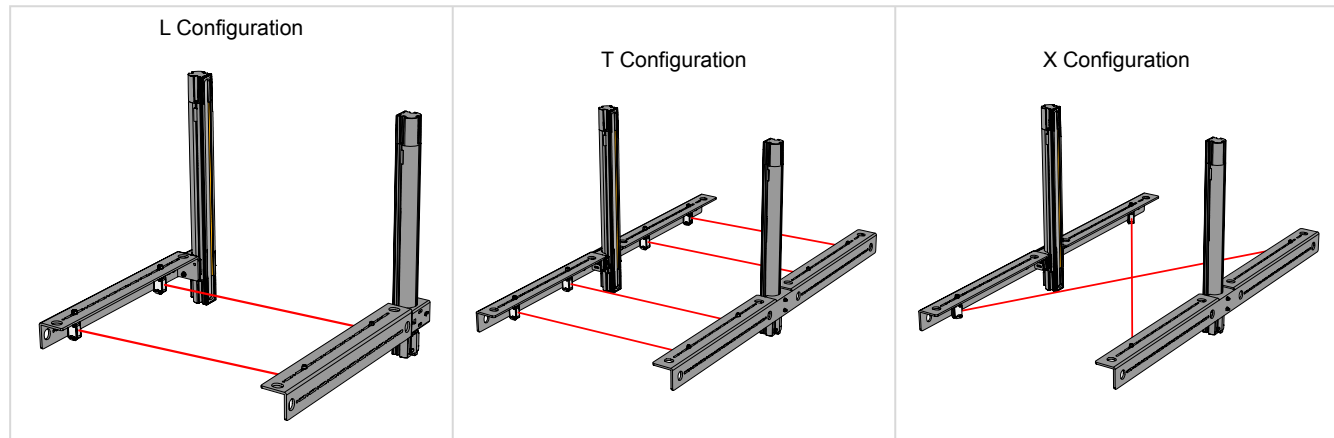


## Datasheet

Use the S4BA Mute Arm Sensor kits to create a mute system with a pair of S4B safety light curtains and a Banner Safety Controller.

The S4BA Mute Arm Sensor Kits are available in three configurations:

- L Configuration
- T Configuration
- X Configuration



The S4B Mute Arm Sensor Kits can be directly mounted to a flat surface. The kits can also be mounted to the S4B Safety Light Curtain system's mounting brackets, S4BA-MBK-16 (or for the T and X system, directly to a stand). Connect the included Q20-2 sensors and the light curtains to the muting device. The use of an appropriate molded junction block, such as R95-6M125-M128-S4BM, can simplify wiring.

Standard Banner S4BA-Q20-2PLP-Q5 sensors are installed on the mute arm sensor kits along with retroreflective targets (reflectors). S4BA-Q20-2PLP-Q5 sensors are standard Q20-2 sensors, but with a 600 mm cable and quick disconnect. Refer to the Q20-2 datasheet (p/n 227993) for the specifications and more information.

## Models

Model	Description	Sensor Arms	Reflector Arms	Q20 Sensors <sup>(1)</sup>	Reflectors <sup>(2)</sup>
<b>S4BA-ML-LPQ20</b>	S4BA L-Configuration Mute Arm Kit	1	1	2	2
<b>S4BA-MT-LPQ20</b>	S4BA T-Configuration Mute Arm Kit	2	2	4	4
<b>S4BA-MX-LPQ20</b>	S4BA X-Configuration Mute Arm Kit	2	2	2	2

Hardware is included to attach the Q20-2 sensors and reflectors to the mute arms. Hardware to attach the mute arms to the S4B bracket and/or mounting surface is user-supplied.

## Mounting Instructions

Use the following instructions to mount the S4BA Q20-2 Mute Arms Sensor Kit using an L Mute Arm or a T and X Mute Arm.

