

**TECHNICAL DATA** 

# Fluke Calibration P3200 Hydraulic Deadweight Tester



# **Key features**

- Pressure ranges to 10,000 psi (700 bar)
- 0.015% of reading accuracy standard (0.008% optional)
- Single or dual piston formats
- Built-in hand pumps standard
- Mounted spirit level with adjustable feet
- Units can be trimmed to local gravity FOC

# Product overview: Fluke Calibration P3200 Hydraulic Deadweight Tester

The P3200 models are available in single or dual piston formats for increased operating ranges. Units can be supplied in psi, bar, kgf/cm<sup>2</sup>, and MPa. This robust instrument is highly accurate, quick and easy to use. Units feature a built-in priming pump for large volume applications, piston flotation indicators and a high quality screw press for fine pressure control.

## Options

PressCal software for pressure calculations and certificate generation

## Operating principle

Deadweight testers are the high performance pressure standard for pressure measurement. Utilizing the well proven pistongauge system consisting of a vertically mounted, precision lapped piston and cylinder assembly, accurately calibrated weight masses (Force) are loaded on the piston (Area), which rises freely within its cylinder. These weights balance the upward force created by the pressure within the system. The pressure is measured when placed on a correctly spinning and floating piston. The total pressure measured is the summation of the weights plus the piston weight carrier assembly.

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#### Instrument base

There are three basic variations in the hydraulic offering; single low pressure, single high pressure and dual piston models. Pressure is generated and controlled by means of a high quality screw press located on the front of the tester. A built-in hand pump is included as standard for all hydraulic models to prime the system and accommodate large volume requirements.

#### Piston/cylinder assemblies

The piston/cylinder assembly is the heart of each deadweight tester. They are manufactured from materials that provide stability, durability, and low thermal coefficients and distortion. Our experience and knowledge of piston/cylinder production and calibration ensure the precision and performance required for today's demanding calibration requirements.

#### Weight masses

Standard weight masses are series 3 nonmagnetic austenitic stainless steel. Each mass is marked with the serial number of the instrument and the nominal pressure value relative to the high or low-pressure piston, when applicable. Optional fractional weights are stainless steel and/or solution heat treated aluminum.

#### Gravity correction

Gravity varies significantly with geographical location and this variation has a direct effect on the force of the weights and the accuracy of the deadweight tester. Each instrument can be calibrated to local gravity at no extra cost. If unspecified, instruments will be calibrated to Standard Gravity at 980.665 cm/s2.

# Specifications: Fluke Calibration P3200 Hydraulic Deadweight Tester

Pressure Ranges		
Distilled water operated	Ranges to 10,000 psi (700 bar)	
Accuracy		
Accuracy <sup>1</sup>	±0.015% of reading (±0.008% optional)	
1. Accuracy based on % of reading from 10% to 100% of the piston range when used in accordance with the corrections found on the calibration certificate. Below $10\% \pm (accuracy class) \times 10\%$ of the piston range.		
Materials of Construction		
Standard weight material	Series 3 non-magnetic austenitic stainless steel	
Weight density	7.8 g/cm <sup>3</sup>	
Optional fractional weights	Solution heat treated aluminum	
Weight density	2.7 g/cm <sup>3</sup>	



Piston material	Tungsten carbide with nickel binder Density- 15.0 g/cm³	
Cylinder material	Hardened martensitic steel Tungsten carbide (water above 500 psi, 35 bar)	
Thermal coefficients of expansion	Oil piston/cylinder 16.5 ppm/°C Water (above 500 psi, 35 bar) 11 ppm/°C	
General		
Test port adaptors	1/8, 1/4, 3/8 and 1/2 NPT or BSP	
Instrument weight	36 lbs (16 kg)	
Instrument size (W x D x H)	17.5 x 12 x 8.5 in (440 x 300 x 215 mm)	
Mass set weight (typical)	80 lbs (36 kg)	
Reservoir volume	150 сс	
Screw press displacement	5.5 cc	
Pump displacement	4.7 cc per stroke	
O-ring seal materials	Buna N as standard, Viton and EPDM available	
Weight Increments		
Minimum standard weight increments	Up to 500 psi (35 bar): 1 psi (0.1 bar) 500 to 5000 psi (35 to 350 bar): 10 psi (1 bar) 5000 to 20,000 psi (350 to 1400 bar): 20 psi (2 bar) Model P3112: 1 psi (0.1 bar)	
Optional fractional weights	Up to 500 psi (35 bar): 0.1 psi (0.01 bar) 500 to 5000 psi (35 to 350 bar): 1 psi (0.1 bar) 5000 to 20,000 psi (350 to 1400 bar): 2 psi (0.2 bar)	
Operating Fluids		
Operating fluids	Distilled or deionized water	
Options		
PressCal software	Windows-based software program that allows users to easily apply all necessary corrections to enhance the deadweight tester performance. Calibration details are then stored and/or used to automatically create a calibration certificate. PressCal is provided as standard with all 0.008% instruments	
Fluids	Instruments can be supplied for use with Skydrol or brake fluids. Due to the aggressive nature of these fluids the standard nitrile seals and the acrylic reservoir tube will be replaced by either Viton or EPDM seals (as applicable) and an aluminum reservoir tube. For these or any other specialty fluid applications, please consult the factory.	



