

# Data sheet

## chainflex® CFROBOT8



Bus cable (Class 6.1.3.3) ● For torsion applications ● PUR outer jacket ● Shielded ● Oil resistant and coolant-resistant ● Flame retardant ● Notch-resistant ● Hydrolysis and microbe-resistant



Profibus	CAN-Bus	DeviceNet
CFROBOT8.001	CFROBOT8.022	CFROBOT8.030
Ethernet (CAT5/CAT5e/GigE/PoE)	Ethernet (CAT6/GigE/PoE)	Ethernet (CAT6 <sub>A</sub> )
CFROBOT8.045	CFROBOT8.049	CFROBOT8.050
Ethernet (CAT7)	Profinet (Type C)	
CFROBOT8.052	CFROBOT8.060	



igus 4-year  
chainflex cable  
guarantee and  
service life  
calculator based  
on 2 billion test  
cycles per year



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### Cable structure

	<b>Conductor</b>	Stranded conductor in especially bending-resistant version consisting of bare copper wires (following DIN EN 60228).
	<b>Core insulation</b>	According to bus specification.
	<b>Core structure</b>	According to bus specification.
	<b>Core identification</b>	According to bus specification. ► Product range table
	<b>Intermediate layer</b>	Foil taping over the outer layer.
	<b>Overall shield</b>	Torsion resistant tinned braided copper shield. Coverage approx. 80 % optical
	<b>Outer jacket</b>	Low-adhesion, halogen-free, highly abrasion resistant PUR mixture, adapted to suit the requirements in e-chains® (following DIN EN 50363-10-2). <b>Colour:</b> Steel-blue (similar to RAL 5011) <b>Printing:</b> white

„00000 m\*\* igus chainflex CFROBOT8.---① -----② E310776 cRUus AWM

Style -----③ VW-1 AWM I/II A/B 80°C 300V FT1 EAC CE UKCA ---⑤ conform

RoHS-II conform www.igus.de +++ chainflex cable works +++

\* **Length printing:** Not calibrated. Only intended as an orientation aid.

① / ② Cable identification according to Part No. (see technical table).

③ / ④ Printing of UL style (see related chapter).

⑤ Printing according to bus specification (inclusive wave resistance).

Example: ... chainflex **CFROBOT8.001 (2x0.35)C** ...

### Guaranteed service life according to guarantee conditions

Cycles	5 million	7.5 million	10 million
Temperature, from/to [°C]	Torsion max. [°/m]	Torsion max. [°/m]	Torsion max. [°/m]
-25/-15	±150	±90	±30
-15/+60	±180	±120	±60
+60/+70	±150	±90	±30

Minimum guaranteed service life of the cable under the specified conditions.

The installation of the cable is recommended within the middle temperature range.



Example image

igus® chainflex® CFROBOT8

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### Properties and approvals

	UV resistance	High
	Oil resistance	Oil-resistant (following DIN EN 50363-10-2), Class 3
	Flame retardant	According to IEC 60332-1-2, Cable Flame, VW-1, FT1, FT2 / Horizontal Flame
	Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
	PFAS-free	Use of PFAS-free materials according to the content of the REACH directive and its rules for the production and processing of chemical substances
	UL verified	Certificate No. V293560: „igus 4-year chainflex cable guarantee and service life calculator based on 2 billion test cycles per year“
	UL/CSA AWM	See table UL/CSA AWM for details
	REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
	Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
	Cleanroom	According to ISO Class 1. The outer jacket material of this series complies with CF77. UL.05.12.D - tested by IPA according to standard DIN EN ISO 14644-1
	CE	Following 2014/35/EU



igus 4-year chainflex cable guarantee and service life calculator based on 2 billion test cycles per year



### Properties and approvals

#### UL/CSA AWM Details

Part No.	UL style core insulation	UL style outer jacket	UL Voltage Rating [V]	UL Temperature Rating [°C]
CFROBOT8.001	1589	20236	300	80
CFROBOT8.022	1589	20236	300	80
CFROBOT8.030	1589	20236	300	80
CFROBOT8.045	10138	20317	300	80
CFROBOT8.049	10138	20317	300	80
CFROBOT8.050	1589	20236	300	80
CFROBOT8.052	1589	20236	300	80
CFROBOT8.060	1589	20236	300	80

