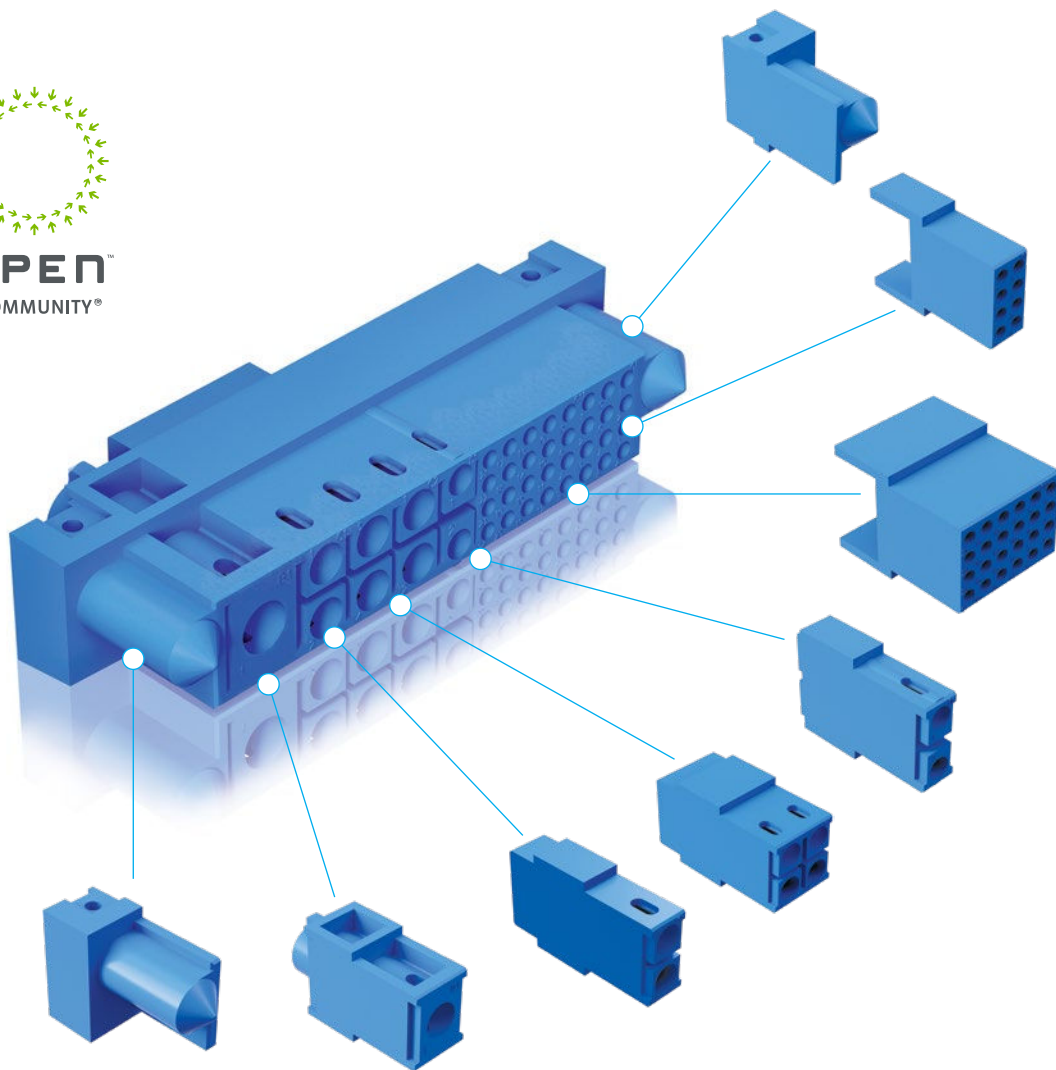
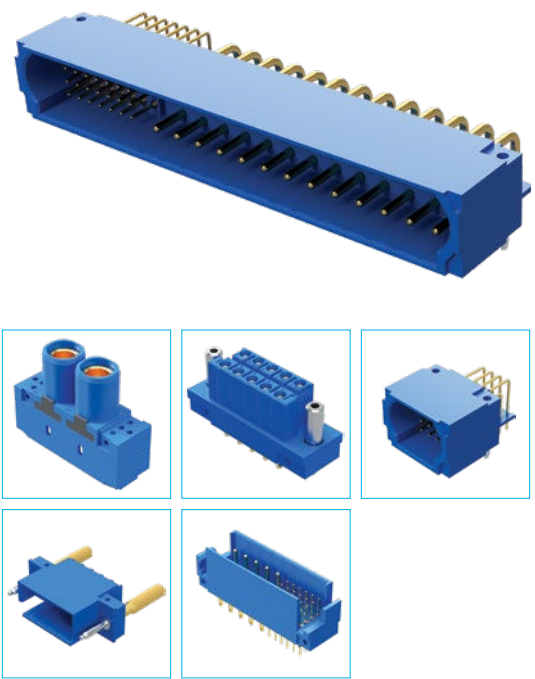


SCORPION

MODULAR POWER, SIGNAL CONNECTORS

- The most versatile power/signal connector on the planet
- Rated up to 100 amperes per contact plus ability to add signal contacts and a variety of accessories
- Blank modules for greater creepage and clearance to suit higher voltage needs
- Unique locking/guide systems for blind mating, float mount, and cable connector options





Scorpion brings a unique approach to modular connector design that is only available from Positronic. **Scorpion** provides the flexibility to configure the connector to meet your specifications. The difference is how Positronic builds the final connector, using our innovative tooling and injection molding process. The result is a one-piece insulator with machined contacts, ready to perform.

Trust the **Scorpion** to deliver ***The Science of Certainty.***

NOTES ABOUT SCORPION CONNECTORS

- A Scorpion part number can have a maximum of 30 characters. If your connector configuration exceeds this number, a special part number will be created for you.
- Pinout sequence may not be continuous. Contact Technical Sales for more information.
- Contact Technical Sales to configure a connector whose length exceeds 101.00 [3.976].
- For connectors offering both fixed and removable contacts, contact Technical Sales.
- Alignment bar is available for size 16, size 18, size 22, and hyperboloid Ø0.60 [.0236] right angle contacts.
- PosiBand contacts available for size 12, 16, 18, and 22.
- If there are more than 36 signal pins in a single Scorpion connector, customer will need to take note of the tolerances and potential alignment issues.

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OCP ORV3 Universal AC Input Connectors	3	Temperature Rise Curves	11 - 12
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Module Layouts	9 - 10	Overall Length (OAL)	23
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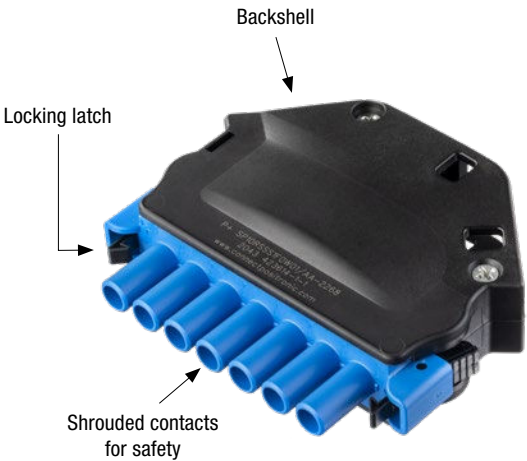


Positronic designed the OCP ORV3 universal AC input connector based on what we have learned about power management through nearly three decades of developing power connectors for specific applications. Positronic brings these years of power connector experience to your overall OCP needs—in the power shelf, the server, or any other aspect of power management.

