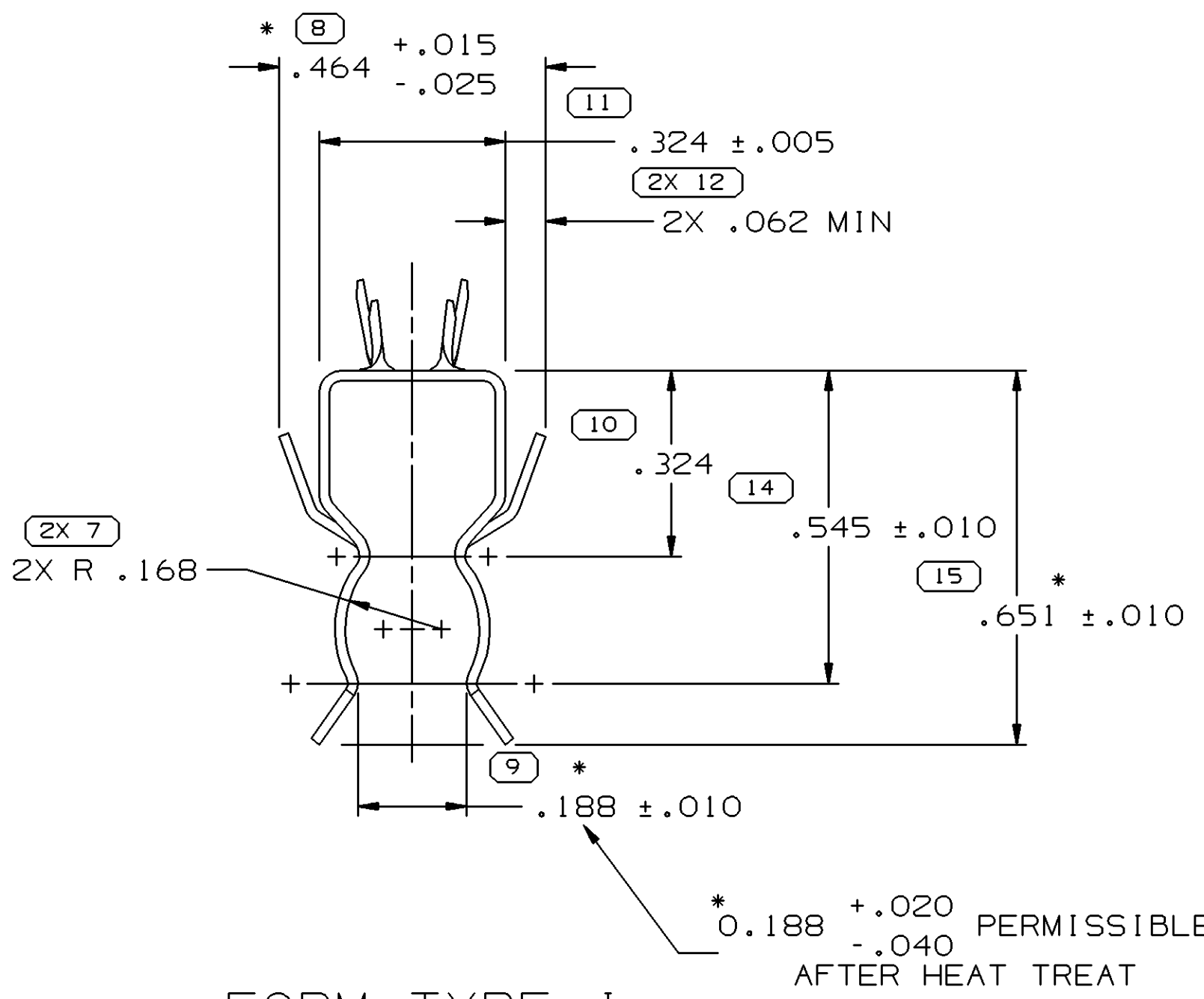
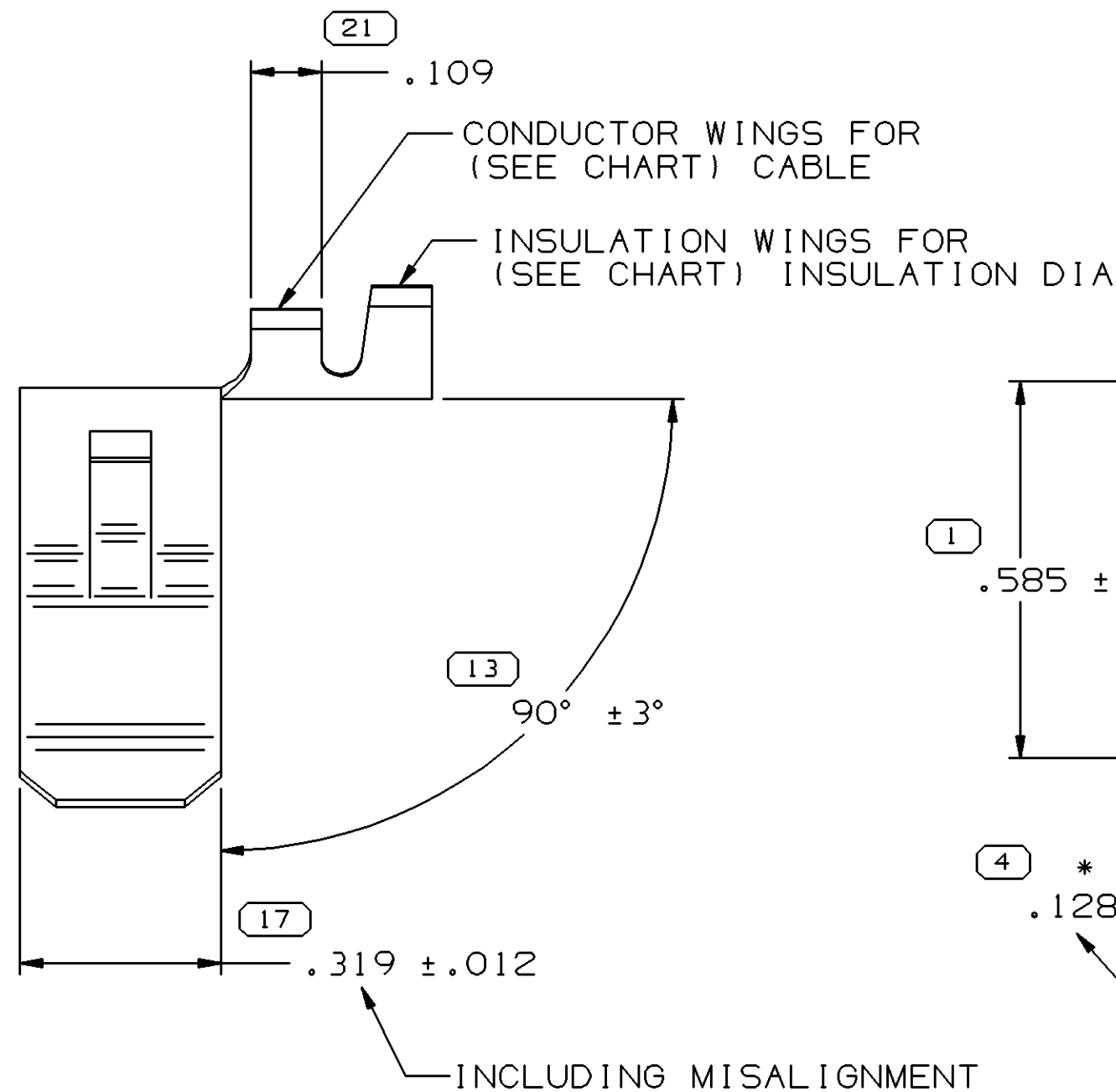


SYMBOL DEFINITION		MISSING SYMBOLS
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL  DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	
	26	16