Example image

igus® chainflex® CFROBOT 8







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### Dynamic information

	Bend radius	e-chain® twisted flexible fixed	min. 10 x d min. 8 x d min. 5 x d
	Temperature	e-chain® twisted flexible fixed	-25 °C up to +70 °C -40 °C up to +70 °C (following DIN EN 60811-504) -50 °C up to +70 °C (following DIN EN 50305)
	v max.	twisted	180 °/s
	a max.	twisted	60 °/s²
	Travel distance	Robots and multi-axis movements, Class 1	
	Torsion	Torsion ±180°, with 1 m cable length, Class 3	

These values are based on specific applications or tests. They do not represent the limit of what is technically feasible.

### Typical application areas

- For heaviest duty applications with torsion movements, Class 6
- Especially for robots and 3D movements, Class 1
- Almost unlimited resistance to oil, also with bio-oils, Class 3
- Torsion ±180°, with 1 m cable length, Class 3, Class 3
- Indoor and outdoor applications, UV-resistant
- robots, Handling, spindle drives



Example image



# Data sheet

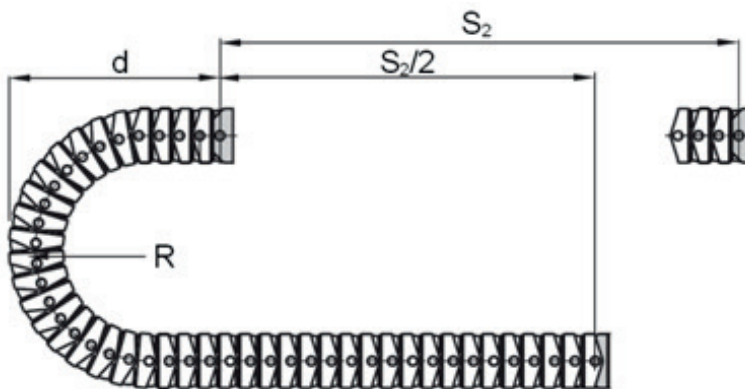
## chainflex® CFROBOT8



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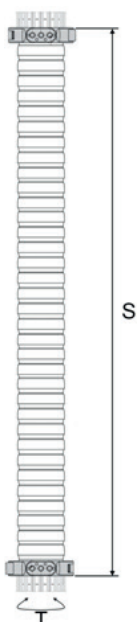
### Typical lab test setup for this cable series

Tes bend radius R	approx 63 - 75 mm
Test travel S	approx. 1 - 12 m
Test duration	minimum 1.5 - 3 million double strokes
Test speed	approx. 0.5 m/s
Test acceleration	approx. 1.5 m/s <sup>2</sup>



### Typical lab test setup (torsion) for this cable series

Torsion range T	±180°/m
Length 3D e-chain®	1 m
Test duration (torsion)	minimum 3 - 5 million cycles
Test speed (torsion)	approx. 80 - 120 °/s
Test acceleration (torsion)	approx. 40°/s <sup>2</sup>



Example image





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### Technical tables:

#### Mechanical information

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
Profibus (1x2x0,64 mm)				
CFROBOT8.001 <sup>11)</sup>	(2x0.35)C	8.0	28	63
CAN-Bus				
CFROBOT8.022 <sup>11)</sup>	(4x0.5)C	7.5	41	78
DeviceNet				
CFROBOT8.030	(2xAWG24)C+(2xAWG22)C	9.5	31	77
Ethernet/CAT5e/PoE				
CFROBOT8.045	4x(2x0.15)C	9.5	48	96
Ethernet/CAT6/PoE				
CFROBOT8.049	4x(2x0.15)C	9.5	48	96
Ethernet/CAT6 <sub>A</sub>				
CFROBOT8.050 <sup>11)</sup>	4x(2x0.15)C	10.5	51	134
Ethernet/CAT7				
CFROBOT8.052 <sup>11)</sup>	4x(2x0.15)C	10.5	51	134
Profinet				
CFROBOT8.060 <sup>11)</sup>	 (2x(2x0.34))C	8.5	34	74

