

### SMD ■ Full Color Top View LEDs EAPL3528WA0

PRELIMINARY



#### Features

- P-LCC-4 package.
- White package.
- Optical indicator.
- Colorless clear window.
- Ideal for backlight and light pipe application.
- Inter reflector.
- Wide viewing angle.
- Suitable for vapor-phase reflow.
- Computable with automatic placement equipment.
- Available on tape and reel (8mm Tape).
- Pb-free.
- The product itself will remain within RoHS compliant version.
- Precondition: Bases on JEDEC J-STD 020D Level 3

#### Description

The 67-22 series is available in soft red, green, blue and yellow. Due to the package design, the LED has wide viewing angle and optimized light coupling by inter reflector. This feature makes the ideal for light pipe application. The low current requirement makes this device ideal for portable equipment or any other application where power is at a premium.

#### Applications

- Telecommunication: indicator and backlighting in telephone and fax.
- Flat backlight for LCD's, switches and symbols.
- Light pipe application.
- General use.

## Device Selection Guide

Chip Materials	Emitted Color	Resin Color
InGaN	Pure White	Yellowish

## Absolute Maximum Ratings (Ta=25°C)

Parameter	Symbol	Rating	Unit
Reverse Voltage	$V_R$	5	V
Forward Current	$I_F$	30	mA
Peak Forward Current (Duty 1/10 @1KHz)	$I_{FP}$	100	mA
Power Dissipation	$P_d$	110	mW
Junction Temperature	$T_j$	115	°C
Operating Temperature	$T_{opr}$	-40 ~ +85	°C
Storage Temperature	$T_{stg}$	-40 ~ +90	°C
Thermal Resistance	$R_{th\ J-A}$	600	K/W
	$R_{th\ J-S}$	400	K/W
ESD (Classification acc. AEC Q101)	$ESD_{HBM}$	2000	V
	$ESD_{MM}$	200	V
Soldering Temperature	$T_{sol}$	Reflow Soldering : 260 °C for 10 sec. Hand Soldering : 350 °C for 3 sec.	

## Electro-Optical Characteristics (Ta=25°C)

Parameter	Symbol	Min.	Typ.	Max.	Unit	Condition
Luminous Intensity	I <sub>v</sub>	3600	-----	7200	mcd	I <sub>F</sub> =20mA
Viewing Angle	2θ <sub>1/2</sub>	-----	120	-----	deg	I <sub>F</sub> =20mA
Forward Voltage	V <sub>F</sub>	2.9	----	3.6	V	I <sub>F</sub> =20mA
Reverse Current	I <sub>R</sub>	-----	-----	50	μA	V <sub>R</sub> =5V

Note:

1. Tolerance of Luminous Intensity: ±11%
2. Tolerance of Forward Voltage: ±0.1V
3. For each die.

## Bin Range of Luminous Intensity

Bin Code	Min.	Max.	Unit	Condition
Y2	3600	4500	mcd	I <sub>F</sub> =20mA
Z01	4500	5700		
Z02	5700	7200		

Note:

Tolerance of Luminous Intensity: ±11%

## Bin Range of Forward Voltage

Bin Code	Min.	Max.	Unit	Condition
36	2.9	3.0	V	I <sub>F</sub> =20mA
37	3.0	3.1		
38	3.1	3.2		
39	3.2	3.3		
40	3.3	3.4		
41	3.4	3.5		
42	3.5	3.6		

Note:

