

# Positronic Provides Complete Capability **Mission Statement**

# **Experience**

- Founded in 1966
- Involvement in the development of international connector specifications through EIA®, IEC and ISO as well as PICMG® and VITA.
- Introduction of new and unique connector products to the electronics industry.
- Patent holder for many unique connector features and manufacturing techniques.
- Vertically integrated manufacturing raw materials to finished connectors.

### Technology

- Expertise with solid machined contacts provides a variety of high reliability connectors including high current density power connectors.
- Quality Assurance lab is capable of testing to IEC, EIA, UL, C.UL, military and customer-specified requirements.
- In-house design and development of connectors based on market need or individual customer requirements.
- Internal manufacturing capabilities include automatic precision contact machining, injection molding, stamping, plating operations and connector assembly.
- Manufacturing locations in southwest Missouri, U.S.A. (headquarters); Puerto Rico, France, China, Singapore, and India. Total square footage: 369,000.

# Support

- Quality Systems: Select locations qualified to ISO9001:2000, ISO14001, AS9100, MIL-STD-790 and customer "dock to stock" programs. Applicable products qualified to MIL-DTL-24308, SAE AS39029, DSCC 85039, MIL-DTL-28748, Space D32, GSFC S-311-P-4 and GSFC S-311-P-10.
- Compliance to a variety of international and customer specific environmental requirements.
- Large in-house inventory of finished connectors. Customer specific stocking programs.
- Factory direct technical sales support in major cities worldwide.
- One-on-one customer support from worldwide factory locations.
- World class web site.

whole or in part.

• Value-added solutions and willingness to develop custom products with reasonable price and delivery.

### **Regional Headquarters**

Springfield, MO



Auch, France



"To utilize product flexibility and application

assistance to present interconnect solutions which represent value to customers worldwide."



Products described within this catalog may be protected by one or more of the following US patents:

> #4,900,261 #5,255,580 #5,329,697 #6,260,268 #6,835,079 #7,115,002

Patented in Canada, 1992 Other Patents Pending

Positronic Industries' FEDERAL SUPPLY CODE (Cage Code) FOR MANUFACTURERS is 28198

#### Unless otherwise specified, dimensional tolerances are:

- ±0.001 inches [0.03 mm] for male contact mating diameters. 1)
- 2) ±0.003 inches [0.08 mm] for contact termination diameters.
- ±0.005 inches [0.13 mm] for all other diameters. 3)
- ±0.015 inches [0.38 mm] for all other dimensions.

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### **CONNECTOR DESCRIPTIONS**





# SND STANDARD DENSITY D-SUBMINIATURE CONNECTORS

Removable or fixed size 20 contacts. Crimp, solder cup, straight and right angle (90°) printed board mount contact terminations. Five connector variants, 9 through 50 contacts. Conforming to applicable material, dimensional and performance requirements of GSFC S-311-P4, GSFC S-311-P10 and MIL-DLT-24308 Class M.



# SDD HIGH DENSITY D-SUBMINIATURE CONNECTORS

Removable or fixed size 22 contacts. Crimp, solder, straight and right angle (90°) printed board contact terminations. Six connector variants, 15 through 104 contacts. Conforming to applicable material, dimensional and performance requirements of GSFC S-311-P4 and MIL-DLT-24308 Class M.



# SCBM STANDARD DENSITY COMBINATION D-SUBMINIATURE CONNECTORS

Fixed size 20 signal contacts. Size 8 power, shielded and high voltage contacts. Crimp, solder cup, straight and right angle (90°) printed board mount contact terminations. Twenty-two connector variants, 2WK2 through 46W4, using shell sizes 1 through 6. Conforming to applicable material, dimensional and performance requirements of GSFC S-311-P4, GSFC S-311-P10 and DSCC specification 85039.



#### SCBC STANDARD DENSITY COMBINATION D-SUBMINIATURE CONNECTORS WITH REMOVABLE CRIMP CONTACTS

Removable size 20 signal contacts. Size 8 power, shielded, and high voltage removable contacts. Crimp and solder terminations. Sixteen connector variants, shell sizes 1 through 6. Conforming to applicable material, dimensional and performance requirements of GSFC S-311-P4, GSFC S-311-P10 and DSCC specification 85039.

continued on next page . . .

### **CONNECTOR DESCRIPTIONS**



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# SCBDD HIGH DENSITY COMBINATION D-SUBMINIATURE CONNECTORS

Fixed size 22 signal and size 16 power contacts. Size 8 power, shielded, and high voltage contacts. Crimp, solder cup, straight and right angle (90°) printed board terminations. Four connector variants, shell sizes 1 through 4. Conforming to applicable material, dimensional and performance requirements of GSFC S-311-P4, GSFC S-311-P10 and DSCC specification 85039.



# SCBCD HIGH DENSITY COMBINATION D-SUBMINIATURE CONNECTORS WITH REMOVABLE CRIMP CONTACTS

Removable size 22 signal and size 16 power contacts. Size 8 power, shielded, and high voltage removable contacts. Crimp and solder terminations. Three connector variants, shell sizes 1, 2 and 4. Conforming to applicable material, dimensional and performance requirements of GSFC S-311-P4, GSFC S-311-P10 and DSCC specification 85039.



#### SAD, SADD, SACBMP CONNECTOR SAVER / GENDER CHANGER

Standard density, high density and combination connector savers and gender changers for use with SND, SDD, SCBM and SCBC connectors. Conforming to applicable material, dimensional and performance requirements of GSFC S-311-P4, GSFC S-311-P10 and DSCC specification 85039.

High

**D**-sub

**P**erformance



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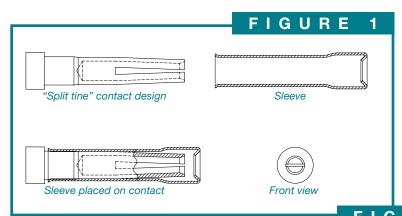
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# What Makes Positronic's New "PosiBand®" Contact Interface a Significant Improvement?

High reliability connectors utilize female **closed entry contacts** that provide an unbroken ring of solid material at the face of the contact. The closed entry feature is **crucial in preventing damage** to female contacts used in harsh environments, repeated mating cycles, blind mate applications and applications requiring highest reliability.



The most common **closed entry design** utilized by
connector manufacturers is
a split tine and sleeve concept. **See figure 1.** With this design, both the
mechanical forces and electrical
interface are provided only at the tip
of the female contact.

Positronic's new **PosiBand technology** takes a unique approach to closed entry female contacts.

**PosiBand** contacts utilize a two-piece contact design. **See figure 2.** Each piece serves a separate function, providing a more mechanically robust contact and more consistent electrical performance.

"True closed entry" contact design PosiBand®

PosiBand® placed on contact Front view

The main body of the **PosiBand** contact

provides a true closed entry opening to enhance robustness. The **PosiBand** spring clip provides normal force on the male contact. Consistent electrical performance is supported through a larger area of contact interface between the male and female contact along the entire "floor" of the contact body. **PosiBand** contacts are QPL listed under **SAE AS39029** and qualified under **GSFC S-311-P4** to the higher 40 gram contact engagement test requirement.

continued from previous page . . .

# The PosiBand® contact system has many advantages over the legacy split tine design.

- **PosiBand** is more robust than the split tine contact, which can be pried open in harsh environments, resulting in reduced normal force and degradation of electrical performance.
- **PosiBand** has greater surface area at the male and female contact interface, resulting in more consistent electrical performance.
- **PosiBand** has lower average insertion forces, resulting in greater ease in mating, especially in larger high density connectors. The average lower insertion force is accomplished while meeting or exceeding performance requirements.
- The PosiBand's contact body does not require annealing of the crimp barrels, as does the split tine design. This eliminates concern of unintentionally heat-treating the mating end of the contact, which can cause electrical failure.
- PosiBand is qualified under SAE AS39029 specification. PosiBand is also qualified under GSFC S-311-P4/08 Rev C and GSFC S-311-P4/10 Rev C to the higher 40 gram contact engagement test requirement.

For more details about the *advantages of the PosiBand®* system, please visit our web site at *www.connectpositronic.com*.

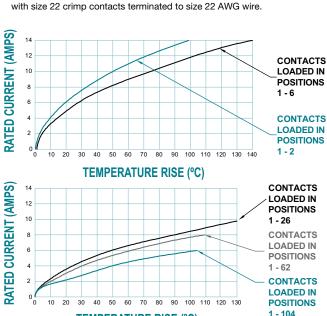
#### **TEMPERATURE RISE CURVES**

Test conducted in accordance with UL1977.

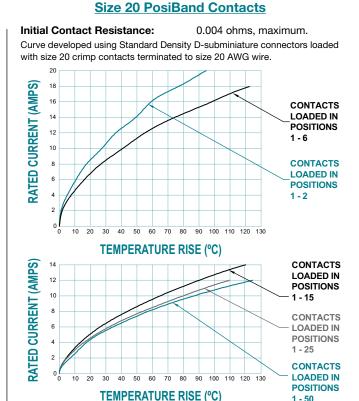
#### Size 22 PosiBand Contacts

Initial Contact Resistance: 0.005 ohms, maximum.

Curve developed using High Density D-subminiature connectors loaded



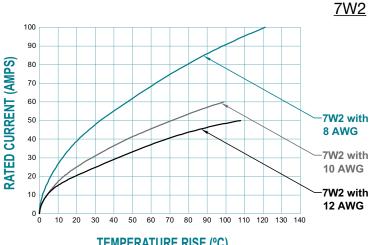
TEMPERATURE RISE (°C)



8 AWG:

#### TEMPERATURE RISE CURVES FOR SIZE 8, 10 AND 12 AWG WIRE

Test conducted in accordance with UL1977. All power contacts under load.



8 AWG: Curve developed using a mated Combination-D 7W2F57 and Combination-D 7W2M loaded with size 8 crimp contacts terminated to 8 AWG wire.

10 AWG: Curve developed using a mated Combination-D 7W2F3 and Combination-D 7W2M loaded with

size 8 crimp contacts terminated to 10 AWG wire. Curve developed using a mated Combination-D 12AWG:

7W2F55 and Combination-D 7W2M loaded with size 8 crimp contacts terminated to 12 AWG wire.

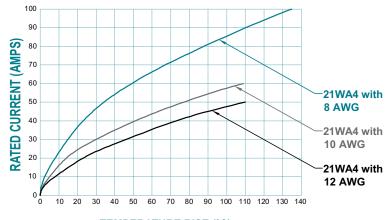
TEMPERATURE RISE (°C)

21WA4

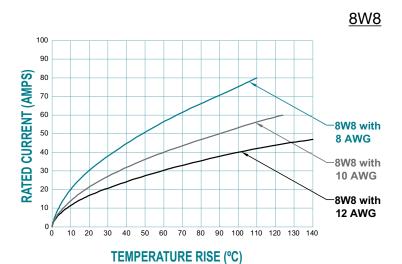


Curve developed using a mated Combination-D 10 AWG: 21WA4F36 and Combination-D 21WA4M loaded with size 8 crimp contacts terminated to 10 AWG wire.

12 AWG: Curve developed using a mated Combination-D 21WA4F55 and Combination-D 21WA4M loaded with size 8 crimp contacts terminated to 12 AWG wire.







Curve developed using a mated Combination-D 8W8F57 and Combination-D 8W8M loaded with size 8 crimp contacts terminated to 8 AWG wire.

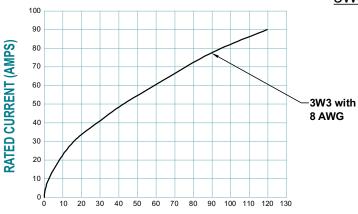
10 AWG: Curve developed using a mated Combination-D 8W8F36 and Combination-D 8W8M loaded with size 8 crimp contacts terminated to 10 AWG wire.

12AWG: Curve developed using a mated Combination-D 8W8F55 and Combination-D 8W8M loaded with size 8 crimp contacts terminated to 12 AWG wire.

#### **TEMPERATURE RISE CURVE FOR SIZE 8 AND 12 AWG WIRE**

Test conducted in accordance with UL1977. All power contacts under load.

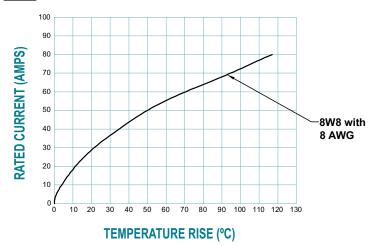
#### 3W3



Curve developed using a mated Combination-D 3W3F loaded with size 8 crimp contacts and Combination-D 3W3M loaded with size 8 crimp contacts terminated to 8 AWG wire.

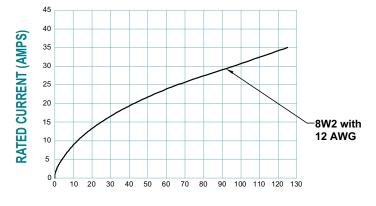
TEMPERATURE RISE (°C)

#### 8W8



Curve developed using a mated Combination-D 8W8F loaded with size 8 crimp contacts and Combination-D 8W8M loaded with size 8 crimp contacts terminated to 8 AWG wire.

#### **HIGH DENSITY 8W2**

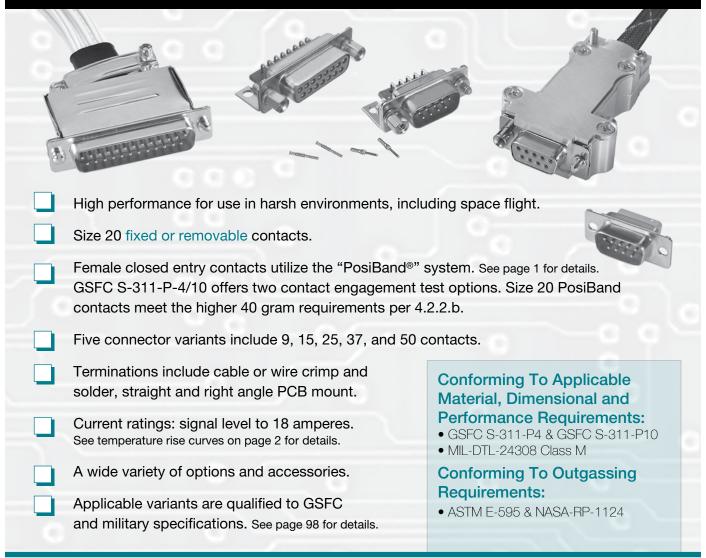


Curve developed using a mated Combination-D 8W2M loaded with size 8 crimp contacts and Combination-D 8W2S loaded with size 8 crimp contacts terminated to 12 AWG wire.

**TEMPERATURE RISE (°C)** 



High
Performance
D-sub



# TECHNICAL CHARACTERISTICS

#### **MATERIALS AND FINISHES:**

Connector Insert: Glass-filled DAP per ASTM-D-5948, Type SDG-F, UL 94V-0, ASTM E-595,

NASA-RP-1124, green color.

Contacts: Precision machined copper alloy.

0.000050 inch [1.27 microns] gold over copper plate. Other finishes are

available; see page 95.

Connector Housing (Shells):

hells): Brass with 0.000050 inch [1.27 microns]

gold over copper plate.

Mounting Spacers

and Brackets: Brass with 0.000050 inch [1.27 microns]

gold over copper plate.

Push-On Fasteners: Phosphor bronze or beryllium copper

with 0.000050 inch [1.27 microns] gold

over copper plate.

Jackscrew Systems: Brass with 0.000050 inch [1.27 microns]

gold over copper plate.

Cable Adapter (Hood):

Brass with 0.000050 inch [1.27 microns] gold over copper plate; aluminum with electroless nickel plate. Other finishes available, contact Technical Sales.

#### MECHANICAL CHARACTERISTICS:

Contacts:

Size 20 Fixed: Male contact 0.040 inch [1.02 mm]

mating diameter. Female contact - PosiBand closed entry design; see page

1 for details.

Size 20 Removable: Install contact to rear face of connector

insert and remove from rear face of connector insert. Size 20 contact, male contact 0.040 inch [1.02 mm] mating diameter. Female contact - PosiBand closed entry design; see page 1 for details. For removable size 20 contacts,

see pages 79 & 80.



# TECHNICAL CHARACTERISTICS, continued

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#### **MECHANICAL CHARACTERISTICS, continued:**

**Contact Retention** 

in Connector Insert: 9 lbs. [40 N].

Resistance to

Solder Iron Heat:

650°F [350°C] for 10 seconds duration per IEC 60512-6, solder cup contacts.

**Contact Terminations:** 

Removable, closed barrel crimp - wire sizes 18 AWG [1.0 mm²] through 30

AWG [0.05 mm<sup>2</sup>].

Removable, closed barrel solder - wire size 20 AWG [0.5 mm²] maximum; see

page 80 for details.

Fixed, solder cup - wire size 20 AWG [0.5 mm²] maximum; see page 8 for details.

Straight solder printed board mount - 0.028 inch [0.71 mm] termination diameter and 0.024 inch [0.61 mm]

termination diameter.

Right angle (90°) printed board mount - 0.028 inch [0.71 mm] termination diameter for Inch System footprint, and 0.024 inch. [0.64 mm] termination diameter for European Metric footprint.

Connector Housing (Shells):

Male connector housings may be dimpled for EMI/ESD ground paths.

Polarization:

housings and polarized jackscrews.

Mounting to Angle Brackets:

Jackscrews and riveted fasteners with 0.120 inch [3.05 mm] clearance hole, and threaded riveted fasteners with 4-40 thread and polyester lock inserts.

Trapezoidally-shaped connector

Mounting to

Printed Board: Rapid installation push-on fasteners

and mounting posts.

Locking Systems: Jackscrews.

**Mechanical Operations:** 1,000 operations minimum

per IEC 60512-5.

#### **ELECTRICAL CHARACTERISTICS:**

Contact Current Rating, Tested per UL 1977:

18 amperes, 2 contacts energized. 14 amperes, 6 contacts energized. 11 amperes, 15 contacts energized. 10 amperes, 25 contacts energized. 9 amperes, 50 contacts energized.

See temperature rise curves on page 2 for details.

Initial Contact Resistance: 0.004 ohms, maximum.

**Proof Voltage:** 1,000 V r.m.s. **Insulation Resistance:** 5 G ohms.

**Clearance and Creepage** 

**Distance:** 0.039 inch [1.0 mm], minimum.

Working Voltage: 300 V r.m.s.

#### **CLIMATIC CHARACTERISTICS:**

Temperature Range: -55°C to +125°C.

Damp Heat, Steady State: 21 days.

Visit our website for the latest catalog updates and supplements at http://www.connectpositronic.com/catalogs

#### **CONTACT VARIANTS**

FACE VIEW OF MALE OR REAR VIEW OF FEMALE



SND 9



**SND 15** 



**SND 25** 



**SND 37** 



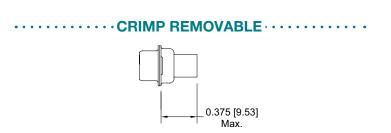
**SND 50** 

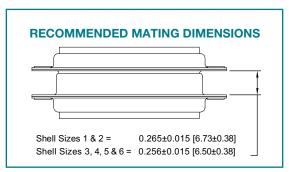
For information regarding **REMOVABLE CONTACTS**, see contact illustration drawings and charts on pages 77-85.



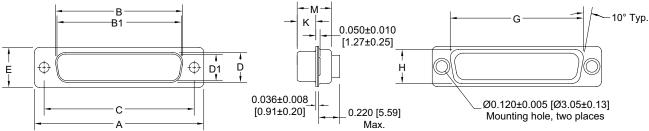
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#### STANDARD CONNECTOR HOUSING (SHELLS) ASSEMBLY

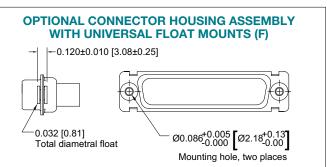




#### · BOARD MOUNT ·



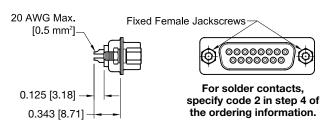




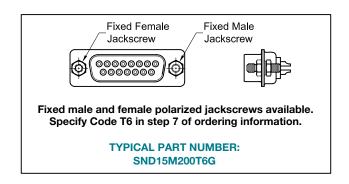
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CONNECTOR VARIANT SIZES	GENDER	A ±0.015 [0.38]	B ±0.005 [0.13]	B1 ±0.005 [0.13]	C <u>±0.005</u> [0.13]	D <u>±0.005</u> [0.13]	D1 ±0.005 [0.13]	E <u>±0.015</u> [0.38]	G <u>±0.010</u> [0.25]	H <u>±0.010</u> [0.25]	K ±0.005 [0.13]	M ±0.010 [0.25]
SND 9	MALE	<u>1.213</u> [30.81]		<u>0.666</u> [16.92]	<u>0.984</u> [24.99]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.759</u> [19.28]	<u>0.422</u> [10.72]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
(SHELL SIZE 1)	FEMALE	1.213 [30.81]	<u>0.643</u> [16.33]		<u>0.984</u> [24.99]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.759</u> [19.28]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
SND 15	MALE	<u>1.541</u> [39.14]		<u>0.994</u> [25.25]	<u>1.312</u> [33.32]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>1.083</u> [27.51]	<u>0.422</u> [10.72]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
(SHELL SIZE 2)	FEMALE	<u>1.541</u> [39.14]	<u>0.971</u> [24.66]		<u>1.312</u> [33.32]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	1.083 [27.51]	<u>0.422</u> [10.72]	0.243 [6.17]	<u>0.429</u> [10.90]
SND 25	MALE	2.088 [53.04]		<u>1.534</u> [38.96]	<u>1.852</u> [47.04]		0.329 [8.36]	<u>0.494</u> [12.55]	<u>1.625</u> [41.28]	<u>0.422</u> [10.72]	0.230 [5.84]	<u>0.426</u> [10.82]
(SHELL SIZE 3)	FEMALE	2.088 [53.04]	<u>1.511</u> [38.38]		<u>1.852</u> [47.04]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>1.625</u> [41.28]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
SND 37	MALE	<u>2.729</u> [69.32]		<u>2.182</u> [55.42]	<u>2.500</u> [63.50]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>2.272</u> [57.71]	<u>0.422</u> [10.72]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
(SHELL SIZE 4)	FEMALE	<u>2.729</u> [69.32]	2.159 [54.84]		2.500 [63.50]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>2.272</u> [57.71]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
SND 50	MALE	2.635 [66.93]		<u>2.079</u> [52.81]	<u>2.406</u> [61.11]		<u>0.441</u> [11.20]	<u>0.605</u> [15.37]	<u>2.178</u> [55.32]	<u>0.534</u> [13.56]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
(SHELL SIZE 5)	FEMALE	2.635 [66.93]	2.064 [52.43]		<u>2.406</u> [61.11]	<u>0.423</u> [10.74]		<u>0.605</u> [15.37]	2.178 [55.32]	<u>0.534</u> [13.56]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]

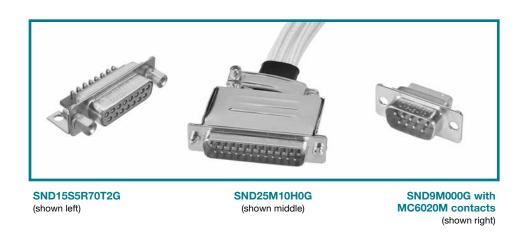


#### **SOLDER CUP TERMINATION** CODE 2



**TYPICAL PART NUMBER:** SND15M200T2G



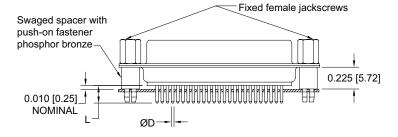


#### STRAIGHT SOLDER PRINTED BOARD MOUNT TERMINATION **CODE 3, 32 AND 36**

*1 CODE NUMBER	L	ØD
3	0.170 [4.32]	0.028 [0.71]
32	0.375 [9.53]	0.028 [0.71]
36	0.236 [6.00]	0.024 [0.61]

#### **NOTE:**

\*1 Contact termination code as specified in Step 4 of ordering information.

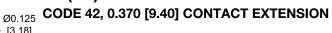


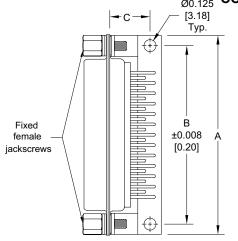
**TYPICAL PART NUMBER: SND25S3S60TG** 



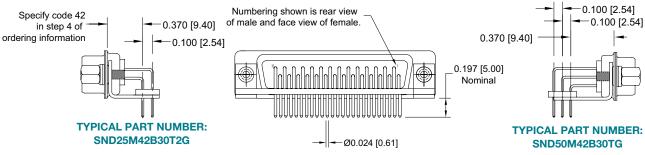
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#### RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION

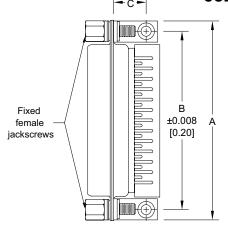




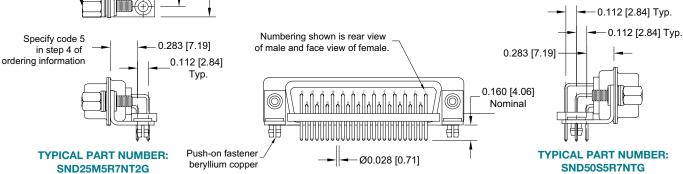
SND**42**** 0.370 [9.40] CONTACT EXTENSION										
PART NUMBER	Α	В	С							
SND9*42****	<u>1.204</u>	<u>0.984</u>	<u>0.420</u>							
	[30.58]	[24.99]	[10.67]							
SND15*42****	<u>1.532</u>	<u>1.312</u>	<u>0.420</u>							
	[38.91]	[33.32]	[10.67]							
SND25*42****	<u>2.072</u>	<u>1.852</u>	<u>0.420</u>							
	[52.63]	[47.04]	[10.67]							
SND37*42****	<u>2.720</u>	2.500	<u>0.420</u>							
	[69.09]	[63.50]	[10.67]							
SND50*42****	<u>2.626</u>	<u>2.406</u>	<u>0.470</u>							
	[66.70]	[61.11]	[11.94]							



# RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION CODE 5, 0.283 [7.19] CONTACT EXTENSION



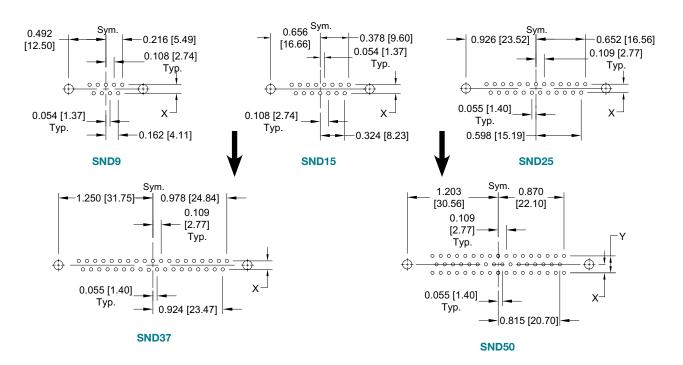
SND**5**** 0.283 [7.19] CONTACT EXTENSION									
PART NUMBER	A	В	С						
SND9*5****	<u>1.204</u>	<u>0.984</u>	<u>0.339</u>						
	[30.58]	[24.99]	[8.61]						
SND15*5****	<u>1.532</u>	<u>1.312</u>	<u>0.339</u>						
	[38.91]	[33.32]	[8.61]						
SND25*5****	2.072	1.852	<u>0.339</u>						
	[52.63]	[47.04]	[8.61]						
SND37*5****	2.720	2.500	<u>0.339</u>						
	[69.09]	[63.50]	[8.61]						
SND50*5****	<u>2.626</u>	<u>2.406</u>	<u>0.395</u>						
	[66.70]	[61.11]	[10.03]						





#### RIGHT ANGLE (90°) AND STRAIGHT SOLDER PRINTED BOARD CONTACT HOLE PATTERN

HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.



*1 CODE NUMBER	х	Υ
3		
5	0.112	0.224
32	[2.84]	[5.69]
36		
*2 42	<u>0.100</u> [2.54]	<u>0.200</u> [5.08]

#### NOTE:

- \*1 Contact termination code as specified in Step 4 of ordering information.
- \*2 Metric system, European contact hole pattern.

#### SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.039 [0.99] Ø hole for 0.024 [0.61] Ø contact termination positions. Suggest 0.045 [1.14] Ø hole for 0.028 [0.71] Ø contact termination positions. Suggest 0.123  $\pm$ 0.003 [3.12  $\pm$ 0.08] Ø hole for mounting connector with push-on fasteners.



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#### REMOVABLE CONTACT ORDERING ASSISTANCE CHART

# SND SERIES CRIMP AND SOLDER CONTACT TERMINATIONS

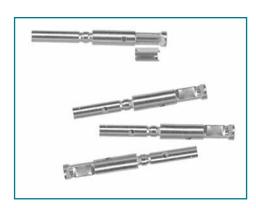
TYPE	PAGE NUMBER REFERENCE IN CATALOG	CONTACT SIZE	FEMALE PART NUMBER	MALE PART NUMBER	WIRE SIZE AWG [mm²]
	see page 79 for additional		FC6020M2	MC6020M	20 / 22 / 24 [0.5 / 0.3 / 0.25]
CRIMP	information	20	FC6026M2	MC6026M	26 / 28 / 30 [0.12 / 0.0 8 / 0.05]
	see page 80 for additional information		FC6018M2	MC6018M	18 [1.0] max.
SOLDER	see page 80 for additional information	20	FS6020M2	MS6020M	20 [0.5] max.

NOTE: For ordering crimp contacts on reels, add "R" to part number, see page 77 for details.

Examples: FC6020M2R or MC6020MR

# The PosiBand® contact system has many advantages over the legacy split tine design.

- **PosiBand** is more robust than split tine, which can be pried open in harsh environments, resulting in reduced normal force and degradation of electrical performance.
- **PosiBand** has greater surface area at the male and female contact interface, resulting in more consistent electrical performance.
- **PosiBand** has lower average insertion forces, resulting in greater ease in mating, especially in larger high density connectors. The average lower insertion force is accomplished while meeting or exceeding performance requirements.
- The PosiBand's main contact body does not require annealing of the crimp barrels, as does the split tine design. This eliminates concern of unintentionally heat-treating the mating end of the contact, which can cause electrical failure.
- **PosiBand** is qualified under **SAE AS39029** specification. **PosiBand** is also qualified under **GSFC S-311-P4** to the higher 40 gram contact engagement test requirement.



FC8022M2. Deconstructed contact shown for reference only.

For more information on PosiBand closed entry contacts, see page 1 & 2.

For information regarding **REMOVABLE CONTACTS**, see contact illustration drawings and charts on pages 77-85.

For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 96.

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### **SND SERIES MILITARY / SPACE FLIGHT QUALITY** STANDARD DENSITY FIXED OR REMOVABLE CONTACTS

## ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

									<u> </u>
STEP	1	2	3	4	5	6	7	8	9
EXAMPLE	SND	37	S	5	В3	0	<b>T</b> 2	G	—
STEP 1 - BASIC SER SND series STEP 2 - CONNECTO 9, 15, 25, 37, 50		INTS							STEP 9 - SPECIAL OPTIO SEE APPENDIX ON PAGE 95
STEP 3 - CONNECTO M - Male S - Female - PosiBar see pag	tion.					G - G D - G	P 8 - CONNECTOR HOUSING (SHELLS) OPTIONS Gold over copper plate. Gold over copper plate and dimpled male connectors only).		
<ul> <li>STEP 4 - CONTACT TERMINATION TYPE</li> <li>0 - Contacts ordered separately, see contact chart on page 11 for details.</li> <li>1 - Crimp, 20 AWG - 24 AWG [0.5 mm² - 0.25 mm²].</li> <li>12 - Crimp, 26 AWG - 30 AWG [0.12 mm² - 0.05 mm²].</li> <li>2 - Fixed, solder cup.</li> <li>3 - Solder, straight printed board mount with 0.170 [4.32] tail length.</li> <li>32 - Solder, straight printed board mount with 0.375 [9.52] tail length.</li> <li>36 - Solder, straight printed board mount with 0.236 [5.99] tail length.</li> </ul>							0 - T - T2 - T6 - E - E2 - E3 -	None. Fixed femiliated femiliated male Rotating materials and Rotating materials for the Rotating materials for the Rotating from Rotating fro	CKING AND POLARIZING STEMS  ale jackscrews. ale jackscrews. e and female polarized jackscrews. hale jackscrews. hale screw locks. hale with internal hex for 3/32 hex driviale and female polarized jackscrews
<ul> <li>42 - Solder, metric syster mount with 0.370 [9.5 - Solder, right angle (9.5 [7.19] contact extens</li> <li>*1 STEP 5 - MOUNTII 0 - Mounting hole, 0.1</li> </ul>	40] contact 0°) printed b ion. NG STYL 20[3.05] Ø	extension coard mou	١.	3		0 H	- None. - Cable ac	USH-ON dapter, top dapter, ligh	DAPTER (HOOD) AND FASTENER opening, brass. ntweight aluminum, electroless nice for details.

