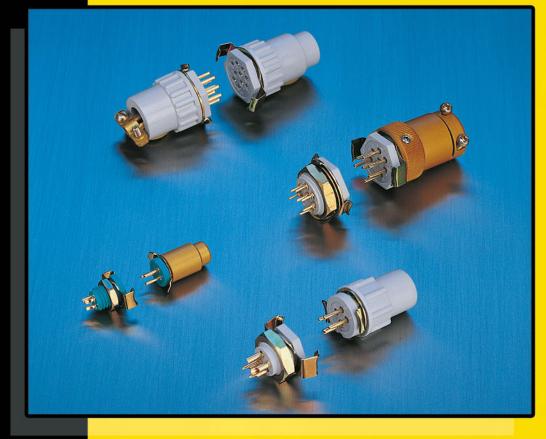


# MINIATURE CIRCLE HEX CONNECTORS





Featuring High Performance, Lightweight, Composite Construction

# Positronic Provides Complete Capability

ellence

### **Mission Statement**

"To utilize product flexibility and application assistance to present quality interconnect solutions which represent value to customers worldwide."

### Experience

- Founded in 1966
- Involvement in the development of international connector specifications through EIA®, IEC and ISO as well as PICMG®.
- Introduction of new and unique connector products to the electronics industry.
- Patent holder for many unique connector features and manufacturing techniques.
- Vertically integrated manufacturing raw materials to finished connectors.

### **Technology**

- Expertise with solid machined contacts provides a variety of high reliability connectors including high current density power connectors.
- Quality Assurance lab is capable of testing to IEC, EIA, UL, CUL, military and customer-specified requirements.
- In-house design and development of connectors based on market need or individual customer requirements.
- Internal manufacturing capabilities include automatic precision contact machining. injection molding, stamping, plating operations and connector assembly.
- Manufacturing locations in southwest Missouri, U.S.A. (headquarters); Puerto Rico, France, China, Singapore, and India. Total square footage: 407,441.

### Support

- Quality Systems: Select locations qualified to ISO 9001, ISO 14001, AS9100, MIL-STD-790 and customer "dock to stock" programs. Applicable products gualified to MIL-DTL-24308, SAE AS39029, DSCC 85039, MIL-DTL-28748, Space D32, GSFC S-311-P-4 and GSFC S-311-P-10.
- Compliance to a variety of international and customer specific environmental requirements.
- Large in-house inventory of finished connectors. Customer specific stocking programs.
- Factory direct technical sales support in major cities worldwide.
- One-on-one customer support from worldwide factory locations.
- World class web site.
- Value-added solutions and willingness to develop custom products with reasonable price and delivery.

### **Regional Headquarters**

Products described within this catalog may be protected by one or more of the following US patents:

> #4,900,261<sup>+</sup> #5,255,580 #5,329,697 #6,260,268 #6,835,079 #7,115,002

Patented in Canada, 1992 Other Patents Pending

POSITRONIC® IS AN ITAR REGISTERED COMPANY

Springfield, MO

### Positronic Industries' FEDERAL SUPPLY CODE (Cage Code) FOR MANUFACTURERS is 28198

Auch, France

Unless otherwise specified, dimensional tolerances are: 1)

±0.001 inches [0.03 mm] for male contact mating diameters.

- 2) ±0.003 inches [0.08 mm] for contact termination diameters. 3)
  - ±0.005 inches [0.13 mm] for all other diameters. ±0.015 inches [0.38 mm] for all other dimensions.

Information in this catalog is proprietary to Positronic and its subsidiaries. Positronic believes the data contained herein to be reliable. Since the technical information is given free of charge, the user employs such information at his own discretion and risk. Positronic Industries assumes no responsibility for results obtained or damages incurred from use of such information in whole or in part.

4)

The following trademarks are registered to Positronic Industries, Inc. in the United States and many other countries: Positronic Industries, Inc.@, Positronic@, Connector Excellence@, P+ logo@, PosiBand®, PosiShop®, Positronic Global Connector Solutions®, Global Connector Solutions®. The color blue as it appears on various connectors is a trademark of Positronic Industries, Inc., Registered in U.S. Patent and Trademark Office.