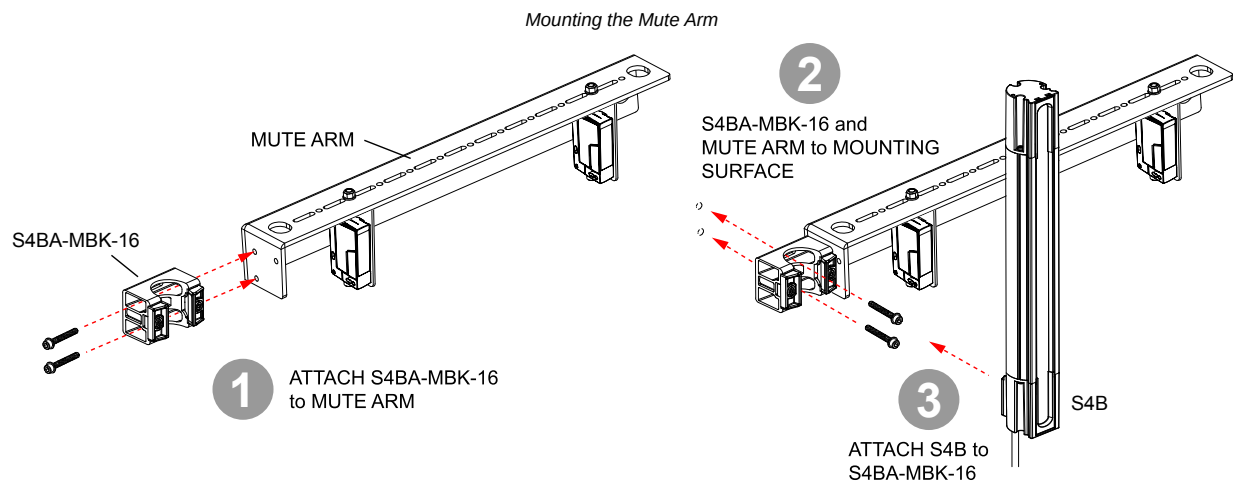
M4 mounting hardware is user-supplied.

### Mounting the L Mute Arm

Mounting to a S4BA-MBK-16 bracket.

1. Review and follow all mechanical installation considerations in the S4B manual, p/n 230287.
2. Align and mount the S4BA-MBK-16 brackets as described in the *Mounting the S4BA-MBK-16 Side-Mount Bracket* section of the manual. The mute arm can be mounted to one of the brackets that will be used to mount the S4B, or an extra bracket can be used.

<sup>(1)</sup> Pre-installed on the sensor arms.  
<sup>(2)</sup> Pre-installed on the reflector arms.



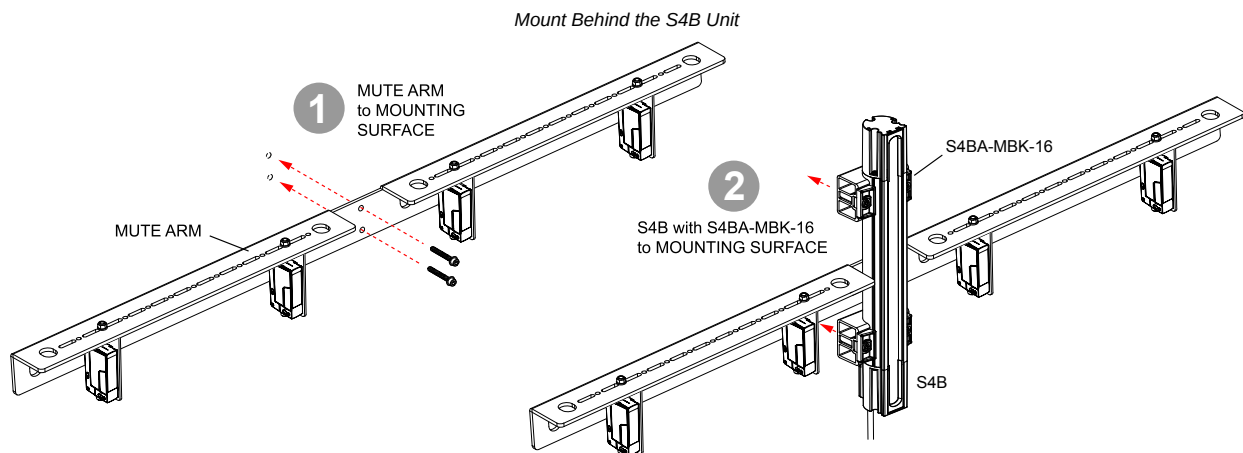
3. Attach the mute arm to the side of the bracket with the user-supplied M4 hardware.
4. Insert the S4B unit into the brackets and finish mounting the S4B.
5. Attach the Q76 units and the reflectors to the mute arms with the supplied hardware.

## Mount Using T and X Mute Arm

Mount the T and X mute arms in conjunction with the S4BA-MBK-16 brackets or separate from the brackets. This first mounting option is separate from the brackets. The second option is in conjunction with the brackets.