- 02 Mounting hole, 0.154[3.91] Ø.
- C5 Swaged spacer, cul-de-sac style, 4-40 threads, 0.350 [8.89] length. For use with cable connectors only.
- C7 Bracket, mounting, right angle (90°) metal, swaged to connector with cul-de-sac spacer and 4-40 threads with cross bar.
- Float mounts, universal.
- P Threaded post, brass, length varies according to contact termination code. See page 89.
- R2 Bracket, mounting, right angle (90°) metal, swaged to connector with 4-40 thread fixed female jackscrews with cross bar.
- R6 Bracket, mounting, right angle (90°) metal, swaged to connector with 0.120 [3.05] Ø mounting hole with cross bar.
- R7 Bracket, mounting, right angle (90°) metal, swaged to connector with 4-40 threads with cross bar.
- R8 Bracket, mounting, right angle (90°) metal, swaged to connector with 4-40 locknut with cross bar.
- S Swaged spacer, 4-40 threads, length varies according to contact termination code. See page 88.
- S2 Swaged spacer, 4-40 threads, 0.125[3.18] length.
- S5 Swaged locknut, 4-40 threads.
- S6 Swaged spacer with push-on fastener, 4-40 threads, length varies according to contact termination code. See page 88.

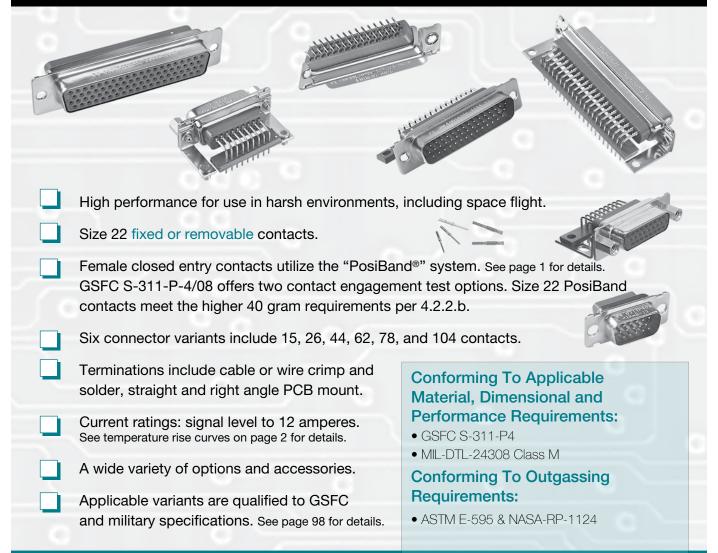
- N Push-on fastener for right angle (90°) mounting brackets.

#### NOTE:

\*1 For additional information on accessories listed in Step 5, 6. and 7, see the Accessories section, pages 86-94.



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# TECHNICAL CHARACTERISTICS

#### **MATERIALS AND FINISHES:**

**Connector Insert:** Glass-filled polyester per ASTM-D-5927,

UL 94V-0, ASTM E-595, NASA-RP-1124,

blue color.

Contacts: Precision machined high tensile copper

alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other finishes are

available; see page 95.

Connector Housing

(Shells): Brass with 0.000050 inch [1.27 microns]

gold over copper plate.

**Mounting Spacers** 

and Brackets: Brass with 0.000050 inch [1.27 microns]

gold over copper plate.

Push-On Fasteners: Phosphor bronze or beryllium copper

with 0.000050 inch [1.27 microns] gold

over copper plate.

Jackscrew Systems:

Brass with 0.000050 inch [1.27 microns]

gold over copper plate.

Cable Adapter (Hood):

Brass with 0.000050 inch [1.27 microns] gold over copper plate; aluminum with electroless nickel plate. Other finishes available, contact Technical Sales.

#### **MECHANICAL CHARACTERISTICS:**

Contacts:

Size 22 Fixed:

Male contact 0.030 inch [0.76 mm] mating diameter. Female contact - PosiBand closed entry design; see page 1 for details.

Size 22 Removable:

Install contact to rear face of connector insert and remove from rear face of connector insert. Male contact - 0.030 inch [0.76 mm] mating diameter. Female contact - PosiBand closed entry design; see page 1 for details. For removable size 22 contacts, see page 78-79.

# TECHNICAL CHARACTERISTICS, continued

continued from previous page. . . .

#### **MECHANICAL CHARACTERISTICS, continued:**

**Contact Retention in** 

Connector Insert: 9 lbs. [40 N].

Removable closed barrel crimp - wire **Contact Terminations:** sizes 20 AWG [0.5 mm<sup>2</sup>] through 30

AWG [0.05 mm<sup>2</sup>]. 0.020 inch [0.51 mm]

Removable, closed barrel solder - wire size 22 AWG [0.3 mm<sup>2</sup>] maximum; see

page 79 for details.

Straight solder printed board mount - 0.020 inch [0.51 mm] termination

diameter.

Right angle (90°) printed board mount

- 0.020 inch [0.51 mm] termination

diameter.

**Connector Housing** 

(Shells): Male connector housings may be

dimpled for EMI/ESD ground paths.

Polarization: Trapezoidally-shaped connector

housings and polarized jackscrews.

Mounting to Angle Brackets:

Jackscrews and riveted fasteners with 0.120 inch [3.05 mm] clearance hole, and threaded fasteners with 4-40 threads and polyester lock inserts.

Mounting to Printed Board: Rapid installation push-on fasteners

and mounting posts.

**Locking Systems:** Jackscrews.

**Mechanical Operations:** 1,000 operations, minimum, per IEC 60512-5.

#### **ELECTRICAL CHARACTERISTICS:**

Contact Current Rating, Tested per UL 1977:

12 amperes, 2 contacts energized. 10 amperes, 6 contacts energized. 7.5 amperes, 26 contacts energized. 6.5 amperes, 65 contacts energized. 5.0 amperes, 104 contacts energized.

See temperature rise curves on page 2 for details.

Initial Contact Resistance: 0.005 ohms, maximum.

**Proof Voltage:** 1,000 V r.m.s. **Insulation Resistance:** 5 G ohms.

Clearance and Creepage

Distance: 0.042 inch [1.06 mm], minimum.

Working Voltage: 300 V r.m.s.

#### **CLIMATIC CHARACTERISTICS:**

**Temperature Range:** -55°C to +125°C.

**Damp Heat, Steady State:** 21 days.

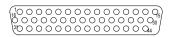
Visit our website for the latest catalog updates and supplements at http://www.connectpositronic.com/catalogs

#### CONTACT VARIANTS

FACE VIEW OF MALE OR REAR VIEW OF FEMALE

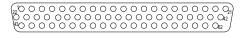


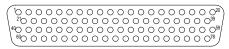


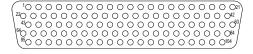


**SDD 15** 

**SDD 26 SDD 44** 







**SDD 62 SDD 78 SDD 104** 

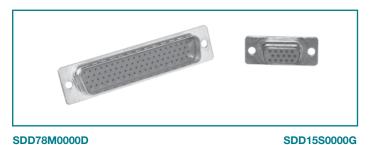
For information regarding REMOVABLE CONTACTS, see contact illustration drawings and charts on pages 77-85.

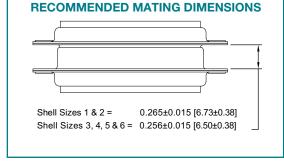


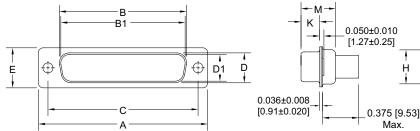
High **P**erformance **D**-sub

10° Typ.

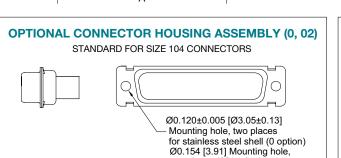
#### STANDARD CONNECTOR HOUSING (SHELLS) ASSEMBLY

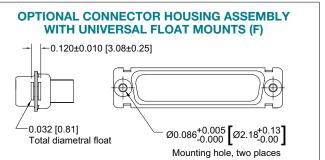






two places (02 option)





Ø0.120±0.005 [Ø3.05±0.13]

Mounting hole, two places

Н

Max.

CONNECTOR VARIANT SIZES	GENDER	A ±0.015 [0.38]	B ±0.005 [0.13]	B1 ±0.005 [0.13]	C ±0.005 [0.13]	D ±0.005 [0.13]	D1 ±0.005 [0.13]	E ±0.015 [0.38]	G ±0.010 [0.25]	H ±0.010 [0.25]	K ±0.005 [0.13]	M ±0.010 [0.25]
SDD 15	MALE	1.213 [30.81]		<u>0.666</u> [16.92]	<u>0.984</u> [24.99]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.759</u> [19.28]	<u>0.422</u> [10.72]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
(SHELL SIZE 1)	FEMALE	1.213 [30.81]	<u>0.643</u> [16.33]		<u>0.984</u> [24.99]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.759</u> [19.28]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
SDD 26	MALE	<u>1.541</u> [39.14]		<u>0.994</u> [25.25]	1.312 [33.32]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>1.083</u> [27.51]	<u>0.422</u> [10.72]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
(SHELL SIZE 2)	FEMALE	<u>1.541</u> [39.14]	<u>0.971</u> [24.66]		1.312 [33.32]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>1.083</u> [27.51]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
SDD 44	MALE	2.088 [53.04]		1.534 [38.96]	<u>1.852</u> [47.04]		0.329 [8.36]	<u>0.494</u> [12.55]	<u>1.625</u> [41.28]	<u>0.422</u> [10.72]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
(SHELL SIZE 3)	FEMALE	2.088 [53.04]	1.511 [38.38]		<u>1.852</u> [47.04]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>1.625</u> [41.28]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
SDD 62	MALE	2.729 [69.32]		<u>2.182</u> [55.42]	2.500 [63.50]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>2.272</u> [57.71]	<u>0.422</u> [10.72]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
(SHELL SIZE 4)	FEMALE	2.729 [69.32]	<u>2.159</u> [54.84]		2.500 [63.50]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>2.272</u> [57.71]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
SDD 78	MALE	2.635 [66.93]		<u>2.079</u> [52.81]	2.406 [61.11]		<u>0.441</u> [11.20]	<u>0.605</u> [15.37]	2.178 [55.32]	<u>0.534</u> [13.56]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
(SHELL SIZE 5)	FEMALE	2.635 [66.93]	2.064 [52.43]		2.406 [61.11]	<u>0.423</u> [10.74]		<u>0.605</u> [15.37]	2.178 [55.32]	<u>0.534</u> [13.56]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
SDD 104	MALE	2.729 [69.32]		<u>2.212</u> [56.18]	2.500 [63.50]		<u>0.503</u> [12.78]	<u>0.668</u> [16.97]	2.302 [58.47]	<u>0.596</u> [15.14]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
(SHELL SIZE 6)	FEMALE	2.729 [69.32]	<u>2.189</u> [55.60]		2.500 [63.50]	<u>0.485</u> [12.32]		<u>0.668</u> [16.97]	<u>2.302</u> [58.47]	<u>0.596</u> [15.14]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]

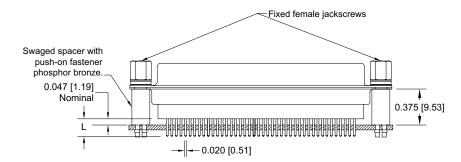


#### STRAIGHT SOLDER PRINTED BOARD MOUNT TERMINATION CODE 3 AND 32

*1 CODE NUMBER	L
3	0.150 [3.81]
32	0.300 [7.62]

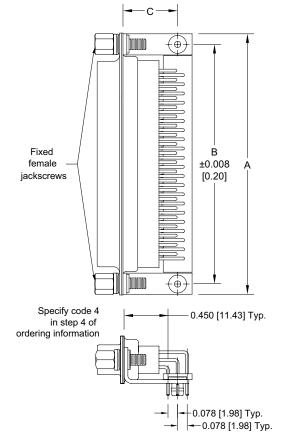
#### NOTE:

\*1 Contact termination code as specified in Step 4 of ordering information.



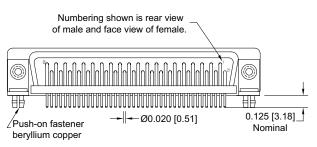
**TYPICAL PART NUMBER:** SDD62S3S60T2G

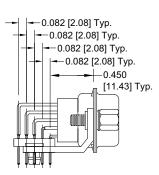
#### RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION **CODE 4, 0.450 [11.43] CONTACT EXTENSION**



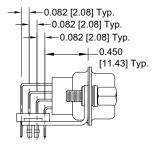
<b>TYPICAL</b>	<b>PART</b>	<b>NUMBER:</b>
SDD4	4S4R	7NT2G

SDD**4**** 0.450 [11.43] CONTACT EXTENSION							
PART NUMBER	Α	В	С				
SDD15*4****	<u>1.204</u>	<u>0.984</u>	<u>0.528</u>				
	[30.58]	[24.99]	[13.41]				
SDD26*4****	<u>1.532</u>	<u>1.312</u>	<u>0.528</u>				
	[38.91]	[33.32]	[13.41]				
SDD44*4****	<u>2.072</u>	<u>1.852</u>	<u>0.528</u>				
	[52.63]	[47.04]	[13.41]				
SDD62*4****	<u>2.720</u>	<u>2.500</u>	<u>0.528</u>				
	[69.09]	[63.50]	[13.41]				
SDD78*5****	<u>2.626</u>	<u>2.406</u>	<u>0.573</u>				
	[66.70]	[61.11]	[14.55]				
SDD104*4****	<u>2.720</u>	<u>2.500</u>	<u>0.614</u>				
	[69.09]	[63.50]	[15.60]				





**TYPICAL PART NUMBER:** SDD104M4R7NT2G



**TYPICAL PART NUMBER:** SDD78M4R7NT2G



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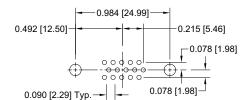
**SDD15 FEMALE** 

#### RIGHT ANGLE (90°) AND STRAIGHT SOLDER PRINTED BOARD CONTACT HOLE PATTERN

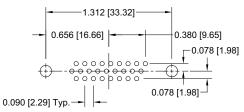
MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.

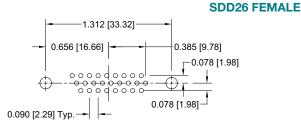
#### **SDD15 MALE** 0.984 [24.99] 0.492 [12.50] 0.190 [4.83] -0.078 [1.98] 0 0 0 0 0 0 0.078 [1.98]

0.090 [2.29] Typ.

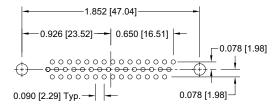


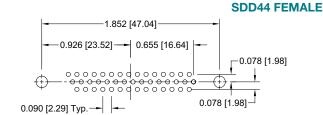
#### **SDD26 MALE**



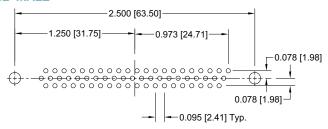


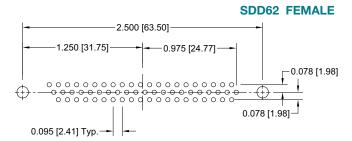
#### **SDD44 MALE**



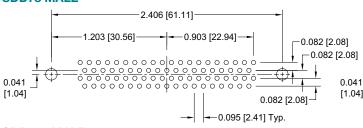


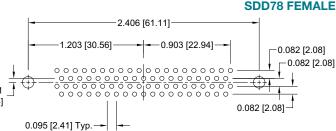
#### SDD62 MALE

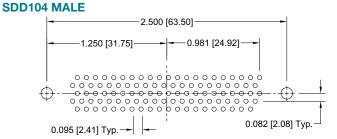


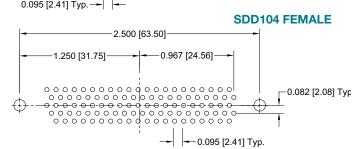


#### **SDD78 MALE**









#### **SUGGESTED PRINTED BOARD HOLE SIZES:**



### REMOVABLE CONTACT ORDERING ASSISTANCE CHART

#### **SDD SERIES CRIMP AND SOLDER CONTACT TERMINATIONS**

TYPE	PAGE NUMBER REFERENCE IN CATALOG	CONTACT SIZE	FEMALE MALE PART NUMBER PART NUMBER		WIRE SIZE AWG [mm²]
CRIMP	see page 78 for additional	22	FC8020M2	MC8020M	20 [0.5] max.
CHIMP	information	22	FC8022M2	MC8022M	22 / 24 / 26 / 28 / 30 [0.3 / 0.25 / 0.12 / 0.0 8 / 0.05]
SOLDER	see page 79 for additional information	22	FS8022M2	MS8022M	22 [0.3] max.

NOTE: For ordering crimp contacts on reels, add "R" to part number, see page 77 for details. Examples: FC8022M2R or MC8022MR

For information regarding **REMOVABLE CONTACTS**, see contact illustration drawings and charts on pages 77-85.

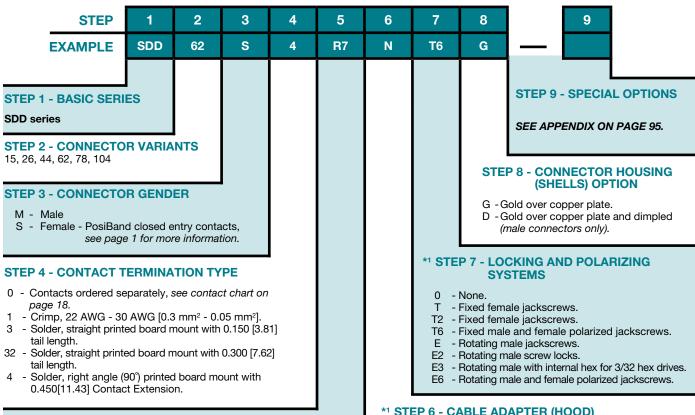
For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 96.



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#### ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8



#### \*1 STEP 5 - MOUNTING STYLE

- 0 Mounting hole, 0.120[3.05] Ø.
- 02 Mounting hole, 0.154[3.91] Ø.
- B3 Bracket, mounting, right angle (90°) metal with cross bar.
- C5 Swaged spacer, cul-de-sac style, 4-40 threads, 0.350 [8.89] length. For use with cable connectors only.
- C7 Bracket, mounting, right angle (90°) metal, swaged to connector with cul-de-sac spacer and 4-40 threads with cross bar.
- F Float mounts, universal.
- P Threaded post, brass, 0.375 [9.53] length.
- R2 Bracket, mounting, right angle (90°) metal, swaged to connector with 4-40 thread fixed female jackscrews with cross bar.
- R6 Bracket, mounting, right angle (90°) metal, swaged to connector with 0.120 [3.05] Ø mounting hole with cross bar.
- R7 Bracket, mounting, right angle (90°) metal, swaged to connector with 4-40 threads with cross bar.
- R8 Bracket, mounting, right angle (90°) metal, swaged to connector with 4-40 locknut with cross bar.
- S Swaged spacer, 4-40 threads, 0.375[9.53] length.
- S2 Swaged spacer, 4-40 threads, 0.125[3.18] length.
- S5 Swaged locknut, 4-40 threads.
- S6 Swaged spacer with push-on fastener, 4-40 threads, 0.375[9.53] length.

# \*1 STEP 6 - CABLE ADAPTER (HOOD) AND PUSH-ON FASTENER

- 0 None.
- H Cable adapter, top opening, brass.
- AN Cable adapter, lightweight aluminum, electroless nickel plate, see page 91 for details.
- N Push-on fastener for right angle (90°) mounting brackets.

#### NOTE:

\*1 For additional information on accessories listed in Step 5, 6, and 7, see the Accessories section, pages 86-94.

For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 96.

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### SCBM SERIES **MILITARY / SPACE FLIGHT QUALITY** STANDARD DENSITY PCB MOUNT





# TECHNICAL CHARACTERISTICS

#### **MATERIALS AND FINISHES:**

Connector Insert: Glass-filled polyester per ASTM-D-5927, UL 94V-0, ASTM E-595, NASA-RP-1124,

blue color.

Contacts:

Size 20: Precision machined copper alloy. 0.000050 inch [1.27 microns] gold

over copper plate. Other finishes are

available; see page 95.

Size 8:

Power: Precision machined high conductivity

copper alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other

finishes are available; see page 95.

Shielded: For material and finishes, see page 77. **High Voltage:** For material and finishes, see page 77. **Connector Housing** (Shells):

Brass with 0.000050 inch [1.27 microns] gold over copper plate.

**Mounting Spacers** and Brackets:

Brass with 0.000050 inch [1.27 microns] gold over copper plate.

**Push-On Fasteners:** 

Phosphor bronze or beryllium copper with 0.000050 inch [1.27 microns] gold

over copper plate.

**Jackscrew Systems:** 

Brass with 0.000050 inch [1.27 microns] gold over copper plate.

Cable Adapter (Hood):

Brass with 0.000050 inch [1.27 microns] gold over copper plate; aluminum with electroless nickel plate. Other finishes available, contact Technical Sales.

continued on next page. . . .



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# TECHNICAL CHARACTERISTICS, continued

continued from previous page. . . .

**MECHANICAL CHARACTERISTICS:** 

Contacts:

Size 20 Fixed: Male contact - 0.040 inch [1.02 mm]

mating diameter. Female contact - PosiBand closed entry design; see page

1 for details.

Size 8 Removable:

Power: Install contact to rear face of connector insert and remove from front face of

connector insert. Male contact - 0.142 inch [3.61 mm] mating diameter. Female contact - features Large Surface Area (L.S.A.) closed entry design utilizing BeCu mechanical retention member.

For removable size 8 contacts, see pages 81-85.

Shielded: For mechanical characteristics,

see page 77.

High Voltage: For mechanical characteristics,

see page 77.

**Contact Retention in Connector Insert:** 

**Size 20:** 9 lbs. [40N]. **Size 8 Power / Shielded:** 22 lbs. [98N].

Resistance to

**Solder Iron Heat:** 500°F [260°C] for 10 seconds duration

per IEC 60512-6.

**Contact Terminations:** 

Size 20: Solder cup - wire size 20 AWG [0.5 mm<sup>2</sup>]

maximum; see page 24 for details.

Straight solder printed board mount - 0.028 inch [0.71 mm] termination diameter.

Right angle (90°) printed board mount

- 0.028 inch [0.71 mm] termination diameter.

diame

Size 8

Power: Closed barrel crimp or solder cup - wire

sizes 8 [10.0 mm<sup>2</sup>], 10 [4.3 mm<sup>2</sup>], 12 [4.0

mm<sup>2</sup>], and 16 [1.5 mm<sup>2</sup>] AWG.

Straight solder printed board mount - 0.078 inch [1.98 mm], 0.094 inch [2.39 mm] and 0.125 inch [3.18 mm] termination

diameters.

Right angle (90°) printed board mount - 0.078 inch [1.98 mm] and 0.125 inch

[3.18 mm] termination diameters.

Shielded: Refer to RF Cable in chart on page 84 for

contact terminations.

**High Voltage:** Straight and right angle (90°) terminations

- 0.041 inch [1.04 mm] minimum hole

diameter.

**Connector Housing** 

(Shells): Male connector housings may be

dimpled for EMI/ESD ground paths.

Polarization: Trapezoidally-shaped connector housing

and polarized jackscrews.

Mounting to

Angle Brackets: Jackscrews and riveted fasteners with

0.120 inch [3.05 mm] diameter hole, and threaded riveted fasteners with 4-40

threads and polyester inserts.

Mounting to Printed Board:

Rapid installation push-on fasteners

and threaded posts.

Locking Systems: Jackscrews.

Mechanical Operations: 1,000 operations per IEC 60512-5.

#### **ELECTRICAL CHARACTERISTICS:**

**SIZE 20 CONTACTS** 

Contact Current Rating: 7.5 amperes, nominal Initial Contact Resistance: 0.005 ohms maximum.

Proof Voltage: 1000 V r.m.s.

**SIZE 8 CONTACTS** 

**POWER CONTACTS** 

Contact Current Rating - Tested per U.L. 1977:

0.078 inches diameter / 12 AWG terminations: 39 amperes.
 0.094 inches diameter / 10 AWG terminations: 50 amperes.
 0.125 inches diameter / 8 AWG terminations: 70 amperes.

See Temperature Rise Curves on page 3 for details.

Initial Contact Resistance: 0.0005 ohms max.

per IEC 60512-2, Test 2b.

**SHIELDED CONTACTS** 

For electrical characteristics, see page 77.

**HIGH VOLTAGE CONTACTS** 

For electrical characteristics, see page 77.

CONNECTOR

**Insulation Resistance:** 5 G ohms.

Clearance and

**Creepage Distance:** 0.039 inch [1.0 mm], minimum. **Working Voltage:** 300 V r.m.s.

**CLIMATIC CHARACTERISTICS:** 

Temperature Range: -55°C to +125°C.

Damp Heat, Steady State: 21 days.

Visit our website for the latest catalog updates and supplements at http://www.connectpositronic.com/catalogs



#### **CONTACT VARIANTS**

FACE VIEW OF MALE OR REAR VIEW OF FEMALE

# - SHELL SIZE 1 -





\*12WK2

#### SHELL SIZE 2









#### SHELL SIZE 3 -











#### - SHELL SIZE 4 -





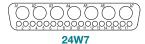




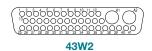




#### **SHELL SIZE 5**









SHELL SIZE 6 ·



#### 46W4

#### **Notes:**

- \*1 2WK2 connectors have 1 male and 1 female contacts. Female connector should be loaded with female contact in A2 position.
- \*2 3WK3 male variant contains 2 male contacts and 1 female contact. Female variant contains 2 female contacts and 1 male contact

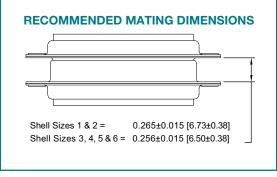


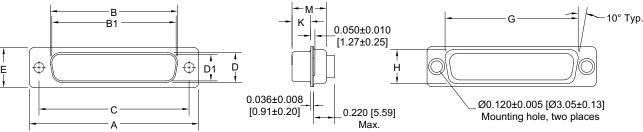
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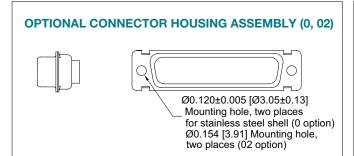
#### STANDARD CONNECTOR HOUSING (SHELLS) ASSEMBLY

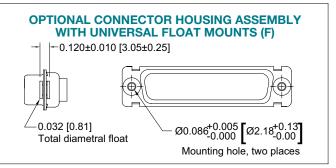






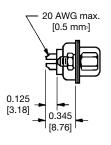


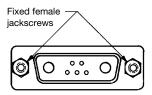




SHELL SIZE	GENDER	A ±0.015 [0.38]	B ±0.005 [0.13]	B1 ±0.005 [0.13]	C ±0.005 [0.13]	D ±0.005 [0.13]	D1 ±0.005 [0.13]	E ±0.015 [0.38]	G <u>±0.010</u> [0.25]	H ±0.010 [0.25]	K ±0.005 [0.13]	M ±0.010 [0.25]
1	MALE	1.213 [30.81]		<u>0.666</u> [16.92]	<u>0.984</u> [24.99]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.759</u> [19.28]	<u>0.422</u> [10.72]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
'	FEMALE	<u>1.213</u> [30.81]	<u>0.643</u> [16.33]		<u>0.984</u> [24.99]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.759</u> [19.28]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
2	MALE	<u>1.541</u> [39.14]		<u>0.994</u> [25.25]	<u>1.312</u> [33.32]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	1.083 [27.51]	<u>0.422</u> [10.72]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
2	FEMALE	<u>1.541</u> [39.14]	<u>0.971</u> [24.66]		<u>1.312</u> [33.32]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>1.083</u> [27.51]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
3	MALE	2.088 [53.04]		1.534 [38.96]	<u>1.852</u> [47.04]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>1.625</u> [41.28]	<u>0.422</u> [10.72]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
3	FEMALE	2.088 [53.04]	1.511 [38.38]		<u>1.852</u> [47.04]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>1.625</u> [41.28]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
4	MALE	2.729 [69.32]		<u>2.182</u> [55.42]	2.500 [63.50]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>2.272</u> [57.71]	<u>0.422</u> [10.72]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
4	FEMALE	2.729 [69.32]	<u>2.159</u> [54.84]		2.500 [63.50]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>2.272</u> [57.71]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
5	MALE	2.635 [66.93]		<u>2.079</u> [52.81]	<u>2.406</u> [61.11]		<u>0.441</u> [11.20]	<u>0.605</u> [15.37]	2.178 [55.32]	<u>0.534</u> [13.56]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
3	FEMALE	2.635 [66.93]	2.064 [52.43]		<u>2.406</u> [61.11]	<u>0.423</u> [10.74]		<u>0.605</u> [15.37]	2.178 [55.32]	<u>0.534</u> [13.56]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
6	MALE	2.729 [69.32]		<u>2.212</u> [56.18]	<u>2.500</u> [63.50]		<u>0.503</u> [12.78]	<u>0.668</u> [16.97]	2.302 [58.47]	<u>0.596</u> [15.14]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
O	FEMALE	2.729 [69.32]	<u>2.189</u> [55.60]		<u>2.500</u> [63.50]	<u>0.485</u> [12.32]		<u>0.668</u> [16.97]	2.302 [58.47]	<u>0.596</u> [15.14]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]

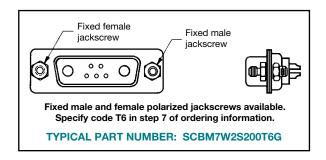
#### **SOLDER CUP TERMINATION** CODE 2





For solder cup contacts, specify code 2 in step 4 of ordering information.

Typical Part Number: SCBM7W2M200T2G





SCBM21WA4M2000G WITH MS4820M

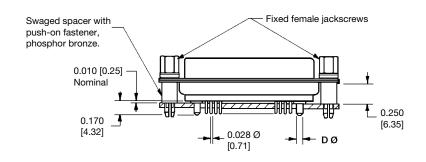
SCBM21WA4S65S00G

#### STRAIGHT SOLDER PRINTED BOARD MOUNT TERMINATION **CODE 3, 35, 36 AND 37**

*1 CODE NUMBER	DØ
3	Size 8 contacts not supplied
35	<u>0.078</u> [1.98]
36	<u>0.094</u> [2.39]
37	<u>0.125</u> [3.18]

#### **NOTE:**

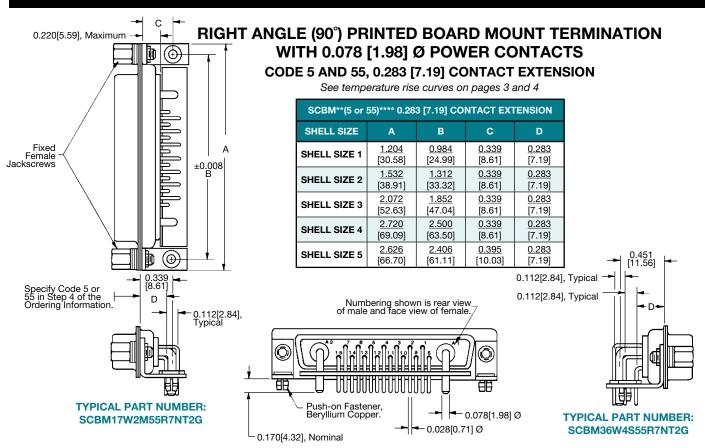
\*1 Contact termination code as specified in Step 4 of ordering information.