<sup>11)</sup> Phase-out model (New generation CFROBOT8.PLUS)

G = with green-yellow earth core

x = without earth core

**Note:** The given outer diameters are maximum values and may tend toward lower tolerance limits.



igus 4-year chainflex cable guarantee and service life calculator based on 2 billion test cycles per year



Example image



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## chainflex® CFROBOT8

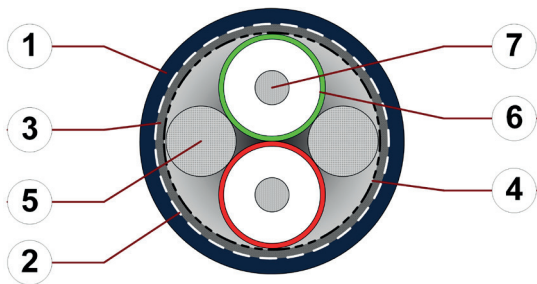


Bus cable (Class 6.1.3.3) ● For torsion applications ● PUR outer jacket ● Shielded ● Oil resistant and coolant-resistant ● Flame retardant ● Notch-resistant ● Hydrolysis and microbe-resistant

**Profibus**  
CFROBOT8.001

### Cable structure

(Electrical information please see next page)



1. Outer jacket: Pressure extruded PUR mixture
2. Overall banding: Plastic fleece
3. Overall shield: Torsion resistant tinned braided copper shield
4. Banding: Gliding PTFE foil
5. Filler: Plastic yarns
6. Core insulation: Mechanically high quality TPE mixture (according to bus specification)
7. Conductor: Fine-wire strand in especially bending-stable version consisting of tinned copper wires

### Example image

For detailed overview please see design table

### Design table

Part No.	Core group	Colour code	Drawing
CFROBOT8.001	(2x0.35)C	red, green	



Example image



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### Profibus

CFROBOT8.001

### Electrical information

(Cable structure please see previous page)

Part No.	CFROBOT8.001
Nominal voltage	50 V 300 V (following UL)
Testing voltage (following DIN EN 50289-1-3)	500 V
Characteristic wave impedance (following DIN EN 50289-1-11)	150 ± 15 Ω (3-20 MHz)
Operating capacity (following DIN EN 50289-1-5)	30 pF/m

Conductor nominal cross section	Maximum conductor resistance at 20 °C (following DIN EN 50289-1-2)	Maximum current rating at 30 °C (following DIN VDE 0298-4)
[mm²]	[Ω/km]	[A]
0.35	64.0	7

The final maximum current rating depends among other things on the ambient conditions, the type of the installation and the number of loaded cores.



Example image



# Data sheet

## chainflex® CFROBOT8

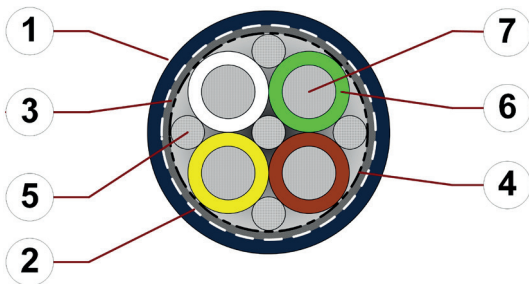


Bus cable (Class 6.1.3.3) ● For torsion applications ● PUR outer jacket ● Shielded ● Oil resistant and coolant-resistant ● Flame retardant ● Notch-resistant ● Hydrolysis and microbe-resistant

### CAN-Bus CFROBOT8.022

#### Cable structure

(Electrical information please see next page)



1. Outer jacket: Pressure extruded PUR mixture
2. Overall banding: Plastic fleece
3. Overall shield: Torsion resistant tinned braided copper shield
4. Banding: Gliding PTFE foil
5. Filler: Plastic yarns
6. Core insulation: Mechanically high quality TPE mixture (according to bus specification)
7. Conductor: Fine-wire strand in especially bending-stable version consisting of tinned copper wires

