

Miniature Circle Hex Connectors



Catalog C-013 Rev. D

www.connectpositronic.com

Positronic Provides Complete Capability

ellence

Mission Statement

Experience

"To utilize product flexibility and application assistance to present interconnect solutions which represent value to customers worldwide."

- Founded in 1966
- Involvement in the development of international connector specifications through EIA®, IEC and ISO as well as PICMG® and VITA.
- Introduction of new and unique connector products to the electronics industry.
- Patent holder for many unique connector features and manufacturing techniques.
- Vertically integrated manufacturing raw materials to finished connectors.

Technology

- Expertise with solid machined contacts provides a variety of high reliability Connectors including high current density power connectors.
 - Quality Assurance lab is capable of testing to IEC, EIA, UL, C.UL, military and customer-specified requirements.
 - In-house design and development of connectors based on market need or individual customer requirements.
 - Internal manufacturing capabilities include automatic precision contact machining, injection molding, stamping, plating operations and connector assembly.
 - Manufacturing locations in southwest Missouri, U.S.A. (headquarters); Puerto Rico, France, China, Singapore, and India. Total square footage: 369,000.

Support

- Quality Systems: Select locations gualified to ISO9001:2000, ISO14001, AS9100, MIL-STD-790 and customer "dock to stock" programs. Applicable products gualified to MIL-DTL-24308, SAE AS39029, DSCC 85039, MIL-DTL-28748, Space D32, GSFC S-311-P-4 and GSFC S-311-P-10.
- Compliance to a variety of international and customer specific environmental requirements.
- Large in-house inventory of finished connectors. Customer specific stocking programs.
- Factory direct technical sales support in major cities worldwide.
- One-on-one customer support from worldwide factory locations.
- World class web site.
- Value-added solutions and willingness to develop custom products with reasonable price and delivery.

Regional Headquarters

A POIL READING Springfield, MO Auch, France

Products described within this catalog may be protected by one or more of the following US patents:								
#4,900,261 #6,260,268	#5,255,580 #6,835,079	#5,329,697 #7,115,002						
Patented in Canada	1992 Oth	er Patents Pending						

POSITRONIC[®] IS AN ITAR REGISTERED COMPANY

Positronic Industries' FEDERAL SUPPLY CODE (Cage Code) FOR MANUFACTURERS is 28198

Unless otherwise specified, dimensional tolerances are:

- ±0.001 inches [0.03 mm] for male contact mating diameters. 1)
- 2) ±0.003 inches [0.08 mm] for contact termination diameters.
- ±0.005 inches [0.13 mm] for all other diameters. 3) 4)
 - ±0.015 inches [0.38 mm] for all other dimensions.

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Singapore

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GH SERIES

POSITRONIC CABLIZED CONNECTORS

SAVE TIME AND MONEY!

Let Positronic support you by cablizing your GH / LGH / MGH connector selection.

Cable Assembly Design Support

We work closely with customers to:

- 1. Design assemblies in accordance with customer specifications.
- 2. Prepare cablized connector configuration and performance specifications.
- Design each system in accordance with applicable customer, domestic, and international standards.
- 4. Define and conduct performance and verification testing.



FOR MORE DETAILS CONTACT TECHNICAL SALES OR VISIT OUR WEB SITE AT: HTTP://WWW.CONNECTPOSITRONIC.COM/ PRODUCTS/47/CABLEASSEMBLIES



Technical Sales Support



Engineering Support



Quality Assurance

Circle Hex

GH SERIES PROFESSIONAL QUALITY / FIXED CONTACTS MINIATURE CIRCLE HEX CONNECTORS

Positronic Industr



GH series connectors are high reliability, hexagonal connectors offered with solder and straight solder terminations. Contacts have 0.040 inch [1.02 mm] diameters and are rated to 7.5 amperes per contact. Five connector variants, four through ten poles, are offered.