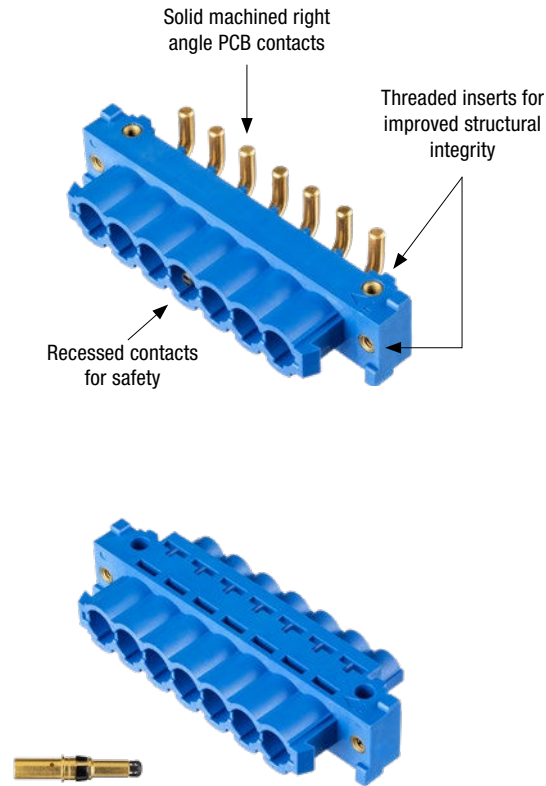
Typical Connector Part Numbers

Part Numbers	Description	Gender	Termination
SP10RSSS48M220A1/AA-2269	Connector	Male	Right angle PCB
SP10RSSS48RM220A1/AA-2269	Connector	Male	Right angle PCB, inverted
SP10RSSS1M2001/AA-2268	Connector	Male	Crimp
SP10RSSS1F0W01/AA-2268	Connector, backshell	Female	Crimp
SP10RSSS1F0001/AA-2268	Connector	Female	Crimp
FC4008DS/AA-2272	Contact, crimp	Female	AWG 8
FC4010DS/AA-2272	Contact, crimp	Female	AWG 10
FC4012DS/AA-2272	Contact, crimp	Female	AWG 12
MC4008DS/AA-2271	Contact, crimp	Male	AWG 8
MC4010DS/AA-2271	Contact, crimp	Male	AWG 10
MC4012DS/AA-2271	Contact, crimp	Male	AWG 12
MC4008DS/AA-2270	Contact, crimp, first mate	Male	AWG 8
MC4010DS/AA-2270	Contact, crimp, first mate	Male	AWG 10
MC4012DS/AA-2270	Contact, crimp, first mate	Male	AWG 12

Female crimp connector with backshell



Male PCB connector



Male connector also available for use with crimp contacts

TECH SPECS

GENERAL	
Part Number Prefix	SP
Performance Level	Industrial Mil/aero
Qualifications	UL #E49351*1
RoHS Compliance	RoHS 5/6 (6/6 on select parts)

*1 Partial UL certification only. Contact Technical Sales for specific connector qualifications.

MATERIAL	
Insulator	Polyester
Insulator Color	Blue
Flammability Rating	UL 94V-0
Contact Material	Copper alloy
Contact Plating	Gold flash 0.76µm Au (min) 1.27µm Au (min)

ELECTRICAL			
Working Voltage (rms)	100V to 1000V (Contact Technical Sales for details)		
Insulation Resistance Per IEC 512-2, Test 3a, Method A	5 G ohms		
Initial Contact Resistance (max)	Contact Size	Standard Conductivity	High Conductivity
	Size 4	0.3 mΩ	0.2 mΩ
	Size 8	0.6 mΩ	0.4 mΩ
	Size 12	1.0 mΩ	0.5 mΩ
	Size 16	1.6 mΩ	0.5 mΩ
	Size 18	3.0 mΩ	0.7 mΩ
	Size 22	5.0 mΩ	
	Hyperboloid Contacts	5.0 mΩ	
Contact Current Rating	Contact Size	Standard Conductivity	High Conductivity
	Size 4	100A	120A
	Size 8	50A	80A
	Size 12	40A	60A
	Size 16	26A	40A
	Size 18	16A	23A
	Size 22	3A	
	Hyperboloid Contacts	4A	
Dielectric Withstanding Voltage Per IEC 512-2, Test 4a, Method C	Size 4	3000V typical	
	Size 8, 12, 16, 18	2200V typical	
	Size 22	1600V typical	
	Hyperboloid Contacts	1200V typical	

TECH SPECS

ELECTRICAL

Clearance and Creepage Distances *Contact Technical Sales for information about your specific connector choice*

Hot Pluggable
[50 Couplings per UL1977, paragraph 15] Size 12 250 VAC @ 25A. *Contact Technical Sales for details.*

MECHANICAL

Female Contact Design PosiBand closed entry
Open entry

Mechanical Durability
Per IEC 512-5 Size 4, 8, 12, 16, 18 1000 cycles minimum
Size 22 500 cycles minimum

Hyperboloid Contacts Contact Technical Sales

Removable Contact Retention in Connector Body
Per IEC 512-8, Test 15a Size 4 134N [30 lbs] minimum
Size 8, 12, 16 67N [15 lbs] minimum
Size 18 36N [8 lbs] minimum
Size 22 27N [6 lbs] minimum

Fixed Contact Retention in Connector Body
Per IEC 512-8, Test 15a Size 4 67N [15 lbs] minimum
Size 8, 12, 16 45N [10 lbs] minimum
Size 18 45N [10 lbs] minimum
Size 22 27N [6 lbs] minimum

Hyperboloid Contacts 27N [6 lbs] minimum

Sequential Contact Mating System Size 4 One level
Size 8 Two levels
Size 12 Two levels - Consult Technical Sales for three levels
Size 16 Two levels - Consult Technical Sales for three levels
Size 18 Two levels - Consult Technical Sales for three levels
Size 22 One level
Two levels for printed board mount connectors

Hyperboloid Contacts One level

Polarization Design of connector body provides polarization features

ENVIRONMENTAL

Operating Temperature -55 to 125°C

Outgassing Method: ECSS-Q-ST-70-02C
Low outgassing options (TML <1.0%, CVCM <0.1%, RML <1.0%) are available, please contact Technical Sales.

CREATE A PART

To build mating connector part numbers, choose the same modules in the same order in the **Layout** step. Female connector modules are placed right to left when viewed from the mating face. Male connector modules are the reverse.

	SP	1	UU	1	M
--	-----------	----------	-----------	----------	----------

Series

SP Scorpion

Body Style [For more information, refer to page 8](#)

Blind Mating

1 Blind mating, 3.80 [.150] misalignment

2 Blind mating, 2.00 [.079] misalignment

7 Blind mating, 2.00 [.079] misalignment (use for code O, BS, or N in Mounting Options step)

8 Blind mating, up to 3.90 [.154] misalignment, up to 5° angular misalignment

Latching System

3 Locking latch, use with female free cable to male cable

4 Locking latch, use with male free cable to female panel mount (wire or PCB)

5 Locking latch, use with female free cable to male panel mount (wire or PCB)

Jackscrews

6 For use with jackscrew system

Layout [For dimensional information, refer to pages 9-10](#)

Select as many modules in this step as required as long as the OAL does not exceed 101mm.

Contact Modules

<p>U (1) #4 contact</p> <p>R (1) #8 contact</p> <p>S (2) #8 contacts</p> <p>E (2) #12 contacts</p> <p>Y (4) #12 contacts</p> <p>A (1) #16 contacts</p> <p>B (2) #16 contacts</p> <p>C (4) #16 contacts</p> <p>D (8) #16 contacts</p> <p>X (3) #18 contacts</p> <p>Z (6) #18 contacts</p> <p>H (4) #22 contacts</p> <p>J (8) #22 contacts</p> <p>K (12) #22 contacts</p> <p>T (24) #22 contacts</p>	<p>V (10) Hyperboloid Ø0.60 [.0236]^{*1}</p> <p>W (20) Hyperboloid Ø0.60 [.0236]^{*1}</p> <p>O Keying module</p> <p>N Spacer/blank, extra small</p> <p>N2 Spacer/blank, small</p> <p>N3 Spacer/blank, medium</p> <p>N4 Spacer/blank, large</p> <p>N5 Spacer/blank, extra large^{*2}</p>
---	---

^{*1} Hyperboloid contacts are not compatible to press-fit terminations. Not available with contact plating codes D1 or D2.

^{*2} For a backshell application, use code N5 in the first and last Layout position.

Termination [For more information, refer to page 10](#)

1 Wire, order contacts separately^{*1}

3 Straight solder

38 Straight solder, high conductivity power contacts

93 Straight press-fit, for use with PCB not thinner than 2.29 [.090]^{*2}

938 Straight press-fit, for use with PCB not thinner than 2.29 [.090], high conductivity power contacts^{*2}

4 Right angle solder

48 Right angle solder, high conductivity power contacts

^{*1} To order contacts separately, see pages 19-21 for contact part numbers. Select 'S' in Contact Gender step.