Singapore

### **TABLE OF CONTENTS**



### GH SERIES

General Product Information	1
Technical Characteristics	1
Exploded View of Typical Connector Assembly	2
Solder Cup Termination	3
Straight Solder Printed Board Mount Termination	3
Contact Hole Position Dimensions and Printed Board Mount Contact Hole Patterns	3
Connector Insulator Dimensions	4
Typical Mating Assemblies	4
Locking Devices	5
Aluminum Hoods	5
Plastic Hoods	6
Panel Mounting Information	7
Ordering Information	8

### LGH SERIES

General Product Information	9
Technical Characteristics	9
Solder Cup Termination	10
Straight Solder Printed Board Mount Termination	10
Contact Hole Position Dimensions and Printed Board Mount Contact Hole Patterns	10
Panel Mounting Information	10
Connector Insulator Dimensions	11
Ordering Information	11

### MGH SERIES

General Product Information	12
Technical Characteristics	12
Typical Assemblies	13
Panel Mounting Information	13
Ordering Information	14

# **POSITRONIC CABLIZED CONNECTORS**

## SAVE TIME AND MONEY!

Let Positronic support you by cablizing your GH / LGH / MGH connector selection.

### **Cable Assembly Design Support**

### We work closely with customers to:

- 1. Design assemblies in accordance with customer specifications.
- 2. Prepare cablized connector configuration and performance specifications.
- 3. Design each system in accordance with applicable customer, domestic, and international standards.
- 4. Define and conduct performance and verification testing.



FOR MORE DETAILS CONTACT TECHNICAL SALES OR VISIT OUR WEB SITE AT: HTTP://WWW.CONNECTPOSITRONIC.COM/ **PRODUCTS/47/CABLEASSEMBLIES** 



Technical Sales Support



**Engineering Support** 



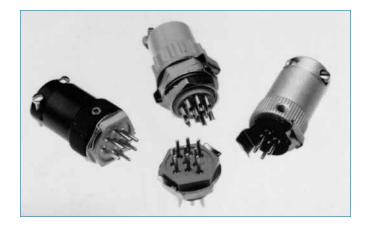
Quality Assurance

Circle Hex

### **GH SERIES PROFESSIONAL QUALITY / FIXED CONTACTS MINIATURE CIRCLE HEX CONNECTORS**







GH series connectors are high reliability, hexagonal connectors offered with solder and straight solder terminations. Contacts have 0.040 inch [1.02 mm] diameters and are rated to 7.5 amperes per contact. Five connector variants, four through ten poles, are offered.

GH series connectors have DAP insulators. A variety of plastic and metal hoods are available, and the locking system is achieved by a lock-ring spring mechanism. Polarization is accomplished by contact layouts or by an oversized contact.

GH series connectors are ideal for use in industrial and instrumentation applications where light weight, miniature, high reliability interconnections are necessary.



### **TECHNICAL CHARACTERISTICS**

### **MATERIALS AND FINISHES:**

Locking Systems:

Insulator:	Glass-filled DAP per ASTM-D-5948, Type SDG-F. Grey color is standard.	Polarization:
Contacts:	Precision machined copper alloy.	
Contact Plating: Hoods:	Gold flash over nickel. Aluminum with yellow or black anodize. Glass-filled DAP.	Mechanical Operations: Open Entry Contacts:
Lock Rings and Lock Springs:	Copper alloy with zinc plate and chromate seal.	Closed Entry Contacts: ELECTRICAL CHARACT
<b>MECHANICAL CHARACT</b>	ERISTICS:	Contact Current Rating:
Fixed Contacts:	Size 20 contact, male - 0.040 inch [1.02 mm] diameter. Female contact - open entry is standard. "Closed entry" is available on solder cup contacts for high reliability applications.	Initial Contact Resistance: Flash over Voltage: Test Voltage: Insulation Resistance:
Contact Retention in Insulator:	10 lbs. [44.5N], minimum.	Clearance and Creepage Distance:
Contact Termination:	Solder cup - 0.046 inch [1.17 mm] hole diameter for 20 AWG [0.5 mm²] wire maximum	Working Voltage:
	Straight printed board mount -	Temperature Bange:

0.025 inch [0.64 mm] termination

Friction, lock spring with lock ring.

diameter.

### **MECHANICAL CHARACTERISTICS.** continued:

Polarization: Mechanical Operations: Open Entry Contacts: Closed Entry Contacts:	0.056 inch [1.42 mm] diameter male contact in position "A" on Size 4 connector. Molding configuration provides polarization on other sizes.
Mechanical Operations:	
Open Entry Contacts:	250 operations per IEC 60512-5.
Closed Entry Contacts:	500 operations per IEC 60512-5.