### Option 1: Mount Behind the S4B

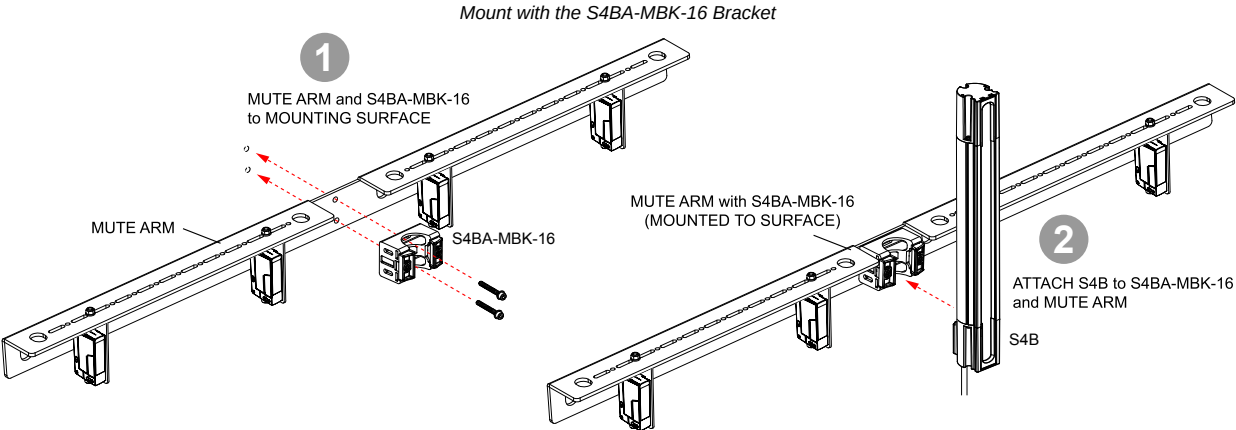
1. Review and follow all mechanical installation considerations in the S4B manual, p/n 230287.
2. Align and mount the mute arm bracket in the same line as the centerline holes of the S4BA-MBK-16 brackets, as described in the *Mounting the S4BA-MBK-16 Side-Mount Bracket* section of the manual.



3. Mount the mute arm bracket behind the S4B unit.
4. Place the S4BA-MBK-16 brackets where needed to mount the unit (above or below the mute arm bracket, but not on it).
5. Attach the Q76 units and the reflectors to the mute arms with the supplied hardware.

### Option 2: Mount with the S4BA-MBK-16

1. Review and follow all mechanical installation considerations in the S4B manual, p/n 230287.
2. Align and mount the mute arm bracket in the same line as the centerline holes of the S4BA-MBK-16 brackets, as described in the *Mounting the S4BA-MBK-16 Side-Mount Bracket* section of the manual.

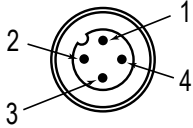


- 3. Mount the S4BA-MBK-16 bracket and the mute arm bracket by placing the S4BA-MBK-16 on the mute arm bracket and attaching it to the mounting surface.
- 4. Mount the other S4BA-MBK-16 brackets in line with the mute arm by placing them on the spacer plates included with the mute arm kits and securing them to the mounting surface.
- 5. Insert the S4B unit into the brackets and finish the mounting process per the S4B instructions.
- 6. Attach the Q76 units and the reflectors to the mute arms with the supplied hardware.

Alternate Mounting Method

Mount the mute arms directly on a solid surface via the holes and slots in the mute arm bracket.