^{*2} For contacts size 8, 12, 16, 18 and 22 only. Contact Technical Sales for press-fit tooling part numbers.

Contact Gender

M Male pin

F Female socket, open entry signal contacts

S Female socket, PosiBand closed entry signal contacts

CREATE A PART

0

B

9

1

/AA

Environmental Compliance

/AA RoHS 5/6 (< 4% lead)

Contact Plating

1

A1

A2

C1

C2

D1

D2

Wire, order contacts separately

Gold flash over 1.27µm Ni (nominal) over Cu

Gold flash over 1.27µm Ni (nominal) over Cu, solder coat tails^{*1}

0.76µm Au (min) over 1.27µm Ni (nominal) over Cu

0.76µm Au (min) over 1.27µm Ni (nominal) over Cu, solder coat tails^{*1}

1.27µm Au (min) over 1.27µm Ni (nominal) over Cu^{*2}

1.27µm Au (min) over 1.27µm Ni (nominal) over Cu, solder coat tails^{*1*2}

^{*1} Not for use with code 93 or 938 in Termination step. For RoHS compliant solder tails, add '-PA415' to finalized part number.

^{*2} Hyperboloid contacts are not available with contact plating in codes D1 & D2.

For more information, refer to page 15

Optional Features

0

9

Not vented

Vented for improved cooling^{*1}

^{*1} Venting used only on power contact modules, #16 and larger, and not available on contact module A in Layout step

For more information, refer to pages 13-15

Mounting Options & Locking Systems

0

B

LN

BS

TB

TLN

N

TN

E

T

W

WE

None

Angle brackets, clearance hole

Angle brackets, boardlocks

Angle brackets, threaded

Angle brackets, fixed female jackposts

Angle brackets, boardlocks, fixed female jackposts

Boardlocks

Boardlocks, fixed female jackposts

Rotating male jackscrews

Fixed female jackposts

Backshell^{*1}

Backshell, rotating male jackscrews^{*1}

^{*1} N5 spacer modules required in Layout step - one on each end.

For more information, refer to page 13

Panel Mount

0

1

2

82

821

822

823

824

83

831

832

833

834

None

2-56 threaded insert^{*1}

4-40 threaded insert^{*2}

Float mount, 0.60 [.024] per side, 1.50 [.059] panel thickness^{*3}

Float mount, 2-56 threaded insert, 0.60 [.024] per side, 1.50 [.059] panel thickness^{*1}

Float mount, 4-40 threaded insert, 0.60 [.024] per side, 1.50 [.059] panel thickness^{*2}

Float mount, 2-56 threaded insert, 1.20 [.047] per side, 1.50 [.059] panel thickness^{*4}

Float mount, 4-40 threaded insert, 1.20 [.047] per side, 1.50 [.059] panel thickness^{*2}

Float mount, 0.60 [.024] per side, 2.30 [.091] panel thickness^{*3}

Float mount, 2-56 threaded insert, 0.60 [.024] per side, 2.30 [.091] panel thickness^{*1}

Float mount, 4-40 threaded insert, 0.60 [.024] per side, 2.30 [.091] panel thickness^{*2}

Float mount, 2-56 threaded insert, 1.20 [.047] per side, 2.30 [.091] panel thickness^{*4}

Float mount, 4-40 threaded insert, 1.20 [.047] per side, 2.30 [.091] panel thickness^{*2}

^{*1} For use with code 1 or 2 in Body Style step.

^{*2} For use with code 8 in Body Style step.

^{*3} For use with code 1, 2, 4, or 5 in Body Style step.

^{*4} For use with code 1 in Body Style step.

THE SCIENCE OF CERTAINTY

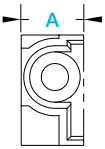
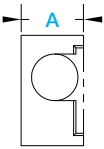
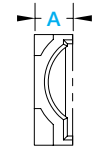
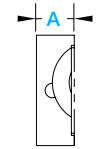
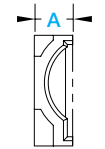
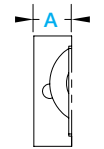
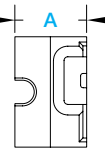
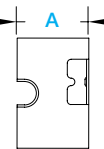
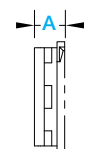
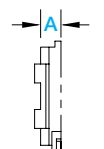
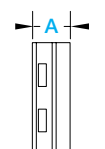
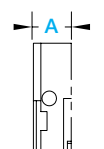
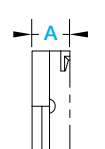
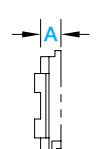
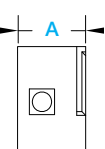
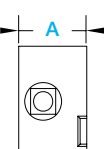
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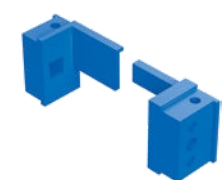
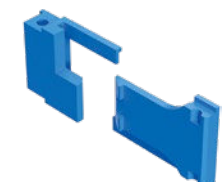
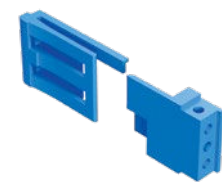
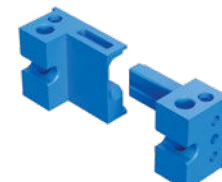
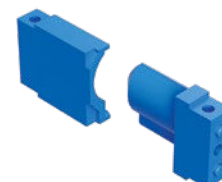
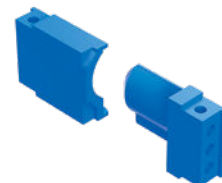
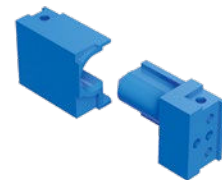
connectpositronic.com

BODY STYLE

All module heights measure 14.60 [.575].

For the sake of brevity, only the left side of the end module face view is shown.

MALE	FEMALE	CODE	GENDER	A ^{*1}	FEATURE
		1	Male	8.26 [.325]	Blind mating, 3.80 [.150] misalignment
			Female	8.26 [.325]	
		2	Male	5.00 [.197]	Blind mating, 2.00 [.079] misalignment
			Female	5.00 [.197]	
		7	Male	4.50 [.177]	Blind mating, 2.00 [.079] misalignment (use for code 0, BS, or N in Mounting Options step)
			Female	4.50 [.177]	
		8	Male	9.50 [.374]	Blind mating, up to 3.90 [.154] misalignment, up to 5° angular misalignment
			Female	9.50 [.374]	
		3	Male	4.00 [.157]	Latching system
			Female	2.80 [.110]	
		4	Male	4.76 [.157]	Latching system
			Female	5.00 [.197]	
		5	Male	5.00 [.197]	Latching system
			Female	2.80 [.110]	
		6	Male	9.20 [.362]	Jackscrew
			Female	9.20 [.362]	

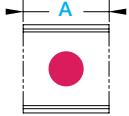
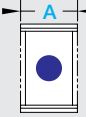
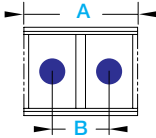
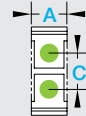
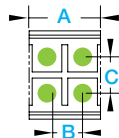
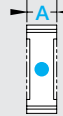

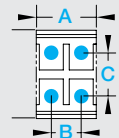
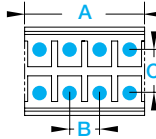



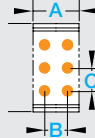

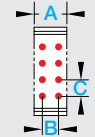
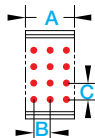
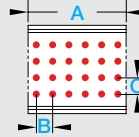
*1 Dimension shown is for one end module, but connector will be provided with two end modules, one left and one right.








MODULE LAYOUTS^{*1}

All module heights measure 14.60 [.575].

For the sake of brevity, only male module face view is shown.

