# 8×9mm Long-travel with High Operation Force (Snap-in Type)

## Combination of long travel 1.75mm and high operation force prevents malfunction







### ■ Typical Specifications

Items	Specifications
Rating (max.)	5mA 12V DC
Rating (min.)	10μA 1V DC
Initial contact resistance	1kΩ max.
Travel (mm)	1.75

### ■ Product Line

Product No.	Operating force	Operating direction	Operating life	Minimum order unit (pcs.)		
Floudet No.	Operating force Operating direction		(5mA 5V DC)	Japan	Export	
SKPFACA010	1.96N	Top push	100,000 cycles	1.000	1.000	
SKPFAAA010	3.92N	τορ ραστι	100,000 Cycles	1,000	1,000	

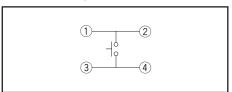
### ■ Packing Specifications

### Bulk

Number of pa	Export package measurements		
1 case / Japan 1 case / export packing		(mm)	
4,000	12,000	309×476×347	

Dimensions	Unit:mm
Style	PC board mounting hole dimensions (Viewed from switch mounting face)
8 8 8 8 8 8 8 8 8 8 8 9 1 1 1 1 1 1 1 1 1 1 1 1 1	8.7 9 4-21 hole

### Circuit Diagram



Please Using a 1.6mm thick PC board is recommended.

Series		T	Sh	narp Feeling Ty	pe		S		е	
Photo	Type			Surface Mount		Snap-in		Surfac	e Mount	
Feetures		Series	SKSC	SKRT	SKRH	SKPF	SKPS	SKPM	SKPG	SKPR
		Photo								9
Durstroof   Post-active   Po		Features	Low-profile	_	I switch		Low contac	t resistance	_	High operation force Low contact resistance
Post and ard   Popular	W	/ater-proof	_	_	_	_	_	_	_	_
Top push   Popush	Г	Dustproof	_	_	_	_	_	_	_	_
Dimensions (mm)	IF	standard	_	_	_	_	_	_	_	_
Side push	Operatin	Top push	_	_	•	•	•	•	•	•
Dimensional		i	•	•	•	_	_	_	_	_
Name		W	3.5	4.5	7.35	8	5	.9	6.6	7.5
No content   Carbon   Carbon   Silver   Carbon		ns D	3.55	3.4	7.5	9	(	 3	6.3	7.8
N max.   N to 2N   2N to 3N to 4N   3N to 4N   4N to 5N	(mm)							5		
1			_	_			Sil	ver	Carbon	
Travel (mm)	force	n 1N to 2N 2N to 3N e 3N to 4N		<b>\$</b>	relevant pages for respective product	1	\$	1	Î	4
Operating temperature   -30°C to +85°C   -40°C to +90°C   -40°C to +85°C   -40°C to +85°C   -40°C to +85°C   -40°C to +90°C	Tr	avel (mm)	0.	2	1.75	pages for respective	1.05	1	.3	
Automotive use	Gro	und terminal	0	•	•	_	_	_	_	_
Life Cycle	Operati		−30°C to +85°C	-40°C to +90°C	-40℃ to +85℃		-	-40°C to +90°	C	
Rating (max.) (Resistive load)   12V DC   16V DC   12V DC   16V DC   12V DC   16V	Aut	omotive use	_	_	_	•	•	•	•	•
Resistive load)   12V DC   16V DC   12V DC   16V DC	L	ife Cycle	<b>*</b> 2	<b>*</b> 2	<b>*</b> 2	<b>2</b>	<b>*</b> 2	**3	<b>*</b> 2	<b>*</b> 2
Casistive load   Cas										
Tesistance   TooMΩ min. 100V DC 1min.   Tesistance   Tesis	Electrical		10µA IV DC							
Voltage proof   1min.   1min.   1min.   1min.   1min.   250 V AC Imin.	performance		100MΩ min. 100V DC 1min.							
Durability   Lifetime   Shall be in accordance with individual specifications.		Voltage proof						250V AC 1min	1.	
Lifetime         Shall be in accordance with individual specifications.           Cold         -40°C 96h         -40°C 1,000h         -40°C 96h         -40°C 1,000h           Dry heat         90°C 96h         90°C 1,000h         90°C 96h         90°C 1,000h           Damp heat         60°C, 90 to 95%RH 96h         60°C, 90 to 95%RH 1,000h         60°C, 90 to 95%RH 1,000h	in the 3 direction of X, Y and Z for 2 hou		de is 1.5mm fo d Z for 2 hours	r all the frequer respectively	ncies,					
Dry heat   90°C 96h   90°C 1,000h   90°C 1,000h	Durability	Lifetime	Shall be in accordance with individua				h individual spe	ecifications.		
Damp heat   GO'C, 90 to 95%RH 96h   GO'C, 90 to 95%RH 1,000h   GO'C, 90 to 95%RH 1,000h   95%RH 96h   95%RH 1,000h   95%RH 1		Cold		-40°	C 96h		-40℃	1,000h	-40℃ 96h	-40°C 1,000h
Daitip fleat 60 C, 90 to 95%AH 96h 95%RH 1,000l		Dry heat	90°C 96h				90°C 1,000h 90°C 96h 90°C		90°C 1,000h	
Page 225 227 405 230 231 232 233 234		Damp heat		60°C, 90 to	95%RH 96h		60°C, 90 to 9	5%RH 1,000h		60°C, 90 to 95%RH 1,000h
		Page	225	227	405	230	231	232	233	234