Tolerance of Forward Voltage: ±0.1V

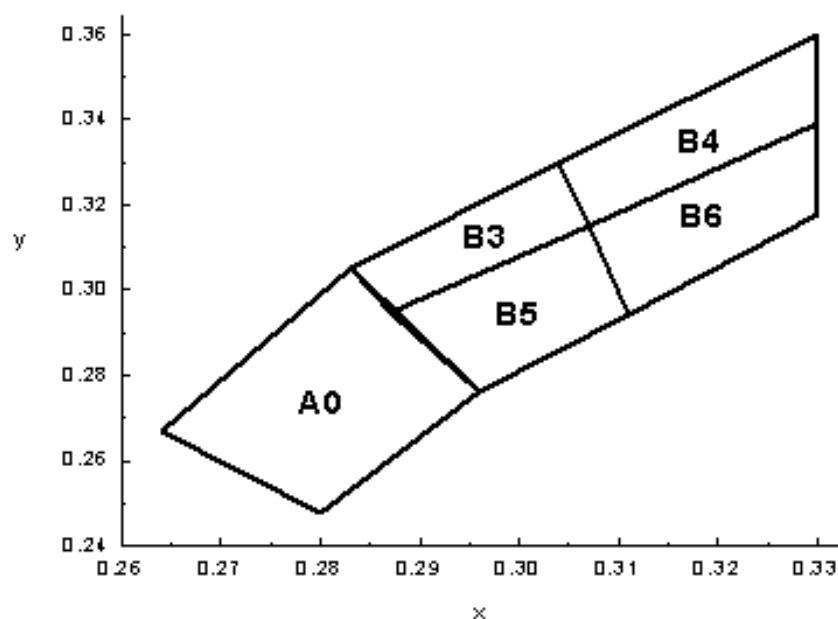
## Bin Range of Chromaticity Coordinate

Bin Code	CIE_x	CIE_y	Unit	Condition
A0	0.280	0.248	nm	$I_F = 20\text{mA}$
	0.264	0.267		
	0.283	0.305		
	0.296	0.276		
B3	0.287	0.295		
	0.283	0.305		
	0.304	0.330		
	0.307	0.315		
B4	0.307	0.315		
	0.304	0.330		
	0.330	0.360		
	0.330	0.339		
B5	0.296	0.276		
	0.287	0.295		
	0.307	0.315		
	0.311	0.294		
B6	0.311	0.294		
	0.307	0.315		
	0.330	0.339		
	0.330	0.318		

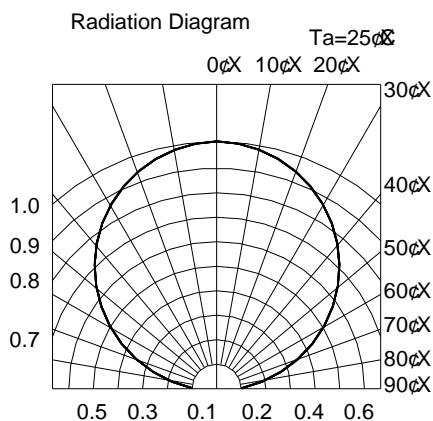
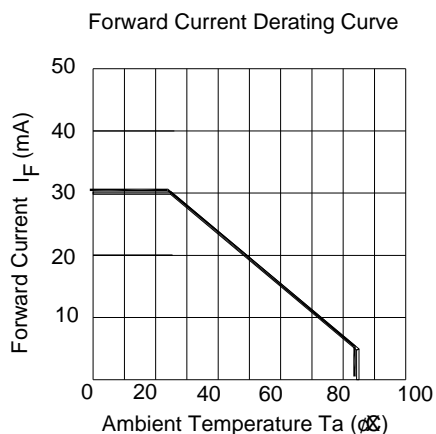
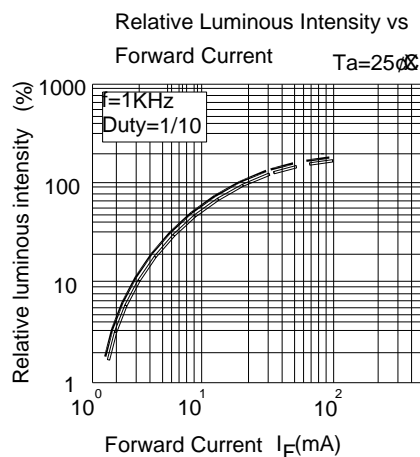
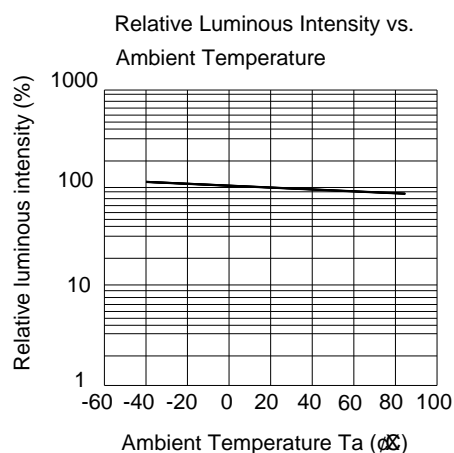
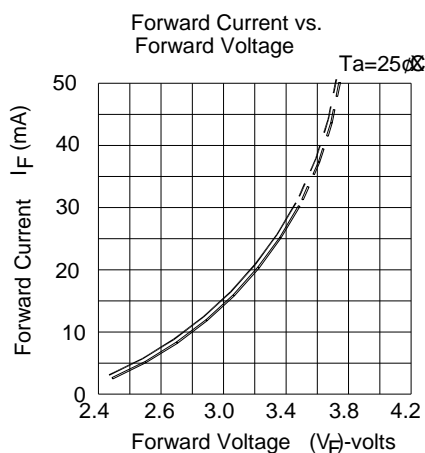
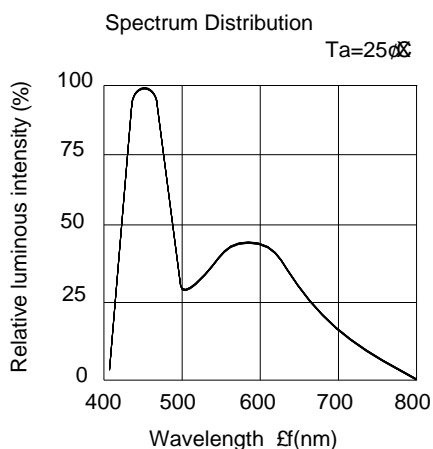
Note:

1. Tolerance of Chromaticity Coordinates:  $\pm 0.01$
2. For each die.

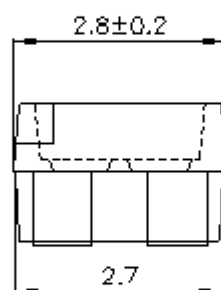
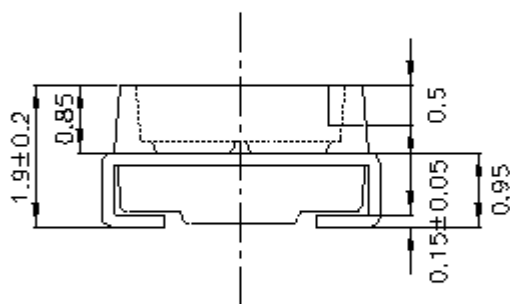
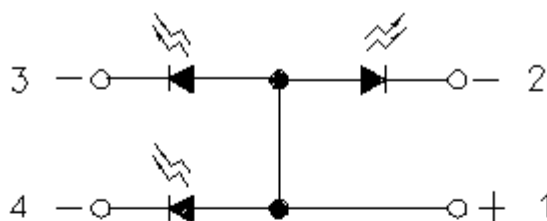
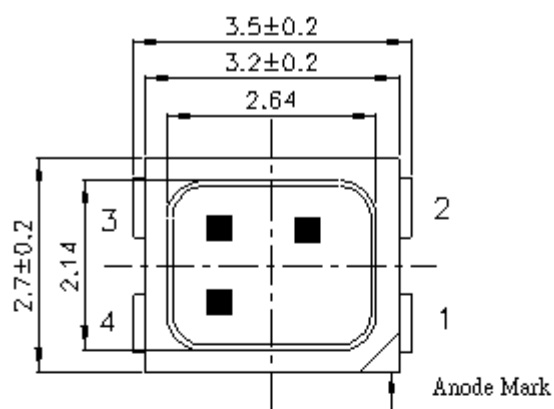
## The C.I.E. 1931 Chromaticity Diagram



