



# MK33 with Au/Cu-wire **Capacitive Humidity Sensor Optimal for oil measurement applications**

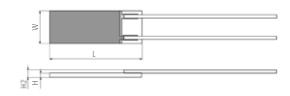
## **Benefits & Characteristics**

- High chemical resistance .
- Wide temperature range
- Condensation resistant
- Fast recovery time
- High humidity stability

Very low drift

Suitable for extreme environments

### Illustration<sup>1)</sup>



1) For actual size, see dimensions

## **Technical Data**

Dimensions (L x W x H / H2 in mm):	10.8 x 3.81 x 0.4 / 0.8		
Operating humidity range:	0 % RH to 100 % RH (maximal dew point +95 °C)		
Operating temperature range:	-40 °C to +190 °C		
Capacitance (C <sub>30</sub> ):	300 pF ±40 pF (at 30 % RH and +23 °C)		
Sensitivity (at $C_{30} = 300 \text{ pF}$ ):	0.45 pF/% RH (15 % RH to 90 % RH)		
Loss factor:	< 0.01 (at 23 °C, at 10 kHz, at 90 % RH)		
Linearity error:	< 2 % RH (15 % RH to 90 % RH at +23 °C after one point calibration)		
Hysteresis:	< 2 % RH		
Response time t <sub>63</sub> :	< 6 s (50 % RH to 0 % RH at +23 °C)		
Temperature dependence (typical):	$\Delta$ % RH = (B1 x % RH + B2) x T [ °C] + (B3 x % RH + B4)		
	B1 = 0.0011 [1/°C] B2 = 0.0892 [% RH/°C]		
	B3 = -0.0268 B4 = -2.079 [% RH]		
Measurement frequency:	1 kHz to 100 kHz (recommended 10 kHz)		
Maximal supply voltage:	< 12 V <sub>pp</sub> AC		
Signal form:	alternating signal without DC bias		
Connection:	Au/Cu-wire, Ø 0.4 mm		

The calibration of the sensor must be done 5 days after soldering at the earliest.

MK33\_AuCu\_v1.0 | Humidity Sensor | MK33-W

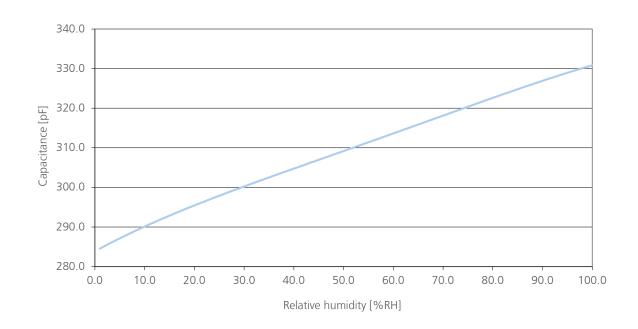


physical. chemical. biological.

## Product Photo



## Characteristics Curve



## Order Information

Description:	Item number:	Former main reference:
MK33-W (300pF ±40pF)	103575	040.00180





physical. chemical. biological.

## Handling

#### Packaging

The wired humidity sensors are packaged in blisters. Please be careful when opening the blisters to avoid any damages to the sensors.

To avoid damages handle as follows:



1. Side with curve has to face you.



3. Press lock system on second side on the same way.

#### Storage

Sensors have to be stored only in the original blisters. Storage environment :



2. Push your thumb beneath cover and press carefully lock system until cover removes smoothly.



4. Remove cover slowly.

-20°C...+50°C /-4...122°F (temperature range of blister)



#### Sensor handling

Hold the sensor with plastic tweezers or with gloves on the wires only.

Picture 3: Sensor picked on the active area

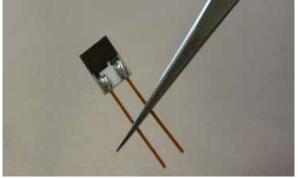
Picture 5: Sensor picked on the active area with metal tweezers

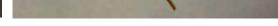
- Do not touch the active area of the sensor.
- Do not use metal tweezers to handle the sensors.
- Never handle the sensor by hand without gloves. .

Do not touch or scratch the active area of the sensors. Scratches and contaminations can degrade the sensor characteristic (see bad samples in pictures 7 and 8 below).

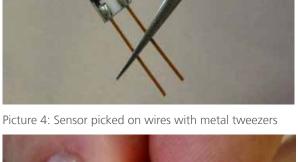
area

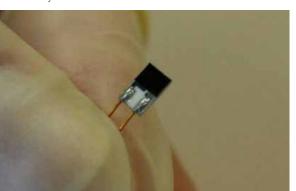
Picture 6: Sensor held with fingers without gloves on the active

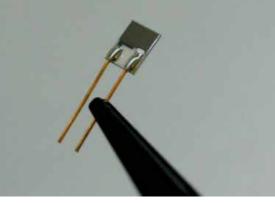


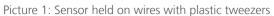


Picture 2: Sensor held with gloves







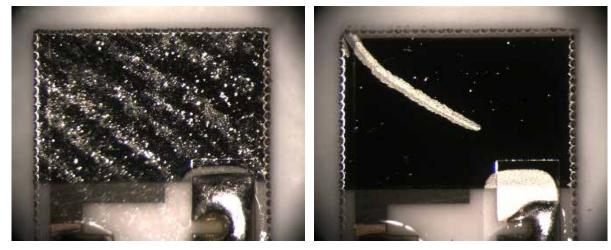






physical. chemical. biological.





Picture 7: Sensor with contaminations

Picture 8: Sensor with a scratch

- Avoid mechanical stress to the sensors, e.g. bending or touching with sharp objects.
- Hold the sensors with plastic tweezers on the side edges only.

#### Soldering of the sensor

- The maximum temperature of the soldering iron of 320 °C may not be exceeded. Maximum heat apply with the iron must be below 10 seconds at the very end of the connecting wires.
- The calibration of the sensors has to been done 5 days after soldering at earliest. This time is needed to provide a relaxation after the heat induces during the soldering process.
- Avoid soldering flux residues, caused by the soldering process, or any other contaminations inside the active area of the sensor.
- Soldering flux residues on the outside of the sensor's active area are not critical. If the sensor is mounted with
  glue we recommend baking the sensor at 80 °C for 1 hour after the gluing process.

#### Cleaning of the sensor

- Any residues can be easily removed with isopropanol at room temperature. Apply of low ultrasonic energy might improve the cleaning process. The sensor has to be dried after the cleaning process.
- The sensor cannot be cleaned mechanically with cotton swabs for instance.
- It is possible to clean the sensor with oil free and filtered clean air, e.g. for removing dust particles.



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Innovative Sensor Technology: MK33-W (300pF +/-40pF)