CONTACT MODULES	CODE	SIZE	A	B	C
	U	#4	14.20 [.559]	-	-
	R	#8	9.40 [.370]	-	-
	S	#8	18.80 [.740]	9.40 [.370]	-
	E	#12	5.90 [.232]	-	6.00 [.236]
	Y	#12	11.80 [.465]	5.90 [.232]	6.00 [.236]
	A	#16	4.96 [.195]	-	-
	B	#16	4.96 [.195]	-	7.20 [.283]
	C	#16	9.92 [.391]	4.96 [.195]	7.20 [.283]
	D	#16	19.84 [.781]	3x 4.96 [.195]	7.20 [.283]

CONTACT MODULES	CODE	SIZE	A	B	C
	X	#18	3.80 [.150]	-	2x 3.80 [.150]
	Z	#18	7.60 [.299]	3.80 [.150]	2x 3.80 [.150]
	H	#22	2.70 [.106]	-	3x 2.70 [.106]
	J	#22	5.40 [.213]	2.70 [.106]	3x 2.70 [.106]
	K	#22	8.10 [.319]	2.70 [.106]	3x 2.70 [.106]
	T	#22	16.20 [.638]	5x 2.70 [.106]	3x 2.70 [.106]

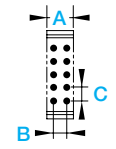
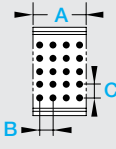
Contact Size Chart						
#4	#8	#12	#16	#18	#22	0.60mm
						

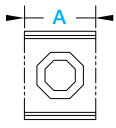
All Positronic products utilize solid, machined contacts.

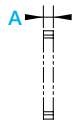

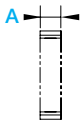
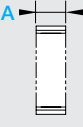
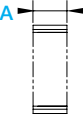
MODULE LAYOUTS

All module heights measure 14.60 [.575].

For the sake of brevity, only male module face view is shown.

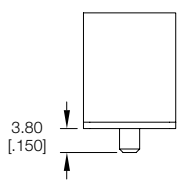
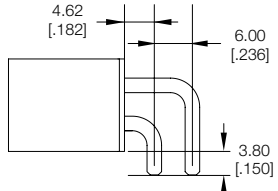
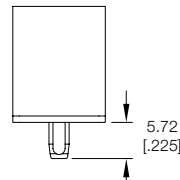
HYPERBOLOID MODULES 0.60 [.0236]	CODE	A	B	C
	V	4.40 [.173]	2.20 [.087]	3x 2.20 [.087]
	W	8.80 [.346]	4x 2.20 [.087]	4x 2.20 [.087]

KEYING MODULE	CODE	A
	O	11.80 [.465]

BLANK MODULES	CODE	A
	N	1.62 [.064]
	N2	2.00 [.079]
	N3	3.46 [.136]
	N4	4.88 [.192]
	N5	5.60 [.220]

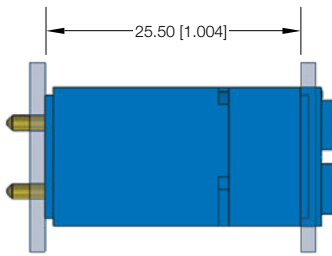
CONTACT TERMINATION DIMENSIONS

For the sake of brevity, only the male size 8 & 12 contact modules are shown.
Dimensions shown apply to all contacts regardless of size and gender.

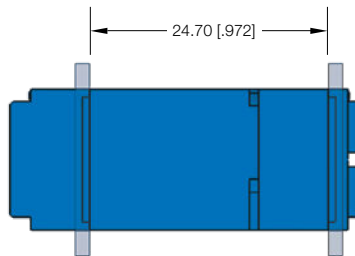
STRAIGHT SOLDER	RIGHT ANGLE SOLDER	PRESS-FIT*1
	 <p>Two (2) size 12 contacts shown for reference</p>	

*1 For information about suggested PCB hole sizes, please visit our website to [download SK6370](#).

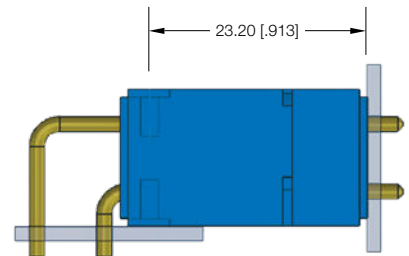
MATING DIMENSIONS



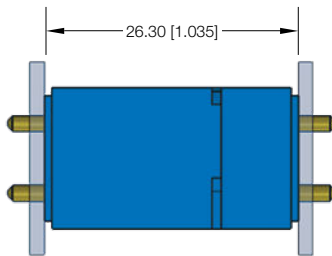
Straight PCB Mount (Male) to
Panel Mount Crimp (Female)



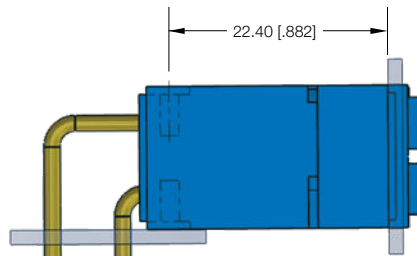
Panel Mount Crimp (Male) to
Panel Mount Crimp (Female)



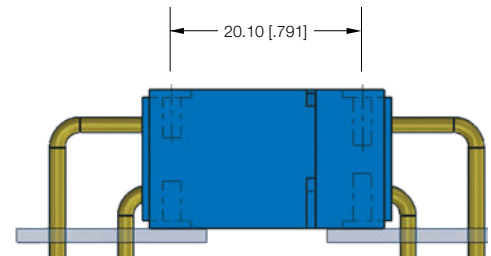
Right Angle Board Mount (Male) to
Straight PCB Mount (Female)



Straight PCB Mount (Male) to
Straight PCB Mount (Female)



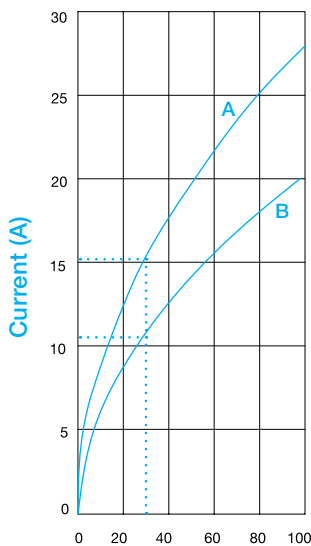
Right Angle Board Mount (Male) to
Panel Mount Crimp (Female)



Right Angle Board Mount (Male) to
Right Angle Board Mount (Female)

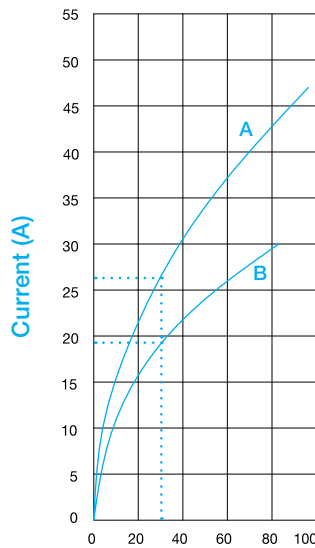
TEMPERATURE RISE CURVES

Tested per IEC Publication 60512-3, Test 5a



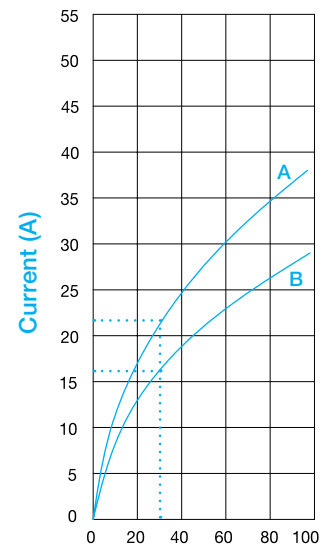
Size 18 Temperature rise (°C)

- A** Developed with (6) #18 high conductivity contacts seated in code Z modules.
- B** Developed with (6) #18 standard conductivity contacts seated in code Z modules.



Size 16 Temperature rise (°C)

- A** Developed with (2) #16 high conductivity contacts seated in code B modules.
- B** Developed with (2) #16 standard conductivity contacts seated in code B modules.

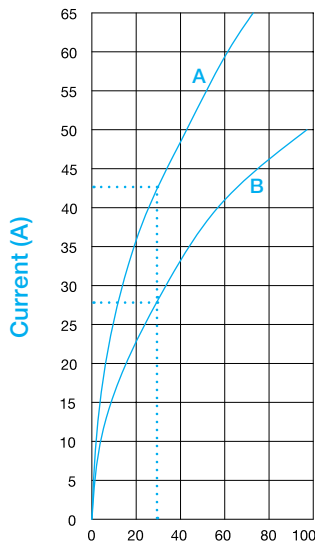


Size 16 Temperature rise (°C)

- A** Developed with (8) #16 high conductivity contacts seated in code CC modules.
- B** Developed with (8) #16 standard conductivity contacts seated in code CC modules.