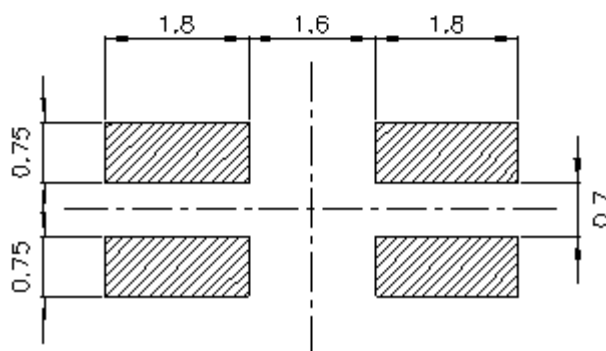
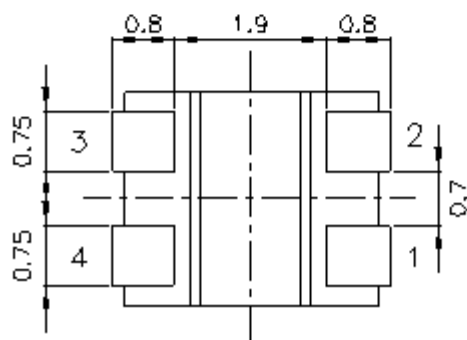
## Typical Electro-Optical Characteristics Curves



## Package Dimension



## Recommended Solder Pad



Note: Tolerances unless mentioned  $\pm 0.1$ mm. Unit = mm

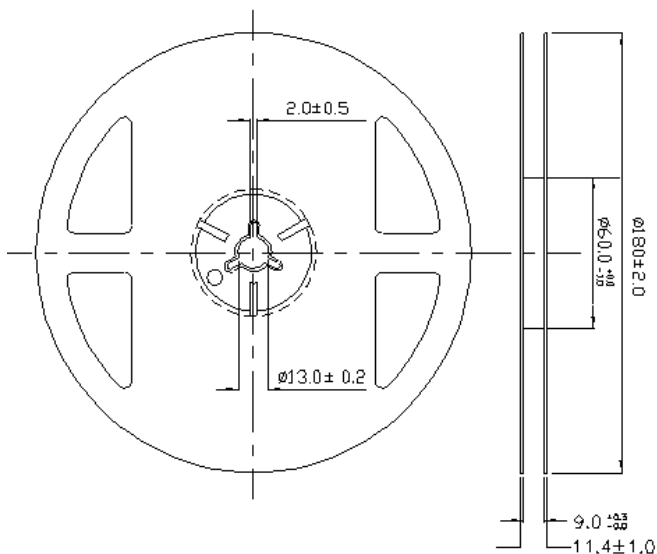
## Moisture Resistant Packing Materials

### Label Explanation

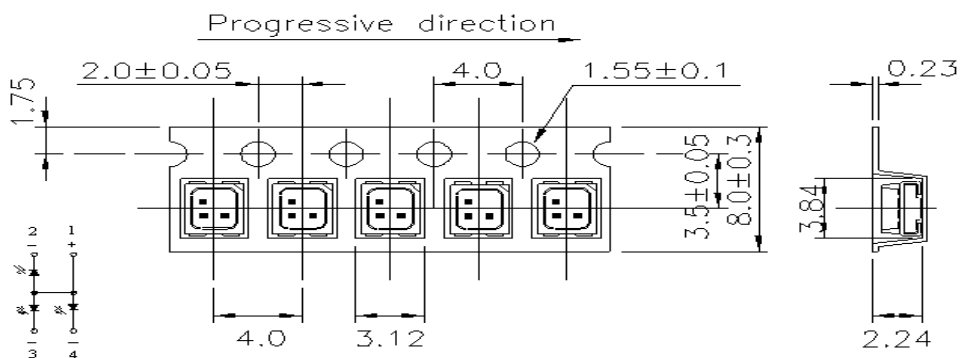


- CPN: Customer's Product Number
- P/N: Product Number
- QTY: Packing Quantity
- CAT: Luminous Intensity Rank
- HUE: Dom. Wavelength Rank
- REF: Forward Voltage Rank
- LOT No: Lot Number

