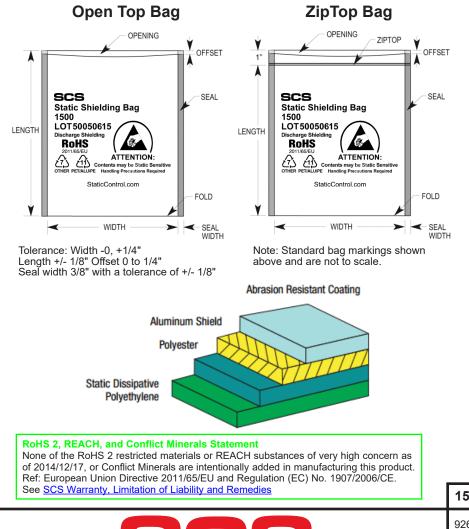
Metal-Out Static Shielding Bag 1500

This transparent metal-out static shielding bag is designed to provide static safe packaging for the shipment and/or storage of ESD sensitive items including outside ESD protected areas. Bags are printed with an ESD protective symbol and a lot code for traceability. Open Top and ZipTop styles are available. The bags are heat sealable.

SCS Metal-Out Static Shielding Bags 1500 are manufactured from a top coat, metal, polyester, polyethylene laminate. The proprietary top coating is designed to protect the metal layer. Polyester dielectric, in concert with the metal layer, is intended to provide shielding of Electrostatic Discharge (ESD) and to help minimize the penetration of electric field.



Meets ANSI/ESD S20.20 Packaging Standard, ANSI/ESD S541, and Static Control Bag ANSI/ESD S11.4 Level 3

Physical	Typical Value	Testing Method	
Puncture Resistance	10 lbs, 44 N	MIL-STD-3010 Method 2065	
Seal Strength	14 lbs, 62 N	ASTM D882	
Thickness	3 mils, .0762 mm +/-10%	MIL-STD-3010 Test Method 1003 Method B	
Marking Adhesion	Pass	IPC-TM-650 2.4.1	
Transparency	40%	Tobias	
Electrical	Typical Value	Testing Method	
Discharge Shielding	<10 nJ	ANSI/ESD STM11.31	
Surface Resistance - Interior	1 x 10 ⁴ to < 1 x 10 ¹¹ ohms	ANSI/ESD STM11.11	
Surface Resistance - Exterior	1 x 10 ⁴ to < 1 x 10 ⁶ ohms	ANSI/ESD STM11.11	
Charge Retention	<100 volts	1410.515 Rev 2	
Cleanliness	Typical Value	Testing Method	
Silicone	Not Detected	ASTM-E168 (FTIR)	
Heat Sealing Conditions	Typical Value		
Temperature	300°F – 375°F, 149°C – 190°C		
Time	0.5 – 3.5 seconds		
Pressure	30 – 70 PSI, 206 – 482 KPa		

Bag is free of amines, N-octanoic acid, silicones and heavy metals.

This product is intended for commercial use only. This product is not on the Qualified Product Listing under the Defense Standardization Program.

Specifications and procedures subject to change without notice.

1500 SERIES METAL-OUT STATIC SHIELDING BAG

WEB SITE: <u>StaticControl.com</u>	DRAWING NUMBER 1500 Series	DATE November 2015
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SCS:

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