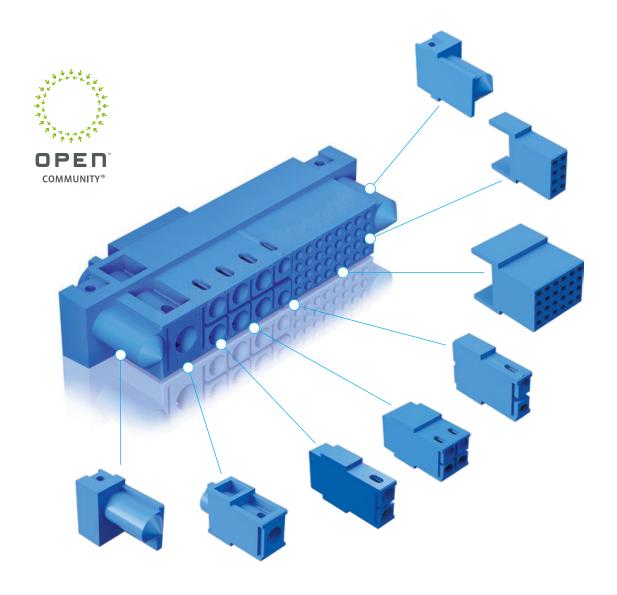
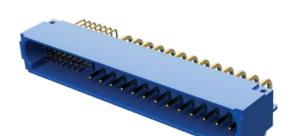
# SCORPION

#### MODULAR POWER, SIGNAL CONNECTORS

- The most versatile power/signal connector on the planet
- Rated up to 100 amperes per contact plus ability to add signal contacts and a variety of accessories
- Blank modules for greater creepage and clearance to suit higher voltage needs
- Unique locking/guide systems for blind mating, float mount, and cable connector options









**Scorpion** brings a unique approach to modular connector design that is only available from Positronic. **Scorpion** provides the flexibility to configure the connector to meet your specifications. The difference is how Positronic builds the final connector, using our innovative tooling and injection molding process. The result is a one-piece insulator with machined contacts, ready to perform.

Trust the **Scorpion** to deliver **The Science of Certainty.** 

#### NOTES ABOUT SCORPION CONNECTORS

- A Scorpion part number can have a maximum of 30 characters. If your connector configuration exceeds this number, a special part number will be created for you.
- Pinout sequence may not be continuous. Contact Technical Sales for more information.
- Contact Technical Sales to configure a connector whose length exceeds 101.00 [3.976].
- For connectors offering both fixed and removable contacts, contact Technical Sales.
- Alignment bar is available for size 16, size 18, size 22, and hyperboloid Ø0.60 [.0236] right angle contacts.
- PosiBand contacts available for size 12, 16, 18, and 22.
- If there are more than 36 signal pins in a single Scorpion connector, customer will need to take note of the tolerances and potential alignment issues.

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Positronic designed the OCP ORV3 universal AC input connector based on what we have learned about power management through nearly three decades of developing power connectors for specific applications. Positronic brings these years of power connector experience to your overall OCP needs—in the power shelf, the server, or any other aspect of power management.

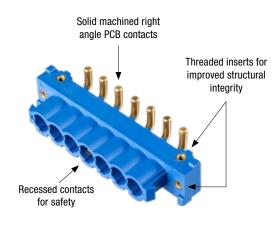
#### **Typical Connector Part Numbers**

Part Numbers	Description	Gender	Termination
SP10RSSS48M220A1/AA-2269	Connector	Male	Right angle PCB
SP10RSSS48RM220A1/AA-2269	Connector	Male	Right angle PCB, inverted
SP10RSSS1M2001/AA-2268	Connector	Male	Crimp
SP10RSSS1F0W01/AA-2268	Connector, backshell	Female	Crimp
SP10RSSS1F0001/AA-2268	Connector	Female	Crimp
FC4008DS/AA-2272	Contact, crimp	Female	AWG 8
FC4010DS/AA-2272	Contact, crimp	Female	AWG 10
FC4012DS/AA-2272	Contact, crimp	Female	AWG 12
MC4008DS/AA-2271	Contact, crimp	Male	AWG 8
MC4010DS/AA-2271	Contact, crimp	Male	AWG 10
MC4012DS/AA-2271	Contact, crimp	Male	AWG 12
MC4008DS/AA-2270	Contact, crimp, first mate	Male	AWG 8
MC4010DS/AA-2270	Contact, crimp, first mate	Male	AWG 10
MC4012DS/AA-2270	Contact, crimp, first mate	Male	AWG 12

#### Female crimp connector with backshell



#### Male PCB connector





Male connector also available for use with crimp contacts

# TECH SPECS \_\_\_\_\_

GENERAL	
Part Number Prefix	SP
Performance Level	Industrial Mil/aero
Qualifications	UL #E49351*1
RoHS Compliance	RoHS 5/6 (6/6 on select parts)

 $<sup>^{\</sup>star1}$  Partial UL certification only. Contact Technical Sales for specific connector qualifications.

MATERIAL	
Insulator	Polyester
Insulator Color	Blue
Flammability Rating	UL 94V-0
Contact Material	Copper alloy
Contact Plating	Gold flash 0.76μm Au (min) 1.27μm Au (min)

Working Voltage (rms)	100V to 1000V (Contact 1	Technical Sales for details)		
Insulation Resistance Per IEC 512-2, Test 3a, Method A	5 G ohms			
Initial Contact Resistance (max)	Contact Size	Standard Conductivity	High Conductivity	
	Size 4 Size 8 Size 12 Size 16 Size 18 Size 22 Hyperboloid Contacts	$0.3 \ m\Omega$ $0.6 \ m\Omega$ $1.0 \ m\Omega$ $1.6 \ m\Omega$ $3.0 \ m\Omega$ $5.0 \ m\Omega$	$0.2~\text{m}\Omega$ $0.4~\text{m}\Omega$ $0.5~\text{m}\Omega$ $0.5~\text{m}\Omega$ $0.7~\text{m}\Omega$	
Contact Current Rating	Contact Size	Standard Conductivity	High Conductivity	
	Size 4 Size 8 Size 12 Size 16 Size 18 Size 22 Hyperboloid Contacts	100A 50A 40A 26A 16A 3A	120A 80A 60A 40A 23A	
Dielectric Withstanding Voltage Per IEC 512-2, Test 4a, Method C	Size 4 Size 8, 12, 16, 18 Size 22	3000V typical 2200V typical 1600V typical		
	Hyperboloid Contacts	1200V typical		