Wiring

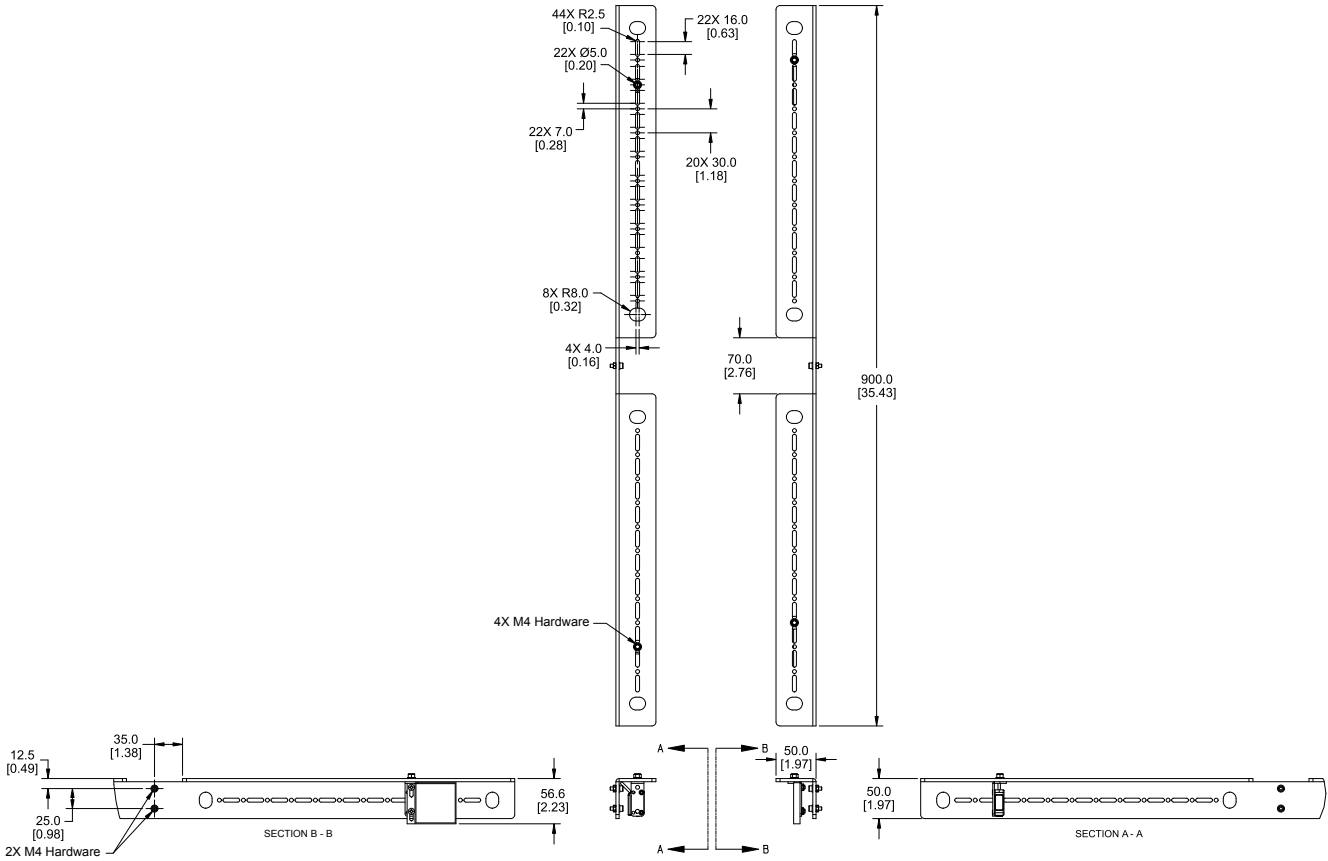
4-pin M12/Euro-style Male	Pin	Wire Color	Description
	1	Brown	24 V
	2	White	When set to DO, turns on when Q20-2 does not see reflector
	3	Blue	0 V
	4	Black	When set to DO, turns on when Q20-2 sees the reflector

Specifications

Construction

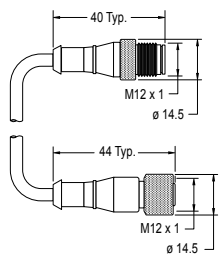
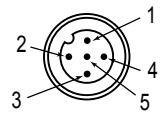
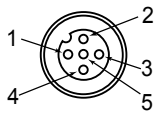
Material: 6 GA. (4 mm) aluminum  
Finish: Black anodized

Dimensions



Accessories for the Mute Arms Sensor Kits

Model	Description
R95-6M125-M128-S4BM	Muting connection box
S4BA-Q20-2VPLP-Q5	Q20 retroreflective mute sensor with 600 mm cable and M12 quick disconnect connector
BRT-2x2	Retroreflective target (reflector) for use with mute sensor

5-Pin Threaded M12 Cordsets—Double Ended					
Model	Length	Style	Dimensions	Pinout (Male)	Pinout (Female)
MQDEC-501SS	0.31 m (1.02 ft)	Male Straight/ Female Straight			
MQDEC-503SS	0.91 m (2.99 ft)			1 = Brown 2 = White 3 = Blue	4 = Black 5 = Gray
MQDEC-506SS	1.83 m (6 ft)				
MQDEC-512SS	3.66 m (12 ft)				
MQDEC-515SS	5 m (16.4 ft)				
MQDEC-530SS	9 m (29.5 ft)				
MQDEC-550SS	15 m (49.2 ft)				