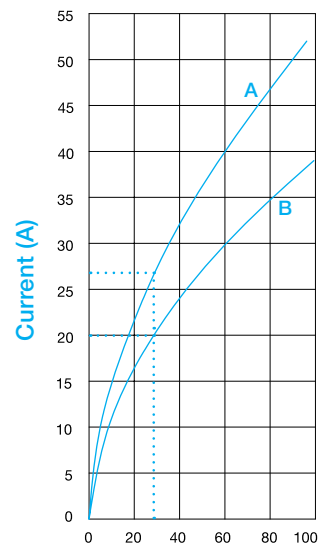
TEMPERATURE RISE CURVES

Tested per IEC Publication 60512-3, Test 5a



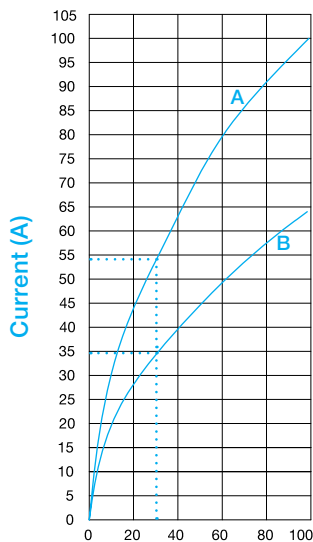
Size 12 Temperature rise (°C)

- A** Developed with (2) #12 high conductivity contacts seated in code E modules.
- B** Developed with (2) #12 standard conductivity contacts seated in code E modules.



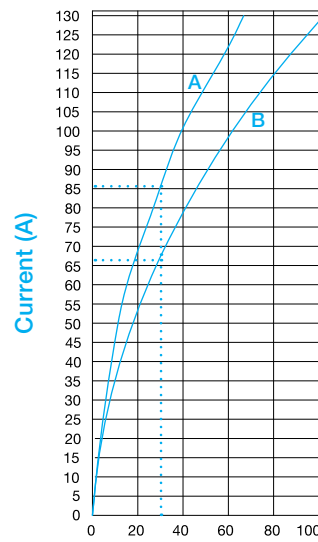
Size 12 Temperature rise (°C)

- A** Developed with (10) #12 high conductivity contacts seated in code EYY modules.
- B** Developed with (10) #12 standard conductivity contacts seated in code EYY modules.



Size 8 Temperature rise (°C)

- A** Developed with (2) #8 high conductivity contacts seated in code RR modules.
- B** Developed with (2) #8 standard conductivity contacts seated in code RR modules.



Size 4 Temperature rise (°C)

- A** Developed with (2) #4 high conductivity contacts seated in code UU modules.
- B** Developed with (2) #4 standard conductivity contacts seated in code UU modules.

ACCESSORIES

PANEL MOUNT

1

2-56 threaded insert^{*1}



821

Float mount, 2-56 threaded insert,
0.60 [.024] per side, 1.50 [.059]
panel thickness^{*1}

831

Float mount, 2-56 threaded insert,
0.60 [.024] per side, 2.30 [.091]
panel thickness^{*1}

823

Float mount, 2-56 threaded insert,
1.20 [.047] per side, 1.50 [.059]
panel thickness^{*4}

833

Float mount, 2-56 threaded insert,
1.20 [.047] per side, 2.30 [.091]
panel thickness^{*4}



2

4-40 threaded insert^{*2}



822

Float mount, 4-40 threaded insert,
0.60 [.024] per side, 1.50 [.059]
panel thickness^{*2}

832

Float mount, 4-40 threaded insert,
0.60 [.024] per side, 2.30 [.091]
panel thickness^{*2}

824

Float mount, 4-40 threaded insert,
1.20 [.047] per side, 1.50 [.059]
panel thickness^{*2}

834

Float mount, 4-40 threaded insert,
1.20 [.047] per side, 2.30 [.091]
panel thickness^{*2}



82

Float mount, 0.60 [.024]
per side, 1.50 [.059] panel
thickness^{*3}



83

Float mount, 0.60 [.024]
per side, 2.30 [.091] panel
thickness^{*3}

^{*1} For use with code 1 or 2 in Body Style step.

^{*2} For use with code 8 in Body Style step.

^{*3} For use with code 1, 2, 4 or 5 in Body Style step, contact Technical Sales for more floating options.

^{*4} For use with code 1 in Body Style step, contact Technical Sales for more floating options.

CODE	MATERIALS
1, 2	Brass
82, 83, 821, 822, 823, 824, 831, 832, 833, 834	Steel with zinc plate

PCB MOUNT

B

Angle brackets, clearance hole



BS

Angle brackets, threaded



LN

Angle brackets, boardlocks



N

Boardlocks
(For straight mount)



N

Boardlocks
(For right angle mount)



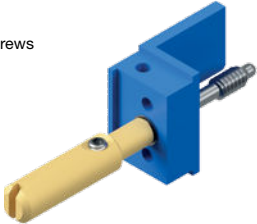
CODE	MATERIALS
B, BS, LN	Brass with tin plate
N	Copper alloy with tin plate

ACCESSORIES

JACKPOST/JACKSCREW SYSTEMS


E

Rotating male jackscrews




T

Fixed female jackposts




TB

Angle brackets,
fixed female jackposts




TN

Boardlocks, fixed
female jackposts
(For straight mount)




TN

Boardlocks, fixed
female jackposts
(For right angle mount)



TLN

Angle brackets,
boardlocks, fixed
female jackposts



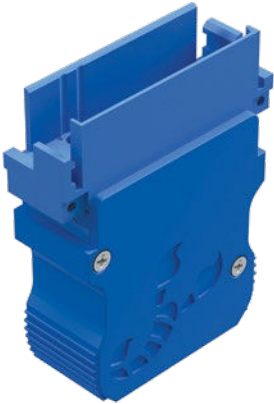
MATERIALS	
Screw	Steel with zinc plate
Jackscrew, jackpost, hex nut, and lockwasher	Stainless steel, passivated
Knobs	Aluminum, yellow anodized

ACCESSORIES

BACKSHELL

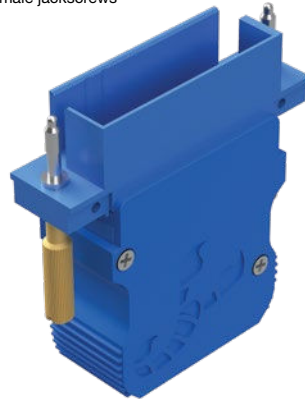
W

Backshell^{*1}



WE

Backshell, rotating male jackscrews^{*1}



^{*1} For use with two N5 spacer modules in Layout step, one spacer will be needed on each end of connector.

MATERIALS

Backshell	Glass-filled polyester, UL94 V-0, blue
Screws	Steel, zinc plate with chromate seal
Cable clamp	Steel with nickel plate
Cable clamp screws	Brass, zinc plate with chromate seal

VENTING FEATURES

The venting feature is an outlet hole enabling air cooling to better penetrate the area around the power contacts. This feature complies with with UL 1977, Section 10.2 Accessibility of Live Parts.