## TECH SPECS \_\_\_\_\_

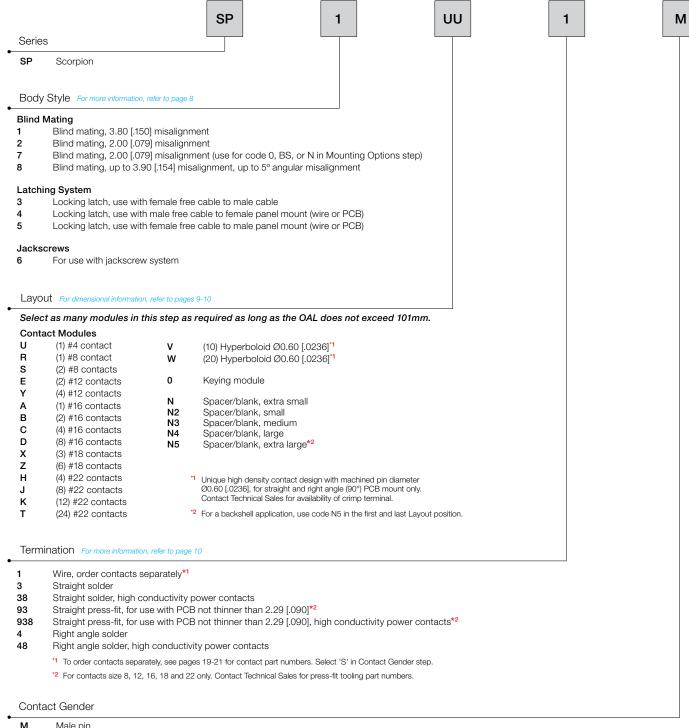
ELECTRICAL		
Clearance and Creepage Distances	Contact Technica	al Sales for information about your specific connector choice
Hot Pluggable [50 Couplings per UL1977, paragraph 15]	Size 12	250 VAC @ 25A. Contact Technical Sales for details.

MECHANICAL		
Female Contact Design	PosiBand closed entry Open entry	
<b>Mechanical Durability</b> Per IEC 512-5	Size 4, 8, 12, 16, 18 Size 22	1000 cycles minimum 500 cycles minimum
	Hyperboloid Contacts	Contact Technical Sales
Removable Contact Retention in Connector Body Per IEC 512-8, Test 15a	Size 4 Size 8, 12, 16 Size 18 Size 22	134N [30 lbs] minimum 67N [15 lbs] minimum 36N [8 lbs] minimum 27N [6 lbs] minimum
Fixed Contact Retention in Connector Body Per IEC 512-8, Test 15a	Size 4 Size 8, 12, 16 Size 18 Size 22 Hyperboloid Contacts	67N [15 lbs] minimum 45N [10 lbs] minimum 45N [10 lbs] minimum 27N [ 6 lbs] minimum 27N [ 6 lbs] minimum
Sequential Contact Mating System	Size 4 Size 8 Size 12 Size 16 Size 18 Size 22	One level Two levels Two levels - Consult Technical Sales for three levels Two levels - Consult Technical Sales for three levels Two levels - Consult Technical Sales for three levels One level Two levels for printed board mount connectors
	Hyperboloid Contacts	One level
Polarization	Design of connector body	y provides polarization features

ENVIRONMENTAL	
Operating Temperature	-55 to 125°C
Outgassing	Method: ECSS-Q-ST-70-02C Low outgassing options (TML <1.0%, CVCM <0.1%, RML <1.0%) are available, please contact Technical Sales.

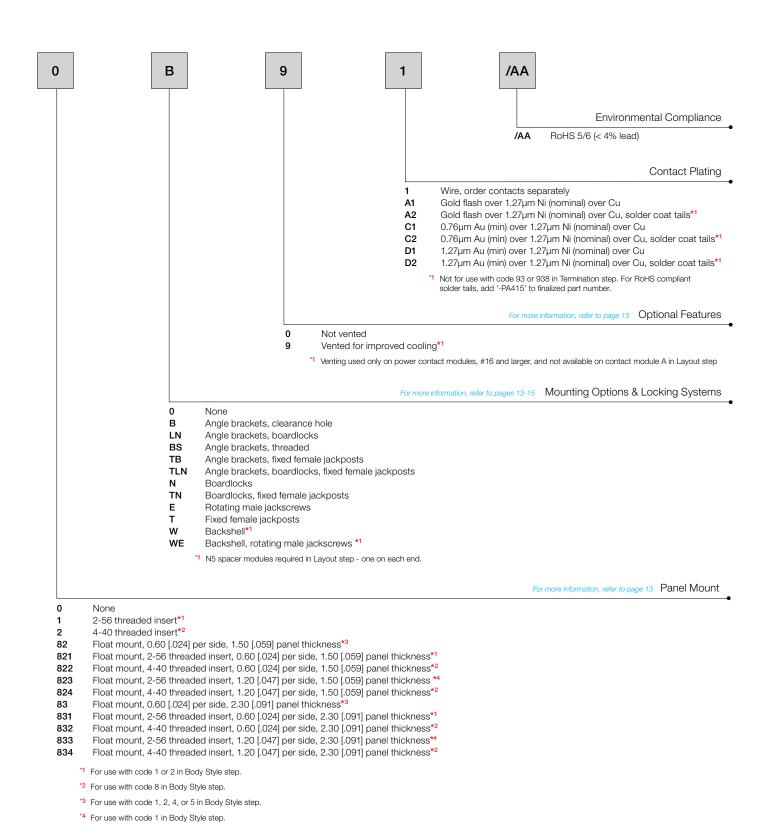
#### CREATE A PART

To build mating connector part numbers, choose the same modules in the same order in the Layout step. Female connector modules are placed right to left when viewed from the mating face. Male connector modules are the reverse.