GH series connectors have DAP insulators. A variety of plastic and metal hoods are available, and the locking system is achieved by a lock-ring spring mechanism. Polarization is accomplished by contact layouts or by an oversized contact.



GH series connectors are ideal for use in industrial and instrumentation applications where light weight, miniature, high reliability interconnections are necessary.



TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Insulator:	Glass-filled DAP per ASTM-D- 5948, Type SDG-F. Grey color is standard.	Polarization:
Contacts:	Precision machined copper alloy.	
Contact Plating:	Gold flash over nickel.	Mechanical Ope
Hoods:	Aluminum with yellow or black anodize. Glass-filled DAP.	Open Entry C
Lock Rings and Lock Springs:	Copper alloy with zinc plate and	Closed Entry
	chromate seal.	ELECTRICAL
MECHANICAL CHARACT	ERISTICS:	Contact Current
Fixed Contacts:	Size 20 contact, male - 0.040 inch	Initial Contact R
	[1.02 mm] diameter. Female con- tact - open entry is standard.	Flash over Voltag

"Closed entry" is available on solder cup contacts for high reliability applications. Contact Retention in Insulator: 10 lbs. [44.5N], minimum. **Contact Termination:** Solder cup - 0.046 inch [1.17 mm] hole diameter for 20 AWG [0.5 mm²] wire maximum Straight printed board mount -0.025 inch [0.64 mm] termination

Locking Systems: Friction, lock spring with lock ring.

diameter.

MECHANICAL CHARACTERISTICS, continued:

Polarization:

0.056 inch [1.42 mm] diameter male contact in position "A" on Size 4 connector. Molding configuration provides polarization on other sizes.

erations:

Open Entry Contacts:	250 operations per IEC 60512-5.
Closed Entry Contacts:	500 operations per IEC 60512-5.

L CHARACTERISTICS:

Contact Current Rating:	7.5 amperes, maximum.
Initial Contact Resistance:	0.010 ohms, maximum.
Flash over Voltage:	1,750 VAC (rms).
Test Voltage:	1,200 VAC (rms).
Insulation Resistance:	5 G ohms.
Clearance and Creepage Distance:	0.025 inch [0.64 mm], minimum.
Working Voltage:	600 VAC (rms).

CLIMATIC CHARACTERISTICS:

Temperature Range:	-55°C to +125°C.
Damp Heat, Steady State:	21 days.