0

Not vented



9

Vented for improved cooling

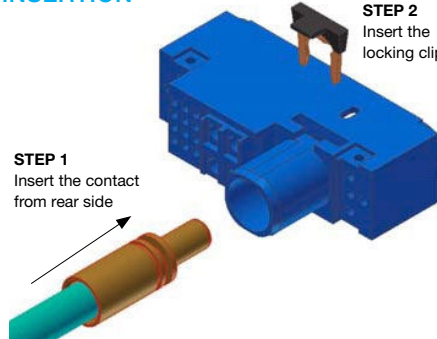


ADDITIONAL INFORMATION

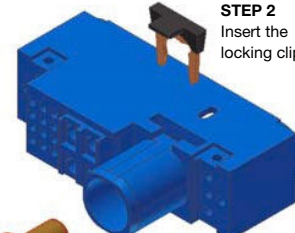
LOCKING CLIP (used on size 4 contacts only)

INSERTION

STEP 1
Insert the contact from rear side

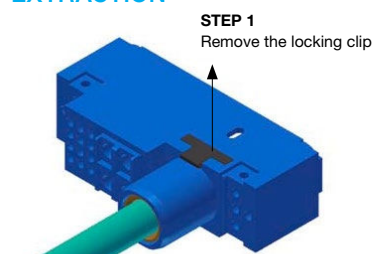


STEP 2
Insert the locking clip

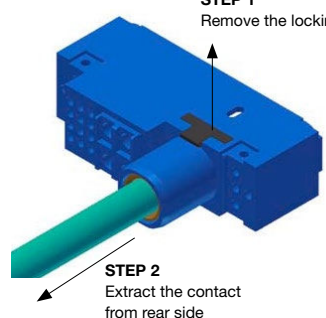


EXTRACTION

STEP 1
Remove the locking clip

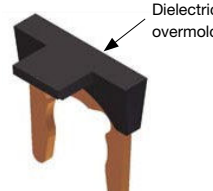


STEP 2
Extract the contact from rear side



LOCKING CLIP

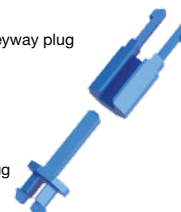
Dielectric overmold




MATERIALS	
Locking clip	Copper alloy with nylon, UL 94V-0 dielectric overmold, black color
Finish	Gold flash over nickel plate

KEYING MODULE AND PLUG

Female keyway plug




Male key plug



Female module with keyway plug



Male module with key plug



MATERIALS	
Glass-filled polyester, UL 94V-0, Color: Blue.	
Male Insertion / Extraction Tool	Female Insertion / Extraction Tool
9505-1-1-0	9505-1-2-0

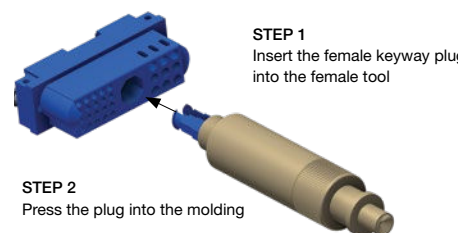
Notes

1 Default factory setting for keying plug on keying module is at position 1.

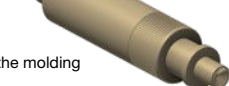
2 There are eight (8) available positions for customers to choose from. Customers can change the position by using the dedicated key plug tooling.

FEMALE KEYWAY PLUG - INSERTION

STEP 1
Insert the female keyway plug into the female tool

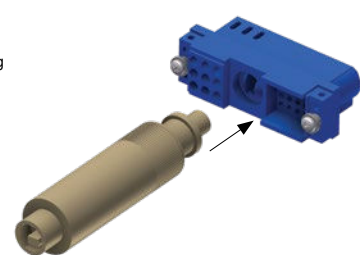


STEP 2
Press the plug into the molding



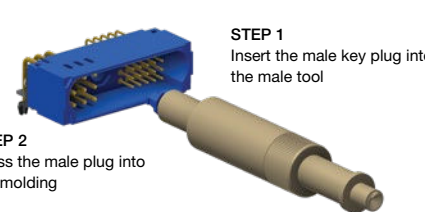
EXTRACTION

Unlock the female plug from the rear side.

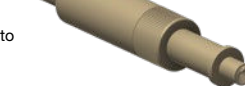


MALE KEY PLUG - INSERTION

STEP 1
Insert the male key plug into the male tool

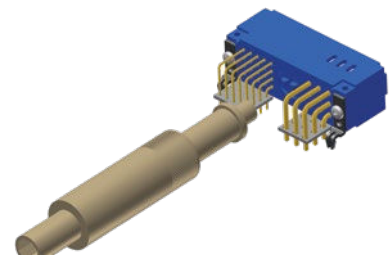


STEP 2
Press the male plug into the molding



EXTRACTION

Unlock the male plug from the rear side



MOUNTING SCREWS

SELF TAPPING SCREW

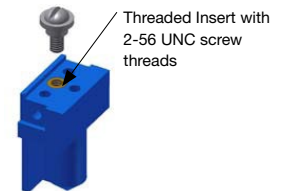
PART NUMBER	MATERIAL	THREAD LENGTH	RECOMMENDED PC BOARD THICKNESS (when applicable)
A4546-7-1-97	Steel	6.35±0.76 [.250±.030]	2.36 [.093]
A4546-7-2-97	Steel	7.93±0.76 [.312±.030]	3.18 [.125]
A4546-7-3-97	Steel	9.53±0.76 [.375±.030]	4.45 [.175]
A4546-7-6-4	Stainless Steel	6.35±0.76 [.250±.030]	2.36 [.093]
A4546-7-7-4	Stainless Steel	7.93±0.76 [.312±.030]	3.18 [.125]
A4546-7-8-4	Stainless Steel	9.53±0.76 [.375±.030]	4.45 [.175]

Recommended mating torque 0.124 – 0.146 N. m (1.1 – 1.3 in-lb)

SCREW, 2-56 UNC-2A (use with threaded insert)

PART NUMBER	MATERIAL	THREAD LENGTH	RECOMMENDED PC BOARD THICKNESS (when applicable)
A2074-12-1-97	Steel	6.81±0.76 [.268±.030]	2.36 [.093]
A2074-12-2-97	Steel	7.63±0.76 [.300±.030]	3.18 [.125]
A2074-12-3-97	Steel	8.90±0.76 [.350±.030]	4.45 [.175]
A2074-12-4-4	Stainless Steel	6.81±0.76 [.268±.030]	2.36 [.093]
A2074-12-5-4	Stainless Steel	7.63±0.76 [.300±.030]	3.18 [.125]
A2074-12-6-4	Stainless Steel	8.90±0.76 [.350±.030]	4.45 [.175]

Recommended mating torque 0.158 – 0.169 N. m (1.4 – 1.5 in-lb)



Notes

- 1 Threaded insert pre-installed at factory
- 2 Material: Brass
- 3 Consult Technical Sales for part numbering

MOUNTING SCREWS

SCREW, 4-40 UNC-2A (use with SP8 right angle PCB or panel connector)

PART NUMBER	MATERIAL	THREAD LENGTH	RECOMMENDED PC BOARD THICKNESS (when applicable)
A2076-42-7-97	Steel	21.00±0.76 [.826±.030]	2.36 [.093]
A2076-42-7-97	Steel	21.00±0.76 [.826±.030]	3.18 [.125]
A2076-42-8-97	Steel	23.00±0.76 [.905±.030]	4.45 [.175]
A2076-42-6-97	Steel	19.50±0.76 [.767±.030]	Panel 1.50 [.059] and 2.30 [.091]
A2076-42-16-4	Stainless Steel	21.00±0.76 [.826±.030]	2.36 [.093]
A2076-42-16-4	Stainless Steel	21.00±0.76 [.826±.030]	3.18 [.125]
A2076-42-17-4	Stainless Steel	23.00±0.76 [.905±.030]	4.45 [.175]
A2076-42-15-4	Stainless Steel	19.50±0.76 [.767±.030]	Panel 1.50 [.059] and 2.30 [.091]

Recommended mating torque 0.27 – 0.305 N. m (2.4 – 2.7 in-lb)

SCREW, 4-40 UNC-2A (use with SP8 straight PCB or panel connector)

PART NUMBER	MATERIAL	THREAD LENGTH	RECOMMENDED PC BOARD THICKNESS (when applicable)
A2076-42-4-97	Steel	13.50±0.76 [.531±.030]	2.36 [.093]
A2076-42-4-97	Steel	13.50±0.76 [.531±.030]	3.18 [.125]
A2076-42-5-97	Steel	15.00±0.76 [.590±.030]	4.45 [.175]
A2076-42-3-97	Steel	12.00±0.76 [.472±.030]	Panel 1.50 [.059] and 2.30 [.091]
A2076-42-13-4	Stainless Steel	13.50±0.76 [.531±.030]	2.36 [.093]
A2076-42-13-4	Stainless Steel	13.50±0.76 [.531±.030]	3.18 [.125]
A2076-42-14-4	Stainless Steel	15.00±0.76 [.590±.030]	4.45 [.175]
A2076-42-12-4	Stainless Steel	12.00±0.76 [.472±.030]	Panel 1.50 [.059] and 2.30 [.091]

Recommended mating torque 0.27 – 0.305 N. m (2.4 – 2.7 in-lb)

SCREW, 4-40 UNC-2A (use with SP8 with Threaded Insert)

PART NUMBER	MATERIAL	THREAD LENGTH	RECOMMENDED PC BOARD THICKNESS (when applicable)
A2076-42-0-97	Steel	7.50±0.76 [.295±.030]	2.36 [.093]
A2076-42-1-97	Steel	8.50±0.76 [.334±.030]	3.18 [.125]
A2076-42-2-97	Steel	9.50±0.76 [.374±.030]	4.45 [.175]
A2076-42-9-4	Stainless Steel	7.50±0.76 [.295±.030]	2.36 [.093]
A2076-42-10-4	Stainless Steel	8.50±0.76 [.334±.030]	3.18 [.125]
A2076-42-11-4	Stainless Steel	9.50±0.76 [.374±.030]	4.45 [.175]

Recommended mating torque 0.27 – 0.305 N. m (2.4 – 2.7 in-lb)

CONTACTS

Contact Technical Sales for more details on additional contact sizes, material, finishes, and termination styles.

