

Product Data Sheet 8452/2HP

**ebm****papst**

The engineer's choice



**8452/2HP****INDEX**

|          |                                     |           |
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**1 General**

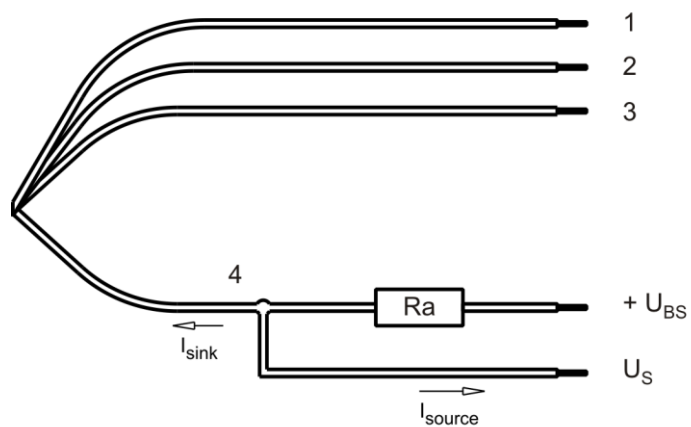
|                                     |                        |  |
|-------------------------------------|------------------------|--|
| Fan type                            | Fan                    |  |
| Rotating direction looking at rotor | Counterclockwise       |  |
| Airflow direction                   | Air outlet over struts |  |
| Bearing system                      | Ball bearing           |  |
| Mounting position - shaft           | Any                    |  |

**2 Mechanics****2.1 General**

|                                                                     |                                                                                                                                    |  |
|---------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------|--|
| Width                                                               | 80,0 mm                                                                                                                            |  |
| Height                                                              | 80,0 mm                                                                                                                            |  |
| Depth                                                               | 25,0 mm                                                                                                                            |  |
| Mass                                                                | 0,110 kg                                                                                                                           |  |
| Housing material                                                    | Plastic                                                                                                                            |  |
| Impeller material                                                   | Plastic                                                                                                                            |  |
| Max. torque when mounted across both mounting flanges<br>Screw size | Wire outlet corner: 30 Ncm<br>Remaining corners: 50 Ncm<br>ISO 4762 - M4 degreased, without an additional brace and without washer |  |

**2.2 Connections**

|                       |             |  |
|-----------------------|-------------|--|
| Electrical connection | Wires       |  |
| Lead wire length      | L = 310 mm  |  |
| Tolerance             | + - 10,0 mm |  |



| Wire | Color  | Operation | Wire size | Insulation diameter |
|------|--------|-----------|-----------|---------------------|
| 1    | red    | + UB      | AWG 24    | 1,55 mm             |
| 2    | blue   | - GND     | AWG 24    | 1,55 mm             |
| 3    | white  | Tacho     | AWG 24    | 1,55 mm             |
| 4    | violet | PWM       | AWG 24    | 1,55 mm             |

The auxiliaries shown on the schematic diagram (which are required for the intended use) are not part of our delivery.