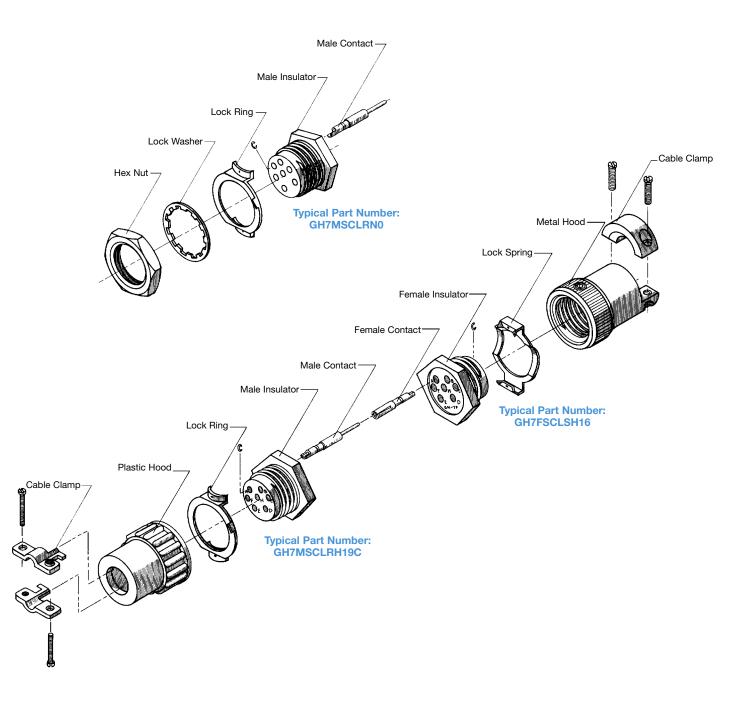


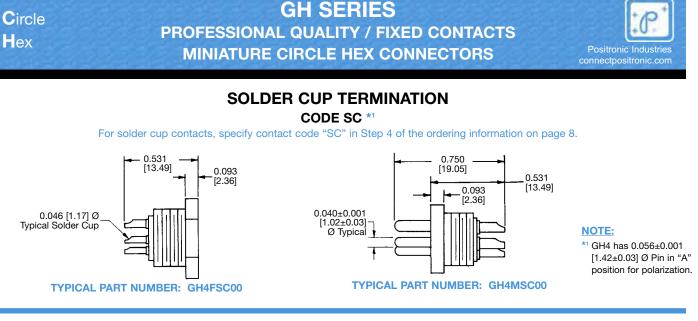
GH SERIES PROFESSIONAL QUALITY / FIXED CONTACTS MINIATURE CIRCLE HEX CONNECTORS

Circle

Hex

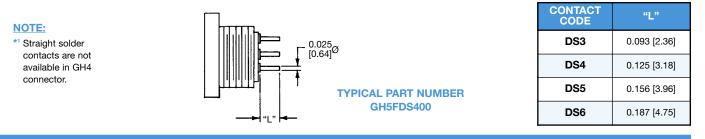
EXPLODED VIEW OF TYPICAL CONNECTOR ASSEMBLY





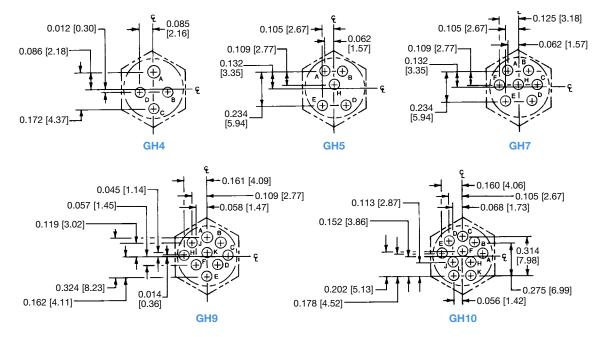
STRAIGHT SOLDER PRINTED BOARD MOUNT TERMINATION CODE DS3, DS4, DS5 and DS6 *1

For straight solder contacts, specify contact code (DS3, DS4, DS5, or DS6) for desired length of contact termination in Step 4 of the ordering information on page 8.



CONTACT HOLE POSITION DIMENSIONS AND PRINTED BOARD MOUNT CONTACT HOLE PATTERN

HOLE IDENTIFICATION SHOWN IS FOR MATING FACE OF FEMALE CONNECTOR. USE MIRROR IMAGE FOR MALE CONNECTOR.



SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.040 [1.01] \emptyset holes in printed board for contact terminations.

GH SERIES

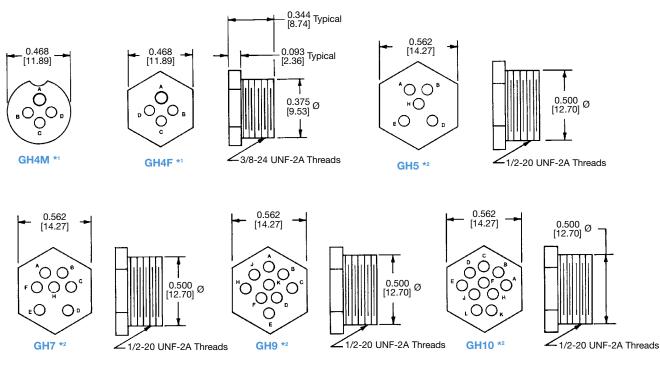


GH SERIES PROFESSIONAL QUALITY / FIXED CONTACTS MINIATURE CIRCLE HEX CONNECTORS

Circle Hex

INSULATOR DIMENSIONS

MATING FACE OF FEMALE CONNECTOR FOR SIZES GH 5, 7, 9, AND 10.