- Male pin
- F Female socket, open entry signal contacts
- s Female socket, PosiBand closed entry signal contacts

#### CREATE A PART



# BODY STYLE \_\_\_\_\_

For the sake of brevity, only the left side of the end module face view is shown.

MALE	FEMALE	CODE	GENDER	A*1	FEATURE
A +	A	1	Male	8.26 [.325]	Blind mating,
		1	Female	8.26 [.325]	3.80 [.150] misalignment
<b>→</b> A <b>→</b>	-\A+		Male	5.00 [.197]	Blind mating,
		2	Female	5.00 [.197]	2.00 [.079] misalignment
A -	A -	7	Male	4.50 [.177]	Blind mating, 2.00 [.079] misalignment
			Female	2.00 [.079] misalignment (use for code 0, BS, or N ir Mounting Options step)	(use for code 0, BS, or N in Mounting Options step)
A +	-+ A +-	8	Male	9.50 [.374]	Blind mating, up to 3.90 [.154] misalignment,
		ŭ	Female 9.50 [.374] up to 5° angular misalignment	up to 5° angular	
► <del> </del> A -	- A	3	Male	4.00 [.157]	Latching system
		ŭ	Female	2.80 [.110]	Editoriing Gyotern
A A	-+ A +-	4	Male	4.76 [.157]	Latching system
		•	Female	5.00 [.197]	24.59 090011
► A ←	<b>→ A →</b>	5	Male	5.00 [.197]	Latching system
		J	Female	2.80 [.110]	Editioning system
A -	A -	6	Male	9.20 [.362]	Jackscrew
		Ü	Female	9.20 [.362]	CACHACITOV

<sup>\*1</sup> Dimension shown is for one end module, but connector will be provided with two end modules, one left and one right.

# MODULE LAYOUTS\*1

#### All module heights measure 14.60 [.575].

For the sake of brevity, only male module face view is shown.

CONTACT MODULES	CODE	SIZE	A	В	C
A	U	#4	14.20 [.559]	-	-
A	R	#8	9.40 [.370]	1	-
A — A — B — B —	s	#8	18.80 [.740]	9.40 [.370]	-
A C	E	#12	5.90 [.232]	-	6.00 [.236]
A C	Y	#12	11.80 [.465]	5.90 [.232]	6.00 [.236]
	A	#16	4.96 [.195]	-	-
T C	В	#16	4.96 [.195]	-	7.20 [.283]
A C C	С	#16	9.92 [.391]	4.96 [.195]	7.20 [.283]
A	D	#16	19.84 [.781]	3x 4.96 [.195]	7.20 [.283]

CONTACT MODULES	CODE	SIZE	А	В	C
T C	x	#18	3.80 [.150]	-	2x 3.80 [.150]
- A - C	z	#18	7.60 [.299]	3.80 [.150]	2x 3.80 [.150]
A	н	#22	2.70 [.106]	-	3x 2.70 [.106]
A C	J	#22	5.40 [.213]	2.70 [.106]	3x 2.70 [.106]
A	к	#22	8.10 [.319]	2.70 [.106]	3x 2.70 [.106]
A	т	#22	16.20 [.638]	5x 2.70 [.106]	3x 2.70 [.106]

	Contact Size Chart								
#4	#4 #8 #12 #16 #18 #22 0.60mm								
			•	•	•	•			

All Positronic products utilize solid, machined contacts.

#### All module heights measure 14.60 [.575].

#### MODULE LAYOUTS

For the sake of brevity, only male module face view is shown.

HYPERBOLOID MODULES 0.60 [.0236]	CODE	A	В	С
C	V	4.40 [.173]	2.20 [.087]	3x 2.20 [.087]
A A C	w	8.80 [.346]	4x 2.20 [.087]	4x 2.20 [.087]

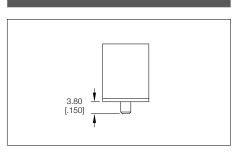
KEYING MODULE	CODE	A
A	0	11.80 [.465]

BLANK MODULES	CODE	A
A	N	1.62 [.064]
A	N2	2.00 [.079]
A -	N3	3.46 [.136]
A	N4	4.88 [.192]
A	N5	5.60 [.220]

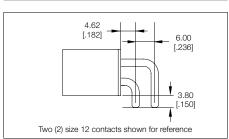
#### **CONTACT TERMINATION DIMENSIONS**

For the sake of brevity, only the male size 8 & 12 contact modules are shown. Dimensions shown apply to all contacts regardless of size and gender.

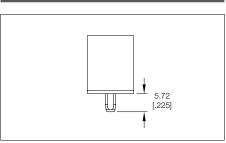
#### STRAIGHT SOLDER



#### **RIGHT ANGLE SOLDER**

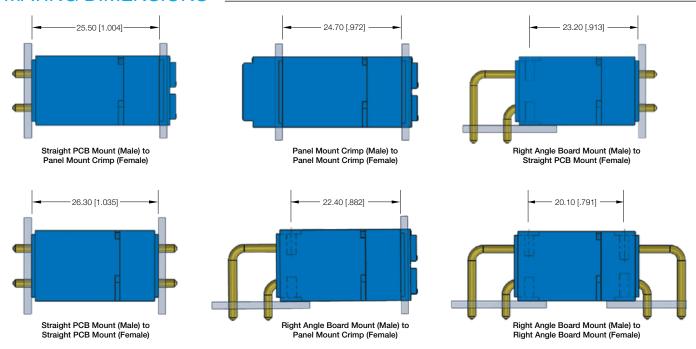


# PRESS-FIT\*1



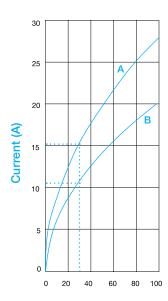
<sup>\*1</sup> For information about suggested PCB hole sizes, please visit our website to download SK6370.

