deadweight Tester Pressure range 100 to 3,500 kPa

Includes:

- Hydraulic Deadweight Tester
- Water operated single PCU
- P3211-KPA SKU: 4185384
- P3211-4 SKU: 3885301

P3211-MPA / P3211-5

P3211-MPA Hydraulic Deadweight Tester Pressure range 0.1 to 3.5 MPa

Includes:

- Hydraulic Deadweight Tester
- Water operated single PCU
- P3211-MPA SKU: 4185391
- P3211-5 SKU: 3885312

P3213-BAR / P3213-1

P3213-BAR Hydraulic Deadweight Tester Pressure range 10 to 350 bar

Includes:

- Hydraulic Deadweight Tester
- Water operated single PCU
- P3213-BAR SKU: 4185406
- P3213-1 SKU: 3885320



P3213-KGCM2 / P3213-2

P3213-KGCM2 Hydraulic Deadweight Tester Pressure range 10 to 350 kgf/cm²

Includes:

- Hydraulic Deadweight Tester
- Water operated single PCU
- P3213-KGCM2 SKU: 4185414
- P3213-2 SKU: 3885335

P3213-PSI / P3213-3

P3213-PSI Hydraulic Deadweight Tester Pressure range 100 to 5,000 psi

Includes:

- Hydraulic Deadweight Tester
- Water operated single PCU
- P3213-PSI SKU: 4185423
- P3213-3 SKU: 3885347

P3213-KPA / P3213-4

P3213-KPA Hydraulic Deadweight Tester Pressure range 1,000 to 35,000 kPa

Includes:

- Hydraulic Deadweight Tester
- Water operated single PCU

P3213-MPA / P3213-5

P3213-MPA Hydraulic Deadweight Tester Pressure range 1 to 35 MPa

Includes:

- Hydraulic Deadweight Tester
- Water operated single PCU
- P3213-MPA SKU: 4185438
- P3213-5 SKU: 3885364

P3214-KGCM2 / P3214-2

P3214-KGCM2 Hydraulic Deadweight Tester Pressure range 20 to 700 kgf/cm²

Includes:



- Hydraulic Deadweight Tester
- Water operated single PCU
- P3214-KGCM2 SKU: 4185450
- P3214-2 SKU: 3885386

P3214-PSI / P3214-3

P3214-PSI Hydraulic Deadweight Tester Pressure range 200 to 10,000 psi

Includes:

- Hydraulic Deadweight Tester
- Water operated single PCU
- P3214-PSI SKU: 4185461
- P3214-3 SKU: 3937031

P3214-KPA / P3214-4

P3214-KPA Hydraulic Deadweight Tester Pressure range 2,000 to 70,000 kPa

Includes:

- Hydraulic Deadweight Tester
- Water operated single PCU

P3214-MPA / P3214-5

P3214-MPA Hydraulic Deadweight Tester Pressure range 2 to 70 MPa

Includes:

- Hydraulic Deadweight Tester
- Water operated single PCU
- P3214-MPA SKU: 4185477
- P3214-5 SKU: 3885416

P3223-BAR / P3223-1

P3223-BAR Hydraulic Deadweight Tester Pressure range 1 to 350 bar

Includes:

- Hydraulic Deadweight Tester
- Water operated dual PCU
- P3223-BAR SKU: 4185489
- P3223-1 SKU: 3937186

P3223-KGCM2 / P3223-2



P3223-KGCM2 Hydraulic Deadweight Tester Pressure range 1 to 350 kgf/cm²

Includes:

- Hydraulic Deadweight Tester
- Water operated dual PCU
- P3223-KGCM2 SKU: 4185492
- P3223-2 SKU: 3885433

P3223-PSI / P3223-3

P3223-PSI Hydraulic Deadweight Tester Pressure range 10 to 5,000 psi

Includes:

- Hydraulic Deadweight Tester
- Water operated dual PCU
- P3223-PSI SKU: 4185509
- P3223-3 SKU: 3885440

P3223-KPA / P3223-4

P3223-KPA Hydraulic Deadweight Tester Pressure range 100 to 35,000 kPa

Includes:

- Hydraulic Deadweight Tester
- Water operated dual PCU

P3223-MPA / P3223-5

P3223-MPA Hydraulic Deadweight Tester Pressure range 0.1 to 35 MPa

Includes:

- Hydraulic Deadweight Tester
- Water operated dual PCU
- P3223-MPA SKU: 4185511
- P3223-5 SKU: 3885478

P3224-BAR /P3224-1

P3224-BAR Hydraulic Deadweight Tester Pressure range 1 to 700 bar

Includes:

• Hydraulic Deadweight Tester



- Water operated dual PCU
- P3224-BAR SKU: 4185527
- P3224-1 SKU: 3885484

P3224-KGCM2 / P3224-2

P3224-KGCM2 Hydraulic Deadweight Tester Pressure range 1 to 700 kgf/cm²

Includes:

- Hydraulic Deadweight Tester
- Water operated dual PCU
- P3224-KGCM2 SKU: 4185530
- P3224-2 SKU: 3885491

P3224-PSI / P3224-3

P3224-PSI Hydraulic Deadweight Tester Pressure range 10 to 10,000 psi

Includes:

- Hydraulic Deadweight Tester
- Water operated dual PCU
- P3224-PSI SKU: 4185548
- P3224-3 SKU: 3937046

P3224-KPA / P3224-4

P3224-KPA Hydraulic Deadweight Tester Pressure range 100 to 70,000 kPa

Includes:

- Hydraulic Deadweight Tester
- Water operated dual PCU

P3224-MPA / P3224-5

P3224-MPA Hydraulic Deadweight Tester Pressure range 0.1 to 70 MPa

Includes:

- Hydraulic Deadweight Tester
- Water operated dual PCU
- P3224-MPA SKU: 4185553
- P3224-5 SKU: 3937147



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 P324-BAR
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