

## QUAD PAK DIGITAL 24-CHANNEL MOUNTING RACK

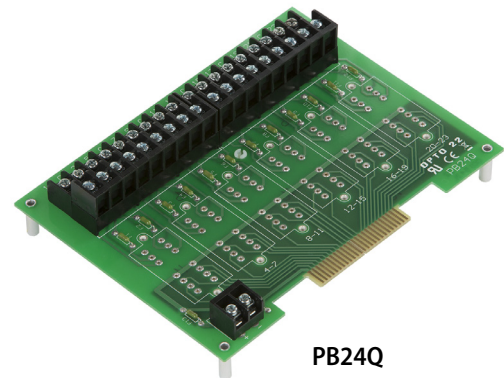
### Features

- > All Quad Pak modules are designed to operate on 5 Volt logic
- > Accommodates up to six Quad Pak I/O modules

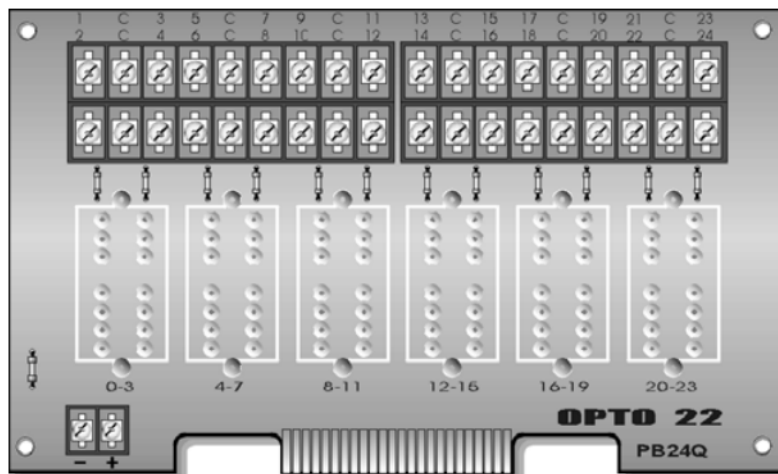
### DESCRIPTION

The PB24Q I/O mounting rack can accommodate up to six Quad Pak I/O modules for a total of 24 I/O channels. The PB24Q I/O mounting rack uses a 50-pin card edge connector for interface to computer parallel I/O ports via a 50-conductor ribbon cable.

The mounting rack features a replaceable 5-amp fuse for each pair of I/O module positions. Status indicating LEDs are mounted on the Quad Pak I/O modules. All Quad Pak modules are designed to operate on 5 Volt logic.