**Example image**  
For detailed overview please see design table

#### Design table

Part No.	Core group	Colour code	Drawing
CFROBOT8.022	(4x0.5)C	white, green, brown, yellow (Star-quad)	



Example image



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### CAN-Bus

#### CFROBOT8.022

### Electrical information

(Cable structure please see previous page)

Part No.	CFROBOT8.022
Nominal voltage	50 V 300 V (following UL)
Testing voltage (following DIN EN 50289-1-3)	500 V
Characteristic wave impedance (following DIN EN 50289-1-11)	120 ± 12 Ω (0,425-1 MHz)
Operating capacity (following DIN EN 50289-1-5)	40 pF/m

Conductor nominal cross section	Maximum conductor resistance at 20 °C (following DIN EN 50289-1-2)	Maximum current rating at 30 °C (following DIN VDE 0298-4)
[mm²]	[Ω/km]	[A]
0.5	44	10

The final maximum current rating depends among other things on the ambient conditions, the type of the installation and the number of loaded cores.



Example image

# Data sheet

## chainflex® CFROBOT8

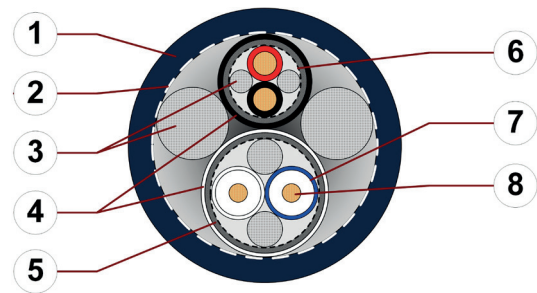


Bus cable (Class 6.1.3.3) ● For torsion applications ● PUR outer jacket ● Shielded ● Oil resistant and coolant-resistant ● Flame retardant ● Notch-resistant ● Hydrolysis and microbe-resistant

DeviceNet  
CFROBOT8.030

### Cable structure

(Electrical information please see next page)



1. Outer jacket: Pressure extruded PUR mixture
2. Overall banding: Plastic fleece
3. Filler: Plastic yarns
4. Element jacket: Mechanically high-quality TPE mixture
5. Element shield: Torsion resistant tinned braided copper shield
6. Element banding: Plastic foil
7. Core insulation: Mechanically high quality TPE mixture (according to bus specification)
8. Conductor: Fine-wire strand in especially bending-stable version consisting of bare copper wires

Example image  
For detailed overview please see design table

### Design table

Part No.	Core group	Colour code	Drawing
CFROBOT8.030	(2xAWG24)C	white/blue	
	(2xAWG22)C	red/black	



Example image



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**DeviceNet**  
CFROBOT8.030

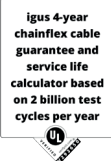
### Electrical information

(Cable structure please see previous page)

Part No.	CFROBOT8.030
Nominal voltage	50 V 300 V (following UL)
Testing voltage (following DIN EN 50289-1-3)	500 V
Characteristic wave impedance (following DIN EN 50289-1-11)	120 ± 12 Ω (1 MHz)

Conductor nominal cross section	Maximum conductor resistance at 20 °C (following DIN EN 50289-1-2)	Maximum current rating at 30 °C (following DIN VDE 0298-4)
[mm²]	[Ω/km]	[A]
AWG24	83	5
AWG22	54	7

The final maximum current rating depends among other things on the ambient conditions, the type of the installation and the number of loaded cores.



Example image



# Data sheet

## chainflex® CFROBOT8

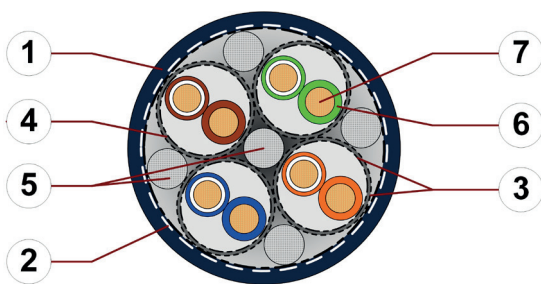


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Ethernet (CAT5/CAT5e/GigE/PoE)  
CFROBOT8.045