### 3 Operating Data

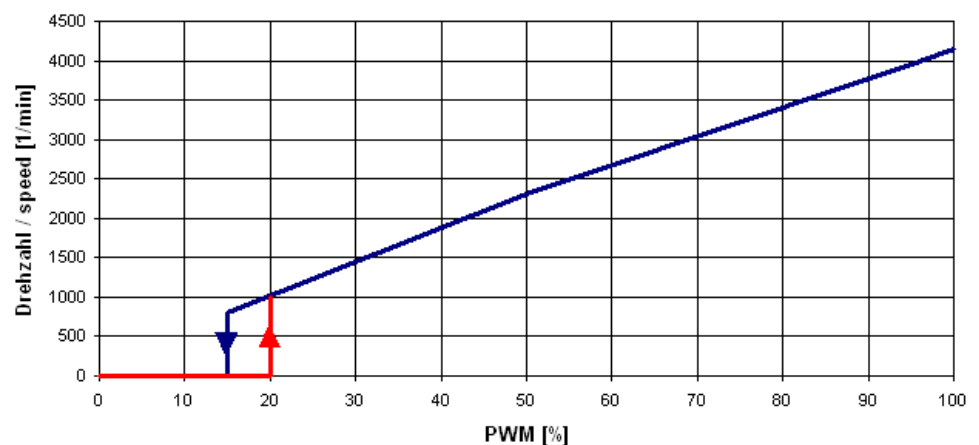
#### 3.1 Electrical Interface - Input

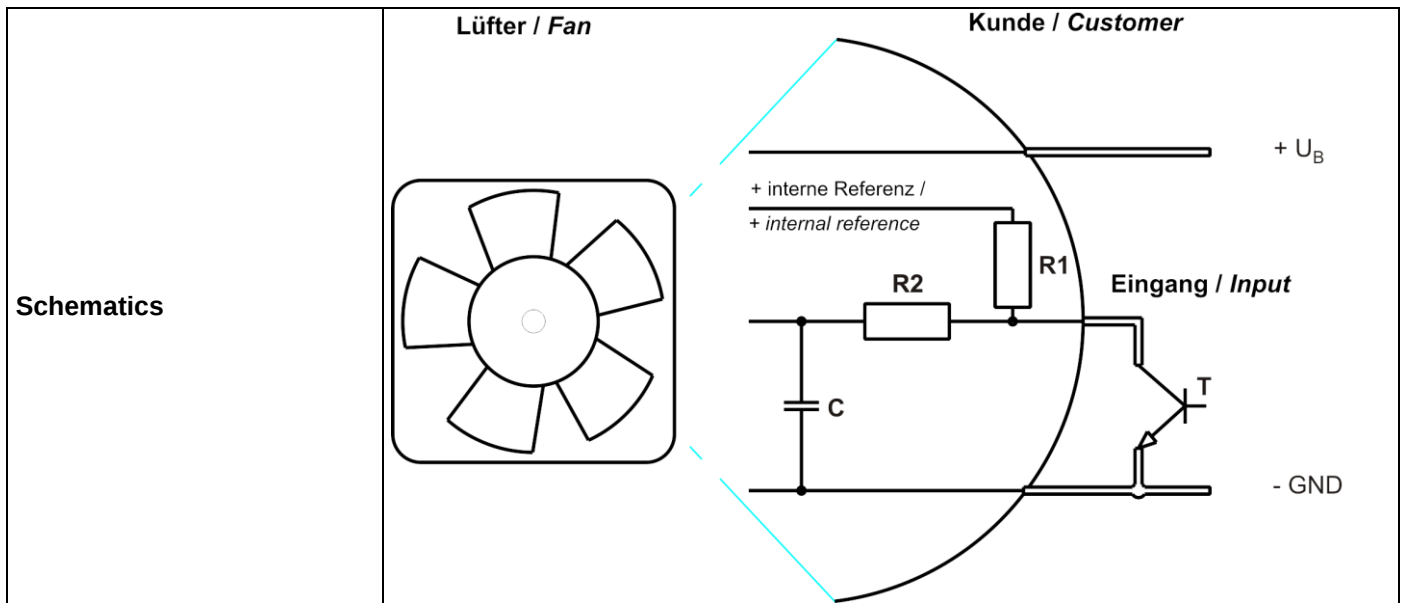
|               |     |
|---------------|-----|
| Control input | PWM |
|---------------|-----|

##### Features

|                                          |                       |                                    |
|------------------------------------------|-----------------------|------------------------------------|
| Input type                               | Open collector        |                                    |
| PWM - Frequency                          |                       | 21 kHz - 28 kHz<br>typical: 25 kHz |
| Max. voltage for logic "Low"             |                       | 0,8 V                              |
| Max. voltage for logic "High"            | Open circuit voltage  | 5,25 V                             |
| Maximum source current                   | short circuit current | 5 mA                               |
| 4 wire startup condition                 | PWM duty cycle        | > 25 %                             |
| 4 wire operation condition after startup | PWM duty cycle        | 20 % - 100 %                       |
| Shutdown condition                       | PWM duty cycle        | < 1 %                              |
| Typical time until warm restart          | After shutdown by PWM | 1,2 s                              |

##### Characteristics





### 3.2 Electrical Operating Data

Measurement conditions: Normal air density = 1,2 kg/m<sup>3</sup>; Temperature 23°C +/- 3°C; Motor axis horizontal; warm-up time before measuring 5 minutes (unless otherwise specified). In the intake and outlet area should not be any solid obstruction within 0,5 m.