SC	Standard conductivity contacts
HC	High conductivity contacts

REMOVABLE CRIMP CONTACTS

PART NUMBER	SC / HC	Size	Gender	Female Contact Style	Stranded AWG [mm²]	Sequential Mate
FC0404N2/AA	SC	#4	Female	Closed entry	#4 [25.0]	
FC0404N2S/AA	HC	#4	Female	Closed entry	#4 [25.0]	
MC0404N/AA	SC	#4	Male	n/a	#4 [25.0]	
MC0404NS/AA	HC	#4	Male	n/a	#4 [25.0]	
FC4008DS/AA	HC	#8	Female	Closed entry	#8 [10.0]	
FC4008DS/AA-PA781	HC	#8	Female	Closed entry	#8 [10.0]	First
FC4010D/AA	SC	#8	Female	Closed entry	#10 [5.3]	
FC4010D/AA-PA781	SC	#8	Female	Closed entry	#10 [5.3]	First
FC4010DS/AA	HC	#8	Female	Closed entry	#10 [5.3]	
FC4010DS/AA-PA781	HC	#8	Female	Closed entry	#10 [5.3]	First
FC4012D/AA	SC	#8	Female	Closed entry	#12 [4.0]	
FC4012D/AA-PA781	SC	#8	Female	Closed entry	#12 [4.0]	First
FC4012DS/AA	HC	#8	Female	Closed entry	#12 [4.0]	
FC4012DS/AA-PA781	HC	#8	Female	Closed entry	#12 [4.0]	First
FC4016D/AA	SC	#8	Female	Closed entry	#16 [1.5]	
FC4016D/AA-PA781	SC	#8	Female	Closed entry	#16 [1.5]	First
FC4016DS/AA	HC	#8	Female	Closed entry	#16 [1.5]	
FC4016DS/AA-PA781	HC	#8	Female	Closed entry	#16 [1.5]	First
MC4008DS/AA	HC	#8	Male	n/a	#8 [10.0]	
MC4008DS/AA-PA781	HC	#8	Male	n/a	#8 [10.0]	First
MC4010D/AA	SC	#8	Male	n/a	#10 [5.3]	
MC4010D/AA-PA781	SC	#8	Male	n/a	#10 [5.3]	First
MC4010DS/AA	HC	#8	Male	n/a	#10 [5.3]	
MC4010DS/AA-PA781	HC	#8	Male	n/a	#10 [5.3]	First
MC4012D/AA	SC	#8	Male	n/a	#12 [4.0]	
MC4012D/AA-PA781	SC	#8	Male	n/a	#12 [4.0]	First
MC4012DS/AA	HC	#8	Male	n/a	#12 [4.0]	
MC4012DS/AA-PA781	HC	#8	Male	n/a	#12 [4.0]	First
MC4016D/AA	SC	#8	Male	n/a	#16 [1.5]	
MC4016D/AA-PA781	SC	#8	Male	n/a	#16 [1.5]	First
MC4016DS/AA	HC	#8	Male	n/a	#16 [1.5]	
MC4016DS/AA-PA781	HC	#8	Male	n/a	#16 [1.5]	First
FC1210P2/AA	SC	#12	Female	Closed entry	#10 [6.0]	
FC1210P2S/AA	HC	#12	Female	Closed entry	#10 [6.0]	
FC1212P2/AA	SC	#12	Female	Closed entry	#12 [4.0]	
FC1212P2S/AA	HC	#12	Female	Closed entry	#12 [4.0]	
MC1210N/AA-PA563	SC	#12	Male	n/a	#10 [6.0]	First
MC1210NS/AA-PA563	HC	#12	Male	n/a	#10 [6.0]	First
MC1210N/AA	SC	#12	Male	n/a	#10 [6.0]	
MC1210NS/AA	HC	#12	Male	n/a	#10 [6.0]	
MC1212N/AA-PA563	SC	#12	Male	n/a	#12 [4.0]	First
MC1212NS/AA-PA563	HC	#12	Male	n/a	#12 [4.0]	First
MC1212N/AA	SC	#12	Male	n/a	#12 [4.0]	
MC1212NS/AA	HC	#12	Male	n/a	#12 [4.0]	

CONTACTS

Contact Technical Sales for more details on additional contact sizes, material, finishes, and termination styles.

SC	Standard conductivity contacts
HC	High conductivity contacts

REMOVABLE CRIMP CONTACTS

PART NUMBER	SC / HC	Size	Gender	Female Contact Style	Stranded AWG [mm²]	Sequential Mate
FC112P2/AA-PA907	SC	#16	Female	Closed entry	#12 [4.0]	
FC112P2S/AA-PA907	HC	#16	Female	Closed entry	#12 [4.0]	
FC114P2/AA-PA907	SC	#16	Female	Closed entry	#14-16 [2.5-1.5]	
FC116P2/AA-PA907	SC	#16	Female	Closed entry	#16-18-20 [1.5-1.0-0.5]	
FC120P2/AA-PA907	SC	#16	Female	Closed entry	#20-22-24 [0.5-0.3-0.25]	
MC112N/AA-133.5	SC	#16	Male	n/a	#12 [4.0]	First
MC112NS/AA-133.5	HC	#16	Male	n/a	#12 [4.0]	First
MC112N/AA	SC	#16	Male	n/a	#12 [4.0]	
MC112NS/AA	HC	#16	Male	n/a	#12 [4.0]	
MC114N/AA-133.5	SC	#16	Male	n/a	#14-16 [2.5-1.5]	First
MC114N/AA	SC	#16	Male	n/a	#14-16 [2.5-1.5]	
MC116N/AA-133.5	SC	#16	Male	n/a	#16-18-20 [1.5-1.0-0.5]	First
MC116N/AA	SC	#16	Male	n/a	#16-18-20 [1.5-1.0-0.5]	
MC120N/AA-133.5	SC	#16	Male	n/a	#20-22-24 [0.5-0.3-0.25]	First
MC120N/AA	SC	#16	Male	n/a	#20-22-24 [0.5-0.3-0.25]	
FC1816P2/AA	SC	#18	Female	Closed entry	#16-18 [1.5-1.0]	
FC1816P2S/AA	HC	#18	Female	Closed entry	#16-18 [1.5-1.0]	
FC1820P2/AA	SC	#18	Female	Closed entry	#20 [0.5]	
FC1820P2S/AA	HC	#18	Female	Closed entry	#20 [0.5]	
MC1816N/AA-PA561	SC	#18	Male	n/a	#16-18 [1.5-1.0]	First
MC1816NS/AA-PA561	HC	#18	Male	n/a	#16-18 [1.5-1.0]	First
MC1816N/AA	SC	#18	Male	n/a	#16-18 [1.5-1.0]	
MC1816NS/AA	HC	#18	Male	n/a	#16-18 [1.5-1.0]	
MC1820N/AA-PA561	SC	#18	Male	n/a	#20 [0.5]	First
MC1820NS/AA-PA561	HC	#18	Male	n/a	#20 [0.5]	First
MC1820N/AA	SC	#18	Male	n/a	#20 [0.5]	
MC1820NS/AA	HC	#18	Male	n/a	#20 [0.5]	
FC422P9/AA	SC	#22	Female	Closed entry	#22-26 [0.3-0.12]	
MC422N9/AA	SC	#22	Male	n/a	#22-26 [0.3-0.12]	
MC422N9/AA-PA1116*1	SC	#22	Male	n/a	#22-26 [0.3-0.12]	

*1 For use with alignment insert.