### **TERISTICS:**

Contact Current Rating:	7.5 amperes, maximum.
Initial Contact Resistance:	0.010 ohms, maximum.
Flash over Voltage:	1,750 VAC (rms).
Test Voltage:	1,200 VAC (rms).
Insulation Resistance:	5 G ohms.
Clearance and Creepage Distance:	0.025 inch [0.64 mm], minimum.
Working Voltage:	600 VAC (rms).

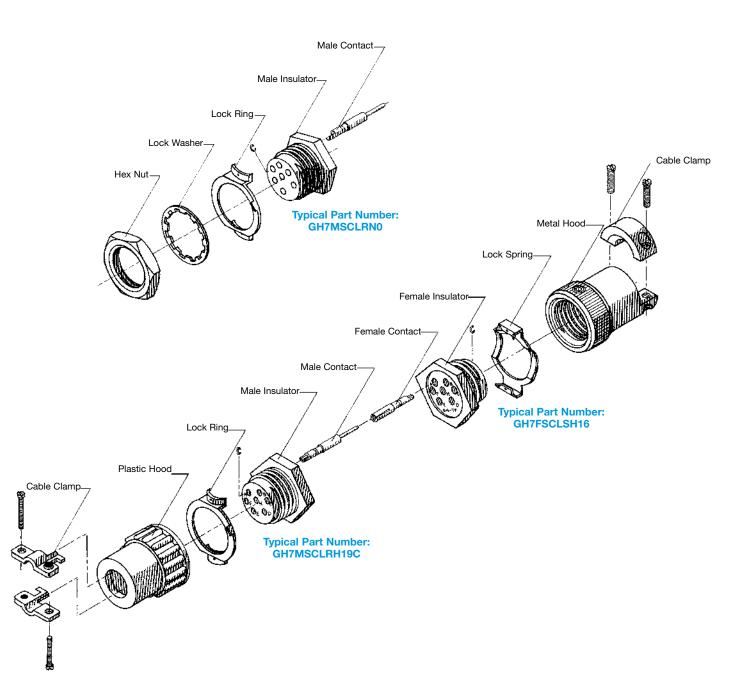
### **RISTICS:**

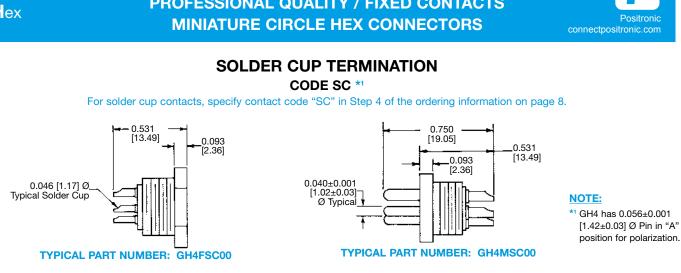
Temperature Range:	-55°C to +125°C.
Damp Heat, Steady State:	21 days.



Circle Hex

### EXPLODED VIEW OF TYPICAL CONNECTOR ASSEMBLY





### STRAIGHT SOLDER PRINTED BOARD MOUNT TERMINATION

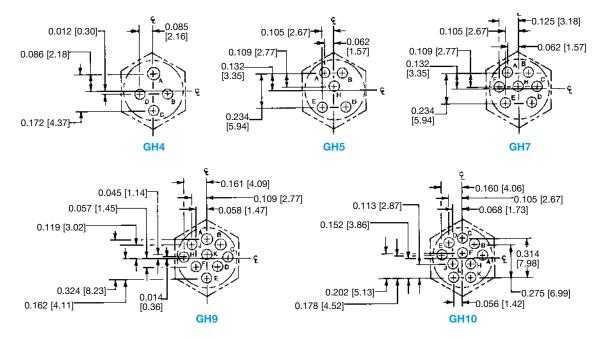
CODE DS3, DS4, DS5 and DS6 \*1

For straight solder contacts, specify contact code (DS3, DS4, DS5, or DS6) for desired length of contact termination in Step 4 of the ordering information on page 8.

	CONTACT CODE	"L"
	DS3	0.093 [2.36]
	DS4	0.125 [3.18]
	DS5	0.156 [3.96]
GH5FDS400	DS6	0.187 [4.75]

### CONTACT HOLE POSITION DIMENSIONS AND PRINTED BOARD MOUNT CONTACT HOLE PATTERN

HOLE IDENTIFICATION SHOWN IS FOR MATING FACE OF FEMALE CONNECTOR. USE MIRROR IMAGE FOR MALE CONNECTOR.



SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.040 [1.01] Ø holes in printed board for contact terminations.

### **GH SERIES PROFESSIONAL QUALITY / FIXED CONTACTS**

Circle Hex

NOTE:

\*1 Straight solder contacts are not available in GH4 connector.