$\Delta p = 0$ : corresp. to free air flow (see chapter aerodynamics)  
 I: corresp. to arithm. mean current value

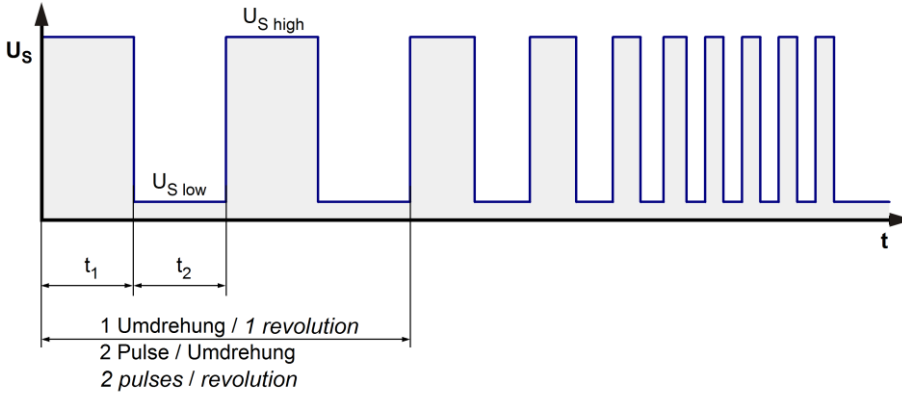
| Name     | Condition             |
|----------|-----------------------|
| PWM 0001 | PWM: 100 %; f: 25 kHz |

| Features                     | Condition      | Symbol         | Values      |             |             |
|------------------------------|----------------|----------------|-------------|-------------|-------------|
| Voltage range                |                | U              | 10,8 V      |             | 13,2 V      |
| Nominal voltage              |                | U <sub>N</sub> |             | 12,0 V      |             |
| Power consumption            | $\Delta p = 0$ | P              | 2,1 W       | 2,6 W       | 3,2 W       |
| Tolerance                    | PWM 0010       |                | +/- 17,5 %  | +/- 12,5 %  | +/- 15,0 %  |
| Current consumption          | $\Delta p = 0$ | I              | 195 mA      | 220 mA      | 245 mA      |
| Tolerance                    | PWM 0010       |                | +/- 17,5 %  | +/- 12,5 %  | +/- 15,0 %  |
| Speed                        | $\Delta p = 0$ | n              | 3.650 1/min | 4.000 1/min | 4.250 1/min |
| Tolerance                    | PWM 0010       |                | +/- 12,5 %  | +/- 7,5 %   | +/- 10,0 %  |
| Starting current consumption |                |                |             | 650 mA      |             |

### 3.3 Electrical Interface - Output

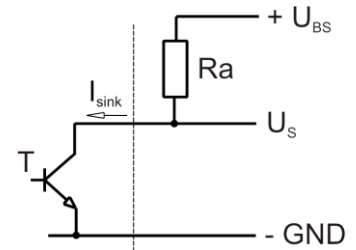
|            |                     |
|------------|---------------------|
| Tacho type | /2 (open collector) |
|------------|---------------------|