#### MATING DIMENSIONS



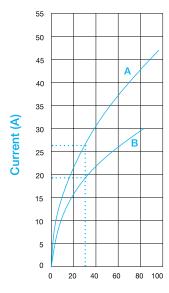
#### TEMPERATURE RISE CURVES

#### Tested per IEC Publication 60512-3, Test 5a



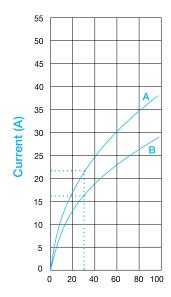
#### Size 18 Temperature rise (°C)

- A Developed with (6) #18 high conductivity contacts seated in code Z modules.
- B Developed with (6) #18 standard conductivity contacts seated in code Z modules.



#### Size 16 Temperature rise (°C)

- A Developed with (2) #16 high conductivity contacts seated in code B modules.
- B Developed with (2) #16 standard conductivity contacts seated in code B modules.

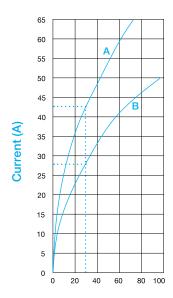


#### Size 16 Temperature rise (°C)

- A Developed with (8) #16 high conductivity contacts seated in code CC modules.
- Developed with (8) #16 standard conductivity contacts seated in code CC modules.

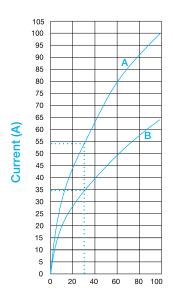
#### TEMPERATURE RISE CURVES

#### Tested per IEC Publication 60512-3, Test 5a



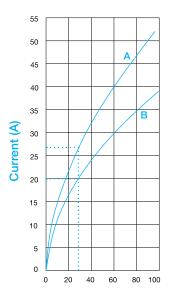
#### Size 12 Temperature rise (°C)

- A Developed with (2) #12 high conductivity contacts seated in code E modules.
- B Developed with (2) #12 standard conductivity contacts seated in code E modules.



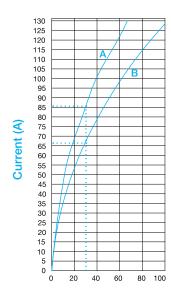
#### Size 8 Temperature rise (°C)

- A Developed with (2) #8 high conductivity contacts seated in code RR modules.
- B Developed with (2) #8 standard conductivity contacts seated in code RR modules.



#### Size 12 Temperature rise (°C)

- A Developed with (10) #12 high conductivity contacts seated in code EYY modules.
- Developed with (10) #12 standard conductivity contacts seated in code EYY modules.



#### Size 4 Temperature rise (°C)

- A Developed with (2) #4 high conductivity contacts seated in code UU modules.
- Developed with (2) #4 standard conductivity contacts seated in code UU modules.

#### ACCESSORIES \_\_\_\_

#### PANEL MOUNT

1

2-56 threaded insert



821

Float mount, 2-56 threaded insert, 0.60 [.024] per side, 1.50 [.059] panel thickness\*

831

Float mount, 2-56 threaded insert, 0.60 [.024] per side, 2.30 [.091] panel thickness<sup>1</sup>

823

Float mount, 2-56 threaded insert, 1.20 [.047] per side, 1.50 [.059] panel thickness.<sup>4</sup>

833

Float mount, 2-56 threaded insert, 1.20 [.047] per side, 2.30 [.091] panel thickness<sup>-4</sup>



2

4-40 threaded insert<sup>2</sup>



822

Float mount, 4-40 threaded insert, 0.60 [0.024] per side, 1.50 [0.059] panel thickness<sup>2</sup>

832

Float mount, 4-40 threaded insert, 0.60 [.024] per side, 2.30 [.091] panel thickness\*2

824

Float mount, 4-40 threaded insert, 1.20 [.047] per side, 1.50 [.059] panel thickness<sup>2</sup>

834

Float mount, 4-40 threaded insert, 1.20 [.047] per side, 2.30 [.091] panel thickness<sup>2</sup>



82

Float mount, 0.60 [.024] per side, 1.50 [.059] panel thickness<sup>3</sup>

83

Float mount, 0.60 [.024] per side, 2.30 [.091] panel thickness



- \*1 For use with code 1 or 2 in Body Style step.
- $^{\star2}$  For use with code 8 in Body Style step.
- \*3 For use with code 1, 2, 4 or 5 in Body Style step, contact Technical Sales for more floating options.
- \*4 For use with code 1 in Body Style step, contact Technical Sales for more floating options.

CODE	MATERIALS
1, 2	Brass
82, 83, 821, 822, 823, 824, 831, 832, 833, 834	Steel with zinc plate

#### **PCB MOUNT**



Angle brackets, clearance hole



**BS**Angle brackets, threaded



LN Angle brackets, boardlocks



N Boardlocks (For straight mount)



N Boardlocks (For right angle mount)



CODE	MATERIALS		
B, BS, LN	Brass with tin plate		
N	Copper alloy with tin plate		

#### **ACCESSORIES**

#### JACKPOST/JACKSCREW SYSTEMS

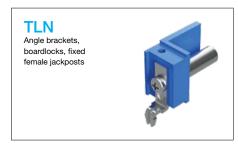








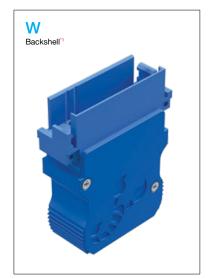




MATERIALS		
Screw Steel with zinc plate		
Jackscrew, jackpost, hex nut, and lockwasher	Stainless steel, passivated	
Knobs Aluminum, yellow anodized		
·		

#### **ACCESSORIES**

#### BACKSHELL





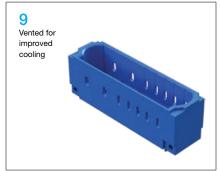
\*1 For use with two N5 spacer modules in Layout step, one spacer will be needed on each end of connector.