**GH4M** \*1

### **GH SERIES** PROFESSIONAL QUALITY / FIXED CONTACTS MINIATURE CIRCLE HEX CONNECTORS

Circle Hex

### **INSULATOR DIMENSIONS** MATING FACE OF FEMALE CONNECTOR FOR SIZES GH 5, 7, 9, AND 10.

0.344 [8.74] Typical 0.562 [14.27] 0.093 Typical 0.468 [11.89] 0.468 [11.89] [2.36] , Ô ^O O 0.500 [12.70] Ø Ο 0.375 Ø ۲O Ó.  $\cap$ [9.53]  $\cap$ ۶O 0  $\sim$ 

∠3/8-24 UNF-2A Threads

0.562 [14.27] 0.562 0.562 [14.27] [14.27] 0.500 Ø [12.70] 0 Ó ်ဝဝ' ႋ၀ၴ၀ၟၴ၀ႚ 0.500 Ø 0.500 Ø  $\mathcal{D}_{\mathcal{O}_{\mu}}^{\mathsf{r}}$ O, 'n [12.70] O [12.70] ۶O O° 00  $\cap$ GH7 \*2 GH10 \*2 GH9 \*2 1/2-20 UNF-2A Threads -1/2-20 UNF-2A Threads 1/2-20 UNF-2A Threads

### NOTES:

\*1 Size GH4 uses 0.056 [1.42] Ø pin in position "A" for polarization. For all other sizes, the body design provides polarization.

GH4F \*1

\*<sup>2</sup> For Sizes 5 through 10, male and female connector dimensions are typical.

See GH Series Printed Board Hole Patterns, page 3 of this catalog, for contact variant hole positions.

4

GH5 \*2

1/2-20 UNF-2A Threads

### **TYPICAL MATING ASSEMBLIES**

GH5FSCLRH19S







GH4FSCLRN0



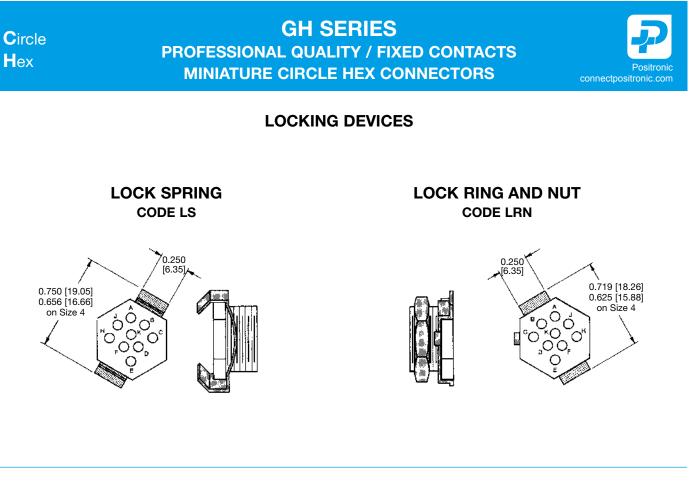


GH5MSCLSH19

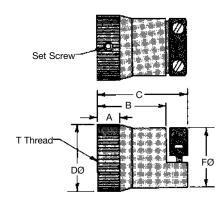
GH10FSCLSH16

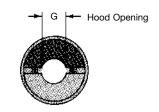






ALUMINUM HOODS CODE H14 and H16





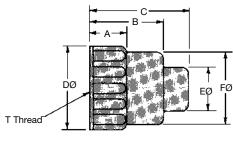


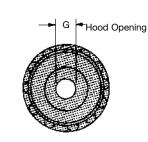
HOOD CODE	CONNECTOR SIZE	А	В	С	D	F	G	T THREAD
H14	GH-4	<u>0.250</u> [6.35]	<u>0.799</u> [20.29]	<u>1.062</u> [26.97]	<u>0.594</u> [15.09]	<u>0.563</u> [14.30]	<u>0.218</u> [5.54]	3/8-24 UNF-2B
H16	GH-5, 7, 9, 10	<u>0.260</u> [6.60]	<u>0.708</u> [17.98]	<u>0.938</u> [23.82]	<u>0.632</u> [16.05]	<u>0.578</u> [14.68]	<u>0.250</u> [6.35]	1/2-20 UNF-2B



Circle Hex

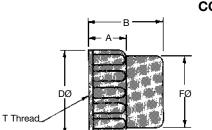
### STANDARD PLASTIC HOOD CODE H10 and H19