**Signal-Ausgangsspannung / Signal output voltage**

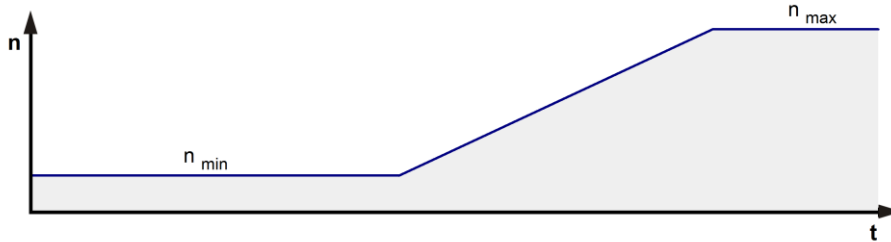


$$R_a = \frac{U_{BS} - U_{S \text{ low}}}{I_{\text{sink}}}$$

Lüfter / Fan      Kunde / Customer



**Lüfter-Drehzahl / Fan speed**

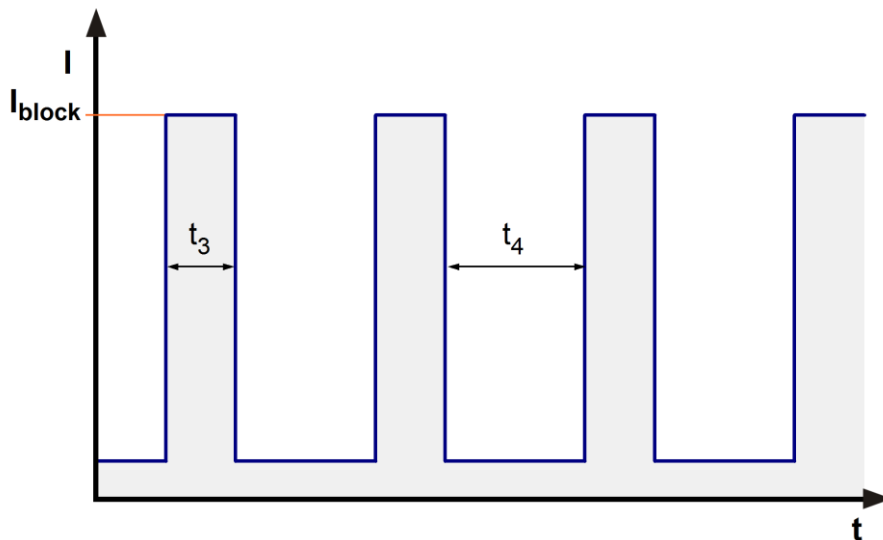


| Features                  | Note                                                                                   | Values                                                  |
|---------------------------|----------------------------------------------------------------------------------------|---------------------------------------------------------|
| Tacho operating voltage   | $U_{BS}$                                                                               | $\leq 28 \text{ V}$                                     |
| Tacho signal Low          | $U_{S \text{ low}}$                                                                    | $I_{\text{sink}}: 2 \text{ mA}$<br>$\leq 0,4 \text{ V}$ |
| Tacho signal High         | $U_{S \text{ high}}$                                                                   | $I_{\text{source}}: 0 \text{ mA}$<br>$28 \text{ V}$     |
| Maximum sink current      | $I_{\text{sink}}$                                                                      | $\leq 4 \text{ mA}$                                     |
| External resistor         | External resistor $R_a$ from $U_{BS}$ to $U_S$ required. All voltages measured to GND. |                                                         |
| Tacho frequency           | $(2 \times n) / 60$                                                                    | 120 Hz                                                  |
| Tacho isolated from motor | No                                                                                     |                                                         |
| Slew rate                 |                                                                                        | $\Rightarrow 0,5 \text{ V/us}$                          |

n = revolutions per minute (1/min)

### 3.4 Electrical Features

|                                |                                      |  |
|--------------------------------|--------------------------------------|--|
| Electronic function            | None                                 |  |
| Reversed polarity protection   | Rectifying diode                     |  |
| Max. residual current at $U_N$ | $I_F \leq 10 \text{ mA}$             |  |
| Locked rotor protection        | Auto restart                         |  |
| Locked rotor current at $U_N$  | $I_{\text{block}}$ approx. 650 mA    |  |
| Clock signal at locked rotor   | $t_3 / t_4$ typical: 0,46 s / 2,76 s |  |



### 3.5 Aerodynamics

Measurement conditions:

Measured with a double chamber intake rig acc. to DIN EN ISO 5801.