### Reel Dimensions

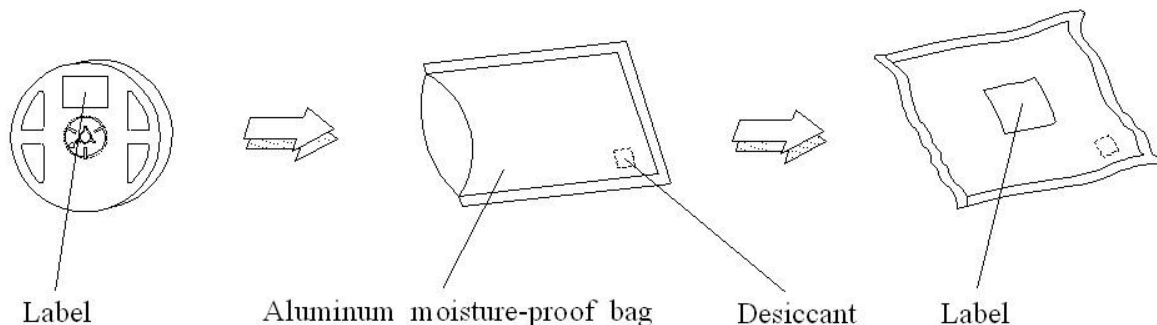


### Carrier Tape Dimensions: Loaded Quantity 2000 pcs Per Reel



Note: Tolerances unless mentioned  $\pm 0.1$ mm. Unit = mm

## Moisture Resistant Packing Process

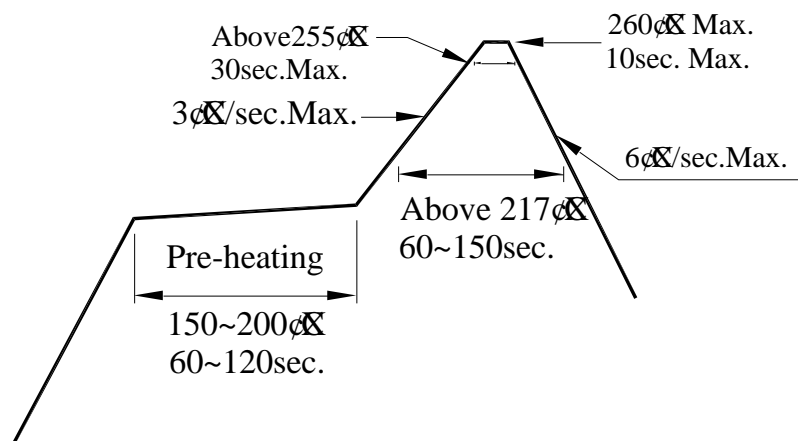


Note: Tolerances unless mentioned  $\pm 0.1\text{mm}$ . Unit = mm

## Precautions for Use

### 1. Over-current-proof

1.1 Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change ( Burn out will happen ).



### 2. Storage

- 2.1 Moisture proof bag should only be opened immediately prior to usage.
- 2.2 Environment should be less than 30°C and 60% RH when moisture proof bag is opened.
- 2.3 After opening the package MSL Conditions stated on page 1 of this spec should not be exceeded.
- 2.4 If the moisture sensitivity card indicates higher than acceptable moisture, the component should be baked at min. 60deg +/-5deg for 24 hours.

### 3. Soldering Condition

- 3.1 Pb-free solder temperature profile
- 3.2 Reflow soldering should not be done more than two times.
- 3.3 When soldering, do not put stress on the LEDs during heating.
- 3.4 After soldering, do not warp the circuit board.

### 4. Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 350°C for 3 seconds within once in less



than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

#### 5. Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.

## Application Restrictions

High reliability applications such as military/aerospace, automotive safety/security systems, and medical equipment may require different product. If you have any concerns, please contact Everlight before using this product in your application. This specification guarantees the quality and performance of the product as an individual component. Do not use this product beyond the specification described in this document.

## Revision History

Rev.	Modified date	File modified contents
1	2014/4/30	New Spec

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