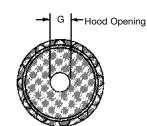




HOOD CODE	CONNECTOR SIZE	А	В	С	D	E	F	G	T THREAD
H10	GH4	<u>0.312</u> [7.92]	<u>0.687</u> [17.45]	<u>0.750</u> [19.05]	<u>0.562</u> [14.27]	<u>0.250</u> [6.35]	<u>0.437</u> [11.10]	<u>0.157</u> [3.99]	3/8-24 UNF-2B
H19	GH 5, 7, 9, 10	<u>0.281</u> [7.14]	<u>0.656</u> [16.66]	<u>0.875</u> [22.23]	<u>0.655</u> [16.64]	<u>0.422</u> [10.72]	<u>0.540</u> [13.72]	<u>0.297</u> [7.54]	1/2-20 UNF-2B



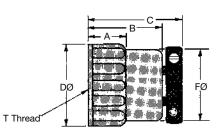
### SHORT PLASTIC HOOD CODE H10S and H19S



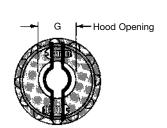


HOOD CODE	CONNECTOR SIZE	А	В	D	F	G	T THREAD
H10S	GH4	<u>0.312</u> [7.92]	<u>0.687</u> [17.45]	<u>0.562</u> [14.27]	<u>0.437</u> [11.10]	<u>0.157</u> [3.99]	3/8-24 UNF-2B
H19S	GH 5, 7, 9, 10	<u>0.281</u> [7.14]	<u>0.656</u> [16.66]	<u>0.655</u> [16.64]	<u>0.540</u> [13.72]	<u>0.297</u> [7.54]	1/2-20 UNF-2B

### PLASTIC HOODS WITH CABLE CLAMPS



CODE H10C and H19C

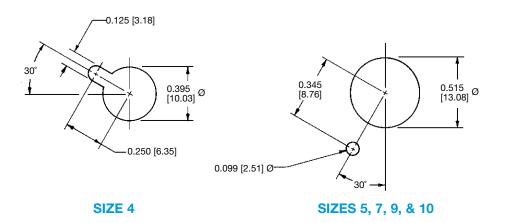




HOOD CODE	CONNECTOR SIZE	А	В	С	D	F	G	T THREAD
H10C	GH4	<u>0.312</u> [7.92]	<u>0.687</u> [17.45]	<u>0.851</u> [21.61]	<u>0.562</u> [14.27]	<u>0.437</u> [11.10]	<u>0.209</u> [5.31]	3/8-24 UNF-2B
H19C	GH 5, 7, 9, 10	<u>0.281</u> [7.14]	<u>0.656</u> [16.66]	<u>0.820</u> [20.83]	<u>0.655</u> [16.64]	<u>0.540</u> [13.72]	<u>0.297</u> [7.54]	1/2-20 UNF-2B