NON-REMOVABLE HYPERBOLOID CRIMP CONTACTS

PART NUMBER	SC / HC	Size	Gender	Female Contact Style	Stranded AWG [mm²]
FC3124T	SC	0.60 [0.236]	Female	Closed entry	#24-28 [0.25-0.08]
MC3124T	SC	0.60 [0.236]	Male	n/a	#24-28 [0.25-0.08]

CONTACTS

Contact Technical Sales for more details on additional contact sizes, material, finishes, and termination styles.

SC	Standard conductivity contacts
HC	High conductivity contacts

REMOVABLE CONTACTS, BUS BAR INTERNAL THREADS

PART NUMBER	SC / HC	Size	Gender	Female Contact Style	Thread
SPFIT04M/AA	SC	#4	Female	Closed entry	M5 x 0.8
SPFIT04MS/AA	HC	#4	Female	Closed entry	M5 x 0.8
SPFIT04S/AA	SC	#4	Female	Closed entry	10-24 UNC 2B
SPFIT04SS/AA	HC	#4	Female	Closed entry	10-24 UNC 2B
SPMIT04M/AA	SC	#4	Male	n/a	M5 x 0.8
SPMIT04MS/AA	HC	#4	Male	n/a	M5 x 0.8
SPMIT04S/AA	SC	#4	Male	n/a	10-24 UNC 2B
SPMIT04SS/AA	HC	#4	Male	n/a	10-24 UNC 2B

Scale 1:1

Female



Male



REMOVABLE CONTACTS, BUS BAR EXTERNAL THREADS

PART NUMBER	SC / HC	Size	Gender	Female Contact Style	Thread
SPFET04M/AA	SC	#4	Female	Closed entry	M5 x 0.8
SPFET04MS/AA	HC	#4	Female	Closed entry	M5 x 0.8
SPFET04S/AA	SC	#4	Female	Closed entry	10-24 UNC 2A
SPFET04SS/AA	HC	#4	Female	Closed entry	10-24 UNC 2A
SPMET04M/AA	SC	#4	Male	n/a	M5 x 0.8
SPMET04MS/AA	HC	#4	Male	n/a	M5 x 0.8
SPMET04S/AA	SC	#4	Male	n/a	10-24 UNC 2A
SPMET04SS/AA	HC	#4	Male	n/a	10-24 UNC 2A

Scale 1:1

Female



Male



REMOVABLE CONTACTS, RIGHT ANGLE THREAD FOR RING TERMINAL

PART NUMBER	SC / HC	Size	Gender	Female Contact Style	Thread	Stranded AWG [mm²]
SPFRA04M/AA	SC	#4	Female	Closed entry	M5 x 0.8	#10 [5.3]
SPFRA04MS/AA	HC	#4	Female	Closed entry	M5 x 0.8	#10 [5.3]
SPFRA04S/AA	SC	#4	Female	Closed entry	10-24 UNC 2B	#10 [5.3]
SPFRA04SS/AA	HC	#4	Female	Closed entry	10-24 UNC 2B	#10 [5.3]
SPMRA04M/AA	SC	#4	Male	n/a	M5 x 0.8	#10 [5.3]
SPMRA04MS/AA	HC	#4	Male	n/a	M5 x 0.8	#10 [5.3]
SPMRA04S/AA	SC	#4	Male	n/a	10-24 UNC 2B	#10 [5.3]
SPMRA04SS/AA	HC	#4	Male	n/a	10-24 UNC 2B	#10 [5.3]

Scale 1:1

Female



Male



TOOLING

Contact Extraction Tool



Contact Insertion Tool



Hand Crimp Tool



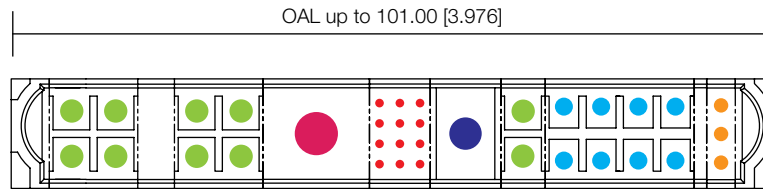
CONTACT SIZE	Contact Extraction Tool	Contact Insertion Tool	Hand Crimp Tool
Size 4	Not Applicable	Not Applicable	Pneumatic crimp tool P/N 9503-2-1-0 with 9503-2-2-0 and 9503-2-4-0 (FC0404** and MC0404**)
Size 8	4311-0-2-0	Not Applicable	9504-19-0-0 (FC4008DS and MC4008DS contacts) 9509-0-0-0 (*C4010D, *C4012D, and *C4016D contacts)
Size 12	2711-0-0-0	9099-3-0-0	9509-6-1-0 with 9509-6-2-0 positioner (*C1210** contacts) 9501-0-0-0 with 9502-38-0-0 positioner (MC1212** contacts) 9501-0-0-0 with 9502-37-0-0 positioner (FC1212** contacts)
Size 16	9081-0-0-0	9099-0-0-0	9501-0-0-0 with 9502-1-0-0 positioner (FC1**P2, MC1**N) 9501-0-0-0 with 9502-17-0-0 positioner (MC1**N-133.5) 9509-3-0-0 (FC112N2S, MC112NS and MC112NS-133.5)
Size 18	9081-9-0-0	9099-6-0-0	9507-0-0-0 with 9502-32-0-0 positioner (male contacts) 9507-0-0-0 with 9502-30-0-0 positioner (female contacts)
Size 22	*1 9081-3-0-0	9099-7-0-0	9507-0-0-0 with 9502-12-0-0 positioner (male contacts) 9507-0-0-0 with 9502-13-0-0 positioner (female contacts)
Hyperboloid 0.6mm	Not Applicable	9512-106-0-0	9507-0-0-0 with 9502-40-0-0 positioner (male contacts) 9507-0-0-0 with 9502-46-0-0 positioner (female contacts)

*1 Not applicable for size 22 non-removable crimp contacts.
Consult Technical Sales for additional crimping tools and crimping information.

OVERALL LENGTH (OAL)

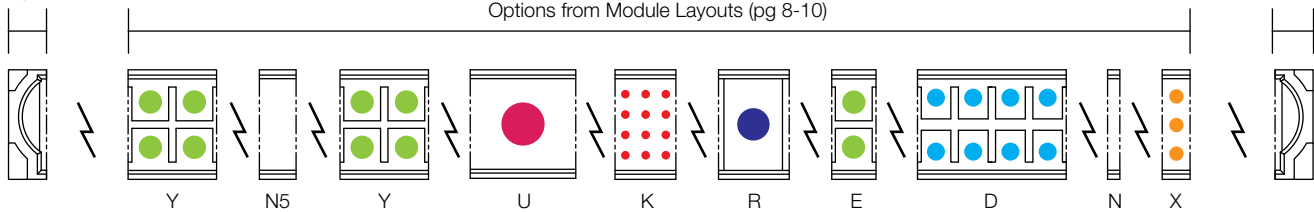
HOW TO CALCULATE OAL

The overall length (OAL) of a Scorpion connector is the sum of all the modules' lengths. Refer to the example below for calculating the OAL of a sample Scorpion connector. See page 8-10 for individual module dimensions.








Option from
Body Style
(pg 6)

Options from Module Layouts (pg 8-10)



See connectpositronic.com/Scorpion
for all other Scorpion-related
information including:

- ✓ **Footprints** 
- ✓ **Tooling** 
- ✓ **Product updates** 
- ✓ **Detailed dimensions** 
- ✓ **2D/3D drawings** 

All dimensional tolerances are ± 0.38 [0.015], unless otherwise specified: ± 0.03 mm [0.001 inches] for male contact mating diameters; ± 0.08 mm [0.003 inches] for contact termination diameters; ± 0.13 mm [0.005 inches] for all other diameters; ± 0.38 mm [0.015 inches] for all other dimensions. Dimensions are in millimeter [inches]. All dimensions are subject to change. Product pictures may not be identical in appearance to actual production parts.

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#4,900,261* #5,255,580 #5,329,697 #6,260,268
#6,835,079 #7,115,002 #8,944,697 #9,304,263

Patented in Canada, 1992 Other patents pending

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