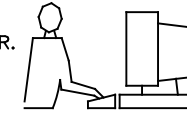


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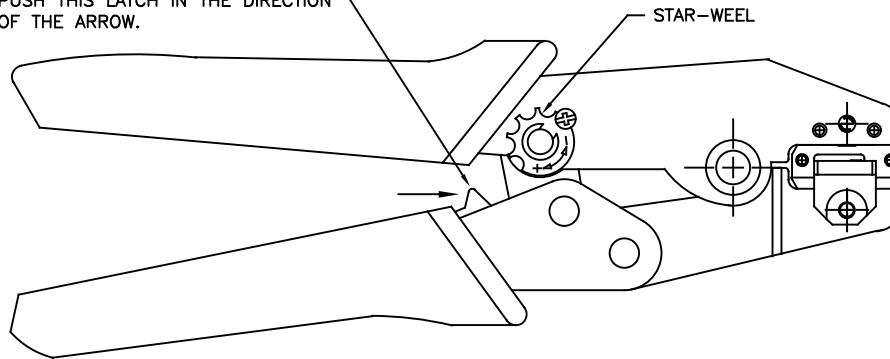


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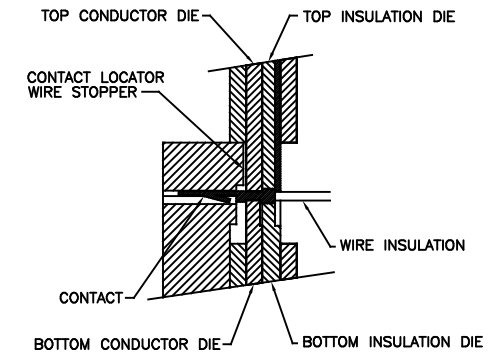
ORIGINAL

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TO OPEN PARTIALLY CLOSED TOOL
PUSH THIS LATCH IN THE DIRECTION
OF THE ARROW.



STAR-WHEEL



SECTION THROUGH DIE NEST
WITH CONTACT IN POSITION

NOTES:

- 1- THIS HAND TOOL IS DESIGNED FOR CRIMPING 20 TO 28 AWG WIRES TO EDAC CONTACT P/N 565-290-711/721/731/741.
- 2- RISK OF ELECTRIC SHOCK- DO NOT USE THIS ON LIVE WIRE.
- 3- CRIMPING INSTRUCTIONS:
 - OPEN THE TOOL, PLACE THE CONTACT INTO THE CORRECT DIE NEST.
 - PARTIALLY CLOSE THE TOOL UNTIL THE CONTACT IS HELD IN PLACE. INSERT THE WIRE INTO THE CONTACT.
 - CLOSE THE TOOL UNTIL THE RATCHET RELEASES. REMOVE THE CRIMPED CONTACT.
- 4- ADJUSTMENT OF CRIMP FORCE (WHEN NECESSARY):
 - LOOSEN THE SCREW
 - ADJUST THE STAR-WHEEL BY TURNING FROM (-) TO(+).
 - CHECK THE PRELOAD AND THE CRIMP FORCE.

WIRE AWG	CRIMP STRENGTH
20 AWG	15.4 LBS
22 AWG	11.0 LBS
24 AWG	6.6 LBS
26 AWG	4.4 LBS
28 AWG	2.2 LBS

TOOL PART NUMBER: 565-280-201

565 SERIES HAND CRIMP TOOL INSTRUCTIONS

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DATE: AUG.6/2020

CHECKED: R.S.M.

DATE: AUG.6/2020

SCALE: N.T.S.

SHEET 1 OF 2

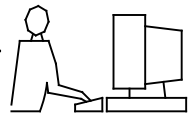
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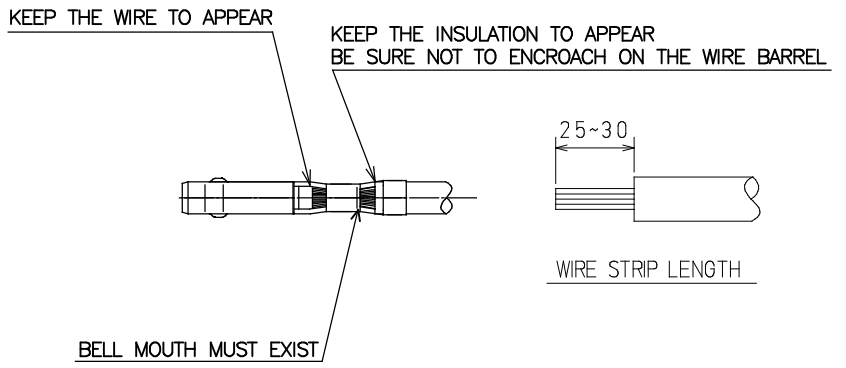
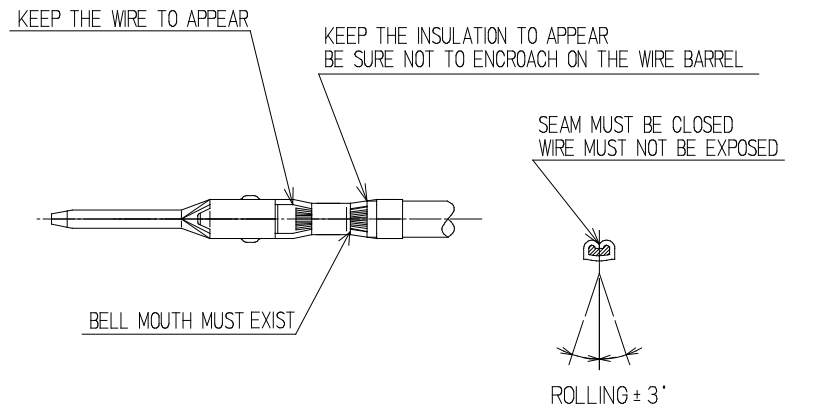
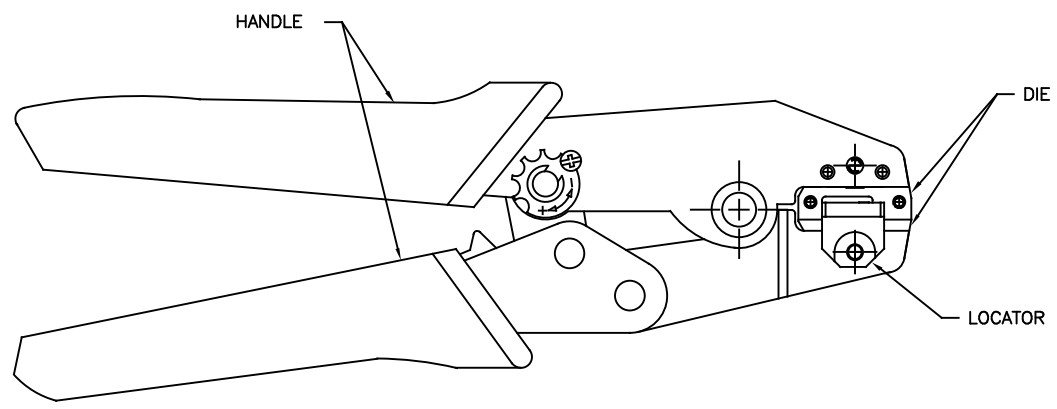
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CRIMP ASM*	HANDLE	DIES	LOCATOR
565-280-201	565-281-001	565-281-002	565-281-003

* Assembly includes: Handle, Die and Locator. Parts are available for purchase separately.

565 SERIES HAND CRIMP TOOL INSTRUCTIONS

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SHEET 2 OF 2

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565-280-201

ISSUE

1

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