### PANEL CUT-OUT DIMENSIONS

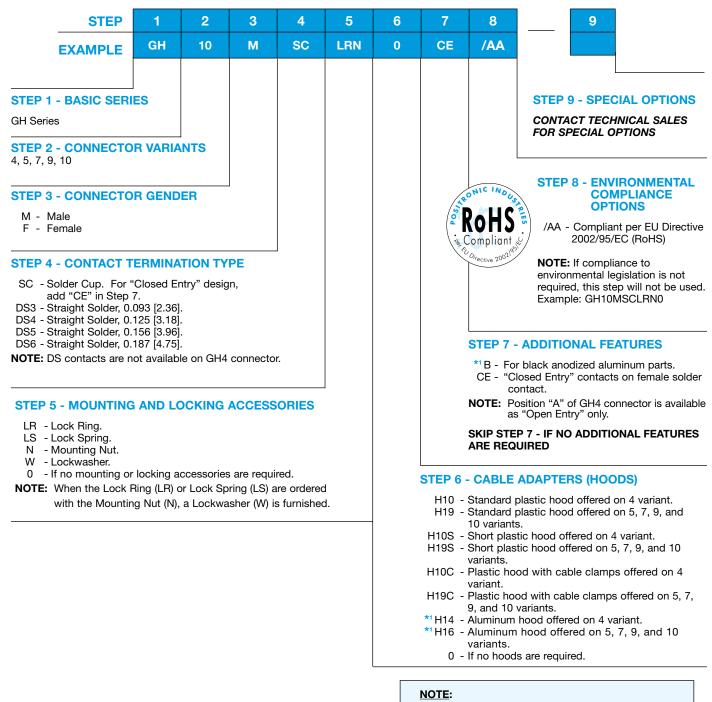






### **ORDERING INFORMATION - CODE NUMBERING SYSTEM**

Specify Complete Connector By Selecting An Option From Step 1 Through 6



Circle Hex

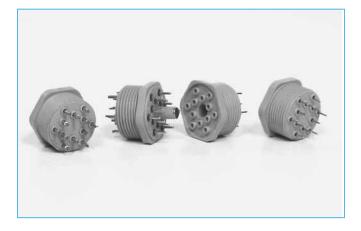
### LGH SERIES PROFESSIONAL QUALITY / FIXED CONTACTS CIRCLE HEX CONNECTORS





LGH series connectors are high reliability hexagonal connectors offered with wire solder and straight printed board mount contact terminations. Contacts have 0.040 inch [1.02mm] diameters and are rated at 7.5 amperes each.

LGH series connectors have 12 contacts in a high performance connector package that includes a center post which serves to align and polarize the connectors during mating.



LGH series connectors are ideal for use in industrial and instrumentation applications.



### TECHNICAL CHARACTERISTICS

### **MATERIALS AND FINISHES:**

Polarization:

**Mechanical Operations:** 

Insulator:	Glass-filled polyester per MIL-M-24519, UL 94V-0. Grey color.	
Contacts:	Precision machined copper alloy.	
Contact Plating:	Gold flash over nickel.	
MECHANICAL CHARACTERISTICS:		
Fixed Contacts:	Size 20 contact, male - 0.040 inch [1.02 mm] diameter. Female contact - open entry or closed entry design available.	
Contact Retention in Insulator:	9 lbs. [40 N]	
Contact Termination:	Solder cup - 0.046 inch [1.17 mm] hole diameter for 20 AWG [0.5 mm] wire maximum.	
	Straight printed board mount - 0.030 inch [0.76 mm] termination diameter.	

Center post provides polarization

Open entry 250 operations Closed entry 500 operations

of connector.

### CLIMATIC CHARACTERISTICS:

**ELECTRICAL CHARACTERISTICS:** 

Temperature Range: Damp Heat, Steady State:

Contact Current Rating:

**Initial Contact Resistance:** 

**Clearance and Creepage** 

Distance: Working Voltage:

> -55° to +125° C. 10 days.

600 VAC (rms).

7.5 amperes, maximum.

0.008 ohms, maximum.

0.039 inch [1.0 mm], minimum.



### SOLDER CUP TERMINATION CODE SC

\_\_\_\_20 AWG [0.5 mm ] MAX.

NOTE: Specify contact code "SC" in Step 4 of the ordering information, page 11.

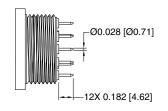
m
2]

TYPICAL PART NUMBER: LGH12FSC00

### STRAIGHT SOLDER PRINTED BOARD MOUNT TERMINATION CODE DS6

NOTE:

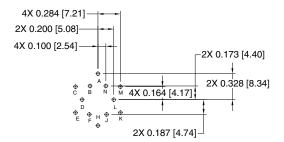
Specify contact code "DS6" in Step 4 of the ordering information, page 11.



**TYPICAL PART NUMBER: LGH12FDS600** 

### CONTACT HOLE POSITION DIMENSIONS AND PRINTED BOARD MOUNT CONTACT HOLE PATTERN

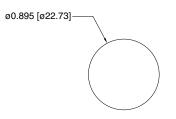
HOLE IDENTIFICATION SHOWN IS FOR MATING FACE OF FEMALE CONNECTOR. USE MIRROR IMAGE FOR MALE CONNECTOR.



### **SUGGESTED PRINTED BOARD HOLE SIZES:**

Suggest 0.045 [1.14] Ø holes in printed board for contact terminations.