NOTES:

- *1 Size GH4 uses 0.056 [1.42] Ø pin in position "A" for polarization. For all other sizes, the body design provides polarization.
- *2 For Sizes 5 through 10, male and female connector dimensions are typical.

See GH Series Printed Board Hole Patterns, page 3 of this catalog, for contact variant hole positions.

TYPICAL MATING ASSEMBLIES

GH5FSCLRH19S

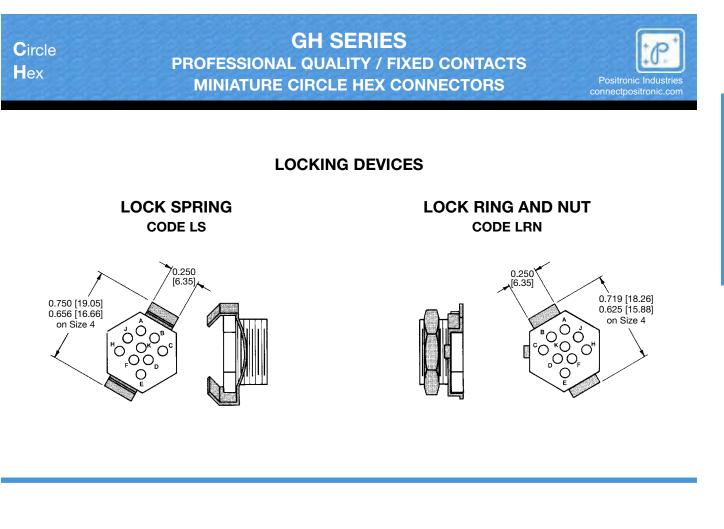


GH10FSCLSH16

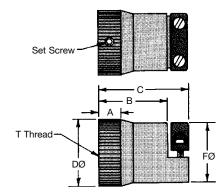


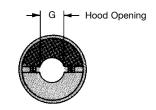


GH10MDS4LRN0



ALUMINUM HOODS CODE H14 and H16







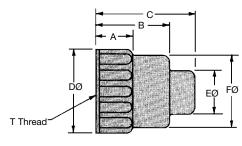
HOOD CODE	CONNECTOR SIZE	A	В	С	D	F	G	T THREAD
H14	GH-4	<u>0.250</u> [6.35]	<u>0.799</u> [20.29]	<u>1.062</u> [26.97]	<u>0.594</u> [15.09]	<u>0.563</u> [14.30]	<u>0.218</u> [5.54]	3/8-24 UNF-2B
H16	GH-5, 7, 9, 10	<u>0.260</u> [6.60]	<u>0.708</u> [17.98]	<u>0.938</u> [23.82]	<u>0.632</u> [16.05]	<u>0.578</u> [14.68]	<u>0.250</u> [6.35]	1/2-20 UNF-2B

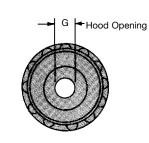


GH SERIES PROFESSIONAL QUALITY / FIXED CONTACTS MINIATURE CIRCLE HEX CONNECTORS

Circle Hex

STANDARD PLASTIC HOOD CODE H10 and H19

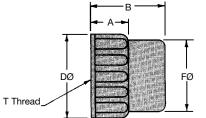


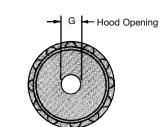




HOOD CODE	CONNECTOR SIZE	Α	В	С	D	E	F	G	T THREAD
H10	GH4	<u>0.312</u> [7.92]	<u>0.687</u> [17.45]	<u>0.750</u> [19.05]	<u>0.562</u> [14.27]	<u>0.250</u> [6.35]	<u>0.437</u> [11.10]	<u>0.157</u> [3.99]	3/8-24 UNF-2B
H19	GH 5, 7, 9, 10	<u>0.281</u> [7.14]	<u>0.656</u> [16.66]	<u>0.875</u> [22.23]	<u>0.655</u> [16.64]	<u>0.422</u> [10.72]	<u>0.540</u> [13.72]	<u>0.297</u> [7.54]	1/2-20 UNF-2B