Normal air density = 1,2 kg/m<sup>3</sup>; Temperature 23°C +/- 3°C;

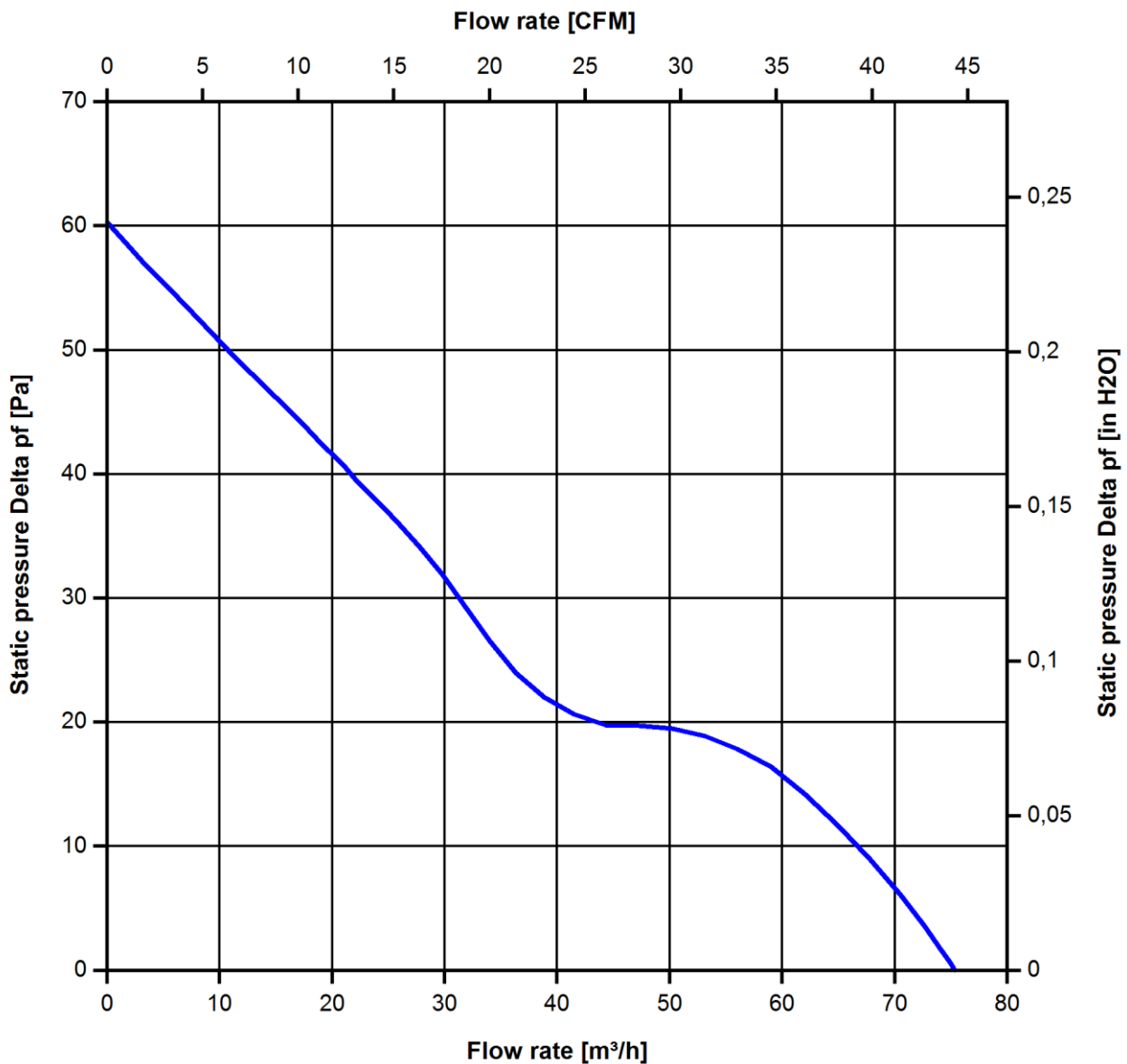
In the intake and outlet area should not be any solid obstruction within 0,5 m. Motor shaft horizontal.

