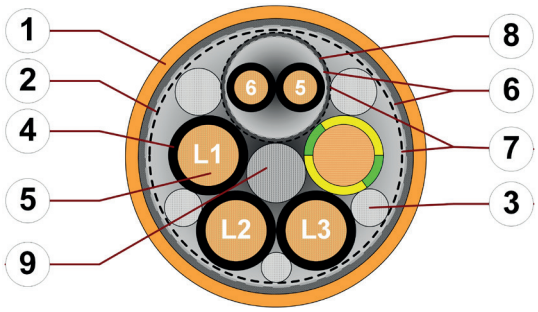
Data sheet
chainflex® CF887

Servo cable (Class 3.1.1.1) ● For flexing applications ● PVC outer jacket ● Shielded ● Flame retardant

Example image



1. Outer jacket: Pressure extruded PVC mixture
2. Overall shield: Braiding made of tinned copper wires
3. Filling: Plastic yarns
4. Core insulation: Mechanically high-quality, especially low-capacitance TPE mixture
5. Conductor: Stranded conductor consisting of bare copper wires
6. Shield foil: Aluminium clad plastic foil
7. Banding: Plastic foil
8. Element shield: Wrapping made of tinned copper wires
9. Strain relief: Plastic centre element

Example image
For detailed overview please see design table

Cable structure

Conductor	Conductor consisting of bare copper wires (according to DIN EN 60228).
Core insulation	Mechanically high-quality, especially low-capacitance TPE mixture.
Core structure	Power cores and control pair elements wound together in an optimised pitch length.
Core identification	**Power cores:** Black cores with white numbers, one green-yellow core. 1. Core: U / L1 / C / L+ 2. Core: V / L2 3. Core: W / L3 / D / L- **1 Control pair:** Black cores with white numbers. 1. Control core: 5 2. Control core: 6 **2 Control pairs:** Black cores with white numbers. 1. Control core: 5 2. Control core: 6 3. Control core: 7 4. Control core: 8
Element shield	Aluminum/polyester tape
Overall shield	Braiding made of tinned copper wires. Coverage approx. 60 % optical
Outer jacket	Low-adhesion PVC mixture, adapted to suit the requirements in e-chains®. **Colour:** Pastel orange (similar to RAL 2003) **Printing:** black

„00000 m“* igus chainflex M CF887.--.--.--.--① ---② 600/1000V E310776

cЯUus AWM Style 2570 VW-1 AWM I/II A/B 80°C 1000V FT1 EAC/CTP

CE UKCA RoHS-II conform www.igus.de +++ chainflex cable works +++

*** Length printing:** Not calibrated. Only intended as an orientation aid.
① / ② Cable identification according to Part No. (see technical table).
Example: ... chainflex **CF887.15.15.02.01 (4G1.5+(2x1.5)C)C 600/1000V** ...

06/2022

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Dynamic information

Bend radius	**e-chain® linear** **flexible** **fixed**	minimum 15 x d minimum 12 x d minimum 8 x d
Temperature	**e-chain® linear** **flexible** **fixed**	+5 °C up to +70 °C -5 °C up to +70 °C (following DIN EN 60811-504) -15 °C up to +70 °C (following DIN EN 50305)
v max.	**unsupported**	3 m/s
a max.		20 m/s²
Travel distance		Unsupported travel distances up to 10 m, Class 1

These values are based on specific applications or tests. They do not represent the limit of what is technically feasible.

Guaranteed service life according to guarantee conditions

Double strokes	1 million	3 million	5 million
Temperature, from/to [°C]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]
+5/+15	17.5	18.5	19.5
+15/+60	15	16	17
+60/+70	17.5	18.5	19.5

Minimum guaranteed service life of the cable under the specified conditions.
The installation of the cable is recommended within the middle temperature range.

Electrical information

Nominal voltage	600/1000 V (following DIN VDE 0298-3) 1000 V (following UL)
Testing voltage	4000 V (following DIN EN 50395)

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Example image

Properties and approvals

Flame retardant	According to IEC 60332-1-2, Cable Flame, VW-1, FT1, FT2 / Horizontal Flame
Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
UL verified	Certificate No. B129699: „igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year“
UL/CSA AWM	See table UL/CSA AWW for details
NFPA	Following NFPA 79-2018, chapter 12.9
EAC	Certificate No. RU C-DE.ME77.B.00302/19
REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
CE	Following 2014/35/EU
UKCA	In accordance with the valid regulations of the United Kingdom (as at 08/2021)