### Cable structure

(Electrical information please see next page)



1. Outer jacket: Pressure extruded PUR mixture
2. Overall banding: Plastic fleece
3. Element banding: Plastic foil
4. Element shield: Torsion resistant tinned braided copper shield
5. Filler: Plastic yarns
6. Core insulation: Mechanically high quality TPE mixture (according to bus specification)
7. Conductor: Fine-wire strand in especially bending-stable version consisting of bare copper wires

### Example image

For detailed overview please see design table

### Design table

Part No.	Core group	Colour code	Drawing
CFROBOT8.045	4x(2x0.15)C	white-green/green, white-orange/orange, white-blue/blue, white-brown/brown	



igus 4-year chainflex cable guarantee and service life calculator based on 2 billion test cycles per year



Example image





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Bus cable (Class 6.1.3.3) ● For torsion applications ● PUR outer jacket ● Shielded ● Oil resistant and coolant-resistant ● Flame retardant ● Notch-resistant ● Hydrolysis and microbe-resistant



### Ethernet (CAT5/CAT5e/GigE/PoE) CFROBOT8.045

#### Electrical information

(Cable structure please see previous page)

Part No.	CFROBOT8.045
Nominal voltage	50 V 300 V (following UL)
Testing voltage (following DIN EN 50289-1-3)	500 V
Operating capacity (following DIN EN 50289-1-5)	55 pF/m
Nominal Velocity of Propagation (NVP)	67 %
Characteristic wave impedance (following DIN EN 50289-1-11)	100 ± 25 Ω

Conductor nominal cross section	Maximum conductor resistance at 20 °C (following DIN EN 50289-1-2)	Maximum current rating at 30 °C (following DIN VDE 0298-4)
[mm²]	[Ω/km]	[A]
0.15	133	2.5

The final maximum current rating depends among other things on the ambient conditions, the type of the installation and the number of loaded cores.

Part No.	Bus type	Link class	Maximum transmission length
CFROBOT8.045	Ethernet/CAT5e	Class D - (Data applications up to 100 MHz)	60 m



Example image

# Data sheet

## chainflex® CFROBOT8

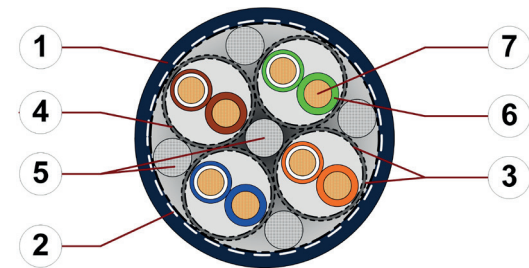


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Ethernet (CAT6/GigE/PoE)  
CFROBOT8.049

### Cable structure

(Electrical information please see next page)



1. Outer jacket: Pressure extruded PUR mixture
2. Overall banding: Plastic fleece
3. Element banding: Plastic foil
4. Element shield: Torsion-resistant braiding made of tinned copper wires
5. Filler: Plastic yarns
6. Core insulation: Mechanically high quality TPE mixture (according to bus specification)
7. Conductor: Fine-wire strand in especially bending-stable version consisting of bare copper wires

### Example image

For detailed overview please see design table

### Design table

Part No.	Core group	Colour code	Drawing
CFROBOT8.049	4x(2x0.15)C	white-green/green, white-orange/orange, white-blue/blue, white-brown/brown	



Example image

igus® chainflex® CFROBOT 8

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**Ethernet (CAT6/GigE/PoE)**  
CFROBOT8.049

### Electrical information

(Cable structure please see previous page)

Part No.	CFROBOT8.049
Nominal voltage	50 V 300 V (following UL)
Testing voltage (following DIN EN 50289-1-3)	500 V
Operating capacity (following DIN EN 50289-1-11)	55 pF/m
Nominal Velocity of Propagation (NVP)	67%
Characteristic wave impedance (following DIN EN 50289-1-11)	100 ± 40 Ω

Conductor nominal cross section	Maximum conductor resistance at 20 °C (following DIN EN 50289-1-2)	Maximum current rating at 30 °C (following DIN VDE 0298-4)
[mm²]	[Ω/km]	[A]
0.15	133	2.5

The final maximum current rating depends among other things on the ambient conditions, the type of the installation and the number of loaded cores.