W: Width. The most outer dimension excluding terminal portion.

H: Height. The minimum dimension if there are variances.

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TACT Switch™ Cautions · · · · · · · · · · · · · · · · · · ·	236

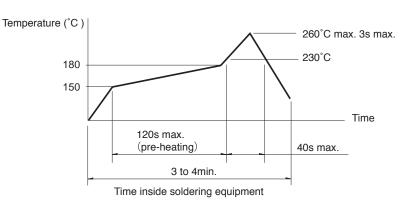
- 1. The automotive operating temperature range to be individually discussed upon request.
- 2. Indicates applicability to all products in the series, while  $\bigcirc$  indicates applicability to some products in the series.



D : Depth. The most outer dimension excluding terminal portion.

# TACT Switch™ / Soldering Conditions

# Condition for Reflow Available for Surface Mount Type. Temperature profile



### Notes

- 1. Please confirm the specifications of our product for the detailed condition.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

### ■ Conditions for Auto-dip

Available for Snap-in Type and Radial Type.

Items	Condition
Flux built-up	Mounting surface should not be exposed to flux
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100°C max.
Preheating time	60s max.
Soldering temperature	260℃ max.
Duration of immersion	5s max.
Number of soldering	2times max.

### **SKHH Series**

Items	Condition
Flux built-up	Mounting surface should not be exposed to flux
Preheating temperature	Ambient temperature of the soldered surface of PC board. 110°C max.
Preheating time	60s max.
Soldering temperature	260°C max.
Duration of immersion	5s max.
Number of soldering	2times max.

### SKHL Top Push Type, SKQJ Series

Items	Condition
Flux built-up	Mounting surface should not be exposed to flux
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100°C max.
Preheating time	45s max.
Soldering temperature	255℃ max.
Duration of immersion	5s max.
Number of soldering	2times max.

## ■ Manual Soldering

Items		Condition
	Soldering temperature	350°C max.
	Duration of soldering	3s max.
	Capacity of soldering iron	60W max.

### SKHH, SKHW Series

Items	Condition
Soldering temperature	360°C max.
Duration of soldering	3s max.
Capacity of soldering iron	60W max.

## SKTD, SKTG, SKQJ, SKSN Series

Items	Condition
Soldering temperature	350°C max.
Duration of soldering	3s max.
Capacity of soldering iron	20W max.

### Notes

- 1. Prevent flux penetration from the top side of the TACT Switch™.
- 2. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 3. The second soldering should be done after the switch is stable with normal temperature.
- 4. Use the flux with a specific gravity of min 0.81. (EC-19S-8 by TAMURA CORPORATION, or equivalents.)



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