SHORT PLASTIC HOOD CODE H10S and H19S

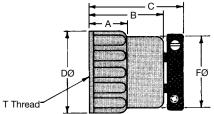


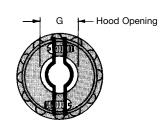




HOOD		Α	В	D	F	G	T THREAD
H10S	GH4	<u>0.312</u> [7.92]	<u>0.687</u> [17.45]	<u>0.562</u> [14.27]	<u>0.437</u> [11.10]	<u>0.157</u> [3.99]	3/8-24 UNF-2B
H19S	GH 5, 7, 9, 10	<u>0.281</u> [7.14]	<u>0.656</u> [16.66]	<u>0.655</u> [16.64]	<u>0.540</u> [13.72]	<u>0.297</u> [7.54]	1/2-20 UNF-2B

PLASTIC HOODS WITH CABLE CLAMPS CODE H10C and H19C





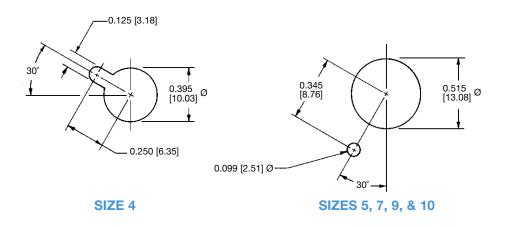


	HOOD CODE	CONNECTOR SIZE	А	В	С	D	F	G	T THREAD
Γ	H10C	GH4	<u>0.312</u> [7.92]	<u>0.687</u> [17.45]	<u>0.851</u> [21.61]	<u>0.562</u> [14.27]	<u>0.437</u> [11.10]	<u>0.209</u> [5.31]	3/8-24 UNF-2B
	H19C	GH 5, 7, 9, 10	<u>0.281</u> [7.14]	<u>0.656</u> [16.66]	<u>0.820</u> [20.83]	<u>0.655</u> [16.64]	<u>0.540</u> [13.72]	<u>0.297</u> [7.54]	1/2-20 UNF-2B