The information is only valid under the specified test conditions and may be changed by the installation conditions. If there are deviations from the standard test conditions, the characteristic values must be checked under the installed conditions.

a.) Operation condition:

|                              |                      |  |  |
|------------------------------|----------------------|--|--|
| 4.000 1/min at free air flow | PWM 100 %; f: 25 kHz |  |  |
|------------------------------|----------------------|--|--|

|                                                                   |                        |  |
|-------------------------------------------------------------------|------------------------|--|
| Max. free-air flow ( $\Delta p = 0$ / $\dot{V} = \text{max.}$ )   | 75,0 m <sup>3</sup> /h |  |
| Max. static pressure ( $\Delta p = \text{max.}$ / $\dot{V} = 0$ ) | 60 Pa                  |  |



### 3.6 Sound Data

Measurement conditions: Sound pressure level: 1 meter distance between microphone and the air intake.  
 Sound power level: Acc. to DIN 45635 part 38 (ISO 10302)  
 Measured in a semianchoic chamber with a background noise level of  $L_p(A) < 5 \text{ dB(A)}$   
 For further measurement conditions see chapter aerodynamics.

a.) Operation condition:

|                                                                 |                                |  |  |
|-----------------------------------------------------------------|--------------------------------|--|--|
| 4.000 1/min at free air flow                                    | PWM 100 %; f: 25 kHz           |  |  |
| Optimal operating point                                         | 52,0 m <sup>3</sup> /h @ 19 Pa |  |  |
| Sound power level at the optimal operating point                | 5,3 bel(A)                     |  |  |
| Sound pressure level at free air flow, measured in rubber bands | 38,0 dB(A)                     |  |  |

## 4 Environment

### 4.1 General

|                                            |        |  |
|--------------------------------------------|--------|--|
| Min. permitted ambient temperature TU min. | -20 °C |  |
| Max. permitted ambient temperature TU max. | 70 °C  |  |
| Min. permitted storage temperature TL min. | -40 °C |  |
| Max. permitted storage temperature TL max. | 80 °C  |  |

### 4.2 Climatic Requirements

|                       |                                                               |  |
|-----------------------|---------------------------------------------------------------|--|
| Humidity requirements | humid heat, constant; according to DIN EN 60068-2-78, 14 days |  |
| Water exposure        | None                                                          |  |
| Dust requirements     | None                                                          |  |
| Salt fog requirements | None                                                          |  |

Permitted application area:

The product is intended for use in sheltered rooms with controlled temperature and controlled humidity. Directly exposure to water must be avoided.

Pollution degree 1 (according DIN EN 60664-1)

There is either no pollution or it occurs only dry, non-conductive pollution. The pollution has no negative impact.

Please require severity levels and specification parameters from the responsible development departments.

### 4.3 EMC

|                       |                                                    |
|-----------------------|----------------------------------------------------|
| <b>Kind</b>           | <b>Conducted Emission; Voltage; 150 kHz-30 MHz</b> |
| According             | DIN EN 55022:2007-04                               |
| Ceek accuracy / Limit | Class B                                            |
| Result                | Below limit Class B                                |

|                       |                      |
|-----------------------|----------------------|
| Accordinging          | DIN EN 55022:2007-04 |
| Ceck accuracy / Limit | Class B              |
| Result                | Below limit Class B  |

|                       |                                                                                            |
|-----------------------|--------------------------------------------------------------------------------------------|
| <b>Kind</b>           | <b>Electrostatic Discharge Immunity Test</b>                                               |
| Accordinging          | DIN EN 61000-4-2:2001-12                                                                   |
| Ceck accuracy / Limit | Contact Discharge +/- 4 kV; Air Discharge +/- 8 kV                                         |
| Result                | A: The monitored function operates as designed during and after exposure to a disturbance. |

|                       |                                                                                            |
|-----------------------|--------------------------------------------------------------------------------------------|
| <b>Kind</b>           | <b>Electromagnetic Field Immunity Test</b>                                                 |
| Accordinging          | DIN EN 61000-4-3:2006-12                                                                   |
| Ceck accuracy / Limit | 10 V/m; 80 - 1000 MHz; m = 0,8; f = 1 kHz; 1%; t = 3 s                                     |
| Result                | A: The monitored function operates as designed during and after exposure to a disturbance. |