PANEL CUT-OUT DIMENSIONS



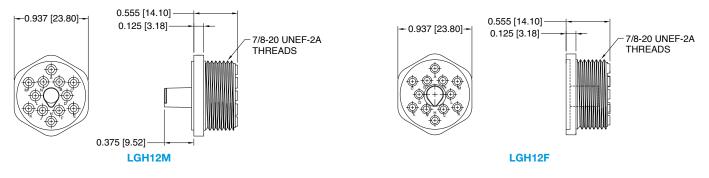
Circle Hex

### LGH SERIES PROFESSIONAL QUALITY / FIXED CONTACTS CIRCLE HEX CONNECTORS



### **INSULATOR DIMENSIONS**

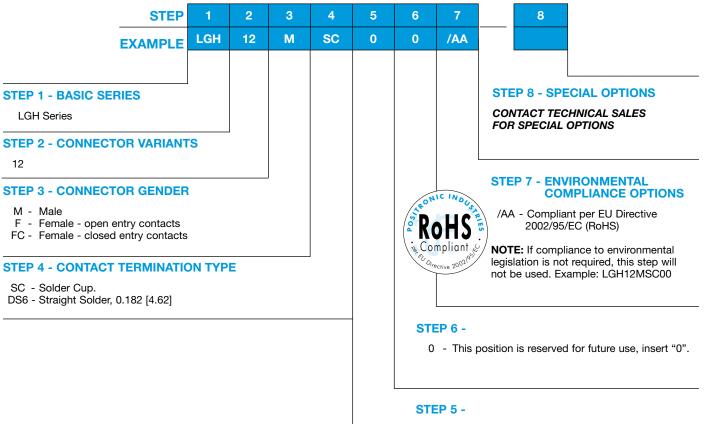
MATING FACE OF FEMALE CONNECTOR FOR SIZE LGH 12.



See LGH Series Printed Board Hole Patterns, page 10 of this catalog, for contact variant hole positions.

### **ORDERING INFORMATION - CODE NUMBERING SYSTEM**

Specify Complete Connector By Selecting An Option From Step 1 Through 6



 $0\;$  - This position is reserved for future use, insert "0".



Circle Hex



MGH series connectors are microminiature, high reliability connectors. They are available with three contacts for providing polarization: two contacts at 0.030 inch [0.76 mm] diameter, and one contact at 0.040 inch [1.02 mm] diameter. The MGH series is rated to 5 amperes per contact. Spacing between contacts is 0.102 inch [2.59 mm], and the face diameter of the connector is 0.312 inch [7.92 mm].

MGH series connectors are ideally applied where limited space is a concern. MGH series connectors



can be used as cable connectors, panel-mounted connectors, or probes. Constructed of high performance materials, MGH series connectors are widely used in medical, industrial, military, and automotive applications.



### **TECHNICAL CHARACTERISTICS**

### **MATERIALS AND FINISHES:**

Insulator:	Glass-filled DAP per ASTM-D-5948, Type SDG-F. Green color is standard.
Contacts:	Precision machined copper alloy.
Contact Plating:	Gold flash over nickel.
Hoods:	Aluminum with yellow or black anodize.
Lock Rings and Lock Springs:	Copper alloy with zinc plate and chromate seal.

### **MECHANICAL CHARACTERISTICS:**

Fixed Contacts:	Two (2) size 22 contacts, male - 0.030 inch [0.76 mm] diameter, and one (1) size 20 contact, male - 0.040 inch [1.02mm] diameter. Female contact - open entry.
Contact Retention in Insulator:	6 lbs. [26.5 N], minimum.
Contact Termination:	Solder cup - 0.027 inch [0.69mm] hole diameter for 24 AWG [0.25mm <sup>2</sup> ] wire maximum.
Locking Systems:	Friction, lock spring with lock ring.
Polarization:	0.040 inch [1.02 mm] diameter male contact in position "A".
Mechanical Operations:	250 operations per IEC 60512-5.

### **ELECTRICAL CHARACTERISTICS:**

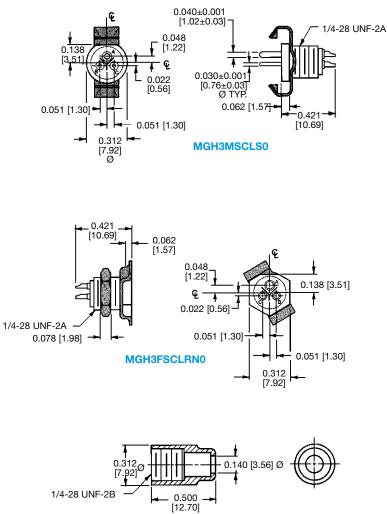
Contact Current Rating:	5 amperes.
Initial Contact Resistance:	0.012 ohms, maximum.
Flash over Voltage:	1,500 VAC (rms).
Test Voltage:	1,000 VAC (rms).
Insulation Resistance:	5 G ohms, minimum.
Clearance and Creepage Distance:	0.021 inch [0.53 mm], minimum.
Working Voltage:	600 VAC (rms).

### **CLIMATIC CHARACTERISTICS:**

Temperature Range:	-55°C to +125°C.
Damp Heat, Steady State:	21 days.