Circle

Hex

PANEL CUT-OUT DIMENSIONS

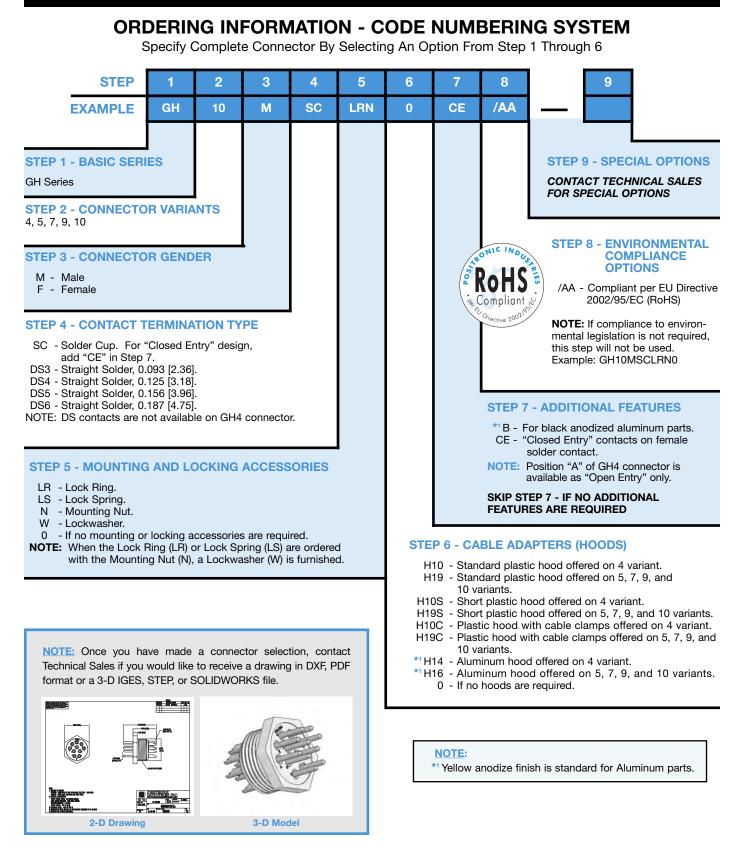




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GH SERIES PROFESSIONAL QUALITY / FIXED CONTACTS MINIATURE CIRCLE HEX CONNECTORS



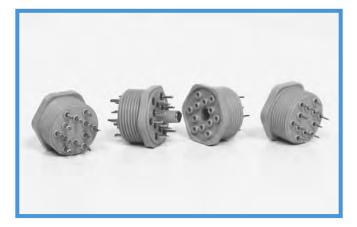
LGH SERIES PROFESSIONAL QUALITY / FIXED CONTACTS CIRCLE HEX CONNECTORS





LGH series connectors are high reliability hexagonal connectors offered with wire solder and straight printed board mount contact terminations. Contacts have 0.040 inch [1.02mm] diameters and are rated at 7.5 amperes each.

LGH series connectors have 12 contacts in a high performance connector package that includes a center post which serves to align and polarize the connectors during mating.



LGH series connectors are ideal for use in industrial and instrumentation applications.



TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Insulator:	Glass-filled polyester per MIL-M- 24519, UL 94V-0. Grey color.
Contacts:	Precision machined copper alloy.
Contact Plating:	Gold flash over nickel.

MECHANICAL CHARACTERISTICS:

Fixed Contacts:	Size 20 contact, male - 0.040 inch [1.02 mm] diameter. Female con- tact - open entry or closed entry design available.	
Contact Retention in Insulator:	9 lbs. [40 N]	
Contact Termination:	Solder cup - 0.046 inch [1.17 mm] hole diameter for 20 AWG [0.5 mm] wire maximum.	
	Straight printed board mount - 0.030 inch [0.76 mm] termination diameter.	
Polarization:	Center post provides polarization of connector.	
Mechanical Operations:	Open entry 250 operations Closed entry 500 operations	

ELECTRICAL CHARACTERISTICS:

Contact Current Rating:
Initial Contact Resistance:
Clearance and Creepage Distance:
Working Voltage:

7.5 amperes, maximum. 0.008 ohms, maximum.

+125° C.

0.039 inch [1.0 mm], minimum. 600 VAC (rms).

CLIMATIC CHARACTERISTICS:

Temperature Range:	-55° to +
Damp Heat, Steady State:	10 days.



LGH SERIES PROFESSIONAL QUALITY / FIXED CONTACTS CIRCLE HEX CONNECTORS

Circle Hex

SOLDER CUP TERMINATION CODE SC

____20 AWG [0.5 mm] MAX.

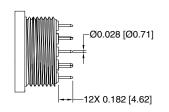
NOTE: Specify contact code "SC" in Step 4 of the ordering information, page 11. -20 AWG [0.5 m

TYPICAL PART NUMBER: LGH12FSC00

STRAIGHT SOLDER PRINTED BOARD MOUNT TERMINATION CODE DS6

NOTE:

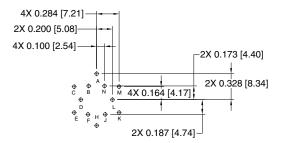
Specify contact code "DS6" in Step 4 of the ordering information, page 11.



