



Radial Type TACT Switch(TM) > SKPL Series > SKPLAFD010

### 6.45mm Diameter Low Contact Resistance Type with Round Terminal (Radial) SKPL Series

Series Common Info

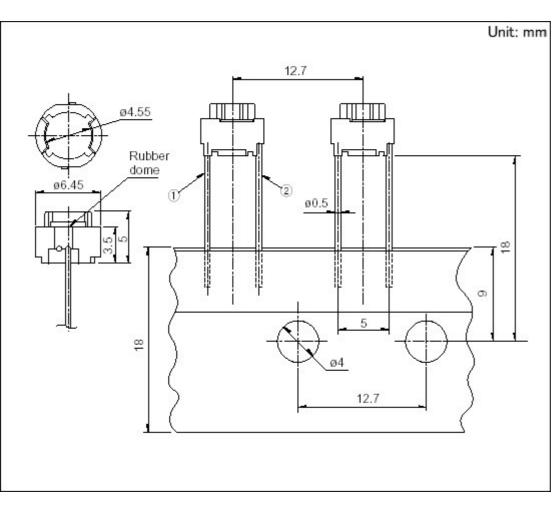
| Dimensions | Mounting Hole Dimensions | Circuit Diagram | Packing Specifications | | Soldering Conditions |

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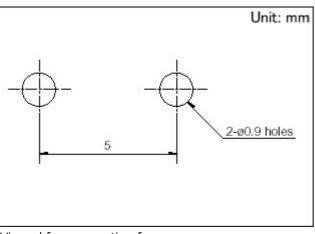
Part number		SKPLAFD010
Туре		Radial
Operating force		2.45N
Operating direction		Top push
Travel		1.3mm
Operating life (5mA 5V DC)		100,000 cycles
Initial contact resistance		100m $\Omega$ max.
Rubber color		Yellow
Series type		Soft feeling type
Operating temperature range		-40℃ to +90℃
Rating (max.)		50mA 16V DC
Rating (min.)		10μA 1V DC
Electrical performance	Insulation resistance	100M $\Omega$ min. 100V DC for 1min.
	Voltage proof	250V AC for 1 min.
Durability	Vibration	10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2 hours respectively
Environmental performance	Cold	-40±2℃ for 1000h
	Dry heat	90±2℃ for 1000h
	Damp heat	60±2℃, 90 to 95%RH for 1000h
Minimum order unit (pcs.)	Japan	2,700
	Export	2,700
3D CAD (STEP)		0

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#### Dimensions

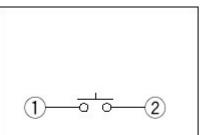


### Mounting Hole Dimensions



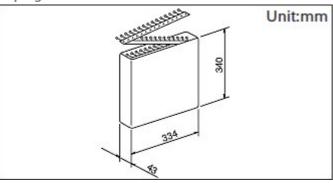
Viewed from mounting face.

## Circuit Diagram



# Packing Specifications

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Number of packages (pcs.)	1 box	2,700
	1 case / Japan	27,000
	1 case / export packing	27,000
Export package measurements (mm)		353×716×244

# Soldering Conditions

Conditions for Auto-dip	
Items	Condition
Flux built-up	Mounting surface should not be exposed to flux
Preheating temperature	Ambient temperature of the soldered surface of PC board. $100^{\circ}\text{C}$ max.
Preheating time	60s max.
Soldering temperature	260°C max.
Duration of immersion	5s max.
Number of soldering	2 times max.
Manual Soldering	
Items	Condition
Soldering temperature	350℃ max.
Duration of soldering	3s max.
Capacity of soldering iron	60W max.

- 1. Consult with us for availability of TACT switch™ washing.
- 2. Prevent flux penetration from the top side of the TACT switch™.
- 3. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 4. The second soldering should be done after the switch returns to normal temperature.
- 5. Use the flux with a specific gravity of at least 0.81.

(EC-19s-8 by TAMURA Corporation, or their equivalents.)

#### Notes are common to this series/models.

- 1. This site catalog shows only outline specifications. When using the products, please obtain formal specifications for supply.
- 2. Please use 1.6mm thick PC boards.
- 3. Please place purchase orders for taping products per minimum order unit (1 box or a case).
- 4. This products can be used in vehicles. Although these products are designed to perform over a wide operating temperature range, please ensure that you receive and read the formal delivery specifications before use.

#### Inquiries about Products



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Alps Alpine: SKPLAFD010