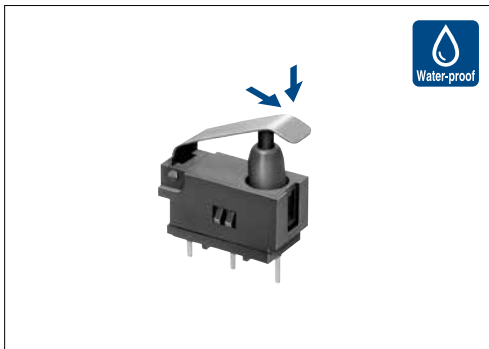


SPVQ1 Water-proof Type

Water-proof structure with 3mm long travel



Typical Specifications

Items		Specifications	
Rating (max.)/(min.) (Resistive load)		0.1A 12V DC / 50μA 3V DC	
Contact resistance (Initial / After operating life)		500mΩmax. / 1Ωmax.	
Operating force		Push type	Actuator type
		2N max.	5.9N max.
Operating life	Without load	300,000cycles	
	With load	300,000cycles (0.1A 12V DC)	

Product Line

Poles	Positions	Changeover timing	Operating part shape	Terminal type	Main body form	Minimum order unit (pcs)		Product No.	Drawing No.
						Japan	Export		
1	2	Non shorting	Push	For PC board	Normal	600	2,400	SPVQ140100	1
					Boss - right side			SPVQ140200	2
					Boss - left side			SPVQ140300	3
					Boss - both sides			SPVQ140400	4
			Actuator A		Normal			SPVQ130200	1
					Boss - right side			SPVQ130400	2
					Boss - left side			SPVQ130500	3
					Boss - both sides			SPVQ130600	4
			Actuator B		Normal			SPVQ130300	1
					Boss - right side			SPVQ130700	2
					Boss - left side			SPVQ130800	3
					Boss - both sides			SPVQ130900	4

Note

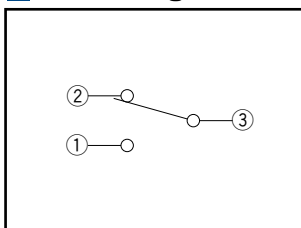
This unit cannot be used in water (IP67 rating, except for terminal).

Packing Specifications

Tray

Number of packages (pcs.)		Export package measurements (mm)
1 case /Japan	1 case /export packing	
600	2,400	540×360×230

Circuit Diagram



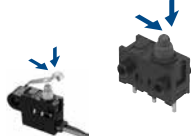
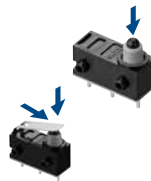
Dimensions

Unit:mm

No.	Style	Actuator configuration
1		Push
2		Actuator A
3		Actuator B
4		

Detector Switches

List of Varieties

Series		Water-proof Type			
		SPVQ1	SPVQ3	SPVQ6	SPVQ7
Photo					
Operation type		One-way Two-way	Two-way	One-way Two-way	Two-way
Dimensions (mm)	W	13.3	13	13.3	14.7
	D	5.8		5.3	5.4
	H	8	8.35	7	6.7
Operating temperature range		-40℃ to +85℃			
Automotive use					
Life cycle (availability)					
Poles / Positions		1/2	1/1 1/2	1/2	1/1 1/2
Rating (max.) (Resistive load)		0.1A 12V DC			
Rating (min.) (Resistive load)		50μA 3V DC		50μA 5V DC	
Durability	Operating life without load	300,000cycles 1Ω max.			
	Operating life with load Rating (max.) (Resistive load)	300,000cycles 1Ω max.			
Electrical performance	Initial contact resistance	500mΩ max.			
	Insulation resistance	100MΩ min. 500V DC			
	Voltage proof	500V AC for 1minute			
Mechanical performance	Terminal strength	3N for 1minute	3N for 1minute (with terminal) Wire strength 30N for 1minute (with wire)	3N for 1minute	
	Actuator strength	20N			
Environmental performance	Cold	-40℃ 500h			
	Dry heat	85℃ 500h			
	Damp heat	60℃, 90 to 95% RH 500h			
Operation force		2N max. 5.9N max.	1±0.5N 3N max.		1±0.5N
Page		43	45	50	53