TYPICAL PART NUMBER: LGH12FDS600

CONTACT HOLE POSITION DIMENSIONS AND PRINTED BOARD MOUNT CONTACT HOLE PATTERN

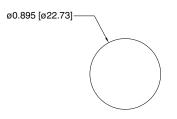
HOLE IDENTIFICATION SHOWN IS FOR MATING FACE OF FEMALE CONNECTOR. USE MIRROR IMAGE FOR MALE CONNECTOR.



SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.045 [1.14] Ø holes in printed board for contact terminations.

PANEL CUT-OUT DIMENSIONS

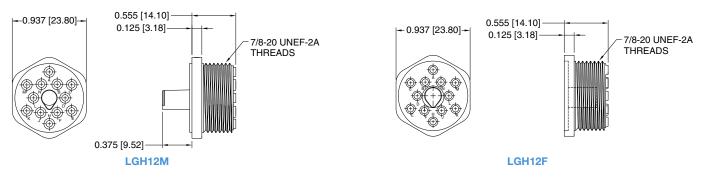


LGH SERIES PROFESSIONAL QUALITY / FIXED CONTACTS CIRCLE HEX CONNECTORS

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INSULATOR DIMENSIONS

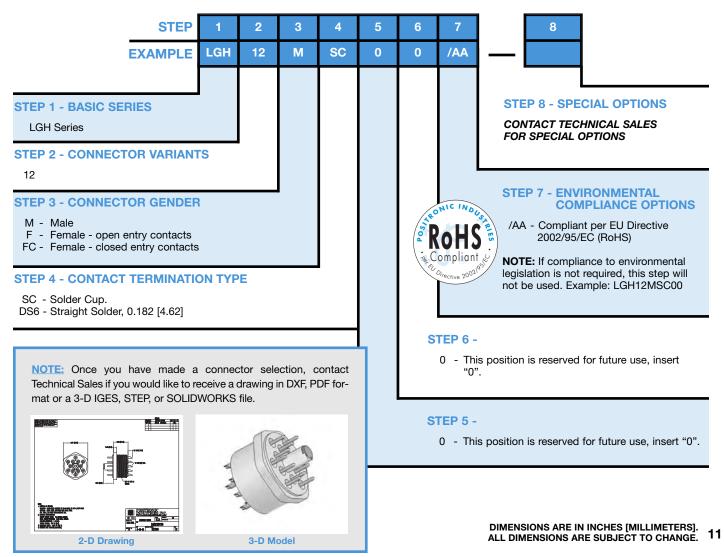
MATING FACE OF FEMALE CONNECTOR FOR SIZE LGH 12.



See LGH Series Printed Board Hole Patterns, page 10 of this catalog, for contact variant hole positions.

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 6





MGH SERIES PROFESSIONAL QUALITY / FIXED CONTACTS MICROMINIATURE CIRCLE HEX CONNECTORS

Circle Hex



MGH series connectors are microminiature, high reliability connectors. They are available with three contacts for providing polarization: two contacts at 0.030 inch [0.76 mm] diameter, and one contact at 0.040 inch [1.02 mm] diameter. The MGH series is rated to 5 amperes per contact. Spacing between contacts is 0.102 inch [2.59 mm], and the face diameter of the connector is 0.312 inch [7.92 mm].

MGH series connectors are ideally applied where limited space is a concern. MGH series connectors



can be used as cable connectors, panel-mounted connectors, or probes. Constructed of high performance materials, MGH series connectors are widely used in medical, industrial, military, and automotive applications.



TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Insulator:	Glass-filled DAP per ASTM-D- 5948, Type SDG-F. Green color is standard.	
Contacts:	Precision machined copper alloy.	
Contact Plating:	Gold flash over nickel.	
Hoods:	Aluminum with yellow or black anodize.	
Lock Rings and Lock Springs:	Copper alloy with zinc plate and chromate seal.	