PB24Q



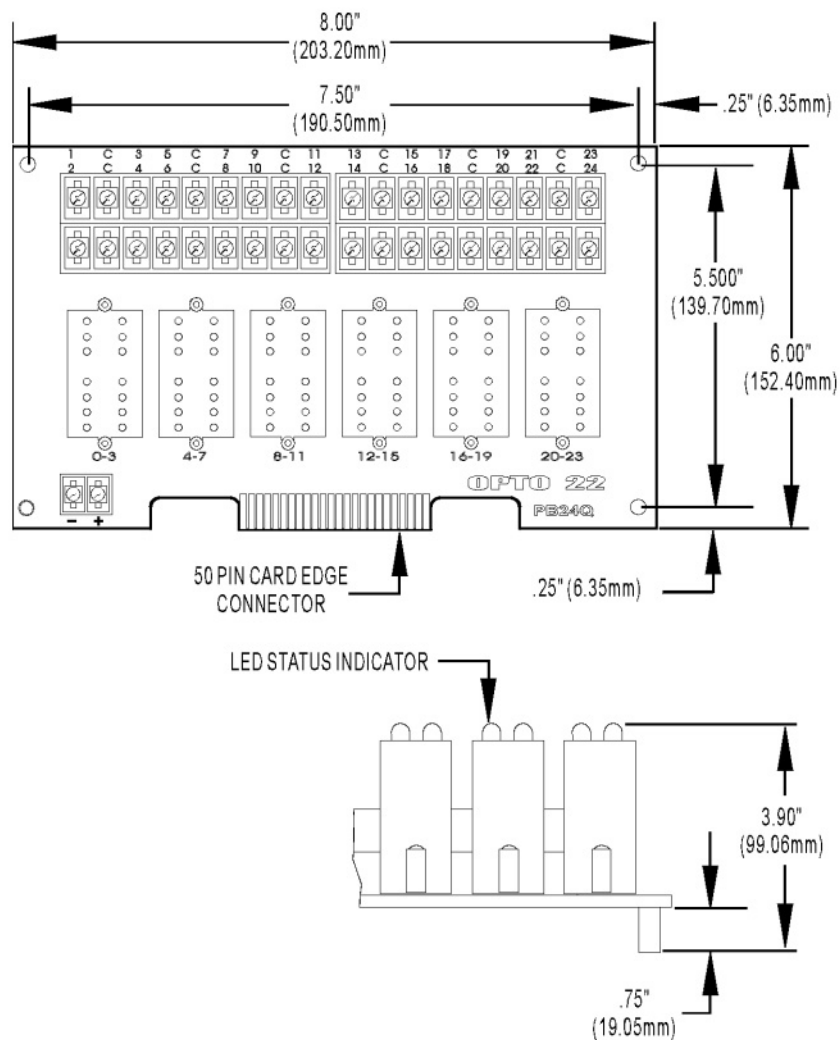
### SPECIFICATIONS

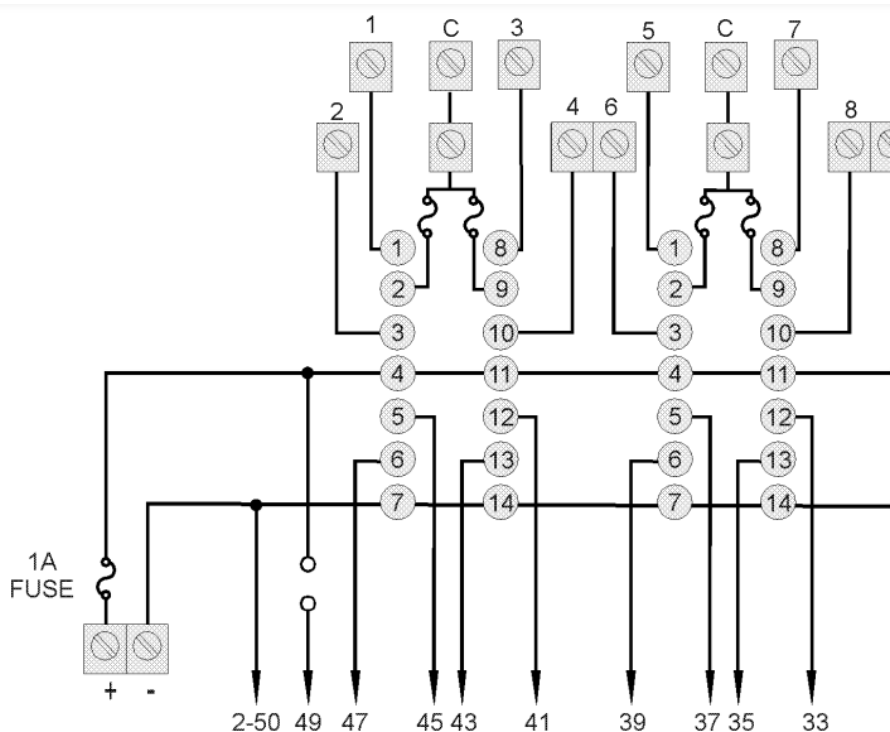
Operating Temperature	0 to 70 °C
Relative Humidity	95%, Non-condensing
Interface Connectors Field	6-32 screw terminals
Logic	50-conductor card edge connector
Agency Approvals	UL, CSA, CE; UKCA

### Part Numbers

Part	Description
PB24Q	Quad PAK Digital 24-Channel Module Rack

## DIMENSIONS





Module Position	Control (Edge Connector)	Field (Terminal Strip)
0	47	1 & C
1	45	2 & C
2	43	3 & C
3	41	4 & C
4	39	5 & C
5	37	6 & C
6	35	7 & C
7	33	8 & C
8	31	9 & C
9	29	10 & C
10	27	11 & C
11	25	12 & C
12	23	13 & C
13	21	14 & C
14	19	15 & C
15	17	16 & C
16	15	17 & C
17	13	18 & C
18	11	19 & C
19	9	20 & C
20	7	21 & C
21	5	22 & C
22	3	23 & C
23	1	24 & C

## PRODUCTS

Opto 22 develops and manufactures reliable, easy-to-use, open standards-based hardware and software products. Industrial automation, process control, remote monitoring, data acquisition, and industrial internet of things (IIoT) applications worldwide all rely on Opto 22.