**TYPICAL PART NUMBER:** SCBM17W2S35S60T2G



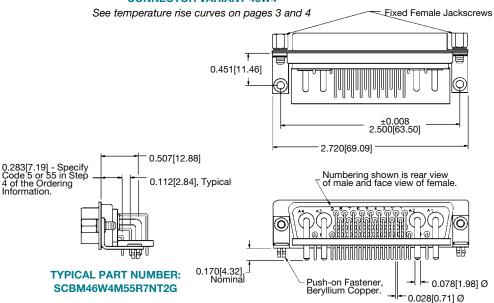
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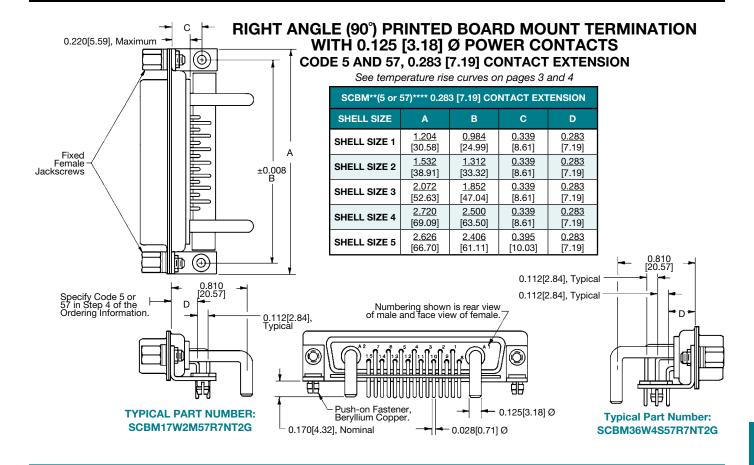


#### **SHELL SIZE 6**

# RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION WITH 0.078 [1.98] Ø POWER CONTACTS CODE 5 AND 55, 0.283 [7.19] CONTACT EXTENSION

**CONNECTOR VARIANT 46W4** 



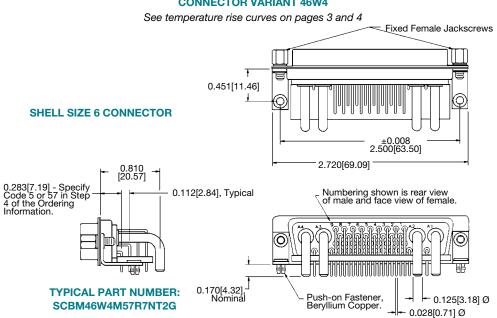


#### **SHELL SIZE 6**

### RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION WITH 0.125 [3.18] Ø POWER CONTACTS

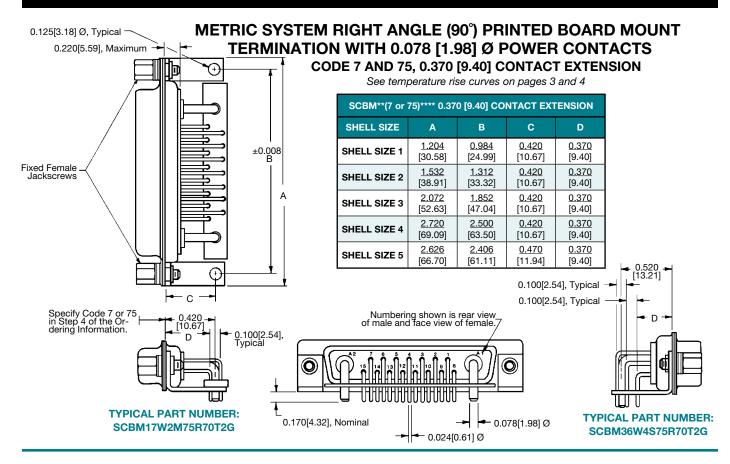
**CODE 5 AND 57, 0.283 [7.19] CONTACT EXTENSION** 

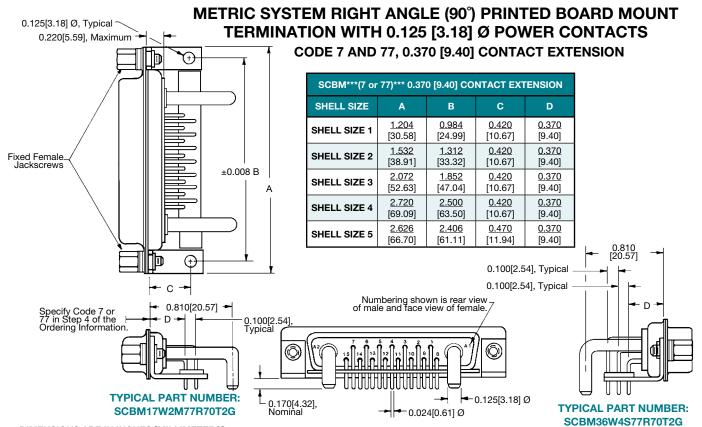
#### **CONNECTOR VARIANT 46W4**





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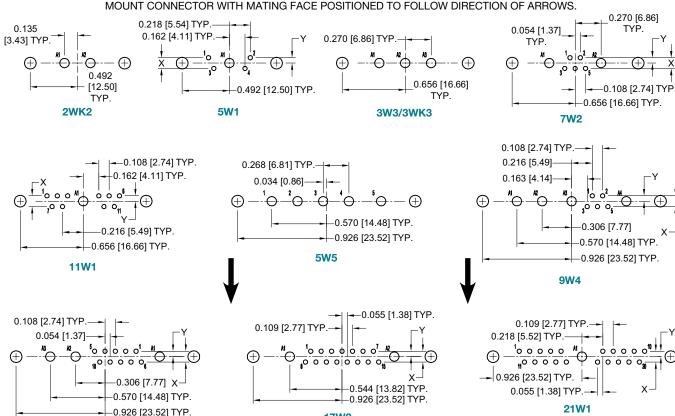




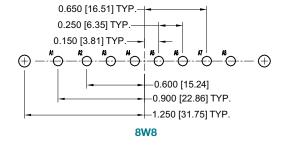
### PRINTED BOARD CONTACT HOLE PATTERNS

RIGHT ANGLE (90°) WITH 0.078 [1.98] Ø POWER CONTACTS AND STRAIGHT SOLDER PRINTED BOARD MOUNT WITH 0.078 [1.98] Ø, 0.094 [2.39] Ø AND 0.125 [3.18] Ø POWER CONTACTS

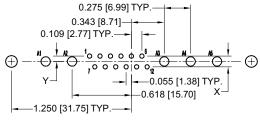
> HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.



17W2



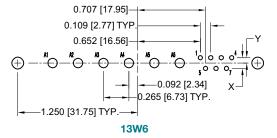
13W3

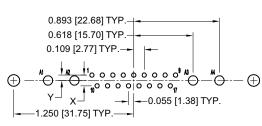


#### 17W5

#### **SUGGESTED PRINTED BOARD HOLE SIZES:**

Suggest 0.045 [1.14] Ø hole for size 20 contact termination positions. Suggest 0.098 [2.49] Ø hole for 0.078 [1.98] Ø power contact termination positions. Suggest 0.114 [2.90] Ø hole for 0.094 [2.39] Ø power contact termination positions. Suggest 0.145 [3.68] Ø hole for 0.125 [3.18] Ø power contact termination positions. Suggest 0.123 ±0.003 [3.12] Ø hole for mounting connector with push-on fasteners.





21WA4

For "X" and "Y" dimensions, see chart on page 29.

continued on next page. . . .

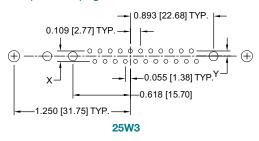


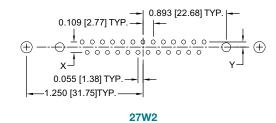
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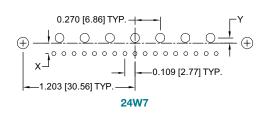
# PRINTED BOARD CONTACT HOLE PATTERNS RIGHT ANGLE (90°) WITH 0.078 [1.98] Ø POWER CONTACTS AND STRAIGHT SOLDER PRINTED BOARD MOUNT WITH 0.078 [1.98] Ø, 0.094 [2.39] Ø AND 0.125 [3.18] Ø POWER CONTACTS

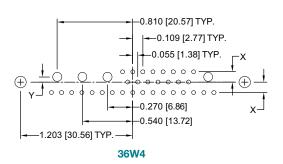
HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.

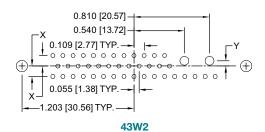
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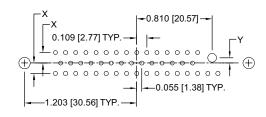


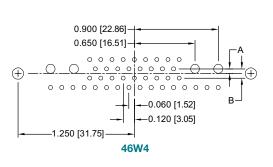


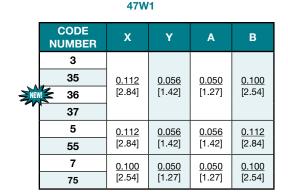












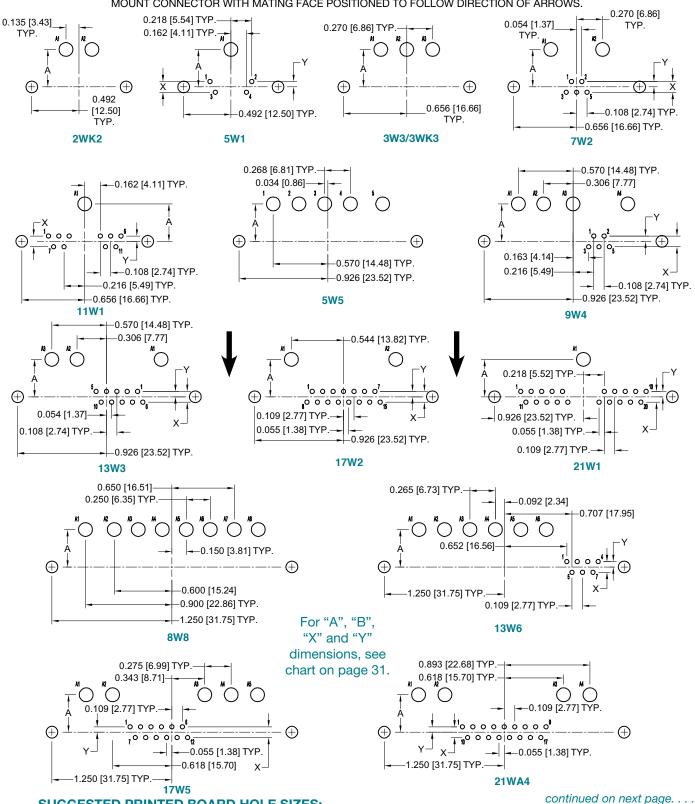
#### **SUGGESTED PRINTED BOARD HOLE SIZES:**

Suggest 0.045 [1.14] Ø hole for size 20 contact termination positions. Suggest 0.098 [2.49] Ø hole for 0.078 [1.98] Ø power contact termination positions. Suggest 0.114 [2.90] Ø hole for 0.094 [2.39] Ø power contact termination positions. Suggest 0.145 [3.68] Ø hole for 0.125 [3.18] Ø power contact termination positions. Suggest 0.123  $\pm$ 0.003 [3.12] Ø hole for mounting connector with push-on fasteners.



### PRINTED BOARD CONTACT HOLE PATTERN RIGHT ANGLE (90°) WITH 0.125 [3.18] Ø POWER CONTACTS

HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.



**SCBM SERIES** 



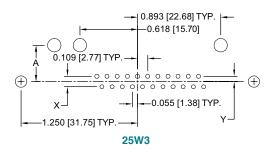
# SCBM SERIES MILITARY / SPACE FLIGHT QUALITY STANDARD DENSITY PCB MOUNT

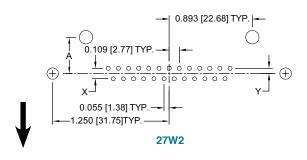
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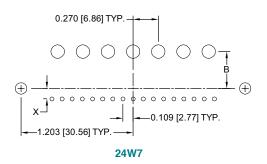
## PRINTED BOARD CONTACT HOLE PATTERN RIGHT ANGLE (90°) WITH 0.125 [3.18] Ø POWER CONTACTS

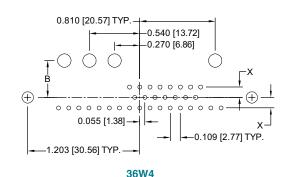
HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.

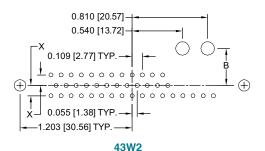
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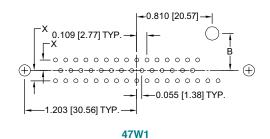


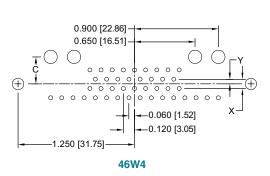












CODE NUMBER	A	В	С	х	Y
5	0.471	0.415	0.359	<u>0.112</u>	0.056
57	[11.96]	[10.54]	[9.12]	[2.84]	[1.42]
7	0.390	0.340	0.290	<u>0.100</u>	0.056
	[9 91]	[8 64]	[7 37]	[2 54]	[1 42]

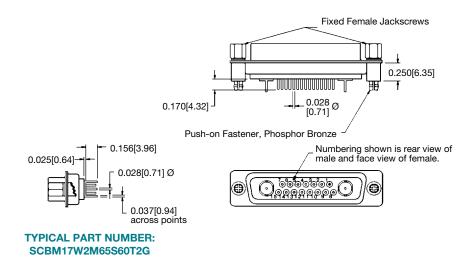
#### **SUGGESTED PRINTED BOARD HOLE SIZES:**

Suggest 0.045 [1.14] Ø hole for size 20 contact termination positions.

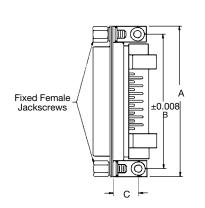
Suggest 0.145 [3.68] Ø hole for power contact termination positions.

Suggest 0.123±0.003 [3.12] Ø hole for mounting connector with push-on fasteners.

### STRAIGHT SOLDER PRINTED BOARD MOUNT TERMINATION WITH SHIELDED CONTACTS CODE 65, CONNECTOR WITH FDS4201M OR MDS4201M CONTACTS



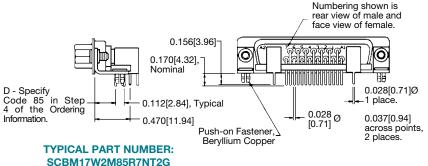
#### RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION WITH SHIELDED CONTACTS CODE 85, CONNECTOR WITH FRT4201M OR MRT4201M CONTACTS

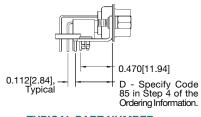


SCBM**85**** 0.283 [7.19] CONTACT EXTENSION									
SHELL SIZE	A B		С	D					
SHELL SIZE 1	<u>1.204</u>	<u>0.984</u>	<u>0.339</u>	<u>0.283</u>					
	[30.58]	[24.99]	[8.61]	[7.19]					
SHELL SIZE 2	<u>1.532</u>	<u>1.312</u>	<u>0.339</u>	<u>0.283</u>					
	[38.91]	[33.32]	[8.61]	[7.19]					
SHELL SIZE 3	<u>2.072</u>	<u>1.852</u>	<u>0.339</u>	<u>0.283</u>					
	[52.63]	[47.04]	[8.61]	[7.19]					
SHELL SIZE 4	<u>2.720</u>	<u>2.500</u>	<u>0.339</u>	<u>0.283</u>					
	[69.09]	[63.50]	[8.61]	[7.19]					
*1 SHELL SIZE 5	<u>2.626</u>	<u>2.406</u>	<u>0.395</u>	<u>0.545</u>					
	[66.70]	[61.11]	[10.03]	[13.84]					

#### NOTE:

Shell size 5 connectors are supplied inverted when ordered with right angle (90°) printed board mount shielded contacts.





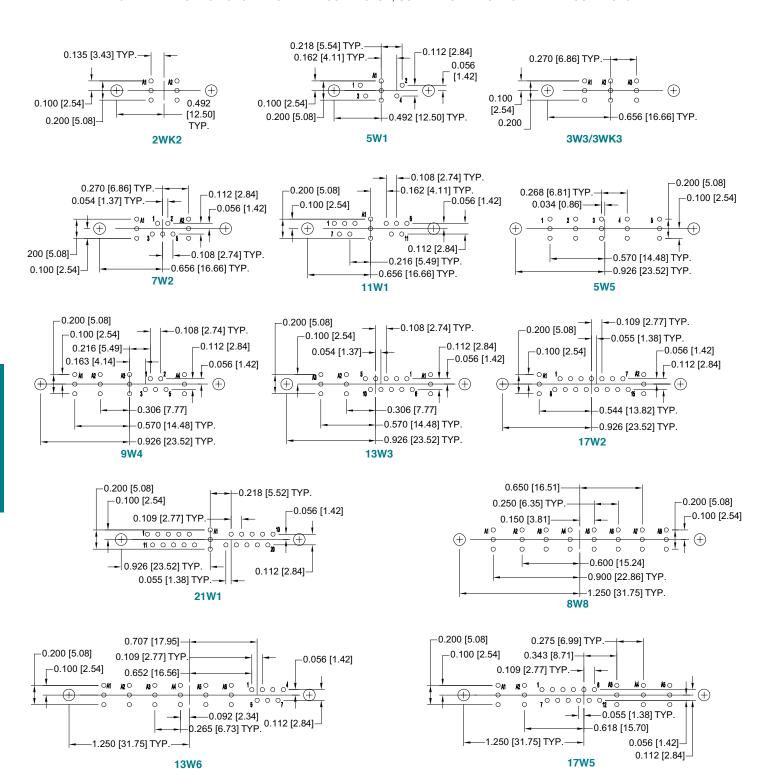
TYPICAL PART NUMBER: SCBM36W4M85R7NT2G

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## STRAIGHT SOLDER PRINTED BOARD MOUNT CONTACT HOLE PATTERN WITH FDS4201M AND MDS4201M SHIELDED CONTACTS

HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR.



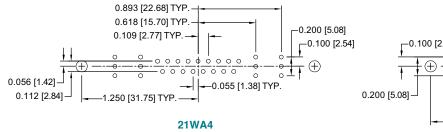
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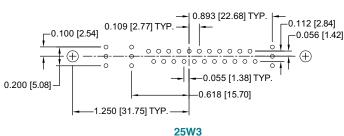
#### SUGGESTED PRINTED BOARD HOLE SIZES:

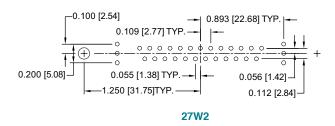
### STRAIGHT SOLDER PRINTED BOARD MOUNT CONTACT HOLE PATTERN WITH FDS4201M AND MDS4201M SHIELDED CONTACTS

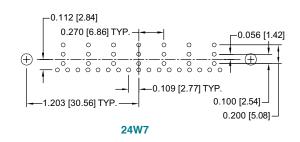
HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR.

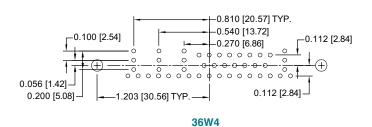
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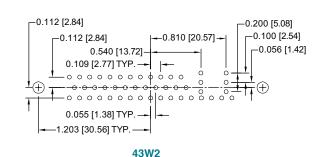


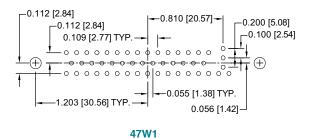


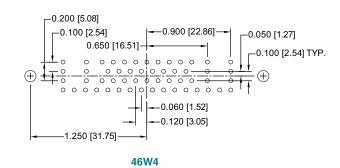












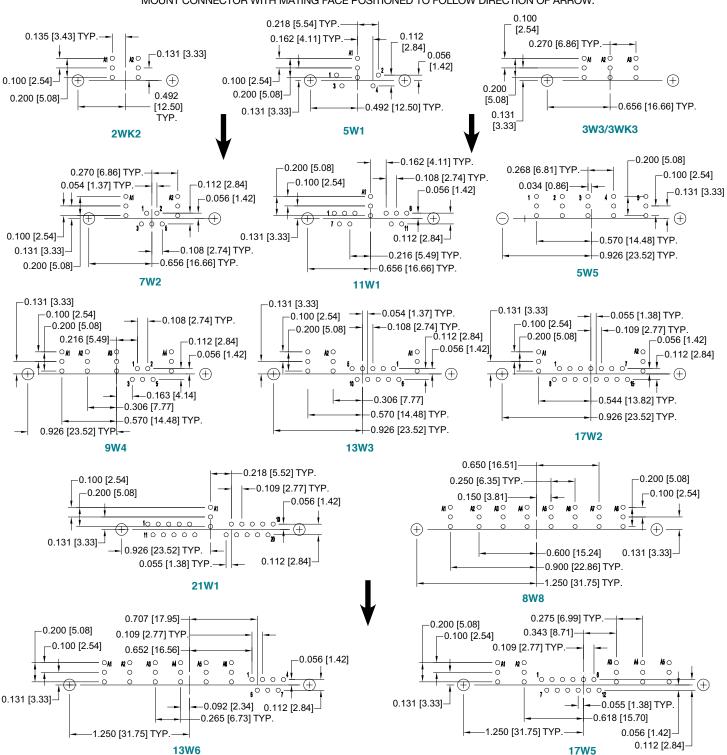
#### **SUGGESTED PRINTED BOARD HOLE SIZES:**

## **SCBM SERIES MILITARY / SPACE FLIGHT QUALITY** STANDARD DENSITY PCB MOUNT

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#### RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONTACT HOLE PATTERN WITH FRT4201M AND MRT4201M SHIELDED CONTACTS

HOLE IDENTIFICATION SHOWN IS FOR MALE CONNECTOR: USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROW.



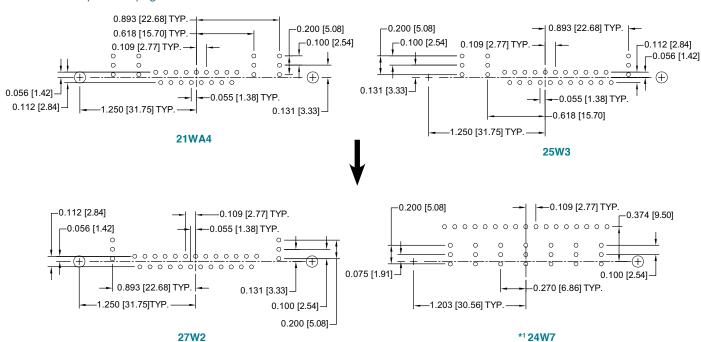
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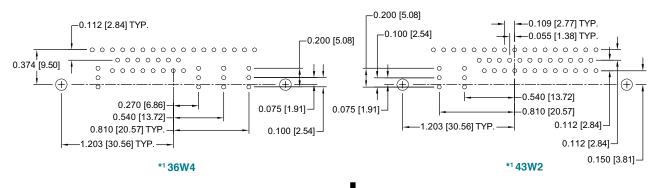
## RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONTACT HOLE PATTERN WITH FRT4201M AND MRT4201M SHIELDED CONTACTS

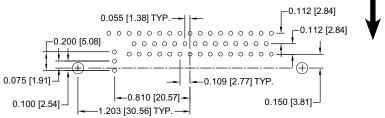
HOLE IDENTIFICATION SHOWN IS FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR.

MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROW.

#### continued from previous page. . . .







### NOTE:

\*1 Shell size 5 connectors are supplied inverted when ordered with right angle (90°) printed board mount shielded contacts.

#### \*1 47W1

#### **SUGGESTED PRINTED BOARD HOLE SIZES:**

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# SCBM SERIES MILITARY / SPACE FLIGHT QUALITY STANDARD DENSITY PCB MOUNT

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### REMOVABLE CONTACT ORDERING ASSISTANCE CHART

## SCBM SERIES CRIMP AND SOLDER CUP TERMINATION CONTACTS

TYPE	PAGE NUMBER REFERENCE IN CATALOG	CONTACT SIZE	FEMALE PART NUMBER	MALE PART NUMBER	WIRE SIZE AWG [mm²]
			FC4008M	MC4008M	8 [10.0]
CRIMP	see page 81 for additional information	8	FC4010M	MC4010M	10 [5.3]
CHIVIE		8	FC4012M	MC4012M	12 [4.0]
			FC4016M	MC4016M	16 [1.5]
	00 f		FS4008M	MS4008M	8 [10.0]
SOLDER CUP	see page 82 for additional information	8	FS4012M	MS4012M	12 [4.0]
	additional information		FS4016M	MS4016M	16 [1.5]
HIGH VOLTAGE Straight Solder Wire	see page 83 for	8	FS4820M	MS4820M	20 [0.5]
HIGH VOLTAGE Right Angle (90°) Solder Wire	additional information	0	FS4920M	MS4920M	20 [0.5]
			FC4101M	MC4101M	RG 178 B/U, 196 B/U
		SOLDER / CRIMP	FC4102M	MC4102M	RG 179 BU/, 316 B/U
			FC4103M	MC4103M	RG 180 B/U
			FC4104M	MC4104M	RG 58 B/U
			FS4101M	MS4101M	RG 178 B/U, 196 B/U
SHIELDED	see page 84 for	SOLDER	FS4102M	MS4102M	RG 179 B/U, 316 B/U
STILLEDED	additional information	SOLDER	FS4103M	MS4103M	RG 180 B/U
			FS4104M	MS4104M	RG 58 B/U
		000.40	FCC4101M	MCC4101M	RG 178 B/U, 196 B/U
		CRIMP	FCC4102M	MCC4102M	RG 179 BU/, 316 B/U
		CRIMP	FCC4103M	MCC4103M	RG 180 B/U
			FCC4104M	MCC4104M	RG 58 B/U

NOTE: For ordering crimp contacts on reels, add "R" to part number, see page 77 for details. Examples: FC4008MR or MC4008MR

## SCBM SERIES PRINTED BOARD MOUNT TERMINATION CONTACTS

TERMINATION TYPE	PAGE NUMBER REFERENCE IN CATALOG	CONTACT SIZE	FEMALE PART NUMBER	MALE PART NUMBER	TERMINATION LENGTH	TERMINATION DIMENSION
STRAIGHT	1 00		FDS4314M	MDS4314M		0.078 [1.98] Ø
SOLDER	see page 82 for additional information	8	FDS4312M	MDS4312M	0.170 [4.32]	0.094 [2.39] Ø
PRINTED			FDS4310M	MDS4310M		0125 [3.18] Ø
BOARD MOUNT	see page 85 for additional information	SHIELDED	FDS4201M	MDS4201M	0.156 [3.96]	SHIELDED
		8	FRT4314M	MRT4314M	0.339 [8.61]	0.078 [1.98] Ø
			FRT4414M	MRT4414M	0.451 [11.56]	0.078 [1.98] Ø
RIGHT	see page 83 for		FRT4714M	MRT4714M	0.420 [10.67]	0.078 [1.98] Ø
ANGLE (90°) PRINTED	additional information	0	FRT4814M	MRT4814M	0.520 [13.21]	0.078 [1.98] Ø
BOARD			FRT4310M	MRT4310M	0.810 [20.57]	0125 [3.18] Ø
MOUNT			FRT4410M	MRT4410M	0.810 [20.57]	0125 [3.18] Ø
	see page 85 for additional information	SHIELDED	FRT4201M	MRT4201M	0.162 [6.10]	SHIELDED

NOTE: Positronic recommends printed circuit board contacts be supplied factory installed in the connector. Contact technical sales.

For information regarding **REMOVABLE CONTACTS**, see contact illustration drawings and charts on pages 77-85.

For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 96.

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## SCBM SERIES **MILITARY / SPACE FLIGHT QUALITY** STANDARD DENSITY PCB MOUNT



#### ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

		,	•		,	0	•		•	9		
	STEP	1	2	3	4	5	6	7	8		9	
	EXAMPLE	SCBM	17W2	S	55	R7	N	T2	G	<b> </b> —		
STEP 1 -	BASIC SERIES	S								STEP 9	- SPECIA	L OPTIONS
SCBM ser	ries									SEE APP	ENDIX ON	PAGE 95.
Shell Size 3 Shell Size 3 Shell Size 4	CONNECTOR 1 - 2WK2, 5W1 2 - 3W3, 3WK3, 7V 3 - 5W5, 9W4, 13V 4 - 8W8, 13W6, 17 27W2	W2, 11W1 W3, 17W2, 1 W5, 21WA	21W1 .4, 25W3,						G -Go D -Go	(SHEL	LS) OPT per plate. per plate a	HOUSING TION and dimpled (mal
Shell Size	<b>5 -</b> 24W7, 36W4, 4 <b>6 -</b> 46W4	13002, 4700	I					*3 STEP		KING ANI TEMS	D POLAF	RIZING
STEP 3 - CONNECTOR GENDER  M - Male S - Female - PosiBand closed entry contacts, see page 1 for more information.  STEP 4 - CONTACT TERMINATION TYPE								T - F T2 - F T6 - F E - F E2 - F E3 - F	lone. ixed femalized femalized male adotating male	e jackscrew e jackscrew and female le jackscrew le screw lock e with intern	s. polarized ja /s. <s. al hex for 3</s. 	ackscrews. /32 hex drives. jackscrews.
<ul> <li>*10 - Connector ordered without size 8 power shielded or high voltage removable contacts, see contact chart on page 37 for details.</li> <li>2 - Fixed, solder cup, signal contacts only.</li> <li>3 - Solder, straight printed board mount with signal contacts only, 0.170 [4.32] tail length.</li> <li>35 - Solder, straight printed board mount with signal and 0.078 [1.98] Ø power contacts, 0.170 [4.32] tail length.</li> <li>36 - Solder, straight printed board mount with signal and 0.094 [2.39] Ø power contacts, 0.170 [4.32] tail length.</li> <li>37 - Solder, straight printed board mount with signal and 0.115 [2.18]</li> </ul>							1 - 0 0 - H 0 - NA	PU: None. Cable adap Cable adap olate, see p	oter, top op oter, lightwo oage 91 for	details.	s. num, electr	D oless nickel ing brackets.
<ul> <li>37 - Solder, straight printed board mount with signal and 0.125 [3.18]</li> <li>Ø power contacts, 0.170 [4.32] tail length.</li> <li>5 - Solder, right angle (90°) printed board mount with signal contacts only, 0.283 [7.19] signal contact extension.</li> </ul>							<b>5 - MO</b> Mounting h Mounting h	nole, 0.120	[3.05] Ø.			
EE Calal	and 0 070	02 -	viounting i	1010, 0.134	[0.01] Ø.							

- 02 Mounting hole, 0.154 [3.91] Ø. B3 Bracket, mounting, right angle (90°) metal with cross bar.
- Swaged spacer, cul-de-sac style, 4-40 threads, 0.350 [8.89] length. For use with cable connectors only.
- Bracket, mounting, right angle (90°) metal, swaged to connector with cul-de-sac spacer and 4-40 threads with cross bar.
  - Float mounts, universal.
- Threaded post, brass, 0.250 [6.35] Length.
- \*5 R - Bracket, mounting, right angle (90°) metal, swaged to connector with 4-40 thread fixed female jackscrews.
- \*4 R2 Bracket, mounting, right angle (90°) metal, swaged to connector with 4-40 thread fixed female jackscrews with cross bar
- \*5 R3 Bracket, mounting, right angle (90°) metal, swaged to connector with 0.120 [3.05] Ø mounting hole.
- \*5 R4 Bracket, mounting, right angle (90°) metal, swaged to connector with 4-40 threads.
- Bracket, mounting, right angle (90°) metal, swaged to connector with 4-40 locknut. \*4 R6 - Bracket, mounting, right angle (90°) metal, swaged to connector with
- 0.120 [3.05] Ø mounting hole with cross bar. Bracket, mounting, right angle (90°) metal, swaged to connector with
- 4-40 threads with cross bar.
- Bracket, mounting, right angle (90°) metal, swaged to connector with 4-40 locknut with cross bar.
  - Swaged spacer, 4-40 threads, 0.250 [6.35] length.
- Swaged spacer, 4-40 threads, 0.125 [3.18] length.
- Swaged locknut, 4-40 threads.
  - Swaged spacer with push-on fastener, 4-40 threads, 0.250 [6.35] length

#### **NOTES:**

\*1 Available on 2WK2, 3W3, 3WK3, 5W5 and 8W8 variants only.