# **Ordering information**



# P3214-BAR / P3214-1

P3214-BAR Hydraulic Deadweight Tester Pressure range 20 to 700 bar

Includes:

- Hydraulic Deadweight Tester
- Water operated single PCU
- P3214-BAR SKU: 4185445
- P3214-1 SKU: 3936926

# P3211-BAR / P3211-1

P3211-BAR Hydraulic Deadweight Tester Pressure range 1 to 35 bar

Includes:

- Hydraulic Deadweight Tester
- Water operated single PCU
- P3211-BAR SKU: 4185357
- P3211-1 SKU: 3885274

# P3211-PSI / P3211-3

P3211-PSI Hydraulic Deadweight Tester Pressure range 10 to 500 psi

Includes:

• Hydraulic Deadweight Tester

<sup>4</sup> Fluke Corporation Fluke Calibration P3200 Hydraulic Deadweight Tester



- Water operated single PCU
- P3211-PSI SKU: 4185378
- P3211-3 SKU: 3885295

## P3211-KGCM2 / P3211-2

P3211-KGCM2 Hydraulic Deadweight Tester Pressure range 1 to 35 kgf/cm<sup>2</sup>

Includes:

- Hydraulic Deadweight Tester
- Water operated single PCU
- P3211-KGCM2 SKU: 4185369
- P3211-2 SKU: 3885288

### P3211-KPA / P3211-4

P3211-KPA Hydraulic Deadweight Tester Pressure range 100 to 3,500 kPa

Includes:

- Hydraulic Deadweight Tester
- Water operated single PCU
- P3211-KPA SKU: 4185384
- P3211-4 SKU: 3885301

#### P3211-MPA / P3211-5

P3211-MPA Hydraulic Deadweight Tester Pressure range 0.1 to 3.5 MPa

Includes:

- Hydraulic Deadweight Tester
- Water operated single PCU
- P3211-MPA SKU: 4185391
- P3211-5 SKU: 3885312

### P3213-BAR / P3213-1

P3213-BAR Hydraulic Deadweight Tester Pressure range 10 to 350 bar

Includes:

- Hydraulic Deadweight Tester
- Water operated single PCU
- P3213-BAR SKU: 4185406
- P3213-1 SKU: 3885320



# P3213-KGCM2 / P3213-2

P3213-KGCM2 Hydraulic Deadweight Tester Pressure range 10 to 350 kgf/cm<sup>2</sup>

Includes:

- Hydraulic Deadweight Tester
- Water operated single PCU
- P3213-KGCM2 SKU: 4185414
- P3213-2 SKU: 3885335

# P3213-PSI / P3213-3

P3213-PSI Hydraulic Deadweight Tester Pressure range 100 to 5,000 psi

Includes:

- Hydraulic Deadweight Tester
- Water operated single PCU
- P3213-PSI SKU: 4185423
- P3213-3 SKU: 3885347

# P3213-KPA / P3213-4

P3213-KPA Hydraulic Deadweight Tester Pressure range 1,000 to 35,000 kPa

Includes:

- Hydraulic Deadweight Tester
- Water operated single PCU

## P3213-MPA / P3213-5

P3213-MPA Hydraulic Deadweight Tester Pressure range 1 to 35 MPa

Includes:

- Hydraulic Deadweight Tester
- Water operated single PCU
- P3213-MPA SKU: 4185438
- P3213-5 SKU: 3885364