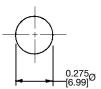


### TYPICAL ASSEMBLIES



H7 HOOD

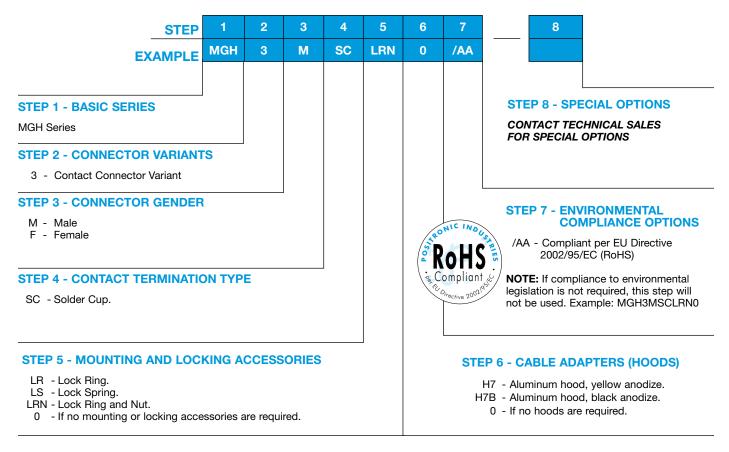
### PANEL CUT-OUT DIMENSIONS





### **ORDERING INFORMATION - CODE NUMBERING SYSTEM**

Specify Complete Connector By Selecting An Option From Step 1 Through 6





For more information, visit www.connectpositronic.com or call your nearest Positronic sales office listed on the back of this catalog.

1000



an Amphenol company

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Positronic | Asia 3014A Ubi RD 1 #07-01 Singapore 408703 +1 800 641 4054 info@connectpositronic.com

+33 5 6263 4491 contact@connectpositronic.com

+65 6842 1419 singapore@connectpositronic.com

# 

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### **Mouser Electronics**

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

### **Positronic**:

GH10FSC00/AA GH10FDS400 GH10FDS400/AA GH10FSC00 GH10FSC0H16 GH10FSC0H16CE/AA GH10FSC0H19C/AA GH10FSCLR0 GH10FSCLRH16 GH10FSCLRN0/AA GH10FSCLSH16 GH10FSCLSH16/AA GH10FSCLSH19C GH10FSCN0 GH10MDS4LRN0 GH10MSC00 GH10MSC00/AA GH10MSC0H16 GH10MSC0H16/AA GH10MSCLR0 GH10MSCLRN0 GH10MSCLRN0/AA GH10MSCLRNH16 GH10MSCLSH16 GH10MSCLSH19 GH10MSCN0 GH4FSC00 GH4FSC00CE GH4FSCLRH10C GH4FSCLRH14 GH4FSCLRN0 GH4FSCLRN0/AA GH4FSCLS0CE GH4FSCLSH10 GH4FSCLSH10C/AA GH4FSCLSH14 GH4FSCLSH14CE GH4FSCN0/AA GH4FSCN0CE/AA GH4MSC00 GH4MSC0H10 GH4MSC0H10C GH4MSCLRH10 GH4MSCLRH10C GH4MSCLRH10C/AA GH4MSCLRH14 GH4MSCLRN0 GH4MSCLRN0/AA GH4MSCLS0 GH4MSCLSH10C GH4MSCLSH10C/AA GH4MSCLSH10S GH4MSCLSH14 GH5FSC00 GH5FSC00CE GH5FSC0H16 GH5FSC0H19 GH5FSCLRH16 GH5FSCLRH16/AA GH5FSCLRH19CE GH5FSCLRN0 GH5FSCLRN0/AA GH5FSCLS0CE GH5FSCLSH16 GH5FSCLSH19 GH5FSCLSH19C GH5FSCLSH19CCE GH5FSCLSH19CE GH5FSCLSNH19C GH5FSCN0 GH5MSC00 GH5MSC0H19 GH5MSCLR0 GH5MSCLRH19C GH5MSCLRN0 GH5MSCLRNH19C GH5MSCLS0 GH5MSCLSH16 GH5MSCLSH16/AA GH5MSCLSH19C GH5MSCLSH19C/AA GH5MSCLSN0 GH5MSCN0 GH5MSCNH19 GH7FDS300 GH7FDS3LR0 GH7FSC00 GH7FSC00CE GH7FSC0H19 GH7FSC0H19C GH7FSCLRH16 GH7FSCLRH19C GH7FSCLRH19CE GH7FSCLRN0 GH7FSCLRN0/AA GH7FSCLRN0CE GH7FSCLS0CE GH7FSCLSH16 GH7FSCLSH19C GH7FSCLSH19S