Part No.	Bus type	Link class	Maximum transmission length
CFROBOT8.049	Ethernet/CAT6	Class E - (Data applications up to 250 MHz)	60 m



Example image

# Data sheet

## chainflex® CFROBOT8

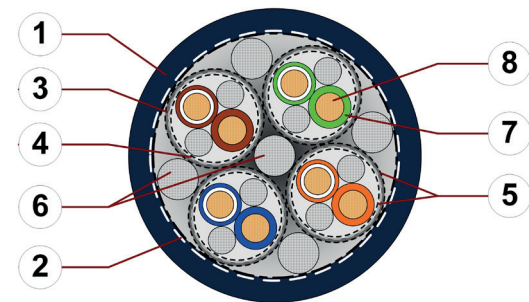


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Ethernet (CAT6<sub>A</sub>)  
CFROBOT8.050

### Cable structure

(Electrical information please see next page)



1. Outer jacket: Pressure extruded PUR mixture
2. Overall banding: Plastic fleece
3. Element shield: Torsion resistant tinned braided copper shield
4. Element shield foil: Aluminium-coated polyester foil
5. Element banding: Plastic foil
6. Filler: Plastic yarns
7. Core insulation: Mechanically high quality TPE mixture (according to bus specification)
8. Conductor: Fine-wire strand in especially bending-stable version consisting of bare copper wires

### Example image

For detailed overview please see design table

### Design table

Part No.	Core group	Colour code	Drawing
CFROBOT8.050	4x(2x0.15)C	white-green/green, white-orange/orange, white-blue/blue, white-brown/brown	



Example image



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**Ethernet (CAT6<sub>A</sub>)**  
CFROBOT8.050

### Electrical information

(Cable structure please see previous page)

Part No.	CFROBOT8.050
Nominal voltage	50 V 300 V (following UL)
Testing voltage (following DIN EN 50289-1-3)	500 V
Operating capacity (following DIN EN 50289-1-11)	40 pF/m
Nominal Velocity of Propagation (NVP)	74%
Characteristic wave impedance (following DIN EN 50289-1-11)	100 ± 5 Ω

Conductor nominal cross section	Maximum conductor resistance at 20 °C (following DIN EN 50289-1-2)	Maximum current rating at 30 °C (following DIN VDE 0298-4)
[mm²]	[Ω/km]	[A]
0.15	121	2.5

The final maximum current rating depends among other things on the ambient conditions, the type of the installation and the number of loaded cores.

Part No.	Bus type	Link class	Maximum transmission length
CFROBOT8.050	Ethernet/CAT6 <sub>A</sub>	Class EA - (Data applications up to 500 MHz)	60 m



Example image



# Data sheet

## chainflex® CFROBOT8

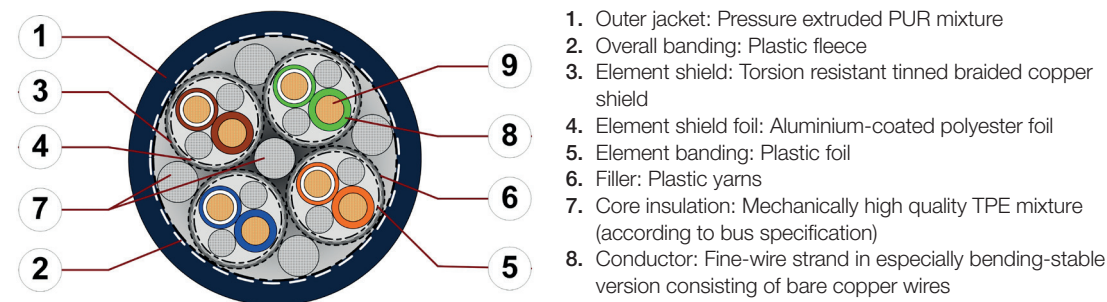


Bus cable (Class 6.1.3.3) ● For torsion applications ● PUR outer jacket ● Shielded ● Oil resistant and coolant-resistant ● Flame retardant ● Notch-resistant ● Hydrolysis and microbe-resistant