MATERIALS		
Backshell Glass-filled polyester, UL94 V-0, blue		
Screws Steel, zinc plate with chromate seal		
Cable clamp	Steel with nickel plate	
Cable clamp screws	Brass, zinc plate with chromate seal	

#### **VENTING FEATURES**

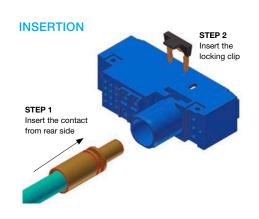
The venting feature is an outlet hole enabling air cooling to better penetrate the area around the power contacts. This feature complies with with UL 1977, Section 10.2 Accessibility of Live Parts.





#### ADDITIONAL INFORMATION

#### LOCKING CLIP (used on size 4 contacts only)







#### **KEYING MODULE AND PLUG**







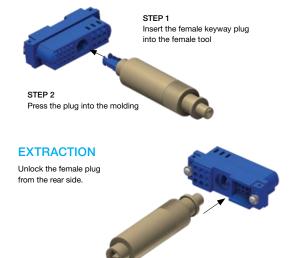
# MATERIALS Glass-filled polyester, UL 94V-0, Color: Blue.

Male Insertion /	Female Insertion /
Extraction Tool	Extraction Tool
9505-1-1-0	9505-1-2-0

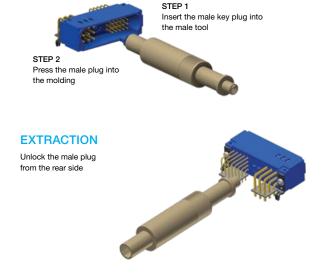
#### Notes

- 1 Default factory setting for keying plug on keying module is at position 1.
- 2 There are eight (8) available positions for customers to choose from. Customers can change the position by using the dedicated key plug tooling.

#### **FEMALE KEYWAY PLUG - INSERTION**



#### **MALE KEY PLUG - INSERTION**



#### MOUNTING SCREWS \_\_\_\_\_

#### **SELF TAPPING SCREW**

PART NUMBER	MATERIAL	THREAD LENGTH	RECOMMENDED PC BOARD THICKNESS (when applicable)
A4546-7-1-97	Steel	6.35±0.76 [.250±.030]	2.36 [.093]
A4546-7-2-97	Steel	7.93±0.76 [.312±.030]	3.18 [.125]
A4546-7-3-97	Steel	9.53±0.76 [.375±.030]	4.45 [.175]
A4546-7-6-4	Stainless Steel	6.35±0.76 [.250±.030]	2.36 [.093]
A4546-7-7-4	Stainless Steel	7.93±0.76 [.312±.030]	3.18 [.125]
A4546-7-8-4	Stainless Steel	9.53±0.76 [.375±.030]	4.45 [.175]

Recommended mating torque 0.124 – 0.146 N. m (1.1 – 1.3 in-lb)

#### SCREW, 2-56 UNC-2A (use with threaded insert)

PART NUMBER	MATERIAL	THREAD LENGTH	RECOMMENDED PC BOARD THICKNESS (when applicable)
A2074-12-1-97	Steel	6.81±0.76 [.268±.030]	2.36 [.093]
A2074-12-2-97	Steel	7.63±0.76 [.300±.030]	3.18 [.125]
A2074-12-3-97	Steel	8.90±0.76 [.350±.030]	4.45 [.175]
A2074-12-4-4	Stainless Steel	6.81±0.76 [.268±.030]	2.36 [.093]
A2074-12-5-4	Stainless Steel	7.63±0.76 [.300±.030]	3.18 [.125]
A2074-12-6-4	Stainless Steel	8.90±0.76 [.350±.030]	4.45 [.175]

Recommended mating torque 0.158 – 0.169 N. m (1.4 – 1.5 in-lb)



#### Notes

- 1 Threaded insert pre-installed at factory
- 2 Material: Brass
- Consult Technical Sales for part numbering

#### MOUNTING SCREWS

#### SCREW, 4-40 UNC-2A (use with SP8 right angle PCB or panel connector)

PART NUMBER	MATERIAL	THREAD LENGTH	RECOMMENDED PC BOARD THICKNESS (when applicable)
A2076-42-7-97	Steel	21.00±0.76 [.826±.030]	2.36 [.093]
A2076-42-7-97	Steel	21.00±0.76 [.826±.030]	3.18 [.125]
A2076-42-8-97	Steel	23.00±0.76 [.905±.030]	4.45 [.175]
A2076-42-6-97	Steel	19.50±0.76 [.767±.030]	Panel 1.50 [.059] and 2.30 [.091]
A2076-42-16-4	Stainless Steel	21.00±0.76 [.826±.030]	2.36 [.093]
A2076-42-16-4	Stainless Steel	21.00±0.76 [.826±.030]	3.18 [.125]
A2076-42-17-4	Stainless Steel	23.00±0.76 [.905±.030]	4.45 [.175]
A2076-42-15-4	Stainless Steel	19.50±0.76 [.767±.030]	Panel 1.50 [.059] and 2.30 [.091]

Recommended mating torque 0.27 - 0.305 N. m (2.4 - 2.7 in-lb)

#### SCREW, 4-40 UNC-2A (use with SP8 straight PCB or panel connector)

PART NUMBER	MATERIAL	THREAD LENGTH	RECOMMENDED PC BOARD THICKNESS (when applicable)
A2076-42-4-97	Steel	13.50±0.76 [.531±.030]	2.36 [.093]
A2076-42-4-97	Steel	13.50±0.76 [.531±.030]	3.18 [.125]
A2076-42-5-97	Steel	15.00±0.76 [.590±.030]	4.45 [.175]
A2076-42-3-97	Steel	12.00±0.76 [.472±.030]	Panel 1.50 [.059] and 2.30 [.091]
A2076-42-13-4	Stainless Steel	13.50±0.76 [.531±.030]	2.36 [.093]
A2076-42-13-4	Stainless Steel	13.50±0.76 [.531±.030]	3.18 [.125]
A2076-42-14-4	Stainless Steel	15.00±0.76 [.590±.030]	4.45 [.175]
A2076-42-12-4	Stainless Steel	12.00±0.76 [.472±.030]	Panel 1.50 [.059] and 2.30 [.091]