- Solder, right angle (90°) printed board mount with signal and 0.078 [1.98] Ø power contacts, 0.283 [7.19] signal contact extension.

- Solder, right angle (90°) printed board mount with signal and 0.125

[3.18] Ø power contacts, 0.283 [7.19] signal contact extension.

contacts, MDS/FDS 4201M footprint, 0.170 [4.32] signal contact

65 - Solder, straight printed board mount with signal and shielded

7 - Solder, metric system right angle (90°) printed board mount with

- Solder, metric system right angle (90°) printed board mount with

signal and 0.078 [1.98] Ø power contacts, 0.370 [9.40] signal

signal and 0.125 [3.18] Ø power contacts, 0.370 [9.40] signal

shielded contacts, MRT/FRT 4201M footprint, 0.283 [7.19]

signal contacts only, 0.370 [9.40] signal contact extension.

77 - Solder, metric system right angle (90°) printed board mount with

\*285 - Solder, right angle (90°) printed board mount with signal and

\*2 Not available on shell size 6, SCBM 46W4.

contact extension.

contact extension.

signal contact extension.

- \*3 For additional information on accessories listed in Step 5, 6, and 7, see the Accessories section, pages 86-94.
- \*4 Not available on 2WK2, 3W3, 3WK3, 5W5 and 8W8 variants when choosing code 57, 77 or 85 in Step 4.
- \*5 For use with 2WK2, 3W3, 3WK3, 5W5, 8W8 variants when choosing code 57, 77 or 85 in step 4.
- \*6 2WK2, 3W3, 3WK3, 5W5, AND 8W8 variants will be supplied without an alignment bar.



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## TECHNICAL CHARACTERISTICS

#### **MATERIALS AND FINISHES:**

Connector Insert: Glass-filled polyester per ASTM-D-5927.

UL 94V-0, ASTM E-595, NASA-RP-1124

blue color.

Contacts:

Size 20: Precision machined copper alloy.

0.000050 inch [1.27 microns] gold over

copper plate.

Size 8.

Precision machined high conductivity Power:

copper alloy. 0.000050 inch [1.27

microns] gold over copper plate.

Shielded: For material and finishes, see page 77. **High Voltage:** For material and finishes, see page 77.

**Connector Housing** (Shells):

**Mounting Spacers** and Brackets:

**Jackscrew Systems:** 

Cable Adapter (Hood):

Brass with 0.000050 inch [1.27 microns] gold over copper plate.

Brass with 0.000050 inch [1.27 microns] gold over copper plate.

Brass with 0.000050 inch [1.27 microns] gold over copper plate.

Brass with 0.000050 inch [1.27 microns] gold over copper plate; aluminum with electroless nickel plate. Other finishes available, contact Technical Sales.

continued on next page. . . .



## TECHNICAL CHARACTERISTICS, continued

continued from previous page. . . .

#### **MECHANICAL CHARACTERISTICS:**

Size 20 Removable: Male contact - 0.040 inch [1.02 mm]

mating diameter. Female contact PosiBand closed entry design; see page 1 for details. For removable size 20

contacts, see page 79-80.

Size 8 Removable:

Power: Male contact - 0.142 inch [3.61 mm]

mating diameter. Female contact features Large Surface Area (L.S.A.) closed entry design utilizing BeCu mechanical retention member. For removable size 8 contacts, see pages

81-85.

Shielded: For mechanical characteristics,

see page 77.

**High Voltage:** For mechanical characteristics,

see page 77.

**Contact Retention in Connector Insert:** 

Size 20: 9 lbs. [40 N]. Size 8 Power / Shielded: 22 lbs. [98 N].

**Contact Terminations:** 

Size 20: Closed barrel crimp - wire sizes 18 AWG

[1.0 mm<sup>2</sup>] through 30 AWG [0.05 mm<sup>2</sup>].

Closed barrel solder - wire size 20 AWG [0.5 mm<sup>2</sup>] maximum; see page 80 for

details.

Size 8:

Closed barrel crimp or solder cup - wire Power: sizes 8 [10.0 mm<sup>2</sup>], 10 [5.3 mm<sup>2</sup>],12 [4.0

mm<sup>2</sup>], and 16 [1.5 mm<sup>2</sup>] AWG.

Shielded: Refer to RF Cable in chart on page 84 for

contact terminations.

Straight and right angle (90°) terminations **High Voltage:** 

0.041 inch [1.04 mm] minimum hole

diameter.

**Connector Housing** 

(Shells): Male connector housings may be

dimpled for EMI/ESD ground paths.

Polarization: Trapezoidally-shaped connector housings and polarized jackscrews.

**Locking Systems:** Jackscrews.

**Mechanical Operations:** 1,000 operations per IEC 60512-5.

#### **ELECTRICAL CHARACTERISTICS:**

**SIZE 20 CONTACTS** 

**Contact Current Rating:** 7.5 amperes, nominal **Initial Contact Resistance:** 0.004 ohms maximum.

**Proof Voltage:** 1000 V r.m.s.

**SIZE 8 CONTACTS** 

**POWER CONTACTS** 

For electrical characteristics, see page 21.

SHIELDED CONTACTS

For electrical characteristics, see page 77.

**HIGH VOLTAGE CONTACTS** 

For electrical characteristics, see page 77.

CONNECTOR

**Insulation Resistance:** 5 G ohms.

Clearance and

**Creepage Distance:** 0.039 inch [1.0 mm], minimum.

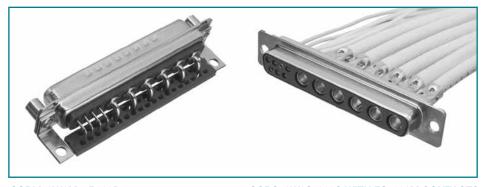
Working Voltage: 300 V r.m.s.

**CLIMATIC CHARACTERISTICS:** 

**Temperature Range:** -55°C to +125°C.

**Damp Heat, Steady State:** 21 days.

Visit our website for the latest catalog updates and supplements at http://www.connectpositronic.com/catalogs



SCBM13W6M55R200D

(shown left)

SCBC13W6S1000G WITH FC4008M CONTACTS

(shown right)



High
Performance
D-sub

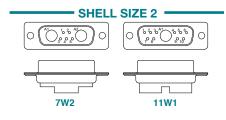
#### \*1 CONTACT VARIANTS

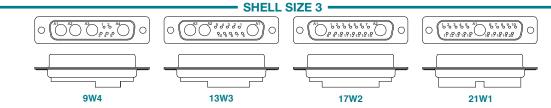
FACE VIEW OF MALE OR REAR VIEW OF FEMALE

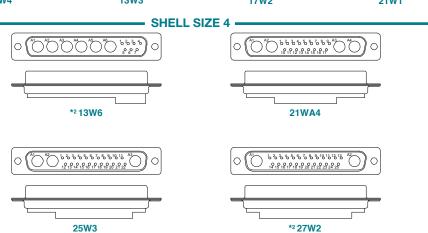
#### **NOTES:**

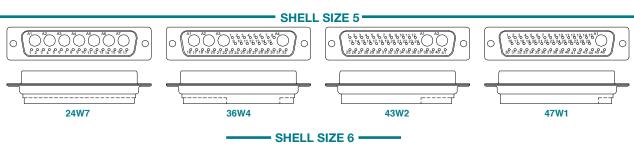
- \*1 Additional contact variants may be tooled at customer request.
- \*213W6 and 27W2 variant currently available in female only. Contact Technical Sales for availability of male connector.











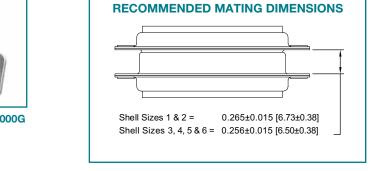


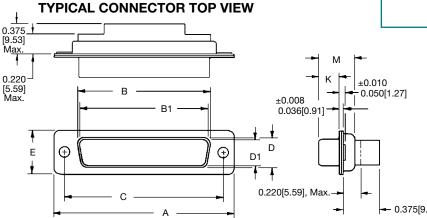
### STANDARD CONNECTOR HOUSING (SHELLS) ASSEMBLY

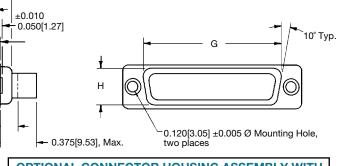


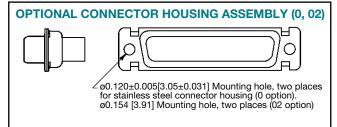
SCBC7W2S0000G

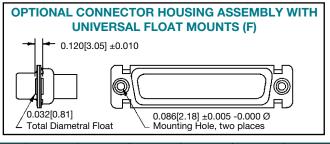
SCBC17W2M0000G











SHELL SIZE	GENDER	A ±0.015 [0.38]	B <u>±0.005</u> [0.13]	B1 <u>±0.005</u> [0.13]	C <u>±0.005</u> [0.13]	D <u>±0.005</u> [0.13]	D1 <u>±0.005</u> [0.13]	E <u>±0.015</u> [0.38]	G <u>±0.010</u> [0.25]	H <u>±0.010</u> [0.25]	K <u>±0.005</u> [0.13]	M <u>±0.010</u> [0.25]
	MALE	1.213 [30.81]		<u>0.666</u> [16.92]	<u>0.984</u> [24.99]		0.329 [8.36]	<u>0.494</u> [12.55]	<u>0.759</u> [19.28]	<u>0.422</u> [10.72]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
1	FEMALE	1.213 [30.81]	<u>0.643</u> [16.33]		<u>0.984</u> [24.99]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.759</u> [19.28]	<u>0.422</u> [10.72]	0.243 [6.17]	<u>0.429</u> [10.90]
2	MALE	<u>1.541</u> [39.14]		<u>0.994</u> [25.25]	1.312 [33.32]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>1.083</u> [27.51]	<u>0.422</u> [10.72]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
2	FEMALE	<u>1.541</u> [39.14]	<u>0.971</u> [24.66]		<u>1.312</u> [33.32]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>1.083</u> [27.51]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
3	MALE	<u>2.088</u> [53.04]		<u>1.534</u> [38.96]	<u>1.852</u> [47.04]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>1.625</u> [41.28]	<u>0.422</u> [10.72]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
	FEMALE	2.088 [53.04]	<u>1.511</u> [38.38]		<u>1.852</u> [47.04]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>1.625</u> [41.28]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
4	MALE	2.729 [69.32]		<u>2.182</u> [55.42]	2.500 [63.50]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>2.272</u> [57.71]	<u>0.422</u> [10.72]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
4	FEMALE	2.729 [69.32]	<u>2.159</u> [54.84]		<u>2.500</u> [63.50]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>2.272</u> [57.71]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
5	MALE	<u>2.635</u> [66.93]		<u>2.079</u> [52.81]	<u>2.406</u> [61.11]		<u>0.441</u> [11.20]	<u>0.605</u> [15.37]	<u>2.178</u> [55.32]	<u>0.534</u> [13.56]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
	FEMALE	2.635 [66.93]	<u>2.064</u> [52.43]		<u>2.406</u> [61.11]	<u>0.423</u> [10.74]		<u>0.605</u> [15.37]	<u>2.178</u> [55.32]	<u>0.534</u> [13.56]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
6	MALE	<u>2.729</u> [69.32]		<u>2.212</u> [56.18]	2.500 [63.50]		<u>0.503</u> [12.78]	<u>0.668</u> [16.97]	<u>2.302</u> [58.47]	<u>0.596</u> [15.14]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
	FEMALE	<u>2.729</u> [69.32]	<u>2.189</u> [55.60]		2.500 [63.50]	<u>0.485</u> [12.32]		<u>0.668</u> [16.97]	2.302 [58.47]	<u>0.596</u> [15.14]	0.243 [6.17]	<u>0.429</u> [10.90]



High Performance D-sub

## REMOVABLE CONTACT ORDERING ASSISTANCE CHART

## SCBC SERIES CRIMP AND SOLDER TERMINATION CONTACTS

ТҮРЕ	PAGE NUMBER REFERENCE IN CATALOG	CONTACT SIZE	FEMALE PART NUMBER	MALE PART NUMBER	WIRE SIZE AWG [mm²]
			FC6020M2	MC6020M	20 [0.5 ] / 22 [0.3] / 24 [0.25]
	see page 79 for additional information	20	FC6026M2	MC6026M	26 [0.12] / 28 [0.0 8] / 30 [0.5]
			FC6018M2	MC6018M	18 [1.0] max.
CRIMP			FC4008M	MC4008M	8 [10.0]
	see page 81 for	8	FC4010M	MC4010M	10 [5.3]
	additional information		FC4012M	MC4012M	12 [4.0]
			FC4016M	MC4016M	16 [1.5]
SOLDER	see page 80 for additional information	20	FS6020M2	MS6020M	20 [0.5] max.
			FS4008M	MS4008M	8 [10.0]
SOLDER CUP	see page 82 for additional information	8	FS4012M	MS4012M	12 [4.0]
			FS4016M	MS4016M	16 [1.5]
HIGH VOLTAGE Straight Solder Wire	see page 83 for		FS4820M	MS4820M	20 [0.5]
HIGH VOLTAGE Right Angle (90°) Solder Wire	additional information	8	FS4920M	MS4920M	20 [0.5]
			FC4101M	MC4101M	RG 178 B/U, 196 B/U
		SOLDER	FC4102M	MC4102M	RG 179 BU/, 316 B/U
		CRIMP	FC4103M	MC4103M	RG 180 B/U
			FC4104M	MC4104M	RG 58 B/U
			FS4101M	MS4101M	RG 178 B/U, 196 B/U
SHIELDED	see page 84 for	SOLDER	FS4102M	MS4102M	RG 179 B/U, 316 B/U
OF HELDED	additional information	SOLDER	FS4103M	MS4103M	RG 180 B/U
			FS4104M	MS4104M	RG 58 B/U
			FCC4101M	MCC4101M	RG 178 B/U, 196 B/U
		CRIMP	FCC4102M	MCC4102M	RG 179 BU/, 316 B/U
		CRIMP	FCC4103M	MCC4103M	RG 180 B/U
			FCC4104M	MCC4104M	RG 58 B/U

NOTE: For ordering crimp contacts on reels, add "R" to part number, see page 77 for details. Examples: FC4008MR or MC4008MR

For information regarding **REMOVABLE CONTACTS**, see contact illustration drawings and charts on pages 77-85.

For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 96.



#### ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

									<u> </u>
STEP	1	2	3	4	5	6	7	8	9
EXAMPLE	SCBC	7W2	M	14	0	0	E	D	
STEP 1 - BASIC SERIONSCE Series  *4 STEP 2 - CONNECTION Shell Size 1 5W1 Shell Size 2 7W2, 11W1 Shell Size 3 9W4, 13W3, 17W2, 21W1 Shell Size 4 *113W6, 21WA4, 25W3, Shell Size 5 24W7, 36W4, 43W2, 47W Shell Size 6 46W4	FOR VAR	IANTS				STEP 9 - SPECIAL OF  SEE APPENDIX ON PAGE  STEP 8 - CONNECTOR HOU (SHELLS) OPTION  G - Gold over copper plate. D - Gold over copper plate and disconnectors only).  *2 STEP 7 - LOCKING AND POLARIZING SYSTEMS  0 - None. T - Fixed female jackscrews.			
M - Male S - Female - PosiBar see pag		entry conta					T6 - E - E2 - E3 -	Fixed male Rotating m Rotating m Rotating m	ale jackscrews.  e and female polarized jackscrews.  nale jackscrews.  nale screw locks.  nale with internal hex for 3/32 hex driviale and female polarized jackscrews.
STEP 4 - CONTACT 1  0 - Contacts ordered 43 for details.  *3 1 - Signal contacts, 2  *311 - Signal contacts, 2  with MC/FC 4012  *312 - Signal contacts, 2  with MC/FC 4016  *313 - Signal contacts, 2  with MCC/FCC 4  *314 - Signal contacts, 2  with MCC/FCC 4	separately 20 AWG - 2 20 AWG - 2 20 AWG - 2 20 AWG - 2 30 AWG - 2 310 AWG - 2 310 AWG - 2	24 AWG [0 24 AWG [0 24 AWG [0 24 AWG [0 24 AWG [0 24 AWG [0 4 AWG [0	0.5mm <sup>2</sup> -0.2 0.5mm <sup>2</sup> -0.2 0.5mm <sup>2</sup> -0.2 0.5mm <sup>2</sup> -0.2 acts. .5mm <sup>2</sup> -0.2	25mm²] 25mm²] 25mm²] 25mm²]		0 H AN NC	- None Cable a - Cable a plate, s	adapter, to adapter, lig see page 9	p opening, brass.  phtweight aluminum, electroless nice of the state o

#### \*2 STEP 5 - MOUNTING STYLE

- 0 Mounting hole, 0.120 [3.05] Ø.
- 02 Mounting hole, 0.154 [3.91] Ø.
- C5 Swaged spacer, cul-de-sac style, 4-40 threads, 0.350 [8.89] length.
- F Float mounts, universal.
- S2 Swaged spacer, 4-40 threads, 0.125 [3.18] Length.
- S5 Swaged locknut, 4-40 threads.

- Contact Technical Sales for availability of male connector.
- \*2 For additional information on accessories listed in Step 5, 6, and 7, see the Accessories section, pages 86-94.
- \*3 Kitted contacts are supplied in sealed bags.
- \*4 See SCBM series for removable contact versions of 2WK2, 3W3, 3WK3, 5W5 and 8W8 variants.



High **P**erformance D-sub



## TECHNICAL CHARACTERISTICS

#### **MATERIALS AND FINISHES:**

Connector Insert: Glass-filled polyester per ASTM-D-5927. UL 94V-0, ASTM E-595, NASA-RP-1124

blue color.

Contacts:

Size 22: Precision machined copper alloy. 0.000050 inch [1.27 microns] gold

over copper plate. Other finishes are

available; see page 95.

Precision machined high conductivity Size 16: copper alloy. 0.000050 inch [1.27

> microns] gold over copper plate. Other finishes are available; see page 95.

Size 8:

Power: Precision machined high conductivity copper alloy. 0.000050 inch [1.27]

> microns] gold over copper plate. Other finishes are available; see page 95.

Shielded: High Voltage:

**Connector Housing** 

(Shells):

Mounting Spacers

and Brackets:

**Push-On Fasteners:** 

Jackscrew Systems:

Cable Adapter (Hood):

For material and finishes, see page 77. For material and finishes, see page 77.

Brass with 0.000050 inch [1.27 microns] gold over copper plate.

Brass with 0.000050 inch [1.27 microns] gold over copper plate.

Phosphor bronze or beryllium copper

with 0.000050 inch [1.27 microns] gold over copper plate.

Brass with 0.000050 inch [1.27 microns] gold over copper plate.

Brass with 0.000050 inch [1.27 microns] gold over copper plate; aluminum with electroless nickel plate. Other finishes available, contact Technical Sales.

continued on next page. . . .



## TECHNICAL CHARACTERISTICS, continued

continued from previous page. . . .

**MECHANICAL CHARACTERISTICS:** 

Size 22 Fixed: Male - 0.030 inch [0.76 mm] mating

diameter. Female contact - PosiBand closed entry design; see page 1 for details.

Size 16 Fixed: Male - 0.062 inch [1.57 mm] mating

diameter. Female contact - PosiBand closed entry design; see page 1 for details.

Size 8 Removable: Male - 0.142 inch [3.61mm] mating

diameter. Female contact features Large Surface Area (L.S.A.) closed entry contact design utilizing BeCu mechanical

retention member.

**Shielded:** For mechanical characteristics.

see page 77.

High Voltage: For mechanical characteristics,

see page 77.

**Contact Retention in Connector Insert:** 

 Size 22:
 5 lbs. [21N] minimum.

 Size 16 Power:
 6 lbs. [26N] minimum.

Size 8 Power / Shielded: 22 lbs. [98N].

Resistance to

**Solder Iron Heat:** 500°F [260°C] for 10 seconds duration

per IEC 60512-6.

**Contact Terminations:** 

Size 22: Solder cup - wire size 22 AWG [0.25

mm<sup>2</sup>] maximum.

Straight solder printed board mount - 0.020 inch [0.51 mm] termination diameter.

Right angle (90°) printed board mount - 0.030 inch [0.76 mm] termination diameter.

Size 16: Solder cup - wire size 22 AWG [0.25

mm<sup>2</sup>] maximum.

Straight solder printed board mount - 0.063 inch [1.60 mm] termination diameter.

Right angle (90°) printed board mount - 0.062 inch [0.76 mm] termination diameter.

Size 8:

Power: Closed barrel crimp or solder cup - wire

sizes 8 [10.0 mm<sup>2</sup>], 10 [5.3 mm<sup>2</sup>],12 [4.0

mm<sup>2</sup>], and 16 [1.5 mm<sup>2</sup>] AWG.

Straight solder printed board mount - 0.078 inch [1.98 mm], 0.094 inch [2.39 mm] and 0.125 inch [3.18 mm] termination

diameters.

Right angle (90°) printed board mount - 0.078 inch [1.98 mm] and 0.125 inch

[3.18 mm] termination diameters.

Shielded: Refer to RF Cable in chart on page 84 for

contact terminations.

**High Voltage:** Straight and right angle (90°) terminations

0.041 inch [1.04 mm] minimum hole

diameter.

**Connector Housing** 

(Shells): Male connector housings may be

dimpled for EMI/ESD ground paths.

Polarization: Trapezoidally-shaped connector housing

and polarized jackscrews.

Mounting to

Angle Brackets: Jackscrews and riveted fasteners with

0.120 inch [3.05 mm] diameter hole, and threaded riveted fasteners with 4-40

threads and polyester inserts.

Mounting to

**Printed Board:** Rapid installation push-on fasteners

and threaded posts.

**Locking Systems:** Jackscrews.

**Mechanical Operations:** 1,000 operations per IEC 60512-5.

#### **ELECTRICAL CHARACTERISTICS:**

**SIZE 22 CONTACTS** 

**Contact Current Rating:** 5 amperes, nominal **Initial Contact Resistance:** 0.005 ohms maximum.

Proof Voltage: 1000 V r.m.s

**SIZE 16 CONTACTS** 

Contact Current Rating, Tested per UL 1977: 28 amperes

See temperature rise curves on page 4 for details.

Initial Contact Resistance: 0.0016 ohms maximum, per IEC

60512-2, Test 2b.

Proof Voltage: 1000 V r.m.s.

**SIZE 8 CONTACTS** 

POWER CONTACTS

For electrical characteristics, see page 21.

**SHIELDED CONTACTS** 

For electrical characteristics, see page 77.

**HIGH VOLTAGE CONTACTS** 

For electrical characteristics, see page 77.

CONNECTOR

Insulation Resistance: 5 G ohms.

Clearance and

Creepage Distance: 0.042 inch [1.06 mm], minimum.

Working Voltage: 300 V r.m.s.

**CLIMATIC CHARACTERISTICS:** 

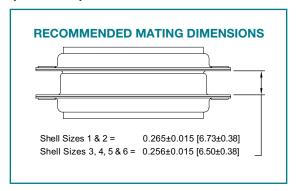
Temperature Range: -55°C to +125°C.

Damp Heat, Steady State: 10 days.

High Performance D-sub

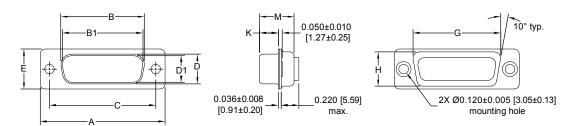
### STANDARD CONNECTOR HOUSING (SHELLS) ASSEMBLY

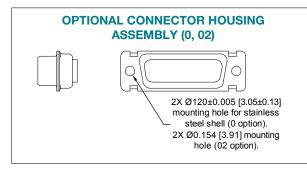


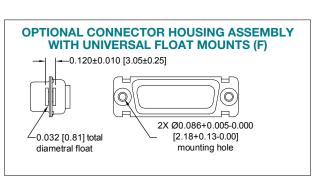


#### SCBDD8W2M3S00G

SCBDD45W2M3000G







SHELL SIZES	VARIANT	A <u>±0.015</u> [0.38]	B <u>±0.005</u> [0.13]	B1 <u>±0.005</u> [0.13]	C ±0.005 [0.13]	D <u>±0.005</u> [0.13]	D1 <u>±0.005</u> [0.13]	E <u>±0.015</u> [0.38]	G <u>±0.010</u> [0.25]	H ±0.010 [0.25]	K <u>±0.005</u> [0.13]	M ±0.010 [0.25]
	8W2M	<u>1.213</u> [30.81]		<u>0.666</u> [16.92]	<u>0.984</u> [24.99]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.759</u> [19.28]	<u>0.422</u> [10.72]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
'	8W2S	<u>1.213</u> [30.81]	<u>0.643</u> [16.33]		<u>0.984</u> [24.99]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.759</u> [19.28]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
2	19W1M	<u>1.541</u> [39.14]		<u>0.994</u> [25.25]	1.312 [33.32]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>1.083</u> [27.51]	<u>0.422</u> [10.72]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
2	19W1S	<u>1.541</u> [39.14]	<u>0.971</u> [24.66]		<u>1.312</u> [33.32]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>1.083</u> [27.51]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
3	15W4M	<u>2.088</u> [53.04]		<u>1.534</u> [38.96]	<u>1.852</u> [47.04]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>1.625</u> [41.28]	<u>0.422</u> [10.72]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
3	15W4S	<u>2.088</u> [53.04]	<u>1.511</u> [38.38]		<u>1.852</u> [47.04]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>1.625</u> [41.28]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
4	45W2M	<u>2.729</u> [69.32]		<u>2.182</u> [55.42]	<u>2.500</u> [63.50]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>2.272</u> [57.71]	<u>0.422</u> [10.72]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]



#### \*1 CONTACT VARIANTS

FACE VIEW OF MALE OR REAR VIEW OF FEMALE

#### - SHELL SIZE 1 -



8W2

Six (6) Size 22 Signal Contacts and Two (2) Size 16 Power Contacts

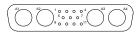
#### - SHELL SIZE 2 -



19W1

Eighteen (18) Size 22 Signal Contacts and One (1) Size 8 Power Contact

#### SHELL SIZE 3 -



15W4

Eleven (11) Size 22 Signal Contacts and Four (4) Size 8 Power Contacts

#### SHELL SIZE 4 -



\*2 45W2

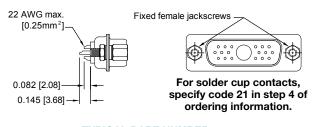
Forty-three (43) Size 22 Signal Contacts and Two (2) Size 8 Power Contacts

#### **NOTES:**

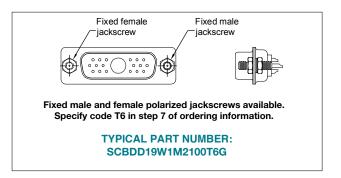
- \*1 Additional contact variants may be tooled at customer request.
- \*2 45W2 variant currently available in male only. Contact Technical Sales for availability of female connector.

OTHER VARIANTS WILL BE ADDED, CONSULT OUR WEBSITE OR CONTACT TECHNICAL SALES FOR UPDATED INFORMATION.

#### **SOLDER CUP TERMINATION CODE 21**



**TYPICAL PART NUMBER:** SCBDD19W1M2100T2G



#### STRAIGHT SOLDER PRINTED BOARD MOUNT TERMINATION

**CODE 3, 35, 36, AND 37** 

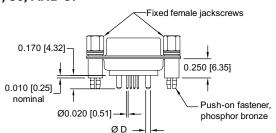
FOR VARIANTS INCLUDING SIZE 16 CONTACTS							
*1 CONTACT D Ø							
3	0.063 [1.60]						

#### NOTE:

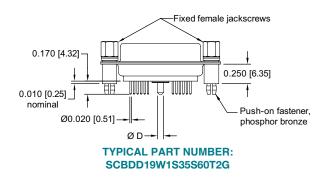
\*1 Contact termination code as specified in Step 4 of ordering information.

FOR VARIANTS WITH SIZE 8 CAVITY							
*1 CONTACT NUMBER	DØ						
3	Size 8 contacts not supplied						
35	0.078 [1.98]						
36	0.094 [2.39]						
37	0.125 [3.18]						

#### NOTE:

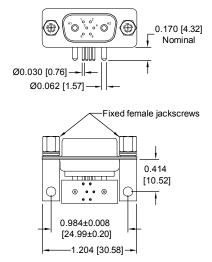


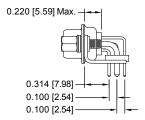
Typical Part Number: SCBDD8W2S3S60T2G



## RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION SIZE 16 POWER CONTACTS WITH 0.062 [1.57] Ø TERMINATIONS CODE 4, 0.314 [7.98] CONTACT EXTENSION

See temperature rise curves on pages 3 and 4





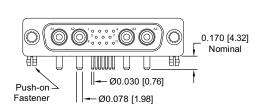
TYPICAL PART NUMBER: SCBDD8W2M4R70T2G

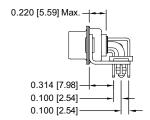
<sup>\*1</sup> Contact termination code as specified in Step 4 of ordering information.

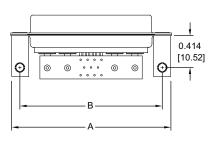


#### RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION SIZE 8 POWER CONTACTS WITH 0.078 [1.98] Ø TERMINATIONS **CODE 4 AND 45, 0.314 [7.98] CONTACT EXTENSION**

See temperature rise curves on pages 3 and 4





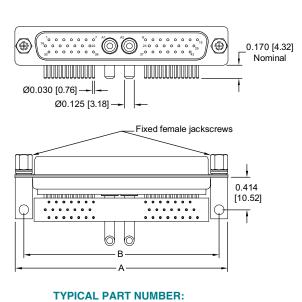


**TYPICAL PART NUMBER:** SCBDD15W4M45R7N0G

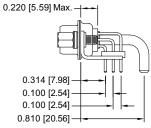
SCBDD***(4 or 45)**** 0.314 [7.98] CONTACT EXTENSION								
SHELL SIZE A B								
SHELL SIZE 2	<u>1.532</u> [38.91]	<u>1.312</u> [33.32]						
SHELL SIZE 3	2.072 [52.63]	1.852 [47.04]						
SHELL SIZE 4	2.720 [69.09]	2.500 [63.50]						

### RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION SIZE 8 POWER CONTACTS WITH 0.125 [3.18] Ø TERMINATIONS **CODE 4 AND 47, 0.314 [7.98] CONTACT EXTENSION**

See temperature rise curves on pages 3 and 4

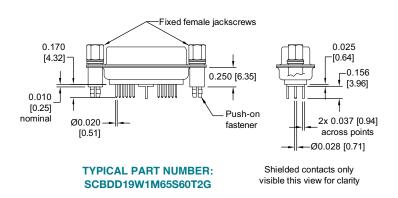


SCBDD45W2M47R70T2G

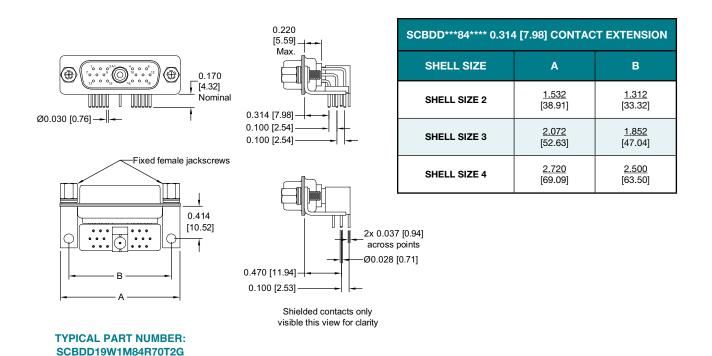


SCBDD***(4 or 47)**** 0.314 [7.98] CONTACT EXTENSION								
SHELL SIZE	A	В						
SHELL SIZE 2	<u>1.532</u> [38.91]	1.312 [33.32]						
SHELL SIZE 3	<u>2.072</u> [52.63]	<u>1.852</u> [47.04]						
SHELL SIZE 4	<u>2.720</u> [69.09]	<u>2.500</u> [63.50]						

## STRAIGHT SOLDER PRINTED BOARD MOUNT TERMINATION WITH FDS4201M OR MDS4201M SHIELDED CONTACTS CODE 65



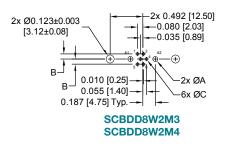
## RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION WITH FRT4201M OR MRT4201M SHIELDED CONTACTS CODE 84





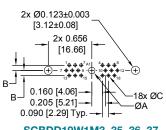
#### PRINTED BOARD MOUNT CONTACT HOLE PATTERN

HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT RIGHT ANGLE (90°) CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.