MECHANICAL CHARACTERISTICS:

Fixed Contacts:	Two (2) size 22 contacts, male - 0.030 inch [0.76 mm] diameter, and one (1) size 20 contact, male - 0.040 inch [1.02mm] diameter. Female contact - open entry.
Contact Retention in Insulator:	6 lbs. [26.5 N], minimum.
Contact Termination:	Solder cup - 0.027 inch [0.69mm] hole diameter for 24 AWG [0.25mm ²] wire maximum.
Locking Systems:	Friction, lock spring with lock ring.
Polarization:	0.040 inch [1.02 mm] diameter male contact in position "A".
Mechanical Operations:	250 operations per IEC 60512-5.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating:	5 amperes.
Initial Contact Resistance:	0.012 ohms, maximum.
Flash over Voltage:	1,500 VAC (rms).
Test Voltage:	1,000 VAC (rms).
Insulation Resistance:	5 G ohms, minimum.
Clearance and Creepage Distance:	0.021 inch [0.53 mm], minimum.
Working Voltage:	600 VAC (rms).

CLIMATIC CHARACTERISTICS:

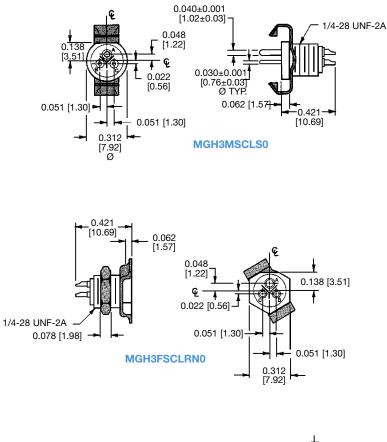
Temperature Range:	-55°C to +125°C.
Damp Heat, Steady State:	21 days.

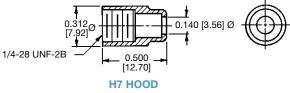
Circle Hex

MGH SERIES PROFESSIONAL QUALITY / FIXED CONTACTS MICROMINIATURE CIRCLE HEX CONNECTORS

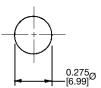
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TYPICAL ASSEMBLIES





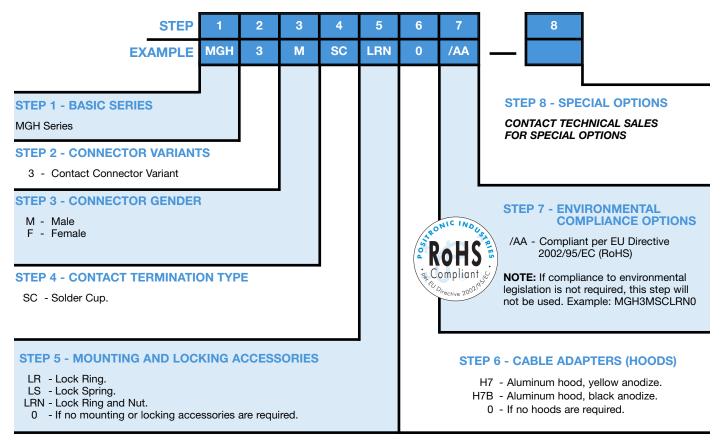
PANEL CUT-OUT DIMENSIONS



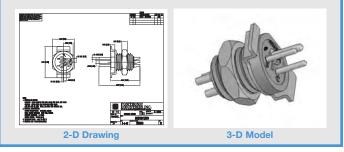


ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 6



NOTE: Once you have made a connector selection, contact Technical Sales if you would like to receive a drawing in DXF, PDF format or a 3-D IGES, STEP, or SOLIDWORKS file.





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For more information, visit www.connectpositronic.com or call your nearest Positronic sales office listed on the back of this catalog.

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CANADA Factory Sales and Engineering Offices 800 327 8272

ASIA/PACIFIC LOCATIONS

SINGAPORE, Asia/Pacific Headquarters

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ASIA, Direct Sales Offices		

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