Recommended mating torque 0.27 – 0.305 N. m  $\,$  (2.4 – 2.7 in-lb)

#### SCREW, 4-40 UNC-2A (use with SP8 with Threaded Insert)

PART NUMBER	MATERIAL	THREAD LENGTH	RECOMMENDED PC BOARD THICKNESS (when applicable)
A2076-42-0-97	Steel	7.50±0.76 [.295±.030]	2.36 [.093]
A2076-42-1-97	Steel	8.50±0.76 [.334±.030]	3.18 [.125]
A2076-42-2-97	Steel	9.50±0.76 [.374±.030]	4.45 [.175]
A2076-42-9-4	Stainless Steel	7.50±0.76 [.295±.030]	2.36 [.093]
A2076-42-10-4	Stainless Steel	8.50±0.76 [.334±.030]	3.18 [.125]
A2076-42-11-4	Stainless Steel	9.50±0.76 [.374±.030]	4.45 [.175]

Recommended mating torque 0.27 - 0.305 N. m (2.4 - 2.7 in-lb)

#### **CONTACTS**

Contact Technical Sales for more details on additional contact sizes, material, finishes, and termination styles.

SC HC Standard conductivity contacts
High conductivity contacts

#### REMOVABLE CRIMP CONTACTS

PART NUMBER	SC / HC	Size	Gender	Female Contact Style	Stranded AWG [mm²]	Sequential Mate
FC0404N2/AA	sc	#4	Female	Closed entry	#4 [25.0]	
FC0404N2S/AA	НС	#4	Female	Closed entry	#4 [25.0]	
MC0404N/AA	sc	#4	Male	n/a	#4 [25.0]	
MC0404NS/AA	HC	#4	Male	n/a	#4 [25.0]	
FC4008DS/AA	нс	#8	Female	Closed entry	#8 [10.0]	
FC4008DS/AA-PA781	HC	#8	Female	Closed entry	#8 [10.0]	First
FC4010D/AA	sc	#8	Female	Closed entry	#10 [5.3]	
FC4010D/AA-PA781	sc	#8	Female	Closed entry	#10 [5.3]	First
FC4010DS/AA	нс	#8	Female	Closed entry	#10 [5.3]	
FC4010DS/AA-PA781	нс	#8	Female	Closed entry	#10 [5.3]	First
FC4012D/AA	sc	#8	Female	Closed entry	#12 [4.0]	
FC4012D/AA-PA781	sc	#8	Female	Closed entry	#12 [4.0]	First
FC4012DS/AA	НС	#8	Female	Closed entry	#12 [4.0]	
FC4012DS/AA-PA781	нс	#8	Female	Closed entry	#12 [4.0]	First
FC4016D/AA	sc	#8	Female	Closed entry	#16 [1.5]	
FC4016D/AA-PA781	sc	#8	Female	Closed entry	#16 [1.5]	First
FC4016DS/AA	НС	#8	Female	Closed entry	#16 [1.5]	
FC4016DS/AA-PA781	нс	#8	Female	Closed entry	#16 [1.5]	First
MC4008DS/AA	НС	#8	Male	n/a	#8 [10.0]	
MC4008DS/AA-PA781	нс	#8	Male	n/a	#8 [10.0]	First
MC4010D/AA	sc	#8	Male	n/a	#10 [5.3]	
MC4010D/AA-PA781	sc	#8	Male	n/a	#10 [5.3]	First
MC4010DS/AA	НС	#8	Male	n/a	#10 [5.3]	
MC4010DS/AA-PA781	НС	#8	Male	n/a	#10 [5.3]	First
MC4012D/AA	sc	#8	Male	n/a	#12 [4.0]	
MC4012D/AA-PA781	sc	#8	Male	n/a	#12 [4.0]	First
MC4012DS/AA	НС	#8	Male	n/a	#12 [4.0]	
MC4012DS/AA-PA781	нс	#8	Male	n/a	#12 [4.0]	First
MC4016D/AA	sc	#8	Male	n/a	#16 [1.5]	
MC4016D/AA-PA781	sc	#8	Male	n/a	#16 [1.5]	First
MC4016DS/AA	НС	#8	Male	n/a	#16 [1.5]	
MC4016DS/AA-PA781	нс	#8	Male	n/a	#16 [1.5]	First
FC1210P2/AA	sc	#12	Female	Closed entry	#10 [6.0]	
FC1210P2S/AA	НС	#12	Female	Closed entry	#10 [6.0]	
FC1212P2/AA	sc	#12	Female	Closed entry	#12 [4.0]	
FC1212P2S/AA	нс	#12	Female	Closed entry	#12 [4.0]	
MC1210N/AA-PA563	sc	#12	Male	n/a	#10 [6.0]	First
MC1210NS/AA-PA563	НС	#12	Male	n/a	#10 [6.0]	First
MC1210N/AA	sc	#12	Male	n/a	#10 [6.0]	
MC1210NS/AA	НС	#12	Male	n/a	#10 [6.0]	
MC1212N/AA-PA563	sc	#12	Male	n/a	#12 [4.0]	First
MC1212NS/AA-PA563	НС	#12	Male	n/a	#12 [4.0]	First
MC1212N/AA	sc	#12	Male	n/a	#12 [4.0]	
MC1212NS/AA	HC	#12	Male	n/a	#12 [4.0]	

#### **CONTACTS**

Contact Technical Sales for more details on additional contact sizes, material, finishes, and termination styles.