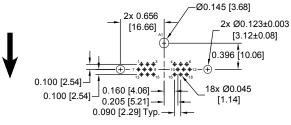


#### **SUGGESTED PRINTED BOARD HOLE SIZES:**

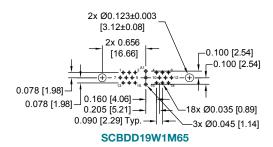
See Suggested Printed Board Hole Size chart on page 53.

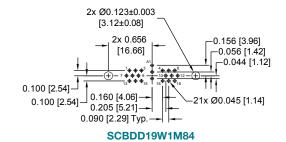


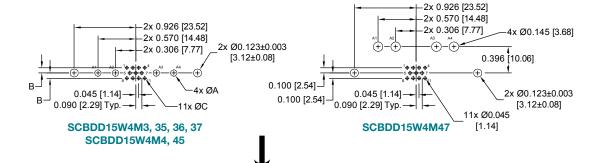
SCBDD19W1M3, 35, 36, 37 SCBDD19W1M4, 45

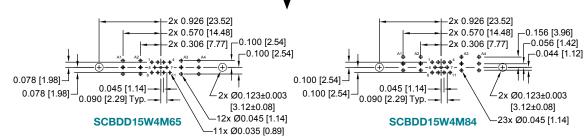


SCBDD19W1M47









continued on next page. . . .

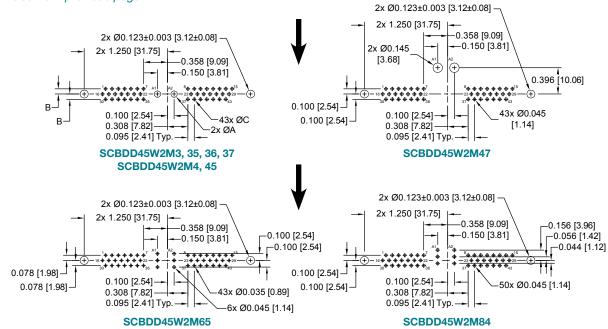


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#### PRINTED BOARD MOUNT CONTACT HOLE PATTERN

HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT RIGHT ANGLE (90°) CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.

#### continued from previous page. . . .



SUGGESTED PRINTED BOARD HOLE SIZES										
VARIANT	CODE ØA		В	øc						
8W2	3	0.080 [2.03]	0.078 [1.98]	0.035 [0.89]						
OWZ	4	0.080 [2.03]	0.100 [2.54]	0.045 [1.14]						
	3, 35	0.098 [2.49]								
	36	0.114 [2.90]	0.078 [1.98]	0.035 [0.89]						
	37	0.145 [3.68]								
19W1 15W4	4	N/A	0.100 [2.54]	0.045 [1.14]						
45W2	45	0.098 [2.49]	0.100 [2.54]	0.045 [1.14]						
	47	N/A	N/A	N/A						
	65	N/A	N/A	N/A						
	84	N/A	N/A	N/A						



#### ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

## FOR CONNECTORS **NOT INCLUDING SIZE 8 CONTACTS**

STEP	1	2	3	4	5	6	7	8		9	
EXAMPLE	SCBDD	8W2	S	3	S6	0	T2	G	_		
STEP 1 - BASIC SERIES SCBDD Series STEP 2 - CONNECTOR VARIANTS										AL OPTIONS	
Shell Size 1 - 8W2 See page 56 for ordering information for other shell size options.  STEP 3 - CONNECTOR GENDER M - Male							G -G	(SHE	pper plate		
, 0	1 for more	informatio	n.				*2 STEI		nale connec	,, 	IZING SYST
*1 21 – Fixed, solder cup.  *1 3 – Solder, straight printed board mount, 0.170 [4.32] tail length.  *1 4 – Solder, right angle (90°) printed board mount, 0.314 [7.98] signal contact extension.							T - T2 - T6 - E - E2 -	Fixed female Fixed male Rotating m Rotating m	nale jacksci nale screw	ews. le polarized rews. locks.	d jackscrews.
*2 STEP 5 - MOUNTI  0 - Mounting hole,  02 - Mounting hole,  C5 - Swaged space, length For use	0.120 [3.05 0.154 [3.91 c, cul-de-sa	- ] Ø ] Ø c style, 4-4		s, 0.350 [8.	.89]		E6 - EP 6 - C/	Rotating m		male polari	zed jackscrew

- length. For use with cable connectors only.
- C7 Bracket, mounting, right angle (90°) metal, swaged to connector with cul-de-sac spacer and 4-40 threads with cross bar.
  - Float mounts, universal
- Threaded post, brass, 0.250 [6.35] length
- R2 Bracket, mounting, right angle (90°) metal, swaged to connector with 4-40 thread fixed female jackscrews with cross bar
- R6 Bracket, mounting, right angle (90°) metal, swaged to connector with 0.120 [3.05] Ø mounting hole with cross bar
- R7 Bracket, mounting, right angle (90°) metal, swaged to connector with 4-40 threads with cross bar
- R8 Bracket, mounting, right angle (90°) metal, swaged to connector with 4-40 locknut with cross bar
- Swaged spacer, 4-40 threads, 0.250 [6.35] length
- S2 Swaged spacer, 4-40 threads, 0.125 [3.18] length
- S5 Swaged locknut, 4-40 threads
- S6 Swaged spacer with push-on fastener, 4-40 threads, 0.250 [6.35] length

- AN Cable adapter, lightweight aluminum, electroless nickel plate, see page 91 for details.
- H Cable adapter, top opening, brass
- N Push-on fastener, for right angle (90°) mounting brackets

#### NOTES

- \*1 Size 16 power contacts are included when used on 8W2 variant in Step 2.
- \*2 For additional information of options listed in steps 5, 6, and 7, see Accessories Section on pages 86-94.



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### REMOVABLE CONTACT ORDERING ASSISTANCE CHART

## SCBDD SERIES CRIMP AND SOLDER CUP TERMINATION CONTACTS

TYPE	PAGE NUMBER REFERENCE IN CATALOG	CONTACT SIZE	FEMALE PART NUMBER	MALE PART NUMBER	WIRE SIZE AWG [mm²]
			FC4008M	MC4008M	8 [10.0]
CRIMP	see page 81 for	8	FC4010M	MC4010M	10 [5.3]
CRIMP	additional information	0	FC4012M	MC4012M	12 [4.0]
			FC4016M	MC4016M	16 [1.5]
			FS4008M	MS4008M	8 [10.0]
SOLDER CUP	see page 82 for additional information	8	FS4012M	MS4012M	12 [4.0]
			FS4016M	MS4016M	16 [1.5]
HIGH VOLTAGE Straight Solder Wire	see page 83 for	8	FS4820M	MS4820M	20 [0.5]
HIGH VOLTAGE Right Angle (90°) Solder Wire	additional information	8	FS4920M	MS4920M	20 [0.5]
			FC4101M	MC4101M	RG 178 B/U, 196 B/U
		SOLDER	FC4102M	MC4102M	RG 179 BU/, 316 B/U
		CRIMP	FC4103M	MC4103M	RG 180 B/U
			FC4104M	MC4104M	RG 58 B/U
			FS4101M	MS4101M	RG 178 B/U, 196 B/U
OLUEL DED	see page 84 for	SOLDER	FS4102M	MS4102M	RG 179 B/U, 316 B/U
SHIELDED	additional information	/ SOLDER	FS4103M	MS4103M	RG 180 B/U
			FS4104M	MS4104M	RG 58 B/U
			FCC4101M	MCC4101M	RG 178 B/U, 196 B/U
		CRIMP	FCC4102M	MCC4102M	RG 179 BU/, 316 B/U
		CRIMP	FCC4103M	MCC4103M	RG 180 B/U
			FCC4104M	MCC4104M	RG 58 B/U

NOTE: For ordering crimp contacts on reels, add "R" to part number, see page 77 for details. Examples: FC4008MR or MC4008MR

For information regarding **REMOVABLE CONTACTS**, see contact illustration drawings and charts on pages 77-85.

For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 96.



#### ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

## FOR CONNECTORS INCLUDING SIZE 8 CONTACTS

FOR CONNECTORS INCLUDING SIZE 6 CONTACTS											
STEP	1	2	3	4	5	6	7	8		9	
EXAMPLE	SCBDD	19W1	М	47	R7	0	T2	G	<u> </u>		
STEP 1 - BASIC SERIES SCBDD Series  STEP 2 - CONNECTOR VARIANTS Shell Size 2 - 19W1 Shell Size 3 - 15W4 *1 Shell Size 4 - 45W2 See page 54 for ordering information for shell size 1 - 8W2 options.								G -G D -G (n	P 8 - CONI (SHE old over copold over copold over copolal	pper plate and dimpled tors only).	
M - Male S - Female - PosiBand see page  STEP 4 - CONTACT  21 - Fixed, solder cup, 3 - Solder, straight pr contacts only 0.17 35 - Solder, straight pr 0.078 [1.98] Ø pov 36 - Solder, straight pr	ngth. ınd			0 -   T -   T2 -   T6 -   E -   E2 -   E3 -   E6 -	None. Fixed fema Fixed fema Fixed male Rotating m Rotating m Rotating m Rotating m	ale jackscrevale jackscreve and female jackscrevale screw loade with internale with internal with	ws. e polarized jackscrews. ews. ocks. ernal hex for 3/32 hex drives. nale polarized jackscrews.				
<ul> <li>0.094 [2.39] Ø power contacts, 0.170 [4.32] tail length.</li> <li>37 - Solder, straight printed board mount with signal and 0.125 [3.18] Ø power contacts, 0.170 [4.32] tail length.</li> <li>4 - Solder, right angle (90°) printed board mount with signal contacts only, 0.314 [7.98] signal contact extension.</li> <li>45 - Solder, right angle (90°) printed board mount with signal and 0.078 [1.98] Ø power contacts, 0.314 [7.98] signal contact extension.</li> <li>47 - Solder, right angle (90°) printed board mount with signal and 0.125 [3.18] Ø power contacts, 0.314 [7.98] signal</li> </ul>						AN - H - N -	Cable ada plate, see Cable ada	page 91 fapter, top fastener, for stryLE	for details. opening, bra	ninum, electroless nickel ass e (90°) mounting brackets	

### **NOTES**

contact extension.

\*1 45W2 variant currently available in male only.

[4.32] signal contact tail length.

[7.98] signal contact extension.

\*2 For additional information of options listed in steps 5, 6, and 7, see Accessories Section on pages 86-94.

65 - Solder, straight printed board mount with signal and

shielded contacts MDS/FDS4201D footprint, 0.170

84 - Solder, right angle (90°) printed board mount with signal

and shielded contacts MRT/FDS4201D footprint, 0.314

- 02 Mounting hole, 0.154 [3.91] Ø
- C5 Swaged spacer, Cul-de-Sac style, 4-40 threads, 0.350 [8.89] length. For use with cable connectors only.
- Bracket, mounting, right angle (90°) metal, swaged to connector with Cul-de-Sac spacer and 4-40 threads with cross bar.
- Float mounts, universal
- Threaded post, brass, 0.250 [6.35] length
- R2 Bracket, mounting, right angle (90°) metal, swaged to connector with 4-40 thread fixed female jackscrews with cross bar
- R6 Bracket, mounting, right angle (90°) metal, swaged to connector with 0.120 [3.05] Ø mounting hole with cross bar
- R7 Bracket, mounting, right angle (90°) metal, swaged to connector with 4-40 threads with cross bar
- R8 Bracket, mounting, right angle (90°) metal, swaged to connector with 4-40 locknut with cross bar
- Swaged spacer, 4-40 threads, 0.250 [6.35] length
- S2 Swaged spacer, 4-40 threads, 0.125 [3.18] length
- S5 Swaged locknut, 4-40 threads
- S6 Swaged spacer with push-on fastener, 4-40 threads, 0.250 [6.35]



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## TECHNICAL CHARACTERISTICS

#### **MATERIALS AND FINISHES:**

**Connector Insert:** Glass-filled polyester per ASTM-D-5927,

UL 94V-0, ASTM E-595, NASA-RP-1124

blue color.

Contacts:

Size 22: Precision machined copper alloy.

> 0.000050 inch [1.27 microns] gold over copper plate. Other finishes are

available; see page 95.

Precision machined high conductivity Size 16:

copper alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other

finishes are available; see page 95.

Size 8:

Precision machined high conductivity Power: copper alloy. 0.000050 inch [1.27

microns] gold over copper plate. Other finishes are available; see page 95.

Shielded: For material and finishes, see page 77. For material and finishes, see page 77. **High Voltage:** 

**Connector Housing** 

(Shells): Brass with 0.000050 inch [1.27 microns]

gold over copper plate.

**Mounting Spacers** and Brackets:

Brass with 0.000050 inch [1.27 microns]

gold over copper plate.

**Jackscrew Systems:** 

Brass with 0.000050 inch [1.27 microns]

gold over copper plate.

Cable Adapter (Hood):

Brass with 0.000050 inch [1.27 microns] gold over copper plate; aluminum with electroless nickel plate. Other finishes available, contact Technical Sales.

#### **MECHANICAL CHARACTERISTICS:**

Size 22 Removable: Male contact - 0.030 inch [0.76 mm]

mating diameter. Female contact PosiBand closed entry design; see page 1 for details. For removable size 22

contacts, see page 79.

Size 16 Removable: Male - 0.062 inch [1.57mm] mating

diameter. Female contact - PosiBand closed entry design; see page 1 for details. For removable size 16 contacts,

see page 81.

Male contact - 0.142 inch [3.61 mm] Size 8 Removable:

mating diameter. Female contact features Large Surface Area (L.S.A.) closed entry design utilizing BeCu mechanical retention member. Closed crimp barrel. For removable size 8

contacts, see pages 81-85.



## TECHNICAL CHARACTERISTICS, continued

continued from previous page. . . .

**MECHANICAL CHARACTERISTICS, continued:** 

For mechanical characteristics, Shielded:

see page 77.

**High Voltage:** For mechanical characteristics,

see page 77.

**Contact Retention in Connector Insert:** 

Size 22: 9 lbs. [40N] minimum. Size 16: 15 lbs. [67N] minimum.

Size 8 Power / Shielded: 22 lbs. [98N].

Contact Terminations:

Size 22: Closed barrel crimp - wire sizes 20 AWG

[0.5 mm<sup>2</sup>] through 30 AWG [0.05 mm<sup>2</sup>].

Closed barrel solder - wire size 22 AWG [0.3 mm<sup>2</sup>] maximum; see page 79 for

details.

Size 16: Closed barrel crimp - wire sizes 12 AWG

[4.0 mm<sup>2</sup>] through 24 AWG [0.25 mm<sup>2</sup>].

Size 8:

Power: Closed barrel crimp or solder cup - wire

sizes 8 [10.0 mm<sup>2</sup>], 10 [5.3 mm<sup>2</sup>], 12 [4.0

mm<sup>2</sup>], and 16 [1.5 mm<sup>2</sup>] AWG.

Refer to RF Cable in chart on page 84 for Shielded:

contact terminations.

**High Voltage:** Straight and right angle (90°) terminations

- 0.041 inch [1.04 mm] minimum hole

diameter.

**Connector Housing** 

(Shells):

Male connector housings may be dimpled for EMI/ESD ground paths.

Trapezoidally-shaped connector Polarization:

housings and polarized jackscrews.

**Locking Systems:** Jackscrews.

**Mechanical Operations:** 1,000 operations per IEC 60512-5.

#### **ELECTRICAL CHARACTERISTICS:**

**SIZE 22 CONTACTS** 

**Contact Current Rating:** 5 amperes, nominal **Initial Contact Resistance:** 0.005 ohms maximum.

**Proof Voltage:** 1000 V r.m.s.

**SIZE 16 CONTACTS** 

Contact Current Rating, Tested per UL 1977: 28 amperes

See temperature rise curves on page 4 for details. **Initial Contact Resistance:** 0.0016 ohms maximum,

per IEC 60512-2, Test 2b.

**Proof Voltage:** 1000 V r.m.s.

**SIZE 8 CONTACTS** 

**POWER CONTACTS** 

For electrical characteristics, see page 21.

SHIELDED CONTACTS

For electrical characteristics, see page 77.

**HIGH VOLTAGE CONTACTS** 

For electrical characteristics, see page 77.

CONNECTOR

**Insulation Resistance:** 5 G ohms.

Clearance and

**Creepage Distance:** 0.042 inch [1.06 mm], minimum.

Working Voltage: 300 V r.m.s.

**CLIMATIC CHARACTERISTICS:** 

**Temperature Range:** -55°C to +125°C.

Damp Heat, Steady State: 10 days.

Visit our website for the latest catalog updates and supplements at http://www.connectpositronic.com/catalogs

#### \*1 CONTACT VARIANT

FACE VIEW OF MALE OR REAR VIEW OF FEMALE

## SHELL SIZE 1 -SHELL SIZE 2 -8W2 19W1

Six (6) Size 22 Signal Contacts and Eighteen (18) Size 22 Signal Contacts and One (1) Size 8 Power Contact Two (2) Size 16 Power Contacts



- SHELL SIZE 4 -

#### \*2 45W2

Forty-three (43) Size 22 Signal Contacts and Two (2) Size 8 Power Contacts

#### OTHER VARIANTS WILL BE ADDED, CONSULT OUR WEBSITE OR CONTACT TECHNICAL SALES FOR UPDATED INFORMATION.

#### NOTES:

- \*1 Additional contact variants may be tooled at customer request.
  - \*2 45W2 variant currently available in female only. Contact Technical Sales for availability of male connector.

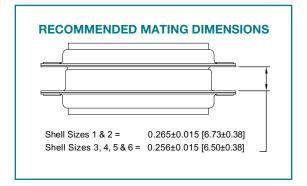


High **P**erformance **D**-sub

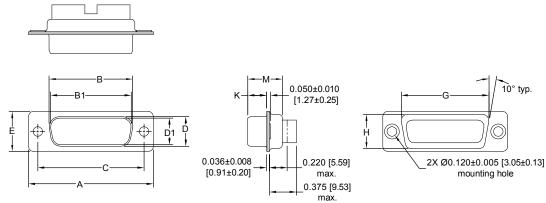
### STANDARD CONNECTOR HOUSING (SHELLS) ASSEMBLY

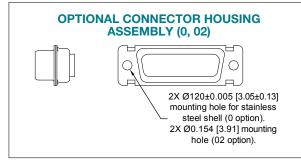


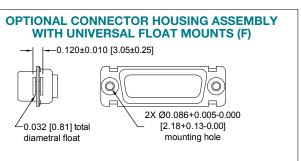




#### **TYPICAL CONNECTOR TOP VIEW**







SHELL SIZES	VARIANT	A <u>±0.015</u> [0.38]	B <u>±0.005</u> [0.13]	B1 ±0.005 [0.13]	C <u>±0.005</u> [0.13]	D <u>±0.005</u> [0.13]	D1 <u>±0.005</u> [0.13]	E <u>±0.015</u> [0.38]	G <u>±0.010</u> [0.25]	H <u>±0.010</u> [0.25]	K <u>±0.005</u> [0.13]	M ±0.010 [0.25]
	8W2 M	1.213 [30.81]		<u>0.666</u> [16.92]	<u>0.984</u> [24.99]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.759</u> [19.28]	<u>0.422</u> [10.72]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
1	8W2 S	1.213 [30.81]	<u>0.643</u> [16.33]		<u>0.984</u> [24.99]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.759</u> [19.28]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
	19W1 M	1.541 [39.14]		0.994 [25.25]	1.312 [33.32]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	1.083 [27.51]	<u>0.422</u> [10.72]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
2	19W1 S	1.541 [39.14]	0.971 [24.66]		1.312 [33.32]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	1.083 [27.51]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
4	45W2 S	2.729 [69.32]	2.159 [54.84]		2.500 [63.50]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>2.272</u> [57.71]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]



### REMOVABLE CONTACT ORDERING ASSISTANCE CHART

#### **SCBCD SERIES CRIMP AND SOLDER TERMINATION CONTACTS**

ТҮРЕ	PAGE NUMBER REFERENCE IN CATALOG	CONTACT SIZE	FEMALE PART NUMBER	MALE PART NUMBER	WIRE SIZE AWG [mm²]
	see page 78 for	00	FC8022M2	MC8022M	22 [0.3] / 24 [0.25] / 26 [0.12] / 28 [0.0 8] / 30 [0.5]
	additional information	22	FC8020M2	MC8020M	20 [0.5] max.
			FC112N4-50	MC112N-50-133.0	12 [4.0]
	see page 81 for	10	FC114N4-50	MC114N-50-133.0	14 [2.5] / 16 [1.5]
CRIMP	additional information	16	FC116N4-50	MC116N-50-133.0	16 [1.5] / 18 [1.0]
Chilvie			FC120N4-50	MC120N-50-133.0	20 [0.5] / 22 [0.3] / 24 [0.25]
			FC4008M	MC4008M	8 [10.0]
	see page 81 for	8	FC4010M	MC4010M	10 [5.3]
	additional information	0	FC4012M	MC4012M	12 [4.0]
			FC4016M	MC4016M	16 [1.5]
SOLDER	see page 79 for additional information	22	FS8022M2	MS8022M	22 [0.3] max.
			FS4008M	MS4008M	8 [10.0]
SOLDER CUP	see page 82 for additional information	8	FS4012M	MS4012M	12 [4.0]
			FS4016M	MS4016M	16 [1.5]
HIGH VOLTAGE Straight Solder Wire	see page 83 for	8	FS4820M	MS4820M	20 [0.5]
HIGH VOLTAGE Right Angle (90°) Solder Wire	additional information	8	FS4920M	MS4920M	20 [0.5]
			FC4101M	MC4101M	RG 178 B/U, 196 B/U
		SOLDER	FC4102M	MC4102M	RG 179 BU/, 316 B/U
		CRIMP	FC4103M	MC4103M	RG 180 B/U
			FC4104M	MC4104M	RG 58 B/U
			FS4101M	MS4101M	RG 178 B/U, 196 B/U
SHIELDED	see page 84 for	SOLDER	FS4102M	MS4102M	RG 179 B/U, 316 B/U
GITILLULU	additional information	SOLDER	FS4103M	MS4103M	RG 180 B/U
			FS4104M	MS4104M	RG 58 B/U
			FCC4101M	MCC4101M	RG 178 B/U, 196 B/U
		CRIMP	FCC4102M	MCC4102M	RG 179 BU/, 316 B/U
		CRIMP	FCC4103M	MCC4103M	RG 180 B/U
			FCC4104M	MCC4104M	RG 58 B/U

NOTE: For ordering crimp contacts on reels, add "R" to part number, see page 77 for details. Examples: FC4008MR or MC4008MR

For information regarding REMOVABLE CONTACTS, see contact illustration drawings and charts on pages 77-85.

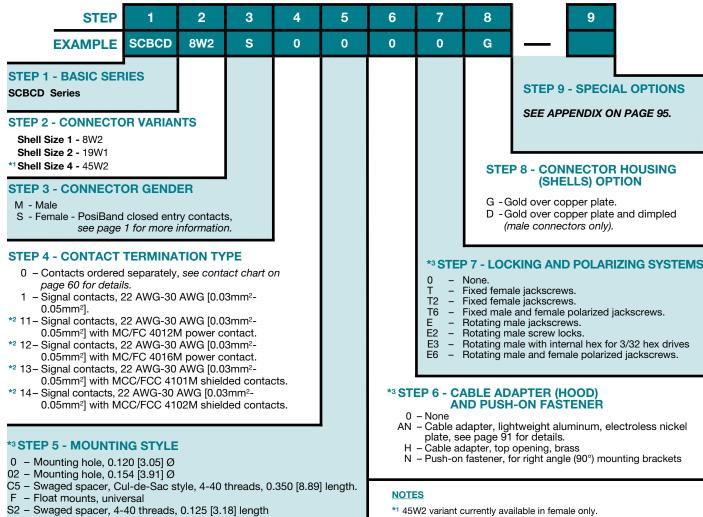
For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 96.



High **P**erformance **D**-sub

#### ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8



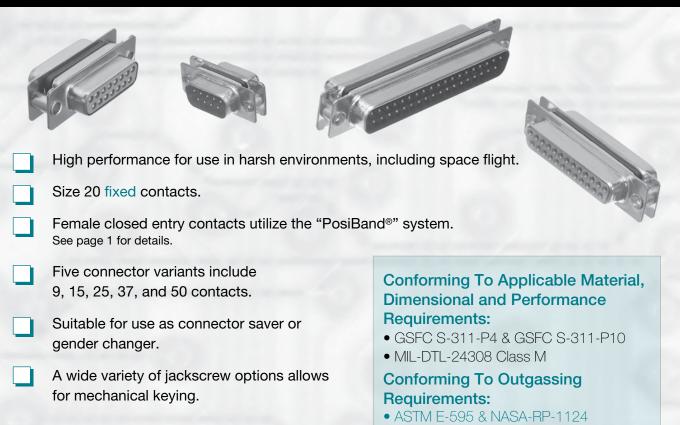
- \*1 45W2 variant currently available in female only.
- \*2 Available on 19W1 and 45W2 connectors only.
- \*3 For additional information of options listed in steps 5, 6, and 7, see Accessories Section on pages 86-94.

S5 - Swaged locknut, 4-40 threads

## High **Performance D**-sub

## SAD SERIES **MILITARY / SPACE FLIGHT QUALITY** STANDARD DENSITY CONNECTOR SAVER





## TECHNICAL CHARACTERISTICS

#### **MATERIALS AND FINISHES:**

Connector Insulator: Glass-filled DAP per ASTM-D-5948, UL

94V-0, ASTM E-595, NASA-RP-1124.

Contacts: Precision machined copper alloy.

0.000050 inch [1.27 microns] gold over copper plate. Other finishes are

available; see page 95.

**Connector Housing** 

Brass with 0.000050 inch [1.27 microns] (Shells), Spacers and Jackscrew Systems:

gold over copper plate.

#### **MECHANICAL CHARACTERISTICS:**

Size 20 Fixed: Male contact - 0.040 inch [1.02 mm]

mating diameter. Female contact -PosiBand closed entry design; see page

1 for details.

**Connector Saver:** Male to female, or male to male.

**Contact Retention:** 9 lbs. [40 N].

**Connector Housing** 

(Shells): Male connector housings may be dimpled for EMI/ESD ground paths.

Polarization: Trapezoidally-shaped connector

housings.

**Mechanical Operations:** 1,000 operations, minimum,

per IEC 60512-5.

#### **ELECTRICAL CHARACTERISTICS:**

**Contact Current Rating:** 7.5 amperes, nominal. Initial Contact Resistance: 0.008 ohms, maximum.

**Proof Voltage:** 1.000 V r.m.s.

Insulator Resistance: 5 G ohms.

Clearance and

**Creepage Distance:** 0.039 inch [1.0 mm], minimum.

Working Voltage: 300 V r.m.s.

#### **CLIMATIC CHARACTERISTICS:**

**Temperature Range:** -55°C to +125°C.

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# SAD SERIES MILITARY / SPACE FLIGHT QUALITY STANDARD DENSITY CONNECTOR SAVER

High
Performance
D-sub

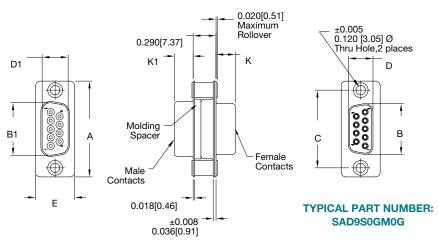
### SAD SERIES SIZE 20 CONTACT CONNECTOR SAVER

#### **CONTACT VARIANTS**

FACE VIEW OF MALE OR REAR VIEW OF FEMALE



## STANDARD CONNECTOR HOUSING (SHELLS) ASSEMBLY DIMENSIONS SIZE 20 CONTACTS

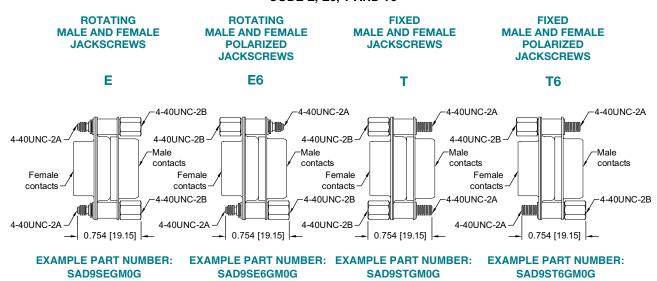


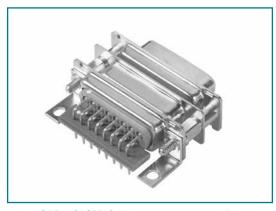
CONNECTOR VARIANT SIZES	A ±0.015 [0.38]	B <u>±0.005</u> [0.13]	B1 <u>±0.005</u> [0.13]	C ±0.005 [0.13]	D <u>±0.005</u> [0.13]	D1 ±0.005 [0.13]	E <u>±0.015</u> [0.38]	K <u>±0.005</u> [0.13]	K1 ±0.005 [0.13]
9 M	<u>1.213</u> [30.81]		<u>0.666</u> [16.92]	<u>0.984</u> [24.99]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]		<u>0.233</u> [5.92]
9 S	<u>1.213</u> [30.81]	<u>0.643</u> [16.33]		<u>0.984</u> [24.99]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.243</u> [6.17]	
15 M	<u>1.541</u> [39.14]		<u>0.994</u> [25.25]	<u>1.312</u> [33.32]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]		<u>0.233</u> [5.92]
15 S	<u>1.541</u> [39.14]	<u>0.971</u> [24.66]		1.312 [33.32]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.243</u> [6.17]	
25 M	<u>2.088</u> [53.04]		<u>1.534</u> [38.96]	<u>1.852</u> [47.04]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]		<u>0.230</u> [5.84]
25 S	2.088 [53.04]	1.511 [38.38]		<u>1.852</u> [47.04]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.243</u> [6.17]	
37 M	2.729 [69.32]		2.182 [55.42]	2.500 [63.50]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]		<u>0.230</u> [5.84]
37 S	<u>2.729</u> [69.32]	<u>2.159</u> [54.84]		2.500 [63.50]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.243</u> [6.17]	
50 M	2.635 [66.93]		<u>2.079</u> [52.81]	<u>2.406</u> [61.11]		<u>0.441</u> [11.20]	<u>0.605</u> [15.37]		
50 S	<u>2.635</u> [66.93]	<u>2.064</u> [52.43]		<u>2.406</u> [61.11]	<u>0.423</u> [10.74]		<u>0.605</u> [15.37]	<u>0.243</u> [6.17]	

## **SAD SERIES MILITARY / SPACE FLIGHT QUALITY** STANDARD DENSITY CONNECTOR SAVER



#### **JACKSCREW SYSTEMS** CODE E, E6, T AND T6





SAD15S0GM0G connector saver mated to SND15S5R70T2G connector.