Properties and approvals

UL/CSA AWM Details

Conductor nominal cross section [mm²]	UL style core insulation	UL style outer jacket	UL Voltage Rating [V]	UL Temperature Rating [°C]
0.5	10492	2570	1000	80
0.75	10492	2570	1000	80
1	10492	2570	1000	80
1.5	10492	2570	1000	80
2.5	10492	2570	1000	80
4	10492	2570	1000	80

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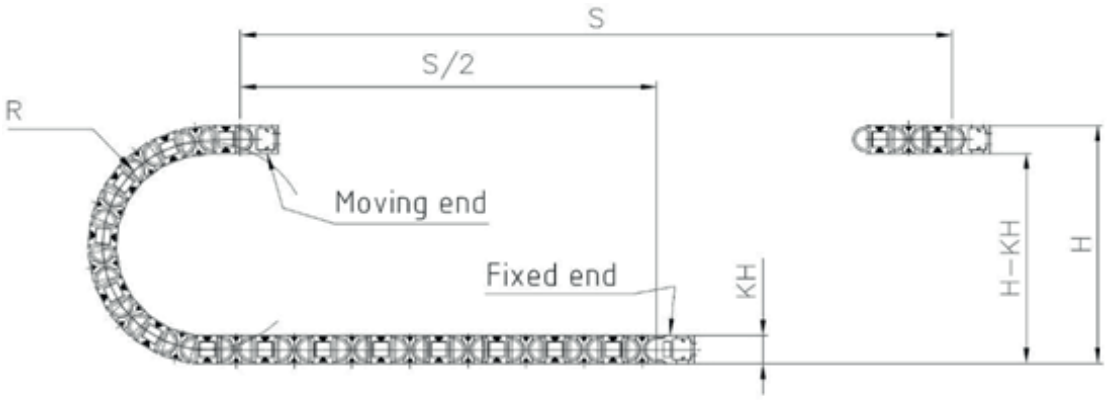
Example image

Typical lab test setup for this cable series

Test bend radius R	approx. 75 - 225 mm
Test travel S	approx. 1 - 15 m
Test duration	minimum 2 - 4 million double strokes
Test speed	approx. 0.5 - 2 m / s
Test acceleration	approx. 0.5 - 1.5 m / s²



Typical application areas

- For flexing applications, Class 3
- Especially for unsupported travels, Class 1
- Without influence of oil, Class 1
- No torsion, Class 1
- Preferably indoor applications
- Wood/stone processing, Packaging industry, supply systems, Handling, adjusting equipment

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Example image

Technical tables:

Mechanical information

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
1 Control pair shielded				
CF887.15.15.02.01	(4G1.5+(2x1.5)C)C	12.5	124	200
CF887.25.15.02.01	(4G2.5+(2x1.5)C)C	13.5	182	254
CF887.40.15.02.01	(4G4.0+(2x1.5)C)C	14.5	236	340
2 Control pairs shielded				
CF887.10.07.02.02	(4G1.0+2x(2x0.75)C)C	11.5	110	184
CF887.15.15.02.02	(4G1.5+2x(2x1.5)C)C	13.5	164	253
CF887.25.15.02.02	(4G2.5+2x(2x1.5)C)C	14.5	217	325
1 Control pair shielded				
CF887.07.05.02.01	(4G0.75+(2x0.5)C)C	10.0	69	119

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core

Electrical information

Conductor nominal cross section [mm²]	Maximum conductor resistance at 20 °C (following DIN EN 50289-1-2) [Ω/km]	Max. current rating at 30 °C [A]
0.5	39	10
0.75	26	13
1	19.5	15
1.5	13.3	19
2.5	8	27
4	4.95	37

The final maximum current rating depends among other things on the ambient conditions, the type of the installation and the number of loaded cores.

Capacity

Part No.	Power cores Core/Core Capacity [approx. pF / m]	Power cores Core/Shield Capacity [approx. pF / m]	Control cores Core/Core Capacity [approx. pF / m]	Control cores Core/Shield Capacity [approx. pF / m]
1 Control pair shielded				
CF887.15.15.02.01	80	190	150	220
CF887.25.15.02.01	90	190	150	220
CF887.40.15.02.01	130	200	150	220
2 Control pairs shielded				
CF887.10.07.02.02	80	18	140	200
CF887.15.15.02.02	80	190	150	220
CF887.25.15.02.02	90	190	150	220

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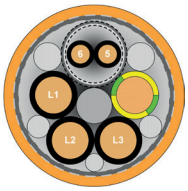
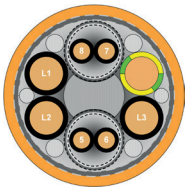
Example image

Design table

Art.-Nr.	Number of cores	Core design
CF887.XX.XX.XX.01	4+1x2	
CF887.XX.XX.02.02	4+2x2	

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