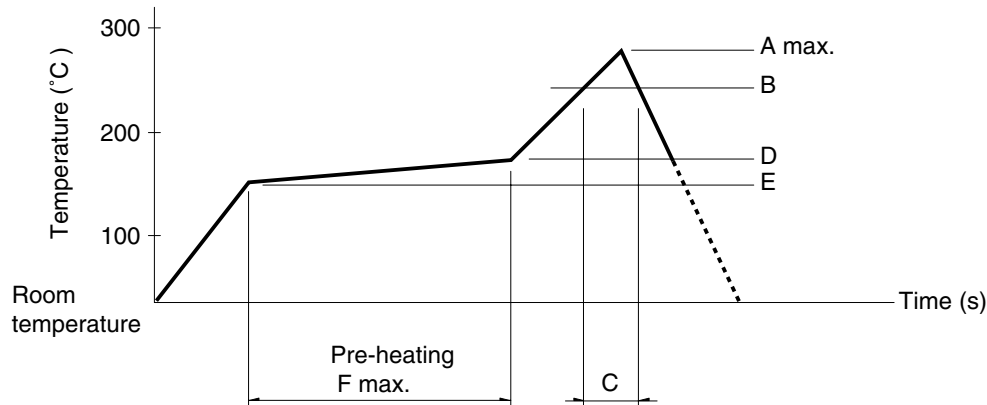
Detector Switches Soldering Conditions	66
Detector Switches Cautions	67

Note

● Indicates applicability to all products in the series.

Example of Reflow Soldering Condition

1. Heating method: Double heating method with infrared heater.
2. Temperature measurement: Thermocouple $\phi 0.1$ to 0.2 CA (K) or CC (T) at soldering portion (copper foil surface).
A heat resisting tape should be used for fixed measurement.
3. Temperature profile



Series (Reflow type)	A (°C) 3s max.	B (°C)	C (s)	D (°C)	E (°C)	F (s)
SPPB	250	230	40	180	150	120
SPVE	260		40			
SPVL						
SPVM						
SPVN						
SPVR						
SPVS						
SPVT						
SSCM						
SSCQ						
SPVQC	250					

Notes

1. The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, surface depending on the PC board's material, size, thickness, etc.
The above-stated conditions shall also apply to switch surface temperatures.
2. Soldering conditions differ depending on reflow soldering machines.
Prior verification of soldering condition is highly recommended.

Reference for Hand Soldering

Series	Soldering temperature	Soldering time
SPVS, SPVN, SPVT, SPVM, SPVR, SPVE, SSCQ, SSCM, SPVL, SSCT, SPVQC	350±5°C	3s max.
SPVQ1, SPVQ3, SPVQ6, SPVQ7, SPVQ8, SPVQ9, SSCN, SPVQA	300±10°C	3 + 1 / 0s
SPPB (Reflow)	300±5°C	5s max.
SSCF, SPPB (For Lead, Dip)	350±10°C	3 + 1 / 0s

Reference for Dip Soldering

(For PC board terminal types)

Series	Items		Dip soldering	
	Preheating temperature	Preheating time	Soldering temperature	Duration of immersion
SSCT, SPVQ1, SPVQ3, SPVQ6, SPVQ7, SPVQ8, SPVQ9, SPVQA	100±10°C	60s max.	260±5°C	5±1s
SPPW8, SPPB	100 °C max.	60s max.	255±5°C	5±1s
SSCF	—		260±5°C	5±1s

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[SPVQ130600](#) [SPVQ130300](#) [SPVQ130700](#) [SPVQ130800](#) [SPVQ130900](#) [SPVQ120500](#) [SPVQ120600](#) [SPVQ120700](#)
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