## 4-Pin Double-Ended M12 Female to M12 Male Cordsets



Model	Length	Style	Dimensions	Pinout
MQDEC-401SS	0.31 m (1 ft)	Male Straight / Female Straight		<p>Female</p> <p>Male</p> <p>1 = Brown 2 = White 3 = Blue 4 = Black</p>
MQDEC-403SS	0.91 m (2.99 ft)			
MQDEC-406SS	1.83 m (6 ft)			
MQDEC-412SS	3.66 m (12 ft)			
MQDEC-415SS	4.58 m (15 ft)			
MQDEC-420SS	6.10 m (20 ft)			
MQDEC-430SS	9.14 m (30.2 ft)			
MQDEC-450SS	15.2 m (49.9 ft)			
MQDEC-403RS	0.91 m (2.99 ft)	Male Right-Angle / Female Straight		<p>Female</p> <p>Male</p> <p>1 = Brown 2 = White 3 = Blue 4 = Black</p>
MQDEC-406RS	1.83 m (6 ft)			
MQDEC-412RS	3.66 m (12 ft)			
MQDEC-420RS	6.10 m (20 ft)			
MQDEC-430RS	9.14 m (30.2 ft)			
MQDEC-450RS	15.2 m (49.9 ft)			
MQDEC-403RR	0.9 m (2.9 ft)	Male Right-Angle / Female Right-Angle		<p>Female</p> <p>Male</p> <p>1 = Brown 2 = White 3 = Blue 4 = Black</p>
MQDEC-406RR	1.8 m (5.9 ft)			
MQDEC-412RR	3.6 m (11.8 ft)			
MQDEC-420RR	6.1 m (20 ft)			


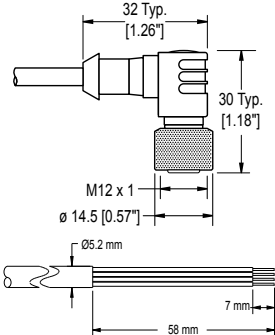
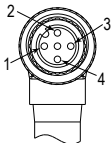
## 4-Pin Single-Ended M12 Female Cordsets



Model	Length	Style	Dimensions	Pinout (Female)
MQDC-406	2 m (6.56 ft)	Straight		<p>1 = Brown 2 = White 3 = Blue 4 = Black 5 = Unused</p>
MQDC-415	5 m (16.4 ft)			
MQDC-430	9 m (29.5 ft)			
MQDC-450	15 m (49.2 ft)			

Continued on page 6

Continued from page 5

4-Pin Single-Ended M12 Female Cordsets						
Model	Length	Style	Dimensions	Pinout (Female)		
MQDC-406RA	2 m (6.56 ft)	Right-Angle				
MQDC-415RA	5 m (16.4 ft)					
MQDC-430RA	9 m (29.5 ft)					
MQDC-450RA	15 m (49.2 ft)					

## Safety Controllers

Safety Controllers provide a fully configurable, software-based safety logic solution for monitoring safety and non-safety devices.

For additional models and XS26 expansion modules, see instruction manual p/n [174868](#).

### Safety controller models

Non-Expandable Models	Expandable Models	Description
SC26-2	XS26-2	26 convertible I/O and 2 redundant solid-state safety outputs
SC26-2d	XS26-2d	26 convertible I/O and 2 redundant solid-state safety outputs with display
SC26-2e	XS26-2e	26 convertible I/O and 2 redundant solid-state safety outputs with Ethernet
SC26-2de	XS26-2de	26 convertible I/O and 2 redundant solid-state safety outputs with display and Ethernet
SC10-2roe		10 inputs, 2 redundant relay safety outputs (3 contacts each) (ISD and Ethernet compatible)
	XS26-ISDd	26 inputs, 2 redundant solid-state safety outputs with display, Ethernet, and 8 ISD channels

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For patent information, see [www.bannerengineering.com/patents](http://www.bannerengineering.com/patents).

Document title: S4BA Q20-2 Mute Arm Sensor Kit Datasheet

Part number: 236572

Revision: B

Original Instructions

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