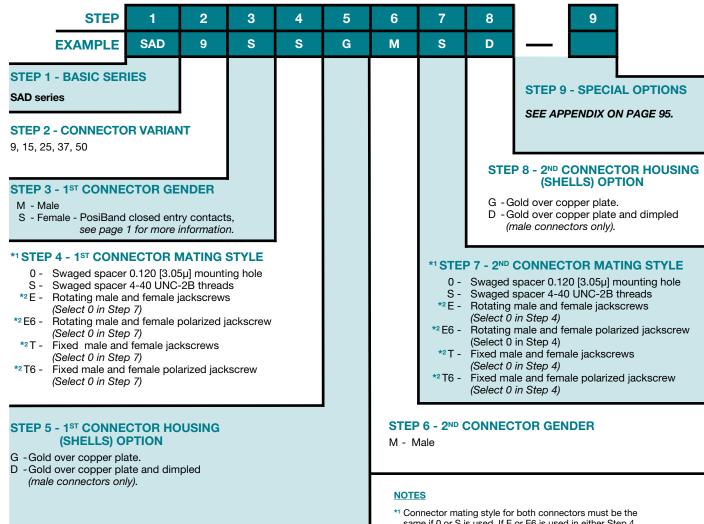


## SAD SERIES MILITARY / SPACE FLIGHT QUALITY STANDARD DENSITY CONNECTOR SAVER

High
Performance
D-sub

#### ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8



- same if 0 or S is used. If E or E6 is used in either Step 4 or 8 the other step must be 0.
- \*2 For hardware information, see page 64.

High **Performance** D-sub

#### SADD SERIES **MILITARY / SPACE FLIGHT QUALITY HIGH DENSITY CONNECTOR SAVER**









000 0 0	High performance for use in harsh environments Size 22 fixed contacts.  Female closed entry contacts utilize the "PosiBand®" system. See page 1 for details.  Five connector variants include 15, 26, 44, 62, 78, and 104 contacts.  Suitable for use as connector saver or gender changer.  A wide variety of jackscrew options allows for mechanical keying.	Conforming To Applicable Material, Dimensional and Performance Requirements:  GSFC S-311-P4  MIL-DTL-24308 Class M  Conforming To Outgassing Requirements:  ASTM E-595 & NASA-RP-1124

#### TECHNICAL CHARACTERISTICS

#### **MATERIALS AND FINISHES:**

Connector Insulator: Polyester glass-filled per ASTM-D-5927,

UL 94V-0. ASTM E-595. NASA-RP-1124.

Contacts: Precision machined copper alloy. 0.000050 inch [1.27 microns] gold over

copper plate. Other finishes are avail-

able; see page 95.

**Connector Housing** 

(Shells), Spacers and Brass with 0.000050 inch [1.27 microns]

Jackscrew Systems: gold over copper plate.

#### **MECHANICAL CHARACTERISTICS:**

Size 20 Fixed: Male contact - 0.030 inch [0.76 mm]

> mating diameter. Female contact -PosiBand closed entry design; see page

1 for details.

Connector Saver: Male to female (or male to male, Size 78

only).

**Contact Retention:** 9 lbs. [40 N]. **Connector Housing** 

(Shells):

Male connector housings may be dimpled for EMI/ESD ground paths.

Polarization: Trapezoidally-shaped connector

housings.

**Mechanical Operations:** 1,000 operations, minimum,

per IEC 60512-5.

#### **ELECTRICAL CHARACTERISTICS:**

**Contact Current Rating:** 5 amperes, nominal. Initial Contact Resistance: 0.008 ohms, maximum.

**Proof Voltage:** 1,000 V r.m.s. **Insulator Resistance:** 5 G ohms.

Clearance and

Creepage Distance: 0.039 inch [1.0 mm], minimum.

300 V r.m.s. Working Voltage:

#### **CLIMATIC CHARACTERISTICS:**

**Temperature Range:** -55°C to +125°C.

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## SADD SERIES MILITARY / SPACE FLIGHT QUALITY HIGH DENSITY CONNECTOR SAVER

High
Performance
D-sub

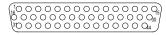
#### SADD SERIES SIZE 22 CONTACT CONNECTOR SAVER

#### CONTACT VARIANTS

FACE VIEW OF MALE OR USE MIRROR IMAGE FOR FEMALE

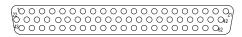


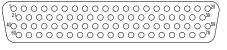




**SADD 26** 

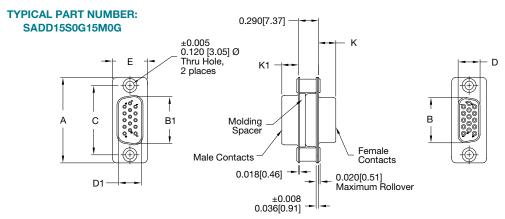






SADD 62 SADD 78 SADD 104

## STANDARD CONNECTOR HOUSING (SHELLS) ASSEMBLY DIMENSIONS SIZE 22 CONTACTS

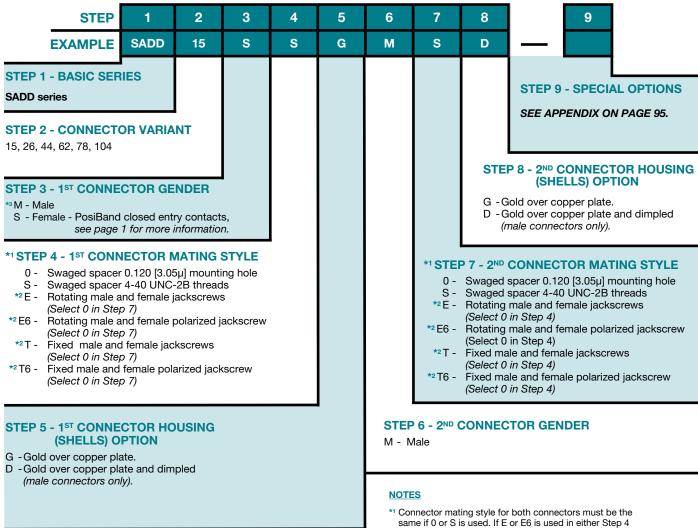


CONNECTOR VARIANT SIZES	A ±0.015 [0.38]	B <u>±0.005</u> [0.13]	B1 <u>±0.005</u> [0.13]	C <u>±0.005</u> [0.13]	D <u>±0.005</u> [0.13]	D1 <u>±0.005</u> [0.13]	E <u>±0.015</u> [0.38]	K <u>±0.005</u> [0.13]	K1 <u>±0.005</u> [0.13]
15 M	<u>1.213</u> [30.81]		<u>0.666</u> [16.92]	<u>0.984</u> [24.99]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]		<u>0.233</u> [5.92]
15 S	<u>1.213</u> [30.81]	<u>0.643</u> [16.33]		<u>0.984</u> [24.99]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.243</u> [6.17]	
26 M	<u>1.541</u> [39.14]		<u>0.994</u> [25.25]	1.312 [33.32]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]		<u>0.233</u> [5.92]
26 S	<u>1.541</u> [39.14]	<u>0.971</u> [24.66]		1.312 [33.32]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.243</u> [6.17]	
44 M	2.088 [53.04]		<u>1.534</u> [38.96]	<u>1.852</u> [47.04]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]		<u>0.230</u> [5.84]
44 S	2.088 [53.04]	1.511 [38.38]		1.852 [47.04]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.243</u> [6.17]	
62 M	2.729 [69.32]		<u>2.182</u> [55.42]	2.500 [63.50]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]		<u>0.230</u> [5.84]
62 S	<u>2.729</u> [69.32]	<u>2.159</u> [54.84]		<u>2.500</u> [63.50]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.243</u> [6.17]	
78 M	<u>2.635</u> [66.93]		<u>2.079</u> [52.81]	<u>2.406</u> [61.11]		<u>0.441</u> [11.20]	<u>0.605</u> [15.37]		
78 S	2.635 [66.93]	2.064 [52.43]		<u>2.406</u> [61.11]	<u>0.423</u> [10.74]		<u>0.605</u> [15.37]	<u>0.243</u> [6.17]	
104 M	<u>2.729</u> [69.32]		<u>2.212</u> [56.18]	2.500 [63.50]		<u>0.503</u> [12.78]	<u>0.668</u> [16.97]		<u>0.230</u> [5.84]
104 S	<u>2.729</u> [69.32]	<u>2.189</u> [55.60]		2.500 [63.50]	<u>0.485</u> [12.32]		<u>0.668</u> [16.97]	<u>0.243</u> [6.17]	

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#### ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8



- or 8 the other step must be 0.
- \*2 For hardware information, see page 64.
- \*3 Male option available only on connector variant 78.



#### **SACBMP SERIES MILITARY / SPACE FLIGHT QUALITY** STANDARD DENSITY COMBO-D CONNECTOR SAVER

High **P**erformance **D**-sub







	High performance for use in harsh environments, Size 20 and Size 8 fixed contacts.	including space flight.
	All female closed entry signal contacts utilize the	"PosiBand®" system. See page 1 for details.
	Twenty-two connector variants with a mixture of signal, power, shielded and high voltage contacts.	Conforming To Applicable Material, Dimensional and Performance
	Suitable for use as connector saver or gender changer.	Requirements: • GSFC S-311-P4 & GSFC S-311-P10 • DSCC Specification 85039
Ц	Current ratings: signal level to 7.5 amperes. See temperature rise curves on page 2 for details.	Conforming To Outgassing Requirements:
	A wide variety of jackscrew options allows for mechanical keying.	• ASTM E-595 & NASA-RP-1124

#### TECHNICAL CHARACTERISTICS

#### **MATERIALS AND FINISHES:**

**Connector Insulator:** Glass-filled polyester per ASTM-D-5927,

UL 94-V0, ASTM E-595, NASA-RP-1124,

blue color.

Contacts:

Size 20: Precision machined copper alloy.

> 0.000050 inch [1.27 microns] gold over copper plate. Other finishes are

available; see page 95.

Size 8: Precision machined high conductivity copper alloy. 0.000050 inch [1.27

microns] gold over copper plate. Other

finishes are available; see page 95.

**Connector Housing** 

(Shells), Spacers and Brass with 0.000050 inch [1.27 microns]

Jackscrew Systems: gold over copper plate.

#### **MECHANICAL CHARACTERISTICS:**

Size 20 Fixed: Male contact - 0.040 inch [1.02 mm]

> mating diameter. Female contact -PosiBand closed entry design; see page

1 for details.

Male - 0.142 inch [3.61mm] mating Size 8 Fixed:

> diameter. Female contact features Large Surface Area (L.S.A.) closed entry contact design utilizing BeCu mechanical retention member. Closed crimp barrel.

**Connector Saver:** Male to female, male to male see page 72

for available variants.

**Contact Retention:** 9 lbs. [40 N].

**Connector Housing** 

(Shells): Male connector housings may be

dimpled for EMI/ESD ground paths.

Polarization: Trapezoidally-shaped connector

housings.

**Mechanical Operations:** 1,000 operations, minimum, per IEC

60512-5.



#### TECHNICAL CHARACTERISTICS, continued

continued from previous page. . . .

#### **ELECTRICAL CHARACTERISTICS:**

**SIZE 20 CONTACTS** 

**Contact Current Rating:** 7.5 amperes, nominal **Initial Contact Resistance:** 0.008 ohms maximum. **Proof Voltage:** 1000 V r.m.s.

**SIZE 8 CONTACTS** 

40 amperes, nominal **Contact Current Rating: Initial Contact Resistance:** 0.008 ohms maximum. **Proof Voltage:** 1000 V r.m.s.

CONNECTOR

Insulation Resistance:

5 G ohms. Clearance and

0.039 inch [1.0 mm], minimum. **Creepage Distance:** 

Working Voltage: 300 V r.m.s.

#### **CLIMATIC CHARACTERISTICS:**

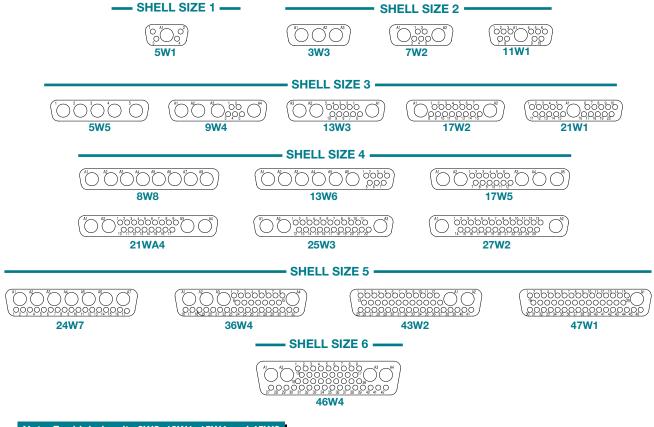
Temperature Range: -55°C to +125°C.

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#### SACBMP SERIES SIZE 20 AND SIZE 8 CONTACT CONNECTOR SAVER

#### **CONTACT VARIANTS**

FACE VIEW OF MALE OR REAR VIEW OF FEMALE

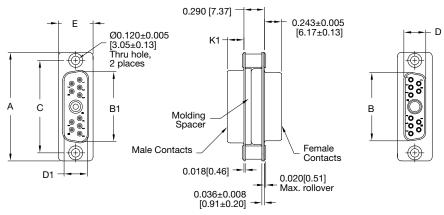




## SACBMP SERIES MILITARY / SPACE FLIGHT QUALITY STANDARD DENSITY COMBO-D CONNECTOR SAVER

High
Performance
D-sub

### STANDARD CONNECTOR HOUSING (SHELLS) ASSEMBLY DIMENSIONS SIZE 20 AND SIZE 8 CONTACTS



**NOTE:** 

Code S = Swaged spacer with 4-40 UNC-2B threads.

TYPICAL PART NUMBER: SACBMP11W1S0GM0G

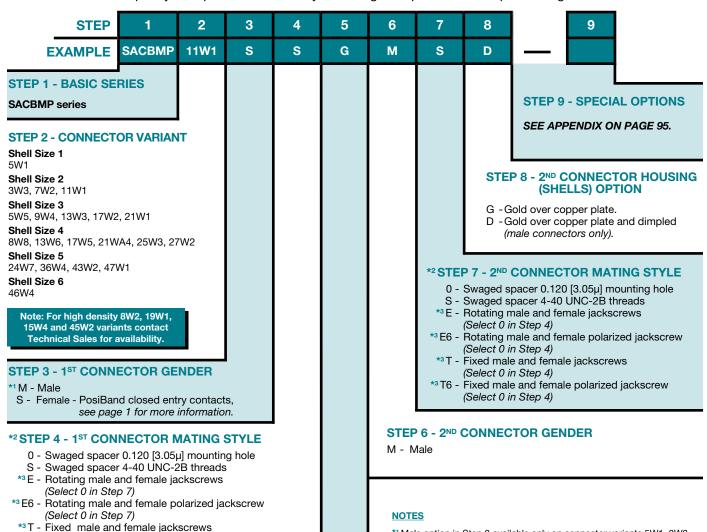
SHELL SIZES	CONNECTOR VARIANT	A <u>±0.015</u> [0.38]	B <u>±0.005</u> [0.13]	B1 <u>±0.005</u> [0.13]	C <u>±0.005</u> [0.13]	D <u>±0.005</u> [0.13]	D1 ±0.005 [0.13]	E ±0.015 [0.38]	K1 ±0.005 [0.13]
1	5W1	1.213 [30.81]	<u>0.643</u> [16.33]	<u>0.666</u> [16.92]	<u>0.984</u> [24.99]	<u>0.311</u> [7.90]	<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.233</u> [5.92]
2	3W3, 7W2, 11W1	1.541 [39.14]	<u>0.971</u> [24.66]	0.994 [25.25]	1.312 [33.32]	<u>0.311</u> [7.90]	<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.233</u> [5.92]
3	5W5, 9W4, 13W3, 17W2, 21W1	2.088 [53.04]	<u>1.511</u> [38.38]	1.534 [38.96]	1.852 [47.04]	<u>0.311</u> [7.90]	<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.230</u> [5.84]
4	8W8, 13W6, 17W5, 21WA4, 25W3, 27W2	2.729 [69.32]	<u>2.159</u> [54.84]	<u>2.182</u> [55.42]	<u>2.500</u> [63.50]	<u>0.311</u> [7.90]	<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.230</u> [5.84]
5	24W7, 36W4, 43W2, 47W1	2.635 [66.93]	2.064 [52.43]	2.079 [52.81]	<u>2.406</u> [61.11]	<u>0.423</u> [10.74]	<u>0.441</u> [11.20]	<u>0.605</u> [15.37]	<u>0.230</u> [5.84]
6	46W4	<u>2.729</u> [69.32]	<u>2.189</u> [55.60]	<u>2.212</u> [56.18]	<u>2.500</u> [63.50]	<u>0.485</u> [12.32]	<u>0.503</u> [12.78]	<u>0.668</u> [16.97]	0.230 [5.84]

#### SACBMP SERIES **MILITARY / SPACE FLIGHT QUALITY** STANDARD DENSITY COMBO-D CONNECTOR SAVER



#### ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8



#### **STEP 5 - 1ST CONNECTOR HOUSING** (SHELLS) OPTION

\*3 T6 - Fixed male and female polarized jackscrew

G -Gold over copper plate.

(Select 0 in Step 7)

(Select 0 in Step 7)

-Gold over copper plate and dimpled (male connectors only).

- \*1 Male option in Step 3 available only on connector variants 5W1, 3W3, 7W2, 11W1,17W2, 21W1, 21WA4, 27W2, 24W7, 46W4.
- \*2 Connector mating style for both connectors must be the same if 0 or S is used. If E, E6, T or T6 is used in either Step 4 or 8 the other step must be 0.
- \*3 For hardware information, see page 64.



#### UNIQUE FEATURE SECTION

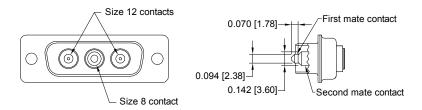
Positronic Industries is **known** around the world **for offering** our customers **flexibility** when choosing connectors.

In addition to allowing customers to create part numbers for particular applications,

Positronic offers a wide variety of features and accessories within our products.

Positronic is **able** to modify existing products **to meet unique customer requirements.** We are also eager to develop **custom connectors** for specific customer applications. If you do not find what you need in this catalog, please contact us for **assistance**.

#### **SEQUENTIAL MATING CONTACTS**



Note: A third level can be accomplished with signal contacts if needed.

#### Three levels of sequential mating are possible:

- First mate accomplished by a size 12 power contact. Male contact diameter is 0.094 inch. Contact Technical Sales for first mate size 8 (0.125 inch) diameter contacts.
- Second mate accomplished by a size 8 power contact. Male contact diameter is 0.142 inch.
- Third mate can be accomplished by size 20 signal contacts.

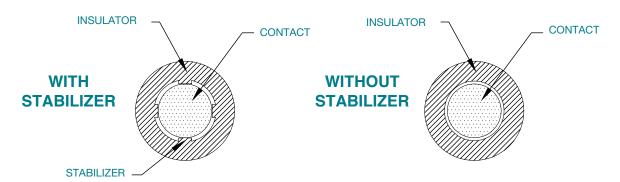
CONTACT TECHNICAL SALES FOR MORE INFORMATION!

#### **UNIQUE FEATURES**



#### SIZE 8 CONTACT STABILIZATION FEATURE

MINIMIZES FLOAT IN SIZE 8 CONTACT POSITIONS



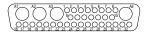
SCBM size 8 male contacts are removed toward the rear after utilizing front release tooling. Space must be provided between the contact and the connector molding so the tooling can slide over the mating portion of the contact. This fact allows the contact to float.

In some applications this float creates problems in alignment during mating. Many male contact SCBM variants offer an integral stabilizing feature to minimize problems created by float in size 8 contacts. An alternate tool is used to remove the contact if necessary. Tool number is 4311-0-1-0.

#### The stabilization feature is currently available for the following male contact variants:









**SCBM3W3M** 

**SCBM8W8M** 

SCBC36W4M

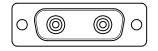
SCBC43W2M

Add MOS -1570.4 to end of part number. Example: SCBM3W3M00000-1570.4

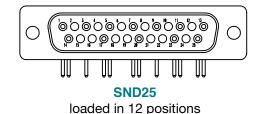
CONTACT TECHNICAL SALES FOR MORE INFORMATION!

#### SELECTIVELY LOADED CONNECTOR

Select loading may be advantageous in applications requiring additional creepage and clearance distances.



SCBM3W3 loaded in 2 positions



#### Note:

SCBM3W3 and SND25 variants shown for reference. Selectively loading available on all series and variants.

CONTACT TECHNICAL SALES FOR MORE INFORMATION!



#### CUSTOMER SPECIFIED CONTACT TERMINATION LENGTH

Positronic can supply high performance D-subminiature series connectors with customer specified termination lengths.

A wide variety of options are available.

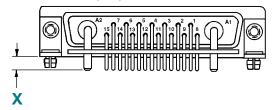
#### STRAIGHT SOLDER PRINTED BOARD MOUNT

# X - Y\*

#### Note:

\*1 PCB spacer height can be adjusted according to contact termination length

#### **RIGHT ANGLE (90°) PRINTED BOARD MOUNT**



#### Note:

Combination-D variants shown for reference only. This option is available with SND, SDD, SCBM, SCBC and SCBCD.

X and Y contact termination lengths can be custom designed to fit specific application requirements.

CONTACT TECHNICAL SALES FOR MORE INFORMATION!

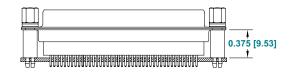
#### **LOW PROFILE INSULATOR**

Positronic can supply high performance high density D-subminiature series connectors with a low profile insulator.

#### LOW PROFILE

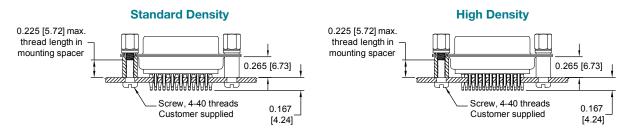
# 0.225 [5.72] -0.010 [0.25] Nominal

#### STANDARD PROFILE

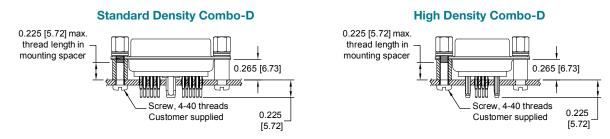


CONTACT TECHNICAL SALES FOR MORE INFORMATION!

#### **COMPLIANT PRESS-IN CONNECTOR**



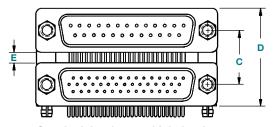
Customers may determine press-in terminations are a viable option based on their application parameters.



CONTACT TECHNICAL SALES FOR MORE INFORMATION!

#### **DUAL PORT CONNECTOR**

Connectors can be stacked to conserve printed circuit board space.



Standard density over high density shown for reference.



#### THREE HEIGHT OPTIONS!

SPACING BETWEEN CONNECTORS	С	D	E
OPTION 1	<u>0.625</u>	<u>1.119</u>	<u>0.131</u>
	[15.88]	[28.42]	[3.33]
OPTION 2	<u>0.750</u>	<u>1.244</u>	<u>0.256</u>
	[19.05]	[31.60]	[6.50]
OPTION 3	<u>0.900</u>	<u>1.394</u>	<u>0.406</u>
	[22.86]	[35.41]	[10.31]

#### Connectors can be stacked in a variety of configurations:

- Standard / Standard Density
- · High Density / High Density
- Standard / High Density
- Combination / Combination
- Combination / Standard or High Density

**UNIQUE FEATURES** 

High Performance D-sub

#### REMOVABLE CONTACT TECHNICAL CHARACTERISTICS

#### **SIZE 22 CONTACT**

#### **MATERIALS AND FINISHES:**

Precision machined copper alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other finishes are available; see page 95.

#### **MECHANICAL CHARACTERISTICS:**

Install contact to rear face of connector insert and remove from rear face of connector insert. Size 22 contacts, male – 0.030 inch [0.76 mm] mating diameter. Female contact - PosiBand closed entry design; see page 1 for details. Terminations for 20, 22, 24, 26, 28, and 30 AWG. Closed barrel crimp or solder.

#### **ELECTRICAL CHARACTERISTICS:**

For SDD series: For electrical characteristics, see page 14. For SCBCD series: For electrical characteristics, see page 58.

#### **SIZE 20 CONTACT**

#### **MATERIALS AND FINISHES:**

Precision machined copper alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other finishes are available; see page 95.

#### **MECHANICAL CHARACTERISTICS:**

Install contact to rear face of connector insert and remove from rear face of connector insert. Size 20 contact, male – 0.040 inch [1.02 mm] mating diameter. Female contact - PosiBand closed entry design; see page 1 for details. Terminations for 18, 20, 22, 24, 26, 28, and 30 AWG. Closed barrel crimp or solder.

#### **ELECTRICAL CHARACTERISTICS:**

For SND series: For electrical characteristics, see page 6. For SCBC series: For electrical characteristics, see page 40.

#### **SIZE 16 CONTACT**

#### **MATERIALS AND FINISHES:**

Precision machined copper alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other finishes are available; see page 95.

#### **MECHANICAL CHARACTERISTICS:**

Install contact to rear face of insulator, release from front face of insulator. Size 16 contacts, male – 0.062 inch [1.57mm] mating diameter. Female contact - PosiBand closed entry design; see page 1 for details. Terminations for 12, 14, 16, 18, 20, 22 and 24 AWG. Closed barrel crimp.

#### **ELECTRICAL CHARACTERISTICS:**

For electrical characteristics, see SCBCD series on page 58.

#### **SIZE 8 CONTACT**

#### **MATERIALS AND FINISHES:**

Precision machined copper alloy. 0.000050 inch [1.27 microns] gold over copper plate.

Other finishes are available; see page 95.

**HIGH VOLTAGE:** 

Insulator Material: PTFE teflor

Contacts: Precision machined copper alloy. 0.000050

inch [1.27 microns] gold over copper plate. Other finishes are available; see page 95.

SHIELDED:

Dielectric Material: PTFE teflon

Inner Contacts: Precision machined copper alloy. 0.000050

inch [1.27 microns] gold over copper plate Other finishes are available; see page 95.

Outer Contacts: Precision machined copper alloy. 0.000050 inch [1.27 microns] gold over copper plate.

Other finishes are available; see page 95.

#### **MECHANICAL CHARACTERISTICS:**

**POWER:** Install contact to rear face of connector insert

and remove from front face of connector insert. Size 8 contacts, male –0.142 inch [3.61 mm] mating diameter. Female contact - features Large Surface Area (L.S.A.) closed entry design utilizing BeCu mechanical retention member. Closed barrel crimp.

SHIELDED: Install contact to rear face of insulator and

remove from front face of insulator. Size 8 contacts. See page 84 table of cable sizes

for contact termination dimensions.

**Durability:** 500 cycles minimum. **Vibration:** 20g from 10 Hz to 500 Hz.

**Shock:** 30g-11ms.

HIGH VOLTAGE: Install contact to rear face of insulator and

remove from front face of insulator. Size 8 contacts. Straight and right angle (90°) terminations. 0.041 inch [1.04 mm] minimum

hole diameter.

**Durability:** 500 cycles minimum. **Vibration:** 20g from 10 Hz to 500 Hz.

**Shock:** 30g-11ms.

#### **ELECTRICAL CHARACTERISTICS:**

#### **POWER:**

For electrical characteristics, see page 21.

SHIELDED:

Initial Contact Resistance: 0.008 ohms maximum.

Nominal Impedance: 50 ohms. Insertion Loss: -0.46 dB at 1 GHz

-1.5 dB at 2 GHz

VSWR: 1.15 average at 1 GHz

1.56 average at 2 GHz

Above values measured using frequency domain techniques. **Proof Voltage:** 1000 V r.m.s.

**HIGH VOLTAGE:** 

Flash over Voltage: 3600 V r.m.s. Proof Voltage: 2700 V r.m.s.

Initial Contact Resistance: 0.008 ohms maximum.

#### **OPTIONAL PLATING FINISHES**

-54 0.000100 [2.54 μ] gold over copper by adding

"-54" suffix onto part number. Example:

FC6026M2-54.

#### **REELED CONTACTS:**

Contacts may be supplied in plastic carriers, packaged in reels holding 2,000 contacts for use with the automatic pneumatic crimp tools, catalog part number 9550-1. The same type carrier is used for both male and female contacts.

All male and female crimp contacts can be ordered in reels by adding letter "R" after the contact part number, such as MC4008MR for a male contact and FC120N4R-50 for female contact

Enlarged section of plastic contact carriers



#### REMOVABLE CRIMP CONTACTS

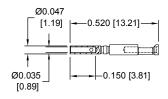
FOR USE WITH SDD AND SCBCD SERIES CONNECTORS

#### **SIZE 22**

Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

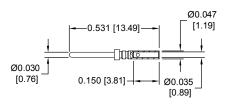
#### **FEMALE CONTACT**

"PosiBand" Closed Entry Design



FEMALE PART NUMBER	WIRE SIZE AWG/[mm²]
FC8022M2	22 / 24 / 26 / 28 / 30 [0 3/0 25/0 12/0 08/0 05]

#### **MALE CONTACT**



MALE	WIRE SIZE
PART NUMBER	AWG/[mm²]
MC8022M	22 / 24 / 26 / 28 / 30 [0.3/0.25/0.12/0.08/0.05]

#### REMOVABLE CRIMP CONTACT

FOR USE WITH SDD AND SCBCD SERIES CONNECTORS

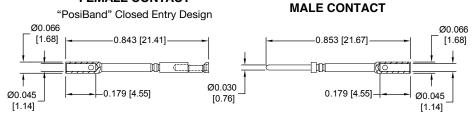
CONTACTS USED WITH 20 AWG WIRE

SIZE 22

The crimp area of these contacts is not protected when fully seated in the connector molding. These contacts require shrink tubing after installation. Not suitable for fully loaded connector.

#### **FEMALE CONTACT**

Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.



Crimp area extends above connector molding.

FEMALE	WIRE SIZE
PART NUMBER	AWG/[mm²]
FC8020M2	20 [0.5] max

MALE	WIRE SIZE
PART NUMBER	AWG/[mm²]
MC8020M	20 [0.5] max

High
Performance
D-sub

#### REMOVABLE CLOSED BARREL SOLDER CONTACTS

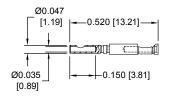
FOR USE WITH SDD AND SCBCD SERIES CONNECTORS

#### **SIZE 22**

Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

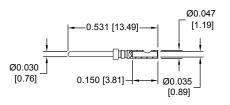
#### **FEMALE CONTACT**

"PosiBand" Closed Entry Design



FEMALE	WIRE SIZE
PART NUMBER	AWG/[mm²]
FS8022M2	22 [0.3] max

#### MALE CONTACT



MALE	WIRE SIZE
PART NUMBER	AWG/[mm²]
MS8022M	22 [0.3] max

#### REMOVABLE CRIMP CONTACT

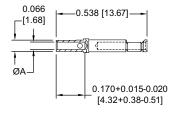
FOR USE WITH SND AND SCBC SERIES CONNECTORS

**SIZE 20** 

Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

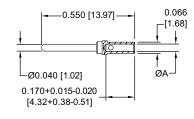
#### **FEMALE CONTACT**

"PosiBand" Closed Entry Design



FEMALE PART NUMBER	WIRE SIZE AWG/[mm²]	ØA
FC6020M2	20 / 22 / 24 [0.5/0.3/0.25]	<u>0.045</u> [1.14]
FC6026M2	<u>26 / 28 / 30</u> [0.12/0.08/0.05]	<u>0.027</u> [0.69]

#### MALE CONTACT



MALE PART NUMBER	WIRE SIZE AWG/[mm²]	ØA
MC6020M	<u>20 / 22 / 24</u> [0.5/0.3/0.25]	<u>0.045</u> [1.14]
MC6026M	<u>26 / 28 / 30</u> [0.12/0.08/0.05]	<u>0.027</u> [0.69]



#### REMOVABLE CRIMP CONTACT

FOR USE WITH SND AND SCBC SERIES CONNECTORS

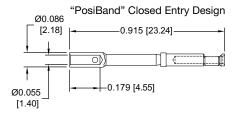
**CONTACTS USED WITH 18 AWG WIRE** 

**SIZE 20** 

Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

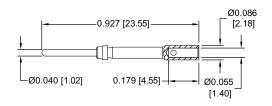
The crimp area of these contacts is not protected when fully seated in the connector molding. These contacts require shrink tubing after installation. Not suitable for fully loaded connector.