SC

Standard conductivity contacts
High conductivity contacts

#### REMOVABLE CRIMP CONTACTS

PART NUMBER	SC / HC	Size	Gender	Female Contact Style	Stranded AWG [mm²]	Sequential Mate
FC112P2/AA-PA907	sc	#16	Female	Closed entry	#12 [4.0]	
FC112P2S/AA-PA907	HC	#16	Female	Closed entry	#12 [4.0]	
FC114P2/AA-PA907	sc	#16	Female	Closed entry	#14-16 [2.5-1.5]	
FC116P2/AA-PA907	sc	#16	Female	Closed entry	#16-18-20 [1.5-1.0-0.5]	
FC120P2/AA-PA907	sc	#16	Female	Closed entry	#20-22-24 [0.5-0.3-0.25]	
MC112N/AA-133.5	sc	#16	Male	n/a	#12 [4.0]	First
MC112NS/AA-133.5	нс	#16	Male	n/a	#12 [4.0]	First
MC112N/AA	sc	#16	Male	n/a	#12 [4.0]	
MC112NS/AA	нс	#16	Male	n/a	#12 [4.0]	
MC114N/AA-133.5	sc	#16	Male	n/a	#14-16 [2.5-1.5]	First
MC114N/AA	sc	#16	Male	n/a	#14-16 [2.5-1.5]	
MC116N/AA-133.5	sc	#16	Male	n/a	#16-18-20 [1.5-1.0-0.5]	First
MC116N/AA	sc	#16	Male	n/a	#16-18-20 [1.5-1.0-0.5]	
MC120N/AA-133.5	sc	#16	Male	n/a	#20-22-24 [0.5-0.3-0.25]	First
MC120N/AA	sc	#16	Male	n/a	#20-22-24 [0.5-0.3-0.25]	
FC1816P2/AA	sc	#18	Female	Closed entry	#16-18 [1.5-1.0]	
FC1816P2S/AA	нс	#18	Female	Closed entry	#16-18 [1.5-1.0]	
FC1820P2/AA	sc	#18	Female	Closed entry	#20 [0.5]	
FC1820P2S/AA	нс	#18	Female	Closed entry	#20 [0.5]	
MC1816N/AA-PA561	sc	#18	Male	n/a	#16-18 [1.5-1.0]	First
MC1816NS/AA-PA561	нс	#18	Male	n/a	#16-18 [1.5-1.0]	First
MC1816N/AA	sc	#18	Male	n/a	#16-18 [1.5-1.0]	
MC1816NS/AA	нс	#18	Male	n/a	#16-18 [1.5-1.0]	
MC1820N/AA-PA561	sc	#18	Male	n/a	#20 [0.5]	First
MC1820NS/AA-PA561	нс	#18	Male	n/a	#20 [0.5]	First
MC1820N/AA	sc	#18	Male	n/a	#20 [0.5]	
MC1820NS/AA	нс	#18	Male	n/a	#20 [0.5]	
FC422P9/AA	sc	#22	Female	Closed entry	#22-26 [0.3-0.12]	
MC422N9/AA	sc	#22	Male	n/a	#22-26 [0.3-0.12]	
MC422N9/AA-PA1116*1	sc	#22	Male	n/a	#22-26 [0.3-0.12]	

<sup>\*1</sup> For use with alignment insert.

#### NON-REMOVABLE HYPERBOLOID CRIMP CONTACTS

PART NUMBER	SC / HC	Size	Gender	Female Contact Style	Stranded AWG [mm²]
FC3124T	sc	0.60 [.0236]	Female	Closed entry	#24-28 [0.25-0.08]
MC3124T	sc	0.60 [.0236]	Male	n/a	#24-28 [0.25-0.08]

#### **CONTACTS**

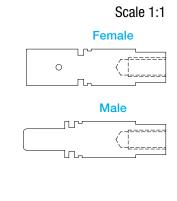
Contact Technical Sales for more details on additional contact sizes, material, finishes, and termination styles.



Standard conductivity contacts
High conductivity contacts

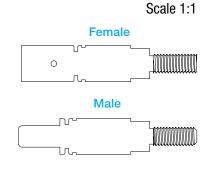
#### REMOVABLE CONTACTS, BUS BAR INTERNAL THREADS

PART NUMBER	SC / HC	Size	Gender	Female Contact Style	Thread
SPFIT04M/AA	sc	#4	Female	Closed entry	M5 x 0.8
SPFIT04MS/AA	нс	#4	Female	Closed entry	M5 x 0.8
SPFIT04S/AA	sc	#4	Female	Closed entry	10-24 UNC 2B
SPFIT04SS/AA	нс	#4	Female	Closed entry	10-24 UNC 2B
SPMIT04M/AA	sc	#4	Male	n/a	M5 x 0.8
SPMIT04MS/AA	нс	#4	Male	n/a	M5 x 0.8
SPMIT04S/AA	sc	#4	Male	n/a	10-24 UNC 2B
SPMIT04SS/AA	нс	#4	Male	n/a	10-24 UNC 2B



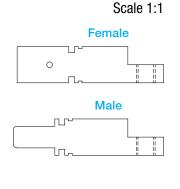
#### REMOVABLE CONTACTS, BUS BAR EXTERNAL THREADS

PART NUMBER	SC / HC	Size	Gender	Female Contact Style	Thread
SPFET04M/AA	sc	#4	Female	Closed entry	M5 x 0.8
SPFET04MS/AA	нс	#4	Female	Closed entry	M5 x 0.8
SPFET04S/AA	sc	#4	Female	Closed entry	10-24 UNC 2A
SPFET04SS/AA	нс	#4	Female	Closed entry	10-24 UNC 2A
SPMET04M/AA	sc	#4	Male	n/a	M5 x 0.8
SPMET04MS/AA	нс	#4	Male	n/a	M5 x 0.8
SPMET04S/AA	sc	#4	Male	n/a	10-24 UNC 2A
SPMET04SS/AA	нс	#4	Male	n/a	10-24 UNC 2A