|                       |                                                                                            |
|-----------------------|--------------------------------------------------------------------------------------------|
| <b>Kind</b>           | <b>Electrical Fast Transient / Burst Immunity Test</b>                                     |
| Accordinging          | DIN EN 61000-4-4:2005-07                                                                   |
| Ceck accuracy / Limit | +/- 2 kV on Power Lines; Coupling: POS, NEG, {PE}, ALL, 5 kHz and 100 kHz; 1 min           |
| Result                | A: The monitored function operates as designed during and after exposure to a disturbance. |

|                       |                                                                                            |
|-----------------------|--------------------------------------------------------------------------------------------|
| <b>Kind</b>           | <b>Immunity to Conducted Disturbances, Induced by RF-Fields</b>                            |
| Accordinging          | DIN EN 61000-4-6:2001-12                                                                   |
| Ceck accuracy / Limit | 10 Vrms; 150 kHz - 80 MHz; m = 0,8; f = 1 kHz; 1%; t = 3 s                                 |
| Result                | A: The monitored function operates as designed during and after exposure to a disturbance. |

## 5 Safety

### 5.1 Electrical Safety

|                                                                                                                                                                                                                                                                                                                                                                                           |                                          |  |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------|--|
| Dielectric strength<br>DIN EN 60950 (VDE 0805) and DIN EN 60335 (VDE 0700)<br>A.) Type test<br>Measuring conditions: After 48h of storage at 95% R.H. and 25°C.<br>No arcing or breakdown is allowed!<br>All connections together to ground.<br>B.) Routine test<br>Measuring conditions: At indoor climate.<br>No arcing or breakdown is allowed!<br>All connections together to ground. | 500 VAC / 1 Min.<br><br>850 VDC / 1 Sec. |  |
| Isolation resistance<br>Measuring conditions: After 48h of storage at 95% R.H. and 25°C measured with U=500 VDC for 1 min.                                                                                                                                                                                                                                                                | RI > 10 MOhm                             |  |
| Clearance / creepage distance                                                                                                                                                                                                                                                                                                                                                             | 1,0 mm / 1,2 mm                          |  |
| Protection class                                                                                                                                                                                                                                                                                                                                                                          | III                                      |  |

### 5.2 Approval Tests

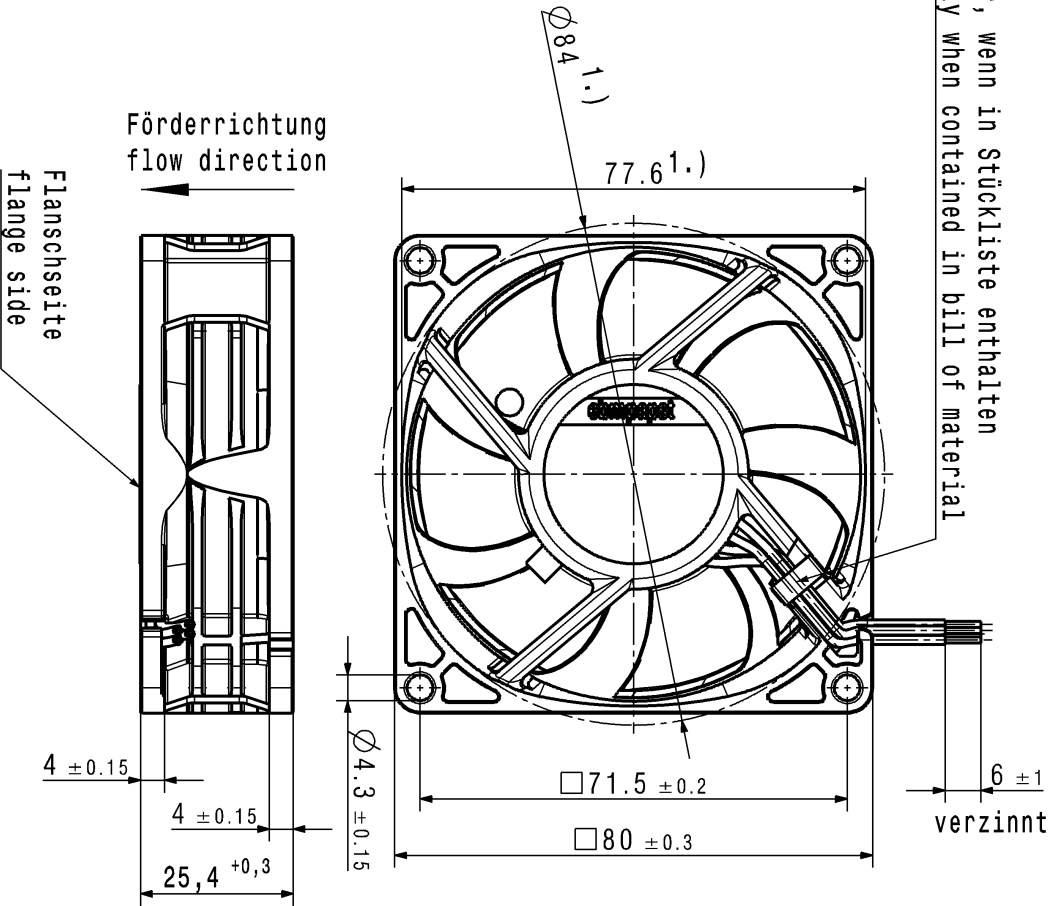
|     |                                                                     |                                                                               |
|-----|---------------------------------------------------------------------|-------------------------------------------------------------------------------|
| CE  | EC Declaration of Conformity                                        | Yes                                                                           |
| EAC | Eurasian Conformity                                                 | Yes                                                                           |
| UL  | Underwriters Laboratories                                           | Yes / UL audited by CSA according to UL507, Electric Fans                     |
| VDE | Association for Electrical, Electronic and Information Technologies | Yes / Approval acc. to EN 60950 (VDE 0805) - Information technology equipment |
| CSA | Canadian Standards Association                                      | Yes / C22.2 No. 113 Fans and Ventilators                                      |
| CCC | China Compulsory Certification                                      | Not applicable                                                                |