### groov RIO®

*groov RIO edge I/O* offers a single, compact, PoE-powered industrial package with web-based configuration and IIoT software built in, support for multiple OT and IT protocols, and security features like a device firewall, data encryption, and user account control.

Standing alone, *groov RIO* connects to sensors, equipment, and legacy systems, collecting and securely publishing data from field to cloud. Choose a universal I/O model with thousands of possible field I/O configurations, with or without Ignition from Inductive Automation®, or a *RIO EMU energy monitoring unit* that reports 64 energy data values from 3-phase loads up to 600 VAC, Delta or Wye.

You can also use *groov RIO* with a Modbus/TCP master or as remote I/O for a *groov EPIC* system.

### groov EPIC® System

Opto 22's *groov Edge Programmable Industrial Controller (EPIC) system* gives you industrially hardened control with a flexible Linux®-based processor with gateway functions, guaranteed-for-life I/O, and software for your automation and IIoT applications.

### groov EPIC Processor

The heart of the system is the *groov EPIC* processor. It handles a wide range of digital, analog, and serial functions for data collection, remote monitoring, process control, and discrete and hybrid manufacturing.

In addition, the EPIC provides secure data communications among physical assets, control systems, software applications, and online services, both on premises and in the cloud. No industrial PC needed.

Configuring and troubleshooting I/O and networking is easier with the EPIC's integrated high-resolution color touchscreen. Authorized users can manage the system locally on the touchscreen, on a monitor connected via the HDMI or USB ports, or on a PC or mobile device with a web browser.

### groov EPIC I/O

*groov I/O* connects locally to sensors and equipment. Modules have a spring-clamp terminal strip, integrated wireway, swing-away cover, and LEDs indicating module health and discrete channel status. *groov I/O* is hot swappable, UL Hazardous Locations approved, and ATEX compliant.

### groov EPIC Software

The *groov EPIC* processor comes ready to run the software you need:

- Programming: Choose flowchart-based PAC Control, CODESYS Development System for IEC61131-3 compliant programs, or secure shell access (SSH) to the Linux OS for custom applications
- Node-RED for creating simple IIoT logic flows from pre-built nodes
- Efficient MQTT data communications with string or Sparkplug data formats
- HMI: *groov View* to build your own HMI viewable on touchscreen, PCs, and mobile devices; PAC Display for a Windows HMI; Node-RED dashboard UI
- Ignition or Ignition Edge® from Inductive Automation (requires license purchase) with OPC-UA drivers to Allen-Bradley®, Siemens®, and other control systems, and MQTT communications



### Older products

From solid state relays, to world-famous G4 and SNAP I/O, to SNAP PAC controllers, older Opto 22 products are still supported and working hard at thousands of installations worldwide. You can count on us for the reliability and service you expect, now and in the future.

## QUALITY

Founded in 1974, Opto 22 has established a worldwide reputation for high-quality products. All are made in the U.S.A. at our manufacturing facility in Temecula, California.

Because we test each product twice before it leaves our factory rather than testing a sample of each batch, we can afford to guarantee most solid-state relays and optically isolated I/O modules for life.

## FREE PRODUCT SUPPORT

Opto 22's California-based Product Support Group offers free technical support for Opto 22 products from engineers with decades of training and experience. Support is available in English and Spanish by phone or email, Monday–Friday, 7 a.m. to 5 p.m. PST.

Support is always available on our website, including [free online training](#) at OptoU, how-to [videos](#), [user's guides](#), the Opto 22 KnowledgeBase, and [OptoForums](#).

## PURCHASING OPTO 22 PRODUCTS

Opto 22 products are sold directly and through a worldwide network of distributors, partners, and system integrators. For more information, contact Opto 22 headquarters at **800-321-6786** (toll-free in the U.S. and Canada) or **+1-951-695-3000**, or visit our website at [www.opto22.com](http://www.opto22.com).

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