## P3214-KGCM2 / P3214-2

P3214-KGCM2 Hydraulic Deadweight Tester Pressure range 20 to 700 kgf/cm<sup>2</sup>

Includes:



- Hydraulic Deadweight Tester
- Water operated single PCU
- P3214-KGCM2 SKU: 4185450
- P3214-2 SKU: 3885386

## P3214-PSI / P3214-3

P3214-PSI Hydraulic Deadweight Tester Pressure range 200 to 10,000 psi

Includes:

- Hydraulic Deadweight Tester
- Water operated single PCU
- P3214-PSI SKU: 4185461
- P3214-3 SKU: 3937031

# P3214-KPA / P3214-4

P3214-KPA Hydraulic Deadweight Tester Pressure range 2,000 to 70,000 kPa

Includes:

- Hydraulic Deadweight Tester
- Water operated single PCU

#### P3214-MPA / P3214-5

P3214-MPA Hydraulic Deadweight Tester Pressure range 2 to 70 MPa

Includes:

- Hydraulic Deadweight Tester
- Water operated single PCU
- P3214-MPA SKU: 4185477
- P3214-5 SKU: 3885416

#### P3223-BAR / P3223-1

P3223-BAR Hydraulic Deadweight Tester Pressure range 1 to 350 bar

Includes:

- Hydraulic Deadweight Tester
- Water operated dual PCU
- P3223-BAR SKU: 4185489
- P3223-1 SKU: 3937186

## P3223-KGCM2 / P3223-2



P3223-KGCM2 Hydraulic Deadweight Tester Pressure range 1 to 350 kgf/cm<sup>2</sup>

Includes:

- Hydraulic Deadweight Tester
- Water operated dual PCU
- P3223-KGCM2 SKU: 4185492
- P3223-2 SKU: 3885433

#### P3223-PSI / P3223-3

P3223-PSI Hydraulic Deadweight Tester Pressure range 10 to 5,000 psi

Includes:

- Hydraulic Deadweight Tester
- Water operated dual PCU
- P3223-PSI SKU: 4185509
- P3223-3 SKU: 3885440

## P3223-KPA / P3223-4

P3223-KPA Hydraulic Deadweight Tester Pressure range 100 to 35,000 kPa

Includes:

- Hydraulic Deadweight Tester
- Water operated dual PCU

### P3223-MPA / P3223-5

P3223-MPA Hydraulic Deadweight Tester Pressure range 0.1 to 35 MPa

Includes:

- Hydraulic Deadweight Tester
- Water operated dual PCU
- P3223-MPA SKU: 4185511
- P3223-5 SKU: 3885478

# P3224-BAR /P3224-1

P3224-BAR Hydraulic Deadweight Tester Pressure range 1 to 700 bar

Includes:

• Hydraulic Deadweight Tester



- Water operated dual PCU
- P3224-BAR SKU: 4185527
- P3224-1 SKU: 3885484

## P3224-KGCM2 / P3224-2

P3224-KGCM2 Hydraulic Deadweight Tester Pressure range 1 to 700 kgf/cm<sup>2</sup>

Includes:

- Hydraulic Deadweight Tester
- Water operated dual PCU
- P3224-KGCM2 SKU: 4185530
- P3224-2 SKU: 3885491

### P3224-PSI / P3224-3

P3224-PSI Hydraulic Deadweight Tester Pressure range 10 to 10,000 psi

Includes:

- Hydraulic Deadweight Tester
- Water operated dual PCU
- P3224-PSI SKU: 4185548
- P3224-3 SKU: 3937046

#### P3224-KPA / P3224-4

P3224-KPA Hydraulic Deadweight Tester Pressure range 100 to 70,000 kPa

Includes:

- Hydraulic Deadweight Tester
- Water operated dual PCU

#### P3224-MPA / P3224-5

P3224-MPA Hydraulic Deadweight Tester Pressure range 0.1 to 70 MPa

Includes:

- Hydraulic Deadweight Tester
- Water operated dual PCU
- P3224-MPA SKU: 4185553
- P3224-5 SKU: 3937147



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 P3214-MPA

 P3223-BAR
 P3224-KGCM2
 P3211-MPA
 P3223-MPA
 P3223-PSI
 P3224-MPA
 P3211-KGCM2
 P3224-BAR
 P324-BAR
 P324-BAR