#### REMOVABLE CONTACTS, RIGHT ANGLE THREAD FOR RING TERMINAL

PART NUMBER	SC / HC	Size	Gender	Female Contact Style	Thread	Stranded AWG [mm²]
SPFRA04M/AA	sc	#4	Female	Closed entry	M5 x 0.8	#10 [5.3]
SPFRA04MS/AA	нс	#4	Female	Closed entry	M5 x 0.8	#10 [5.3]
SPFRA04S/AA	sc	#4	Female	Closed entry	10-24 UNC 2B	#10 [5.3]
SPFRA04SS/AA	нс	#4	Female	Closed entry	10-24 UNC 2B	#10 [5.3]
SPMRA04M/AA	sc	#4	Male	n/a	M5 x 0.8	#10 [5.3]
SPMRA04MS/AA	нс	#4	Male	n/a	M5 x 0.8	#10 [5.3]
SPMRA04S/AA	sc	#4	Male	n/a	10-24 UNC 2B	#10 [5.3]
SPMRA04SS/AA	НС	#4	Male	n/a	10-24 UNC 2B	#10 [5.3]



#### **TOOLING**

#### **Contact Extraction Tool**



**Contact Insertion Tool** 









CONTACT SIZE	Contact Extraction Tool	Contact Insertion Tool	Hand Crimp Tool
Size 4	Not Applicable	Not Applicable	Pneumatic crimp tool P/N 9503-2-1-0 with 9503-2-2-0 and 9503-2-4-0 (FC0404** and MC0404**)
Size 8	4311-0-2-0	Not Applicable	9504-19-0-0 (FC4008DS and MC4008DS contacts) 9509-0-0-0 (*C4010D, *C4012D, and *C4016D contacts)
Size 12	2711-0-0-0	9099-3-0-0	9509-6-1-0 with 9509-6-2-0 positioner ("C1210" contacts) 9501-0-0-0 with 9502-38-0-0 positioner (MC1212* contacts) 9501-0-0-0 with 9502-37-0-0 positioner (FC1212" contacts)
Size 16	9081-0-0-0	9099-0-0	9501-0-0-0 with 9502-1-0-0 positioner (FC1**P2, MC1**N) 9501-0-0-0 with 9502-17-0-0 positioner (MC1**N-133.5) 9509-3-0-0 (FC112N2S, MC112NS and MC112NS-133.5)
Size 18	9081-9-0-0	9099-6-0-0	9507-0-0 with 9502-32-0-0 positioner (male contacts) 9507-0-0-0 with 9502-30-0-0 positioner (female contacts)
Size 22	*1 9081-3-0-0	9099-7-0-0	9507-0-0 with 9502-12-0-0 positioner (male contacts) 9507-0-0-0 with 9502-13-0-0 positioner (female contacts)
Hyperboloid 0.6mm	Not Applicable	9512-106-0-0	9507-0-0 with 9502-40-0-0 positioner (male contacts) 9507-0-0-0 with 9502-46-0-0 positioner (female contacts)

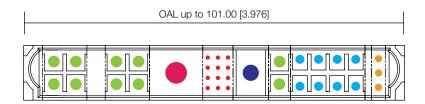
<sup>\*1</sup> Not applicable for size 22 non-removable crimp contacts.

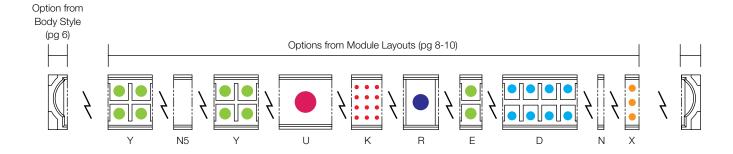
Cousult Technical Sales for additional crimping tools and crimping information.

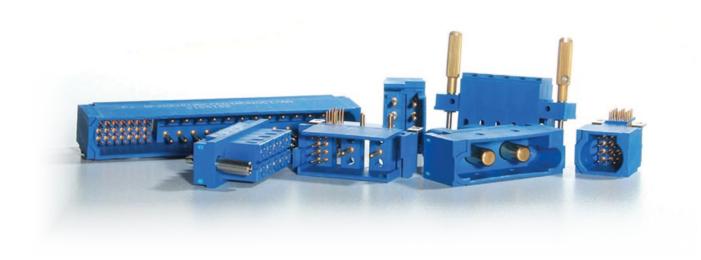
# OVERALL LENGTH (OAL)

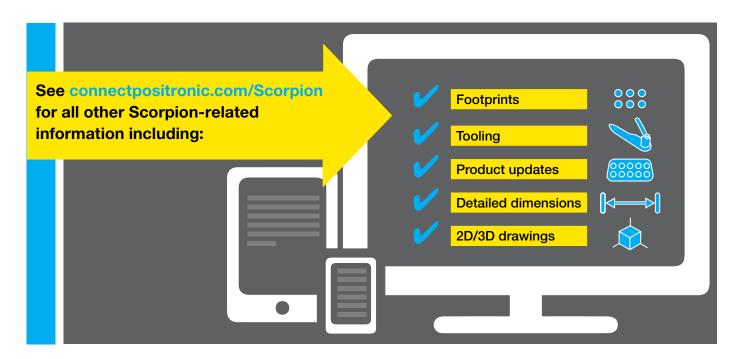
HOW TO CALCULATE OAL

The overall length (OAL) of a Scorpion connector is the sum of all the modules' lengths. Refer to the example below for calculating the OAL of a sample Scorpion connector. See page 8-10 for individual module dimensions.









All dimensional tolerances are  $\pm$  0.38 [0.015], unless otherwise specified:  $\pm$ 0.03 mm [0.001 inches] for male contact mating diameters;  $\pm$ 0.08 mm [0.003 inches] for contact termination diameters;  $\pm$ 0.13 mm [0.005 inches] for all other diameters;  $\pm$ 0.38 mm [0.015 inches] for all other dimensions. Dimensions are in millimeter [inches]. All dimensions are subject to change. Product pictures may not be identical in appearance to actual production parts.

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#4,900,261 #5,255,580 #5,329,697 #6,260,268 #6,835,079 #7,115,002 #8,944,697 #9,304,263

Patented in Canada, 1992 Other patents pending

#### Federal Supply Code for Manufacturers

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