Ethernet (CAT7)  
CFROBOT8.052

### Cable structure

(Electrical information please see next page)



### Example image

For detailed overview please see design table

### Design table

Part No.	Core group	Colour code	Drawing
CFROBOT8.052	4x(2x0.15)C	white-green/green, white-orange/orange, white-blue/blue, white-brown/brown	



Example image



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**Ethernet (CAT7)**  
CFROBOT8.052

### Electrical information

(Cable structure please see previous page)

Part No.	CFROBOT8.052
Nominal voltage	50 V 300 V (following UL)
Testing voltage (following DIN EN 50289-1-3)	500 V
Operating capacity (following DIN EN 50289-1-11)	40 pF/m
Nominal Velocity of Propagation (NVP)	78%
Characteristic wave impedance (following DIN EN 50289-1-11)	100 ± 5 Ω

Conductor nominal cross section	Maximum conductor resistance at 20 °C (following DIN EN 50289-1-2)	Maximum current rating at 30 °C (following DIN VDE 0298-4)
[mm²]	[Ω/km]	[A]
0.15	121	2.5

The final maximum current rating depends among other things on the ambient conditions, the type of the installation and the number of loaded cores.

Part No.	Bus type	Link class	Maximum transmission length
CFROBOT8.052	Ethernet/CAT7	Class F - (Data applications up to 600 MHz)	60 m



Example image

# Data sheet

## chainflex® CFROBOT8

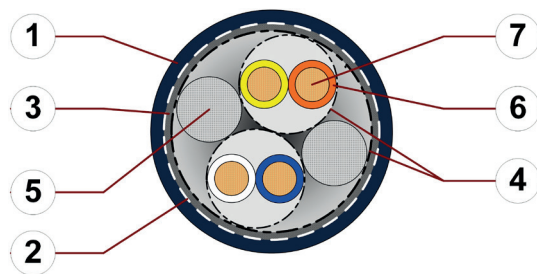


Bus cable (Class 6.1.3.3) ● For torsion applications ● PUR outer jacket ● Shielded ● Oil resistant and coolant-resistant ● Flame retardant ● Notch-resistant ● Hydrolysis and microbe-resistant

**Profinet (Type C)**  
CFROBOT8.060

### Cable structure

(Electrical information please see next page)



1. Outer jacket: Pressure extruded PUR mixture
2. Overall banding: Plastic fleece
3. Overall shield: Torsion resistant tinned braided copper shield
4. Banding: Gliding PTFE foil
5. Filler: Plastic yarns
6. Core insulation: Mechanically high quality TPE mixture (according to bus specification)
7. Conductor: Fine-wire strand in especially bending-stable version consisting of bare copper wires

### Example image

For detailed overview please see design table

### Design table

Part No.	Core group	Colour code	Drawing
CFROBOT8.060	(2x(2x0.34))C	white/blue, yellow/orange	



Example image



# Data sheet

## chainflex® CFROBOT8



Bus cable (Class 6.1.3.3) ● For torsion applications ● PUR outer jacket ● Shielded ● Oil resistant and coolant-resistant ● Flame retardant ● Notch-resistant ● Hydrolysis and microbe-resistant



**Profinet (Type C)**  
CFROBOT8.060

### Electrical information

(Cable structure please see previous page)

Part No.	CFROBOT8.060
Nominal voltage	50 V 300 V (following UL)
Testing voltage (following DIN EN 50289-1-3)	500 V
Operating capacity	48 pF/m
Nominal Velocity of Propagation (NVP)	74%
Characteristic wave impedance (following DIN EN 50289-1-11)	100 ± 5 Ω

Conductor nominal cross section	Maximum conductor resistance at 20 °C (following DIN EN 50289-1-2)	Maximum current rating at 30 °C (following DIN VDE 0298-4)
[mm²]	[Ω/km]	[A]
0.34	62	7

The final maximum current rating depends among other things on the ambient conditions, the type of the installation and the number of loaded cores.



Example image

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[CFROBOT8.052](#) [CFROBOT8.060](#)