## 6 Reliability

### 6.1 General

|                                                    |           |  |
|----------------------------------------------------|-----------|--|
| Life expectancy L10 at TU = 40 °C                  | 70.000 h  |  |
| Life expectancy L10 at TU max.                     | 35.000 h  |  |
| Life expectancy L10 acc. to IPC 9591 at TU = 40 °C | 117.500 h |  |

nur, wenn in Stückliste enthalten  
only when contained in bill of material



1.) Maße für Montagewand  
1.) dimension for worktop mounting  
Laenge und Anzahl der Litzen siehe Produktspezifikation.  
Length and number of the wires, look at the product specification.  
Kein Axialspiel bei Kugellager durch Federausgleich.  
No axial clearance of ball bearings conditional on a pre-load spring.

|                                        |  |                          |  |                                             |  |                                  |  |                                   |  |                                |  |               |  |                |  |               |  |
|----------------------------------------|--|--------------------------|--|---------------------------------------------|--|----------------------------------|--|-----------------------------------|--|--------------------------------|--|---------------|--|----------------|--|---------------|--|
| SR-Status/State                        |  | Art.-Nr. /<br>Change-No. |  | CDT1-System-Version/<br>CDT1-System-Version |  | CAD-Umgebung/<br>CAD-Environment |  | Werkstoff / Material:             |  | Volume /<br>Volume (mm³):      |  |               |  |                |  |               |  |
|                                        |  | Datum                    |  | Bearb. /<br>Drawn                           |  | Name                             |  | Artikel / Title:                  |  | Gezeichnet /<br>Drawn (g):     |  |               |  |                |  |               |  |
|                                        |  |                          |  | Gepr. /<br>Checked                          |  |                                  |  |                                   |  |                                |  |               |  |                |  |               |  |
| Tolerierung / Tolerances:              |  | Freig. /<br>Released     |  | Realis.                                     |  |                                  |  | Zug.-Nr. / Drawing No:            |  | Ers.f. Zöng. / Repl.ress:      |  |               |  |                |  |               |  |
| Allgemeintoleranzen / Gen. Tolerances: |  |                          |  |                                             |  |                                  |  |                                   |  |                                |  |               |  |                |  |               |  |
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