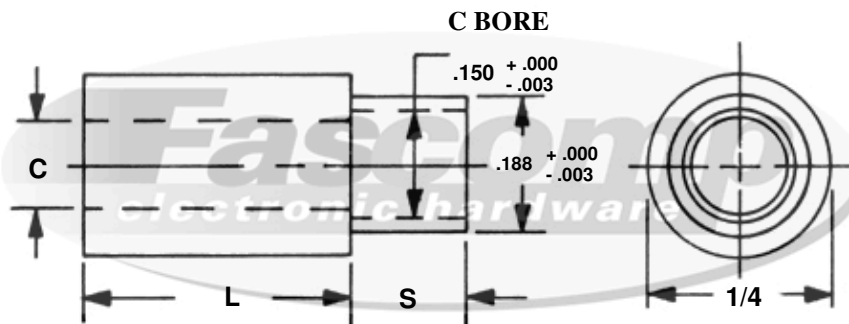


1/4 Round Swage Spacers



Create a part number:

Length	Panel/Code	Clearance	Material	Finish
FCXXXX	X	X	XX	XX
_____ - _____ - _____ - _____				

Length Table		
✓ FCXXXX	Length (L)	
FC1531	1/8	
FC1532	3/16	
FC1533	1/4	
FC1534	5/16	
FC1535	3/8	
FC1536	7/16	
FC1537	1/2	
FC1538	9/16	
FC1539	5/8	
FC1540	11/16	
FC1541	3/4	
FC1542	13/16	
FC1543	7/8	
FC1544	15/16	
FC1545	1	

Swage Panel/Code (X)			
✓	S	+ .003 - .003	P
	A	.075	1/32
	B	.105	1/16
	C	.135	3/32
	D	.165	1/8
	E	.230	3/16
	F	.290	1/4

Hole Clearance Code (XX)		
✓	Code (XX)	C + .010 - .000
	2	.090
	3	.101
	4	.115
	6	.140

Material		
✓	Material Code (XX)	
	A	Aluminum
	B	Brass
	S	Steel
	SS	Stainless Steel

✓	Compatible Finish (XX)	
	A, B, S, SS	0 - Plain
	B, S	5 - Nickel Plate (QQ-N-290)
	A	6 - Iridite #14 Gold (MIL-C-5541E)
	A	7 - Iridite Clear (MIL-C-5541E)
	A	9 - Alodine 1200
	B, S	12 - Zinc Clear (ASTM-B-633)
	B, S	16 - Electro Tin (MIL-T-10727 TYPE 1)
	SS	20 - Passivation (MIL-F-14072D)
	A	22 - Clear Anodize (MIL-A-8625-TYPE2) (Sulphuric) Hot Water Seal (Clear)
	A	24 - Black Anodize (MIL-A-8625)
	B, S, SS	26 - Black Oxide
	B, S	28 - Zinc Yellow (ASTM-B-633)

Tolerances
Unless otherwise Specified
 .xxx +/- .005
 .xx +/- .010
 Angular +/- 1 Degree
 Linear +/- .005
Break all sharp edges



Source Control Drawing:
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