#### **FEMALE CONTACT**



FEMALE	WIRE SIZE
PART NUMBER	AWG/[mm²]
FC6018M2	18 [1.0] max

#### **MALE CONTACT**



MALE	WIRE SIZE
PART NUMBER	AWG/[mm²]
MC6018M	18 [1.0] max

#### REMOVABLE CLOSED BARREL SOLDER CONTACTS

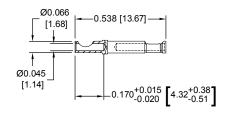
FOR USE WITH SND AND SCBC SERIES CONNECTORS

#### SIZE 20

Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

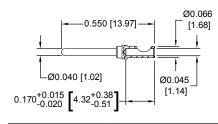
#### **FEMALE CONTACT**

"PosiBand" Closed Entry Design



FEMALE	WIRE SIZE
PART NUMBER	AWG/[mm²]
FS6020M2	20 [0.5] max

#### **MALE CONTACT**



MALE	WIRE SIZE
PART NUMBER	AWG/[mm²]
MS6020M	20 [0.5] max

High
Performance
D-sub

#### REMOVABLE CRIMP POWER CONTACT

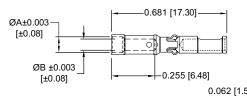
FOR USE WITH SCBCD SERIES CONNECTORS

#### SIZE 16

Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

#### **FEMALE CONTACT**

"PosiBand" Closed Entry Design



ØΑ

g	0.684 [17.37]	ØA ±0.003 [±0.08]
<u> </u>		
57]_	0.255 [6.48]	ØB ±0.003 [±0.08]

**MALE CONTACT** 

FEMALE PART NUMBER	WIRE SIZE [AWG] mm <sup>2</sup>	ØA	ØВ
FC112N4-50	12 / [4.0]	N/A	0.098 [2.49]
FC114N4-50	14-16 [2.5-1.5]	0.105 [2.67]	0.081 [2.06]
FC116N4-50	16-18 [1.5-1.0]	0.093 [2.36]	0.067 [1.70]
FC120N4-50	20-22-24 [0.5-0.3-0.25]	0.065 [1.65]	0.045 [1.14]

MALE PART NUMBER	WIRE SIZE mm² [AWG]	ØA	ØВ
MC112N-50-133.0	12 / [4.0]	N/A	0.098 [2.49]
MC114N-50-133.0	14-16 [2.5-1.5]	0.105 [2.67]	0.081 [2.06]
MC116N-50-133.0	16-18 [1.5-1.0]	0.093 [2.36]	0.067 [1.70]
MC120N-50-133.0	20-22-24 [0.5-0.3-0.25]	0.065 [1.65]	0.045 [1.14]

#### REMOVABLE CRIMP POWER CONTACT

FOR USE WITH SCBM, SCBC, SCBDD AND SCBCD SERIES CONNECTORS

#### SIZE 8

\*1 FEMALE CONTACT

For contact current rating, see page 21.

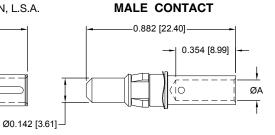
0.640 [16.26]

MAX.

## "CLOSED ENTRY" DESIGN, L.S.A. 0.858 [21.80] 0.354 [8.99]

0

Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.



FEMALE PART NUMBER	WIRE SIZE [AWG] mm <sup>2</sup>	ØΑ
FC4008M	8 [10.0]	<u>0.181</u> [4.60]
FC4010M	10 [5.3]	<u>0.122</u> [3.10]
FC4012M	12 [4.0]	<u>0.101</u> [2.57]
FC4016M	16 [1.5]	0.067

MALE PART NUMBER	WIRE SIZE [AWG] mm <sup>2</sup>	Ø A
MC4008M	8 [10.0]	<u>0.181</u> [4.60]
MC4010M	10 [5.3]	<u>0.122</u> [3.10]
MC4012M	12 [4.0]	<u>0.101</u> [2.57]
MC4016M	16 [1.5]	<u>0.067</u> [1.70]

NOTE: \*1 Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.

[1.70]



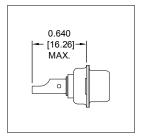
#### REMOVABLE SOLDER CUP POWER CONTACT

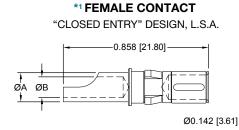
FOR USE WITH SCBM, SCBC, SCBDD AND SCBCD SERIES CONNECTORS

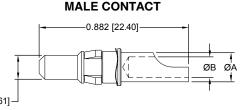
SIZE 8

For contact current rating, see page 21

Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.







FEMALE PART NUMBER	WIRE SIZE [AWG] mm <sup>2</sup>	ØΑ	ØВ
FS4008M	8 [10.0]	<u>0.219</u> [5.56]	<u>0.188</u> [4.78]
FS4012M	12 [4.0]	<u>0.143</u> [3.63]	<u>0.112</u> [2.84]
FS4016M	16 [1.5]	<u>0.100</u> [2.54]	<u>0.069</u> [1.75]

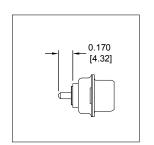
MALE PART NUMBER	WIRE SIZE [AWG] mm <sup>2</sup>	Ø A	ØВ
MS4008M	8 [10.0]	<u>0.219</u> [5.56]	<u>0.188</u> [4.78]
MS4012M	12 [4.0]	<u>0.143</u> [3.63]	<u>0.112</u> [2.84]
MS4016M	16 [1.5]	<u>0.100</u> [2.54]	<u>0.069</u> [1.75]

NOTE: \*1 Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.

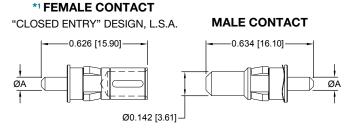
#### STRAIGHT SOLDER PRINTED BOARD MOUNT POWER CONTACT

FOR USE WITH SCBM AND SCBDD SERIES CONNECTORS

For contact current rating, see page 21.



SIZE 8	Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.



FEMALE PART NUMBER	Ø A	CONTACT CODE
FDS4314M	<u>0.078</u> [1.98]	35
FDS4312M	<u>0.094</u> [2.39]	36
FDS4310M	<u>0.125</u> [3.18]	37

MALE PART NUMBER	Ø A	CONTACT CODE
MDS4314M	<u>0.078</u> [1.98]	35
MDS4312M	<u>0.094</u> [2.39]	36
MDS4310M	<u>0.125</u> [3.18]	37

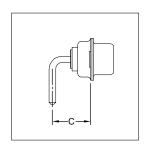
NOTE: \*1 Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.

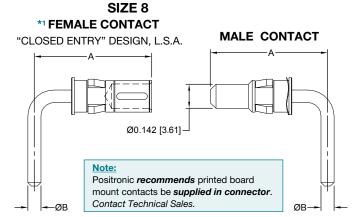


#### RIGHT ANGLE (90°) PRINTED BOARD MOUNT POWER CONTACT

FOR USE WITH SCBM AND SCBDD SERIES CONNECTORS

#### For contact current rating, see page 21





#### **NOTE:**

\*\* Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.

FEMALE PART NUMBER	A REF.	ØВ	С	SHELL SIZE	CONTACT CODE
FRT4314M	0.580 [14.73]	0.078 [1.98]	0.339 [8.61]	1, 2, 3 & 4	55
FRT4414M	0.692 [17.58]	0.078 [1.98]	0.451 [11.46]	5	55
FRT4714M	0.661 [16.79]	0.078 [1.98]	0.420 [10.67]	1, 2, 3 & 4	75
FRT4814M	0.773 [19.63]	0.078 [1.98]	0.520 [13.21]	5	75
FRT4310M	1.051 [26.70]	0.125 [3.18]	0.810 [20.57]	1, 2, 3 & 4	57, 77
FRT4410M	1.051 [26.70]	0.125 [3.18]	0.810 [20.57]	5	57, 77

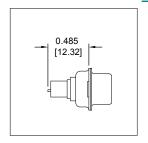
MALE PART NUMBER	A REF.	ØВ	С	SHELL SIZE	CONTACT CODE
MRT4314M	0.580 [14.73]	0.078 [1.98]	0.339 [8.61]	1, 2, 3 & 4	55
MRT4414M	0.692 [17.58]	0.078 [1.98]	0.451 [11.46]	5	55
MRT4714M	0.661 [16.79]	0.078 [1.98]	0.420 [10.67]	1, 2, 3 & 4	75
MRT4814M	0.773 [19.63]	0.078 [1.98]	0.520 [13.21]	5	75
MRT4310M	1.051 [26.70]	0.125 [3.18]	0.810 [20.57]	1, 2, 3 & 4	57, 77
MRT4410M	1.051 [26.70]	0.125 [3.18]	0.810 [20.57]	5	57, 77

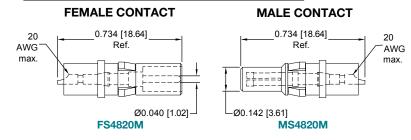
Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

#### REMOVABLE HIGH VOLTAGE POWER CONTACT

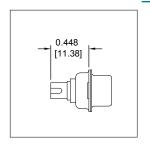
FOR USE WITH SCBM, SCBC, SCBDD AND SCBCD SERIES CONNECTORS SIZE 8

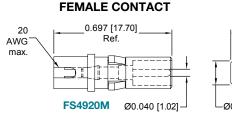
#### STRAIGHT SOLDER WIRE TERMINATION

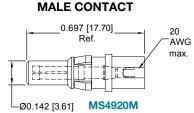




#### RIGHT ANGLE (90°) SOLDER WIRE TERMINATION







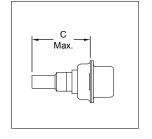


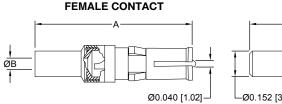
#### REMOVABLE SHIELDED CONTACT

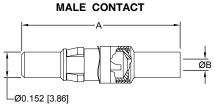
FOR USE WITH SCBM, SCBC, SCBDD AND SCBCD SERIES CONNECTORS

#### SIZE 8

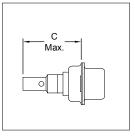


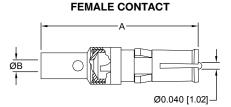


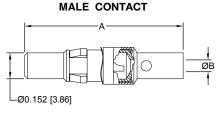




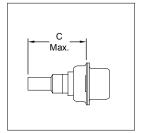
#### STRAIGHT SOLDER/SOLDER CONTACTS

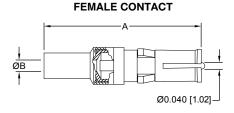


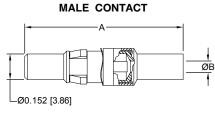




#### STRAIGHT CRIMP/CRIMP CONTACTS







TYPE OF CONTACT	FEMALE PART NUMBER	MALE PART NUMBER	A	ØВ	C MAX.	RG CABLE NUMBER
	FC4101M	MC4101M	0.929 [23.60]	0.040 [1.02]	0.739 [18.77]	178 B/U 196 B/U
SOLDER/CRIMP	FC4102M	MC4102M	0.929 [23.60]	0.067 [1.70]	0.739 [18.77]	179 B/U 316 /U
	FC4103M	MC4103M	1.037 [26.34]	0.108 [2.74]	0.847 [21.51]	180 B/U
	FC4104M	MC4104M	1.037 [26.34]	0.120 [3.05]	0.847 [21.51]	58 B/U
	FS4101M	MS4101M	0.929 [23.60]	0.040 [1.02]	0.739 [18.77]	178 B/U 196 B/U
SOLDER/SOLDER	FS4102M	MS4102M	0.929 [23.60]	0.067 [1.70]	0.739 [18.77]	179 B/U 316 /U
	FS4103M	MS4103M	1.037 [26.34]	0.108 [2.74]	0.847 [21.51]	180 B/U
	FS4104M	MS4104M	1.037 [26.34]	0.120 [3.05]	0.847 [21.51]	58 B/U
	FCC4101M	MCC4101M	0.929 [23.60]	0.040 [1.02]	0.739 [18.77]	178 B/U 196 B/U
CRIMP/CRIMP	FCC4102M	MCC4102M	0.929 [23.60]	0.067 [1.70]	0.739 [18.77]	179 B/U 316 /U
	FCC4103M	MCC4103M	1.037 [26.34]	0.108 [2.74]	0.847 [21.51]	180 B/U
	FCC4104M	MCC4104M	1.037 [26.34]	0.120 [3.05]	0.847 [21.51]	58 B/U

Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.



#### SHIELDED CONTACTS

Two-step crimping action for signal and shielding conductors.

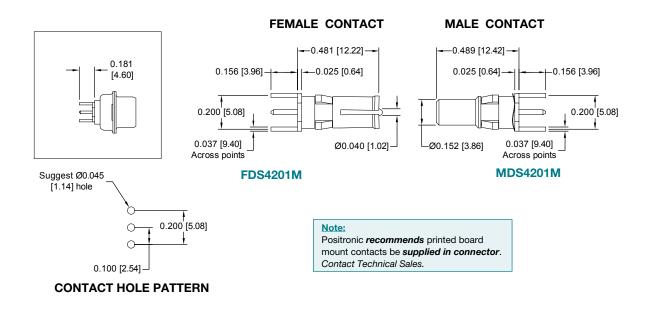
For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 96.

CONTACTS

#### STRAIGHT SOLDER PRINTED BOARD MOUNTED SHIELDED CONTACT

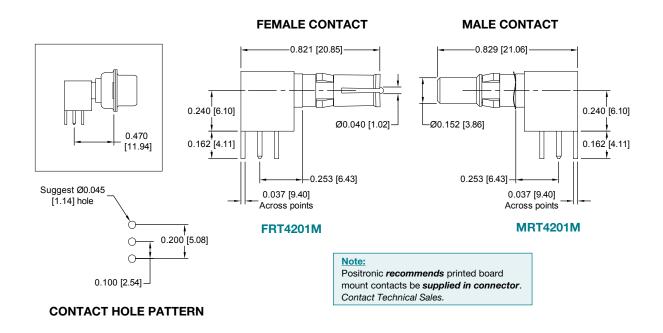
FOR USE WITH SCBM AND SCBDD SERIES CONNECTORS

SIZE 8



#### RIGHT ANGLE (90°) PRINTED BOARD MOUNT SHIELDED CONTACTS

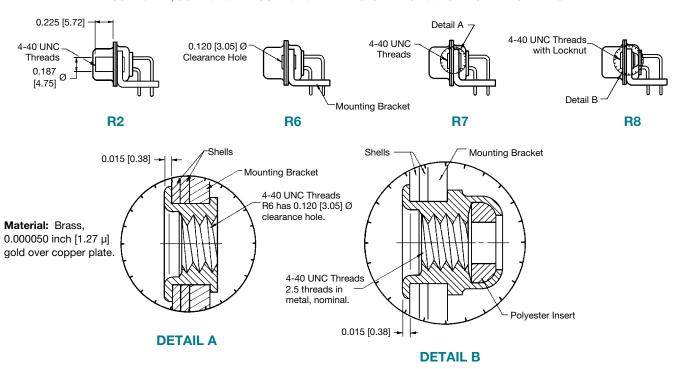
FOR USE WITH SCBM AND SCBDD SERIES CONNECTORS
SIZE 8





#### RIVETED ON RIGHT ANGLE (90°) MOUNTING BRACKETS WITH CROSS BAR CODE R2, R6, R7 AND R8

CONTACT ALIGNMENT BAR IS SUPPLIED WITH R2, R6, R7, AND R8. EXCEPTION: SCBM2WK2, SCBM3W3, SCBM3WK3, SCBM5W5 AND SCBM8W8 VARIANTS, SEE PAGE 38 FOR MORE INFORMATION.



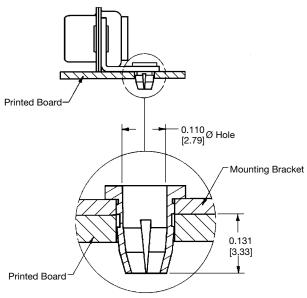
#### PUSH-ON FASTENER FOR RIVETED ON RIGHT ANGLE (90°) MOUNTING BRACKETS **CODE N**



SCBM17W2S5R7N0G (shown left)

SDD26S4R7N0G (shown right)

TYPICAL PERFORMANCE EVALUATION DATA						
SAMPLE #	PRINTED BOARD HOLE Ø	INSERTION FORCE [LBS.]	RETENTION FORCE [LBS.]			
1	0.120 [3.05]	7-1/4	5-3/4			
2	0.123 [3.12]	5-3/4	5-1/2			
3	0.125 [3.18]	2-3/4	2-1/2			
4	0.128 [3.25]	1-3/4	2-1/4			
5	0.126 [3.20] PLATED	1-3/4	2-1/4			



Printed board mounting hole to be 0.123 [3.12]  $\emptyset \pm 0.003$ for use with push-on fastener.

Material: Beryllium copper, 0.000050 inch [1.27  $\mu$ ]

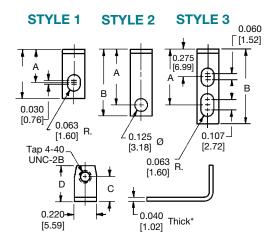
gold over copper plate.

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### RIGHT ANGLE (90°) METAL MOUNTING BRACKET CODE B3

PART NO.	STYLE	Α	В	С	D	SIZE	SND	SDD	SCBM	SCBDD
4535-2-0	1	<u>0.324</u> [8.23]	<u>0.484</u> [12.29]	<u>0.244</u> [6.20]	<u>0.358</u> [9.09]	9-37	5		5, 55, 57	
4535-3-0	1	<u>0.380</u> [9.65]	<u>0.594</u> [15.09]	0.303 [7.70]	<u>0.417</u> [10.59]	50	5		5, 55, 57	
4535-5-0	3	<u>0.554</u> [14.07]	<u>0.739</u> [18.77]	<u>0.244</u> [6.20]	<u>0.358</u> [9.09]	15-62		4		
4535-6-0	3	<u>0.604</u> [15.34]	0.800 [20.32]	0.303 [7.70]	<u>0.417</u> [10.59]	78		4		
4535-8-0	2	<u>0.405</u> [10.29]	<u>0.522</u> [13.26]	0.246 [6.25]	<u>0.358</u> [9.09]	9-37	42		7, 75, 77	
4535-9-0	2	<u>0.455</u> [11.56]	<u>0.572</u> [14.53]	<u>0.303</u> [7.70]	<u>0.414</u> [10.52]	50	42		7, 75, 77	
4535-32-0	2	<u>0.399</u> [10.13]	<u>0.516</u> [13.11]	0.246 [6.25]	<u>0.358</u> [9.09]	15-62				4
4535-33-0	2	<u>0.399</u> [10.13]	<u>0.516</u> [13.11]	<u>0.303</u> [7.70]	<u>0.414</u> [10.52]	78				4
4535-62-0	2	<u>0.614</u> [15.60]	<u>0.731</u> [18.57]	0.334 [8.48]	<u>0.445</u> [11.30]	104		4		
		NOTE:	Sold o	nly as p	part of a	conne	ctor ass	embly.		

Note: Contact alignment bar is supplied with B3 option.



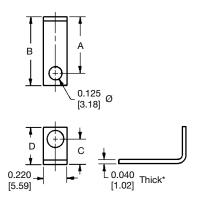
\*0.062 [1.57] thick for Size 104 SDD series and SCBM46W4 variant.

**Material:** Brass, 0.000050 inch [1.27 μ] gold over copper plate.

## RIGHT ANGLE (90°) METAL MOUNTING BRACKET SUPPLIED WITH R, R2, R3, R4, R5, R6, R7 AND R8 RIVETED-ON BRACKET ASSEMBLIES CODE R, R2, R3, R4, R5, R6, R7 AND R8

PART NO.	A	В	С	D	SIZE	SND	SDD	SCBM	SCBDD
4535-2-1	0.339 [8.61]	<u>0.456</u> [11.58]	0.246 [6.25]	<u>0.358</u> [9.09]	9 - 37	5		5, 55, 57	
4535-3-1	<u>0.395</u> [10.03]	<u>0.512</u> [13.00]	<u>0.303</u> [7.70]	<u>0.414</u> [10.52]	50	5		5, 55, 57	
4535-8-1	<u>0.420</u> [10.67]	<u>0.537</u> [13.64]	0.246 [6.25]	<u>0.358</u> [9.09]	9 - 37	42		7, 75, 77	
4535-9-1	<u>0.470</u> [11.94]	<u>0.587</u> [14.91]	<u>0.303</u> [7.70]	<u>0.414</u> [10.52]	50	42		7, 75, 77	
4535-32-1	<u>0.414</u> [10.52]	<u>0.531</u> [13.49]	0.246 [6.25]	<u>0.358</u> [9.09]	15-62				4
4535-33-1	<u>0.414</u> [10.52]	<u>0.531</u> [13.49]	0.303 [7.70]	<u>0.414</u> [10.52]	78				4
4535-34-1	<u>0.528</u> [13.41]	<u>0.645</u> [16.38]	0.246 [6.25]	<u>0.358</u> [9.09]	15 - 62		4		
4535-35-1	<u>0.573</u> [14.55]	<u>0.690</u> [17.53]	0.303 [7.70]	<u>0.414</u> [10.52]	78		4		
4535-62-1	<u>0.614</u> [15.60]	<u>0.731</u> [18.57]	0.334 [8.48]	<u>0.445</u> [11.30]	104		4		
		NOTE:	Sold onl	y as par	t of a co	nector a	ssembly.		

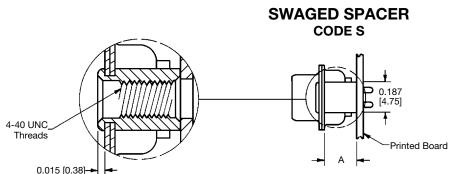
Note: Contact alignment bar is supplied with R2, R6, R7 and R8 options only.



\*0.062 [1.57] thick for Size 104 SDD series and SCBM46W4 variant.

**Material:** Brass, 0.000050 inch [1.27  $\mu$ ] gold over copper plate.



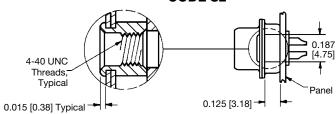


Material: Brass, 0.000050 inch [1.27  $\mu$ ] gold over copper plate.

CONNECTOR SERIES	*1 CODE NUMBER	A
SND	0, 1, 12	0.375 [9.53]
SND	2, 3, 32, 36, 42, 5	0.225 [5.72]
SDD	0, 1, 3, 32, 4	0.375 [9.53]
SCBM	0, 2, 3, 35, 36, 37, 5, 55, 57, 65, 7, 75, 77, 85	0.250 [6.35]
SCBC	0, 1, 12, 13, 14	0.375 [9.53]
SCBDD	21, 3, 35, 36, 37, 4, 45, 47, 65, 84	0.250 [6.35]
SCBCD	0, 1, 12, 13, 14	0.375 [9.53]

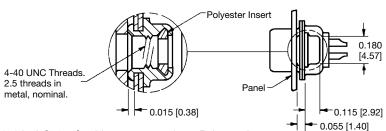
#### **NOTE:**

#### **SWAGED SPACER** CODE S2



Material: Brass, 0.000050 inch [1.27 µ] gold over copper plate.

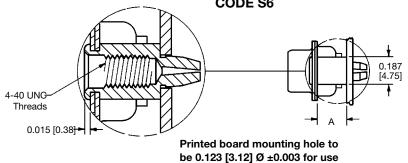
#### **SWAGED LOCKNUT CODE S5**



Material: Brass, 0.000050 inch [1.27  $\mu$ ] gold over copper plate. Polyester insert.

#### SWAGED SPACER WITH PUSH-ON FASTENER CODE S6

with push-on fastener.



Material: Phosphor bronze, 0.000050 inch [1.27 µ] gold over copper plate.

CONNECTOR	*1 CODE NUMBER	Α
SERIES		
SND	0, 1, 12	0.375 [9.53]
SND	2, 3, 32, 36, 42, 5	0.225 [5.72]
SDD	0, 1, 3, 32, 4	0.375 [9.53]
SCBM	0, 2, 3, 35, 36, 37, 5, 55, 57, 65, 7, 75, 77, 85	0.250 [6.35]
SCBC	0, 1, 12, 13, 14	0.375 [9.53]
SCBDD	21, 3, 35, 36, 37, 4, 45, 47, 65, 84	0.250 [6.35]
SCBCD	0, 1, 12, 13, 14	0.375 [9.53]

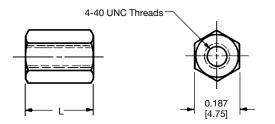
#### NOTE:

\*1 Contact termination code as specified in Step 4 of ordering information.

<sup>\*1</sup> Contact termination code as specified in Step 4 of ordering information.

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#### THREADED POST CODE P



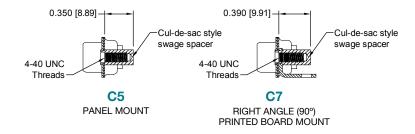
Material: Brass, 0.000050 inch [1.27  $\mu$ ] gold over copper plate.

CONNECTOR SERIES	*1 CODE NUMBER	Α
SND	0, 1, 12	0.375 [9.53]
SND	2, 3, 32, 36, 42, 5	0.225 [5.72]
SDD	0, 1, 3, 32, 4	0.375 [9.53]
SCBM	0, 2, 3, 35, 36, 37, 5, 55, 57, 65, 7, 75, 77, 85	0.250 [6.35]
SCBC	0, 1, 12, 13, 14	0.375 [9.53]
SCBDD	21, 3, 35, 36, 37, 4, 45, 47, 65, 84	0.250 [6.35]
SCBCD	0, 1, 12, 13, 14	0.375 [9.53]

#### NOTE:

\*1 Contact termination code as specified in Step 4 of ordering information.

### CUL-DE-SAC STYLE MOUNTING ACCESSORIES CODE C5 AND C7



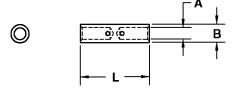
Material: Brass, 0.000050 inch [1.27  $\mu$ ] gold over copper plate.

#### IN-LINE CRIMP SPLICE

Consult Technical Sales for crimp tool part number.

#### NOTE:

\*1 To order crimp splice with insulating sleeve, add "-W" suffix to part number. To order without sleeve, add "-N" suffix.



PART NUMBER	WIRE SIZE AWG / [mm²]	L	A	В
PSK43636-*1	<u>20-26</u>	<u>0.500</u>	<u>0.045</u>	<u>0.076</u>
	[0.5/0.12]	[12.70]	[1.14]	[1.93]
PSK43637-*1	<u>16-20</u>	<u>0.575</u>	<u>0.066</u>	<u>0.101</u>
	[1.5/0.5]	[14.61]	[1.68]	[2.57]
PSK43638-*1	<u>12-18</u>	<u>0.577</u>	0.097	<u>0.150</u>
	[4.0-1.0]	[14.66]	[2.46]	[3.81]

#### Materials:

Splice: Copper alloy, 0.000050 [1.27 μ] gold over copper.

Sleeve: Shrink-fit polyvinylidene

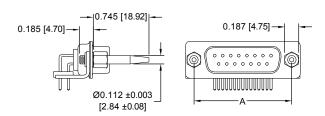
fluoride.

ACCESSORIES

#### **BLIND MATING SYSTEM**

#### **BLIND MATING GUIDES**

TO OBTAIN BLIND MATING GUIDES, ADD THE SUFFIX "-759.42" TO THE END OF THE PART NUMBER.



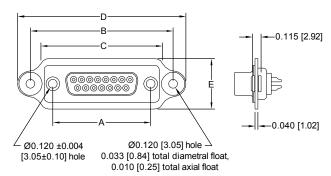
**TYPICAL PART NUMBER:** SND15M5R700G-759.42

Material: Brass, 0.000050 inch [1.27 µ] gold over copper plate.

CONNECTOR VARIANT (SHELL SIZE)	A	В	С	D	E
<b>9/15</b>	<u>0.984</u>	<u>1.586</u>	1.333	<u>1.930</u>	<u>0.677</u>
(SHELL SIZE 1)	[24.99]	[40.28]	[33.86]	[49.02]	[17.20]
<b>15/26</b>	1.312	1.914	1.661	2.258	<u>0.677</u>
(SHELL SIZE 2)	[33.32]	[48.62]	[42.19]	[57.35]	[17.20]
<b>25/44</b>	<u>1.852</u>	2.461	2.208	2.805	<u>0.677</u>
(SHELL SIZE 3)	[47.04]	[62.51]	[56.08]	[71.25]	[17.20]
37/62	2.500	3.102	2.849	3.446	<u>0.677</u>
(SHELL SIZE 4)	[63.50]	[78.79]	[72.36]	[87.53]	[17.20]
<b>50/78</b>	2.406	3.008	2.755	3.352	0.789
(SHELL SIZE 5)	[61.11]	[76.40]	[69.98]	[85.14]	[20.04]

#### **PANEL MOUNTING**

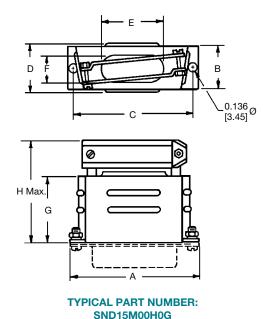
TO OBTAIN PANEL MOUNTING, ADD THE SUFFIX "-759.43" TO THE END OF THE PART NUMBER.



#### **TYPICAL PART NUMBER:** SND15S2000G-759.43

Material: Aluminum, yellow anodize standard.

#### **METAL CABLE ADAPTER (HOOD) CODE H**



CONNECTOR VARIANT (SHELL SIZE)	PART NO.	A	В	С	D MAX.	E	F	G	H MAX.
<b>15/26</b>	SND15000H0G	<u>1.531</u>	<u>0.492</u>	1.312	<u>0.578</u>	<u>0.713</u>	<u>0.312</u>	<u>0.750</u>	<u>1.219</u>
(SHELL SIZE 2)		[38.88]	[12.50]	[33.32]	[14.68]	[18.11]	[7.92]	[19.05]	[30.96]
<b>25/44</b>	SND25000H0G	<u>2.078</u>	<u>0.492</u>	1.852	<u>0.578</u>	1.000	<u>0.312</u>	1.000	<u>1.532</u>
(SHELL SIZE 3)		[52.78]	[12.50]	[47.04]	[14.68]	[25.40]	[7.92]	[25.40]	[38.91]
<b>37/62</b>	SND37000H0G	<u>2.718</u>	<u>0.492</u>	2.500	<u>0.578</u>	1.375	<u>0.312</u>	1.000	<u>1.532</u>
(SHELL SIZE 4)		[69.03]	[12.50]	[63.50]	[14.68]	[34.93]	[7.92]	[25.40]	[38.91]
<b>50/78</b>	SND50000H0G	2.625	<u>0.601</u>	<u>2.406</u>	<u>0.687</u>	1.406	<u>0.406</u>	1.125	1.657
(SHELL SIZE 5)		[66.68]	[15.27]	[61.11]	[17.45]	[35.71]	[10.31]	[28.58]	[42.09]

Material: Brass, 0.000050 inch [1.27 μ] gold over copper plate.

High **P**erformance **D**-sub

LIGHTWEIGHT ALUMINUM CABLE ADAPTER (HOOD) **CODE AN** 

#### TECHNICAL CHARACTERISTICS

#### **MATERIAL AND FINISHES:**

**Hood & Cable** Aluminum with electroless Clamps: nickel plate. Zinc content is

1% maximum.

Jackscrews & Brass, 0.000050 inch [1.27 μ] Screws: gold over copper plate.

Other plating and finishes are available, contact Technical Sales.

#### **MECHANICAL CHARACTERISTICS:**

Can accept up to 0.250 inch **Ground Screws:** 

[6.35mm] diameter ring

terminal.

Locking System: Jackscrews, see below and

page 92 for more information.

#### **CLIMATIC CHARACTERISTICS:**

**Temperature Range:** -55°C to +125°C

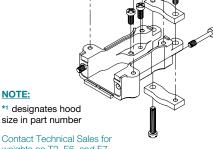
#### **ELECTRICAL CHARACTERISTICS:**

Range of Operation,

**Calculated Method:** 2 GHz minimum.

#### **WEIGHT CHART:**

HOOD SIZE	D*1000ANE ounces [grams]								
9	1.08 [30.54]								
15	1.32 [37.44]								
25	1.62 [45.92]								
37	2.19 [62.06]								
50	2.26 [63.94]								
104	2.41 [68.44]								
All hardware in a hood assembly including cable clamps, screws, etc.									

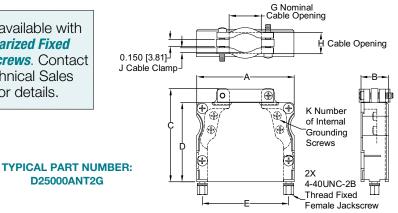


Contact Technical Sales for weights on T2, E6, and E7 hardware options.

#### LIGHTWEIGHT ALUMINUM CABLE ADAPTER (HOOD) WITH FIXED FEMALE JACKSCREWS **CODE ANT2**

Also available with **Polarized Fixed** Jackscrews. Contact **Technical Sales** for details.

**D25000ANT2G** 





D15000ANT2G- Lightweight aluminum hood with fixed female jackscrews, pictured above with connector installed.

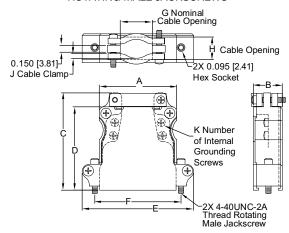
				1 01110	alo odolio	,0,0,,,							
SHELL	CON	IECTOR / CONTACT VARIANT	PART NUMBER	Α	В	С	D	Е	G	ŀ	ł	J	K
SIZE		COMPATIBILITY	PART NOMBER						ч	Min.*2	Max.	Ů	
1	<b>Std-D:</b> 9 <b>High-D:</b> 15	Combo-D: 5W1, 2WK2 Combo-D High-D: 8W2	D9000ANT2G	1.219 [30.96]	<u>0.586</u> [14.88]	2.000 [50.08]	1.700 [43.18]	<u>0.984</u> [24.99]	0.362 [9.19]	<u>0.240</u> [6.10]	<u>0.453</u> [11.51]	0.050 [1.27]	4
2	<b>Std-D:</b> 15 <b>High-D:</b> 26	<b>Combo-D:</b> 3W3, 3WK3, 7W2, 11W1 <b>Combo-D High-D:</b> 19W1	D15000ANT2G	1.547 [39.29]	<u>0.586</u> [14.88]	2.000 [50.08]	1.700 [43.18]	1.312 [33.32]		0.350 [8.89]	<u>0.453</u> [11.51]	0.100 [2.54]	4
3	<b>Std-D:</b> 25 <b>High-D:</b> 44	Combo-D: 5W5, 9W4, 13W3, 17W2, 21W1 Combo-D High-D: 15W4	D25000ANT2G	2.094 [53.19]	<u>0.586</u> [14.88]		1.700 [43.18]	1.852 [47.04]		0.350 [8.89]	<u>0.453</u> [11.51]	0.100 [2.54]	4
4	<b>Std-D:</b> 37 <b>High-D:</b> 62	Combo-D: 8W8, 13W6, 17W5, 21WA4, 25W3, 27W2 Combo-D High-D: 45W2	D37000ANT2G	2.736 [69.49]	<u>0.586</u> [14.88]		1.950 [49.53]	2.500 [63.50]				0.130 [3.30]	6
5	Std-D: 50 High-D: 78	Combo-D: 24W7, 36W4, 43W2, 47W1 Combo-D High-D: n/a	D50000ANT2G	2.642 [67.11]	<u>0.689</u> [17.73]	2.250 [57.15]	1.950 [49.53]	2.406 [61.11]		0.410 [10.41]	<u>0.564</u> [14.33]	0.130 [3.30]	6
6	Std-D: n/a High-D: 104	Combo-D: 46W4 Combo-D High-D: n/a	D104000ANT2G	2.736 [69.49]		2.250 [57.15]	1.950 [49.53]	2.500 [63.50]	1.242 [31.55]	<u>0.410</u> [10.41]	<u>0.627</u> [15.93]	<u>0.130</u> [3.30]	6



#### **LIGHTWEIGHT ALUMINUM CABLE ADAPTER (HOOD)** WITH ROTATING JACKSCREWS

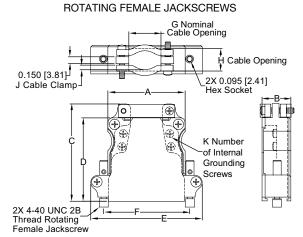
**CODE ANE, ANE6, AND ANE7** 

#### **CODE E ROTATING MALE JACKSCREWS**



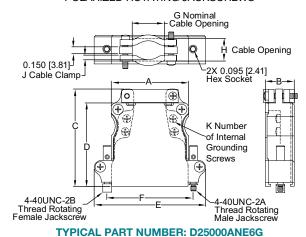
**TYPICAL PART NUMBER: D25000ANEG** 

#### **CODE E7**



**TYPICAL PART NUMBER: D25000ANE7G** 

#### **CODE E6** POLARIZED ROTATING JACKSCREWS



For **Technical** Characteristics, see page 91 for details.



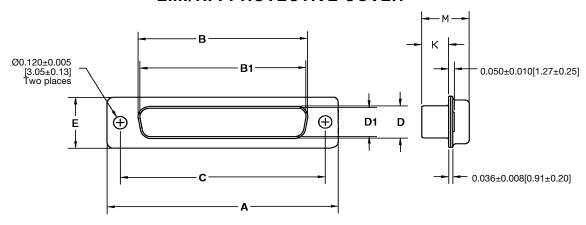
D37000ANEG- Lightweight aluminum hood with rotating male jackscrews, pictured above with connector installed.

SHELL SIZE	CON	NECTOR / CONTACT VARIANT COMPATIBILITY	PART NUMBER	Α	В	С	D	Е	F	G	Hin.*2	Max.	J	K
1	<b>Std-D:</b> 9 <b>High-D:</b> 15	Combo-D: 5W1, 2WK2 Combo-D High-D: 8W2	D9000AN*1G								0.240 [6.10]			4
2	Std-D: 15 High-D: 26	Combo-D: 3W3, 3WK3, 7W2, 11W1 Combo-D High-D: 19W1	D15000AN*1G								0.350 [8.89]			4
3	<b>Std-D:</b> 25 <b>High-D:</b> 44	<b>Combo-D:</b> 5W5, 9W4, 13W3, 17W2, 21W1 <b>Combo-D High-D:</b> 15W4	D25000AN*1G								0.350 [8.89]			4
4	<b>Std-D:</b> 37 <b>High-D:</b> 62	Combo-D: 8W8, 13W6, 17W5, 21WA4, 25W3, 27W2 Combo-D High-D: 45W2	D37000AN*1G								0.410 [10.41]			6
5	Std-D: 50 High-D: 78	Combo-D: 24W7, 36W4, 43W2, 47W1 Combo-D High-D: n/a	D50000AN*1G								0.410 [10.41]			6
6	Std-D: n/a High-D: 104	Combo-D: 46W4 Combo-D High-D: n/a	D104000AN*1G								<u>0.410</u> [10.41]			6

NOTES: \*1 For completed part number, insert the desired code (E, E6 or E7) for required jackscrew option.

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#### **EMI/RFI PROTECTIVE COVER**

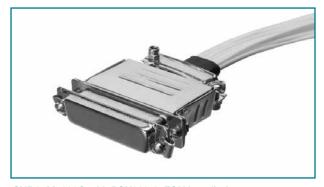


COVER PART NUMBER	COVER MATES TO	A <u>±0.015</u> [0.38]	B <u>±0.005</u> [0.13]	B1 <u>±0.005</u> [0.13]	C <u>±0.005</u> [0.13]	D <u>±0.005</u> [0.13]	D1 <u>±0.005</u> [0.13]	E <u>±0.015</u> [0.38]	K <u>±0.005</u> [0.13]	M ±0.010 [0.25]
PSK633-9MG*1	Female 9 / 15	<u>1.213</u> [30.81]		<u>0.666</u> [16.92]	<u>0.984</u> [24.99]		0.329 [8.36]	<u>0.494</u> [12.55]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
PSK633-9FG*1	Male 9 / 15	<u>1.213</u> [30.81]	<u>0.643</u> [16.33]		<u>0.984</u> [24.99]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
PSK633-15MG*1	Female 15 / 26	<u>1.541</u> [39.14]		<u>0.994</u> [25.25]	1.312 [33.32]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
PSK633-15FG*1	Male 15 / 26	<u>1.541</u> [39.14]	<u>0.971</u> [24.66]		1.312 [33.32]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
PSK633-25MG*1	Female 25 / 44	2.088 [53.04]		1.534 [38.96]	<u>1.852</u> [47.04]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
PSK633-25FG*1	Male 25 / 44	2.088 [53.04]	<u>1.511</u> [38.38]		<u>1.852</u> [47.04]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
PSK633-37MG*1	Female 37 / 62	<u>2.729</u> [69.32]		<u>2.182</u> [55.42]	2.500 [63.50]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
PSK633-37FG*1	Male 37 / 62	<u>2.729</u> [69.32]	<u>2.159</u> [54.84]		2.500 [63.50]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
PSK633-50MG*1	Female 50 / 78	2.635 [66.93]		<u>2.079</u> [52.81]	<u>2.406</u> [61.11]		<u>0.441</u> [11.20]	<u>0.605</u> [15.37]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
PSK633-50FG*1	Male 50 / 78	2.635 [66.93]	2.064 [52.43]		<u>2.406</u> [61.11]	<u>0.423</u> [10.74]		<u>0.605</u> [15.37]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
PSK633-104MG*1	Female - / 104	2.729 [69.32]		<u>2.212</u> [56.18]	2.500 [63.50]		<u>0.503</u> [12.78]	<u>0.668</u> [16.97]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
PSK633-104FG*1	Male - / 104	<u>2.729</u> [69.32]	<u>2.189</u> [55.60]		<u>2.500</u> [63.50]	<u>0.485</u> [12.32]		<u>0.668</u> [16.97]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]

Material: Brass,  $0.000050 [1.27 \mu]$  gold over copper.

#### NOTE:

\*1To order protective cover with E2 rotating male screw locks (see page 94), insert "N" into the last digit of part number. Omit this digit if thread locks are not required.



SND25M1000G with PSK633-25FGN installed.



#### **JACKSCREW SYSTEMS** CODE T\*1, T2\*1, E, E2 AND E3

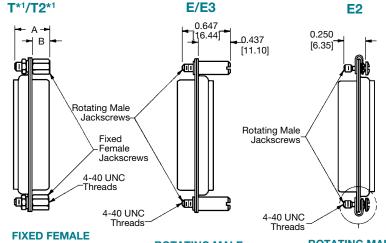
#### Note:

\*1 T or T2 jackscrew supplied on connectors in combination with other accessories may differ dimensionally, contact Technical Sales for more information.

CODE	Α	В
<b>T</b> *1	<u>0.437</u> [11.10]	0.250 [6.35]
T2*1	0.500	0.198 [5.03]

Jackscrew Material: Brass, 0.000050 inch [1.27 µ]

gold over copper plate.



**JACKSCREWS** 

**ROTATING MALE JACKSCREWS** 

**ROTATING MALE SCREW LOCKS** 

E = slotted for screw driver E3 = internal hex for 3/32 hex drives



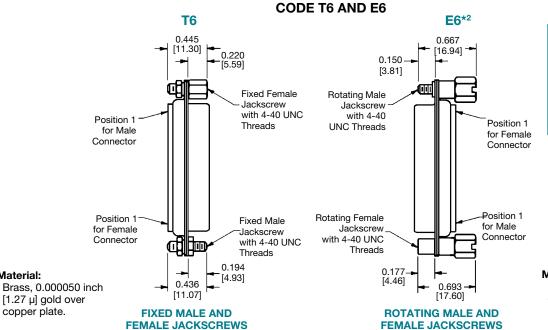
Material: Screw - Brass, 0.000050 inch [1.27 µ] gold over copper plate.

**U-Clip -** Copper alloy, 0.000050 inch  $[1.27 \ \mu]$  gold over copper plate.

NOTE: Stainless steel jackscrews are available. Consult Technical Sales for ordering information.

Material:

#### POLARIZED JACKSCREW SYSTEMS



#### Note:

\*1 For customer installation of knobs onto iackscrews. set screw torque value of 16 in/ oz is recommended. Recommend application of thread lock to set screw.

#### Material:

Brass, 0.000050 inch [1.27 μ] gold over copper plate.



## SPECIAL OPTIONS MILITARY / SPACE FLIGHT QUALITY

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#### **MODIFICATION (MOS) SUFFIXES**

Specify complete connector by selecting a base part number from the desired series **Ordering Information Page**.

Once base part number is selected, add desired modifications (MOS) number below to the end of the part number.

Example part number: SND9M5R7SNT2G-1768.33 (Ordering information pages can be found at the end of each series)

SERIES	CONNECTOR VARIANT	GENDER	TERMINATION TYPE AVAILABLE	MODIFICATION OF STANDARD (MOS) SUFFIXES	DESCRIPTION OF MODIFICATION
SND, SDD, SCBM, SCBC, SCBDD, SCBCD, SAD, SADD, SACBMP	ALL	MALE FEMALE	ALL	-54	Allows connector with contacts installed, for size 22, size 20 and size 16 contacts only to be plated 0.0000100 [2.54 $\mu$ ] gold over copper.
SND, SDD, SCBM, SCBDD	ALL	MALE FEMALE	4, 5	-367.9	Allows connector to be supplied with contacts inverted.
SND, SDD, SCBC, SCBM, SCBDD, SCBCD	ALL	MALE FEMALE	ALL	-759.42	Allows connector to be supplied with blind mate guides, lockwashers and hexnuts installed. For connectors with a 4-40 threaded mounting style install blind mate guides only. For connectors with a R3/R6 mounting style install special blind mate guides with lockwashers and hexnuts. See page 90 in accessories section for more information.
SND, SDD, SCBM, SCBC, SCBDD, SCBCD, SAD, SADD	ALL	MALE FEMALE	ALL	-759.43	Allows connector, with any contacts to include blind mate mounting plate. See page 90 in accessories section for more information.
SND, SDD, SCBC, SCBM, SCBDD, SCBCD	ALL	MALE FEMALE	ALL	-1144.8	Allows connector to have Group A inspection per Goddard Spec GSFC-S-311-P-4 performed. Certifications included with shipment.
SCBM	3W3, 8W8	MALE			Integral stabilizing feature used to minimize size 8 contacts from floating in the molding. Use tool number 4311-0-1-0 to removed contact if
SCBC	36W4,43W3	FEMALE	0	-1570.4	necessary. See page 74 in unique feature section for more information.
SND, SDD	ALL	MALE FEMALE	ALL	-1768.33	Allows connector to be permanently marked with single lot/date code. Individual package and label per MIL-C-5530. Inspect per GSFC-S-311-P-4. Failure analysis reports. Certifications included with shipment.

MANY OTHER SPECIAL OPTIONS ARE AVAILABLE CONSULT TECHNICAL SALES OR VISIT OUR WEB SITE AT WWW.CONNECTPOSITRONIC.COM

## **Connectors Designed To Customer Specifications**

Positronic High Performance D-subminiature connectors can be modified to customers specifications.

**Examples:** select loading of contacts for cost savings or to gain creepage and clearance distances; longer PCB terminations; customer specified hardware; sealing for water resistance.

Contact Technical Sales with your particular requirements.

#### CAT N S S Е 0 0

High Performance D-subminiature connectors are

offered with *removable crimp contacts*.

Positronic Industries recognizes the *importance of* supplying application tooling to support our customers' use of our products.

Information on application tooling is available on our web site at

http://www.connectpositronic.com/tooling

There you will find downloadable PDF cross reference charts for removable contacts. These charts will supply part numbers for insertion, removal and crimping tools, along with *information regarding use* of tools and techniques.

## APPLICATION TOOLS MILITARY / SPACE FLIGHT QUALITY

High
Performance
D-sub

### \*

#### CONTACT APPLICATION TOOLS CROSS REFERENCE LIST

								•	<b>.</b>	U.	N.	Ι,	JS	SE	IN	ID	IC	Ά	TE	Đ	P	0	SI	TF	RC	N	IC	T	0	OL	S.	FC	)R	В	ES	ST	R	ES	SU	LT	S		-15	וכ								
	PSK43638-*	PSK43636-*	MS8022M2	MS6020M2	MS4*20M	MS401*M	MS4008M	MRT4**M	MDS4***M	MCC4104M	MCC4103M	MCC4102M	MCC4101M	MC8022M	MC8020M	MC6026M	MC6020M	MC6018M	MC410*M	MC401*M	MC4008M	MC120N-133.0	MC11*N50-133.0	M39029/64-369	M39029/63-368	M39029/58-360	M39029/57-354	G10S1. G10S2	G10P1	G08S1. G08S2	G08P1	FS6020M2	FS4*20M	FS410*M	FS401*M	FS4008M	FRT4***M	FDS4**M	ECC4104M	FCC4102M	FCC4101M	FC8022M2	FC8020M2	FC6026M2	FC6020M2	FC6018M2	FC410*M	FC401*M	FC4008M	FC120N4-50	FC11*N4-50	Positronic Contact P/N
	Splice	In-Line	22	20					œ					72	3		20			<b>&amp;</b>		Ī	100	20	8	22	3	20	3		%	20					00					1	20		20		,	∞		16	;	Contact Size
To dow	9504-18-0-0	9504-18-0-0								9504-15-0-0	9504-13-0-0	9504-13-0-0	9504-14-0-0						9504-0-0-0	9509-0-0-0	9504-19-0-0																	3304	9504-15-0-0	9504-13-0-0	9504-14-0-0						9504-0-0-0	9509-0-0-0	9504-19-0-0			Handle & Positioner P/N
To download a PDF file,	9504-1-0-0	9504-1-0-0								9504-1-0-0	9504-1-0-0	9504-1-0-0	9504-1-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9504-1-0-0	9509-1-0-0	9504-1-0-0	9501-0-0-0	9501-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0							- 0	9504-1-0-0	9504-1-0-0	9504-1-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9504-1-0-0	9509-1-0-0	9504-1-0-0	9501-0-0-0	9501-0-0-0	Hand Crimp Tool P/N
DF file,	T AXH	X X								HX4	HX4	HX4	HX4	AFM8	AFM8	AFM8	AFM8	AFM8	HX4	M310	HX4	AF8	AF8	AFM8	AFM8	AFM8	AFM8	AFM8	AFM8	AFM8	AFM8							11/4	EX.	HXA	X X	AFM8	AFM8	AFM8	AFM8	AFM8	HX4	M310	HX4	AF8	AF8	Mfg. Cross
	M22520/5-01	M22520/5-01								M22520/5-01	M22520/5-01	M22520/5-01	M22520/5-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/5-01			M22520/1-01	M22520/1-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01							MICCOCOLO	M22520/5-01	M22520/5-01	M22520/5-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/5-01		M22520/5-05	M22520/1-01	M22520/1-01	Mil Bquiv
web site a	9504-18-1-0	9504-18-1-0								9504-15-1-0	9504-13-1-0	9504-13-1-0	9504-14-1-0	9502-4-0-0	9502-29-0-0	9502-5-0-0	9502-5-0-0	9502-11-0-0	9504-2-0-0	9509-2-0-0	9504-19-1-0	9502-17-0-0	9502-17-0-0	9502-5-0-0	9502-5-0-0	9502-4-0-0	9502-3-0-0	9502-5-0-0	9502-5-0-0	9502-3-0-0	9502-4-0-0							0001	9504-15-1-0	9504-13-1-0	9504-14-1-0	9502-3-0-0	9502-29-0-0	9502-5-0-0	9502-5-0-0	9502-11-0-0	9504-2-0-0	9509-2-0-0	9504-19-1-0	9502-39-0-0	9502-39-0-0	Positioner
at http:/	Y516	Y516								Y877	Y937	Y937	Y878	K-42	K1665	X13-1	K13-1	K774	Y322	TP-974	Y524	TP1110	TP1110	K13-1	K13-1	K-42	K-41	X13-1	K13-1	K-41	K-42							-	V877	Y93/	Y878	K-41	K1665	K13-1	K13-1	K774	γ322	TP-974	Y524	TH713	TH713	Mfg. Cross
/www.con														M22520/2-09		M22520/2-08	M22520/2-08							M22520/2-08	M22520/2-08	M22520/2-09	M22520/2-06	M22520/2-08	M22520/2-08	M22520/2-06	M22520/2-09											M22520/2-06		M22520/2-08	M22520/2-08							Mil Equiv
http://www.connectpositronic.cor	N/A	N/A	4811-2-0-0	4711-2-0-0	N/A	N/A	N/A	N/A	N/A	N/A	A/N	N/A	N/A	4811-2-0-0	4811-2-0-0	4711-2-0-0	4711-2-0-0	4711-2-0-0	N/A	N/A	N/A	0-0-0-6606	9099-0-0-0	4711-2-0-0	4711-2-0-0	4811-2-0-0	4811-2-0-0	4711-2-0-0	4711-2-0-0	4811-2-0-0	4811-2-0-0	4711-2-0-0	N/A	N/A	N/A	N/A	N/A	N/A	N/A 3	N/A	N/A	4811-2-0-0	N/A	4711-2-0-0	4711-2-0-0	4711-2-0-0	N/A	N/A	N/A	9099-0-0-0	9099-0-0-0	Insertion Tool
ronic.c			91067-1	91067-2										91067-1	91067-1	91067-2	91067-2	91067-2				ITH 1094	ITH 1094	91067-2	91067-2	91067-1	91067-1	91067-2	91067-2	91067-1	91067-1	91067-2										91067-1		91067-2	91067-2	91067-2				TH 1094	TH 1094	Mfg. Cross
om/tooling			M81969/1-04	M81969/1-02										M81969/1-04	M81969/1-04	M81969/1-02	M81969/1-02	M81969/1-02				M81969/18-01	M81969/18-01	M81969/1-02	M81969/1-02	M81969/1-04	M81969/1-04	M81969/1-02	M81969/1-02	M81969/1-04	M81969/1-04	M81969/1-02										M81969/1-04		M81969/1-02	M81969/1-02	M81969/1-02				M81969/18-01	M81969/18-01	Mil Equiv
	N/A	N/A	4811-2-0-0	4711-2-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4811-2-0-0	4811-2-0-0	4711-2-0-0	4711-2-0-0	4711-2-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	0-0-0-1806	9081-0-0-0	4711-2-0-0	4711-2-0-0	4811-2-0-0	4811-2-0-0	4711-2-0-0	4711-2-0-0	4811-2-0-0	4811-2-0-0	4711-2-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4811-2-0-0	N/A	4711-2-0-0	4711-2-0-0	4711-2-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	9081-0-0-0	9081-0-0-0	Removal Tool
			91067-1	91067-2	P.	P+	P+	P+	P+	P+	P+	P+	P+	91067-1	91067-1	91067-2	2-79016	91067-2	P+	P+	P+	RTG 2103	RTG 2103	91067-2	91067-2	91067-1	91067-1	91067-2	91067-2	91067-1	91067-1	91067-2	P+	P+	P+	P+ :	₽ :	P+	P -	p 7	P	91067-1		91067-2	91067-2	91067-2	₽	P- :	P+	RTG 2103	RTG 2103	Mfg. Cross
			M81969,	M81969,										M81969.	M81969	M81969,	M81969,	M81969,				M81969/	M81969/	M81969,	M81969,	M81969,	M81969,	M81969	M81969,	M81969	M81969	M81969.										M81969,		M81969,	M81969,	M81969,				M81969/	M81969/	Mi Equ

**APPLICATION TOOLS** 



## Positronic® offers a variety of **QPL** connector products

#### D-SUBMINIATURE CONNECTORS

MIL PREFIX	POSITRONIC SERIES
MIL-DTL-24308/1	HDC
MIL-DTL-24308/2	RD, DD
MIL-DTL-24308/3	HDC
MIL-DTL-24308/4	RD, DD
MIL-DTL-24308/5	HDC
MIL-DTL-24308/6	RD, DD
MIL-DTL-24308/7	HDC
MIL-DTL-24308/8	RD, DD
MIL-DTL-24308/23	HDC, DD

MIL PREFIX	POSITRONIC SERIES
MIL-DTL-24308/24	HDC, DD
MIL-DTL-24308/25	HDC, RD, DD
MIL-DTL-24308/26	HDC, RD, DD
GSFC S-311-P4	SND, SDD, SCBC, SCBM
GSFC S-311-P10	SND, SCBM
SAE AS39029/57	DD
SAE AS39029/58	DD
SAE AS39029/63	RD
SAE AS39029/64	RD

#### **RECTANGULAR CONNECTORS**

MIL PREFIX	POSITRONIC SERIES
MIL-DTL-28748/3	GMCT
MIL-DTL-28748/4	GMCT
MIL-DTL-28748/5	GM
MIL-DTL-28748/6	GM
MIL-DTL-28748/7	SGM

MIL PREFIX	POSITRONIC SERIES
MIL-DTL-28748/8	SGM
MIL-C-28748/13	SGMC
MIL-C-28748/14	SGMC
SAE AS39029/34	SGMC, GMCT
SAE AS39029/35	SGMC, GMCT

For a complete QPL listing available to download in PDF format, visit our website at:

https://www.connectpositronic.com/catalogs

#### Positronic Hermetic Connector Assemblies



Positronic Industries can supply hermetic connector assemblies for use in vacuum applications. All Positronic hermetic connectors are designed to act as feedthroughs through the bulkhead/chamber wall. Typically both sides of the connector have mating faces, but certain contact terminations are also available per customer requirement. Typical configurations include:

- Standard Density D-subminiature (Contact size 20)
- High Density D-subminiature (Contact size 22)
- Mixed Density D-subminiature (Contact sizes 8 and 20 in a single package)
- Circular (Variety of contact sizes and configurations)

In addition to simply providing the hermetic connector itself, Positronic can provide a fully-assembled flange/plate according to customer specification (see above).

For more information on Positronic hermetic capabilities, please call (800) 641-4054 and request to speak to someone about the Positronic hermetic product line.

## rcellence Positronic HIGH RELIABILITY Products

#### POWER



- FEATURES:
- High current density
   Energy saving low contact resistance • Hot swap capability AC/DC operation in a single connector
- Signal contacts for hardware management
- Blind mating Sequential mating
- Large surface area contact mating system
- Wide variety of accessories
- Customer-specified contact arrangements
- Modular tooling which produces a single piece connector insert

Contact Sizes: **Current Ratings:** Terminations:

0, 8, 12, 16, 20, 22 and 24

Crimp and panel mount, straight solder, right angle (90°) solder, straight compliant press-in and right angle (90°) compliant press-in

Multiple variants in a variety of package sizes PICMG 2.11, PICMG 3.0, VITA 41, DSCC, GSFC S-311-P-4,

Configurations: Compliance: GSFC S-311-P-10

### SUBMINIATU



Contact Sizes:

Current Ratings:

Terminations:

FEATURES:

- Four performance levels available for best cost/performance ratio: professional, industrial, military and space-flight quality
- Options include high voltage, coax, thermocouple and air coupling contacts; environmentally sealed and dual port connector packages including mixed density
- Broad selection of accessories
- Size 20 and 22 contacts suitable for use in carrying power 8, 16, 20 and 22 • IP65, IP67 To 100 amperes

Crimp, wire solder, straight solder, right angle (90°) solder, straight compliant press-in and right angle (90°) compliant press-in Configurations: Multiple variants in both standard and high densities, seven shell sizes Qualifications:

MIL-DTL-24308, GSFC S-311-P-4, GSFC S-311-P-10,



#### FEATURES:

- Two performance levels available: industrial quality and military quality
- A wide variety of accessories
- Broad selection of contact variants and
- Connector keying options

Contact Sizes: **Current Ratings:** 

16, 20 and 22

Terminations:

To 13 amperes nominal

Multiple variants in both standard and high densities,

Qualifications:

MIL-DTL-28748, SAE AS39029, CCITT V.35

### IRCULAR



#### FEATURES: Non-corrodible / lightweight composite

- construction
- EMI/RFI shielded versions
- Thermocouple contacts
- Environmentally sealed versions
- Rear insertion/ front release of removable contacts
- Two level sequential mating
- Overmolding available on full assemblies

Configurations:

Crimp, wire solder, straight solder, right angle (90°) solder, and straight compliant press-in

Contact Sizes:

**Current Ratings:** Terminations: Configurations:

Qualifications:

12, 16, 20 and 22 To 25 amperes nominal

Crimp, wire solder, straight solder, and right angle (90°) solder Multiple variants in four package sizes Environmental protection to IP67



#### FEATURES:

- Shorten the supply chain and reduce additional costs and delays by "cablizing" your Positronic connector selection
- Overmolding available
- Shielded and environmentally sealed versions available
- Power cables and access boxes which meet the SAE J2496 specification
- Design assemblies in accordance with customer specifications. Prepare cablized connector configuration and performance specifications.
- Design each system in accordance with applicable customer, domestic, and international standards.
- Define and conduct performance and verification testing.



#### C

- FEATURES: • Intended for use as an electrical feedthrough in high vacuum applications
- Leakage rate: 5 x 10-9 mbar.l/s @ vacuum
- Signal, power, coax and high voltage ver-
- Connectors can be mounted on flange assembly per customer specification

Contact Sizes: **Current Ratings:** Terminations:

Configurations:

Compliance:

8, 12, 16, 20 and 22 To 40 amperes nominal

Feedthrough is standard; flying leads and board mount available

See D-subminiature and circular configurations above Space-D32



an Amphenol company

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#### **Sales Offices**

Positronic has local sales representation all over the world. To find the nearest sales office, please visit www.connectpositronic.com/locations

#### **Mouser Electronics**

**Authorized Distributor** 

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

#### Positronic:

SCBM24W7M2000G SCBM3W3M000E2G SCBC24W7S0000G SDD26S3S500G SND9M100EG SND15M0000G SND50M120HE2G SND9M120ANEG SND9M3000G/AA SCBM7W2M2000G SDD15S4R800G SDD62M10HE2G SND15S5R70TG SND25M000TG SND9M100T2G/AA SCBM24W7S20ANEG SDD104M0000G/AA SDD15M00200G SDD15S1000G SDD26M10ANEG SDD26M3S60T2G SDD44M3S0TG SDD78M0000G SND9M32S50T2G SCBC24W7S0000G/AA SCBM8W8M37S00G SDD15M3P00G SDD26M4B30T2D SDD44M4B30T2G SDD62S10HE2G SND25M00H0G SND50M5000G SDD44M4S200G/AA SCBM24W7M2000D/AA SDD104M4000G/AA SDD15M1000D SDD26S10ANT2G SDD44M100EG SDD78S4R600G SND15M000TG SND15M5R70T2G SND37M0000G/AA SND9M5000G SND9S10ANEG SND37S10ANEG SCBM25W3S2000G SCBM46W4S200E2G SDD26S3000G SDD44S4000G/AA SDD78S000E2G SND15M300T2G SND25M10HE2G SND25S12000G SND50000H0G SND9S3S500G SCBC9W4S0000G SCBM3W3M00ANED SCBM3W3S37000G SDD26M4R70T2G SDD78M4R600G SND15M2000G SND25S42000G SND50M3000G/AA SND9S0000G SCBM8W8M00H0G SDD78S3P0TG SCBC7W2M0000G SCBM21WA4M37S500G SCBM5W5M0000G SCBM7W2M35S0TG SDD104M4R600D SDD104S4000G SDD26S4R70T2G SDD44M000T2G SDD44M1000G SND15M5R7NT2G SND15S10HT2G SND25M42000G SND37S3S00G SDD62S100E2G SND50S100T2G/AA SDD44S100EG SDD62M32000G