	LAST NO. USED	24

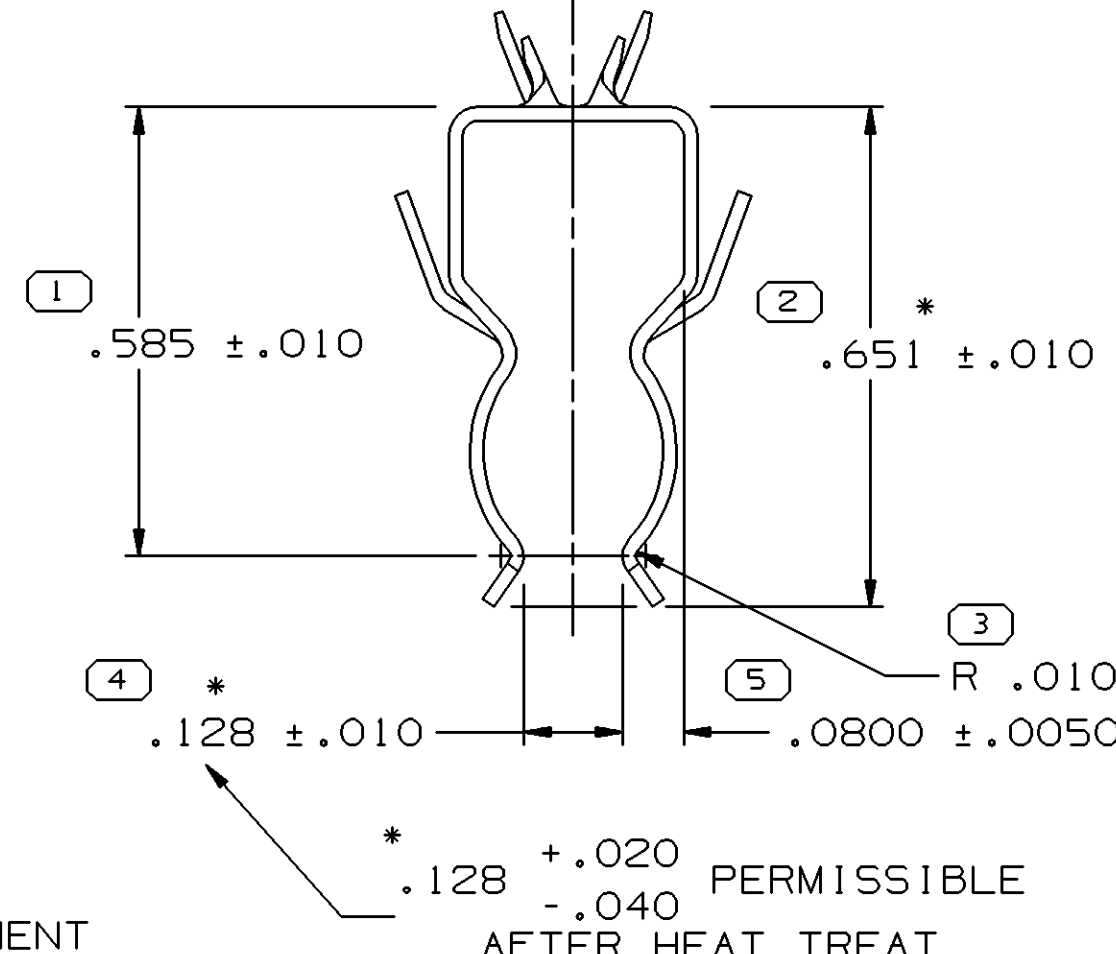
DWG STATUS						ZONE	REVISION HISTORY	AUTH	DR	APVD	
DATE	STG	REV	N/P	CHG	1					2	
30JUL04	R	07	-	-	-	CLEARED REV COLUMN; 15496009 - RELEASED	257465	ADK	ADK	SAN	
02FEO5	R	08	-	-	-	ALL ACTIVE PARTS - ADDED WING TYPE 102 & 103, "PXX", "CABLE I.D.", & "LAST 3 DIGIT" NOTES, REMOVED "STAMPED" & "ASM DIM PT" NOTES AND UPDATED MAT'L SPEC	264062	END	END	MEF	
260C05	R	09	-	-	-	02977080 - OBSOLETE	273397	JPH	FRG	PGD	



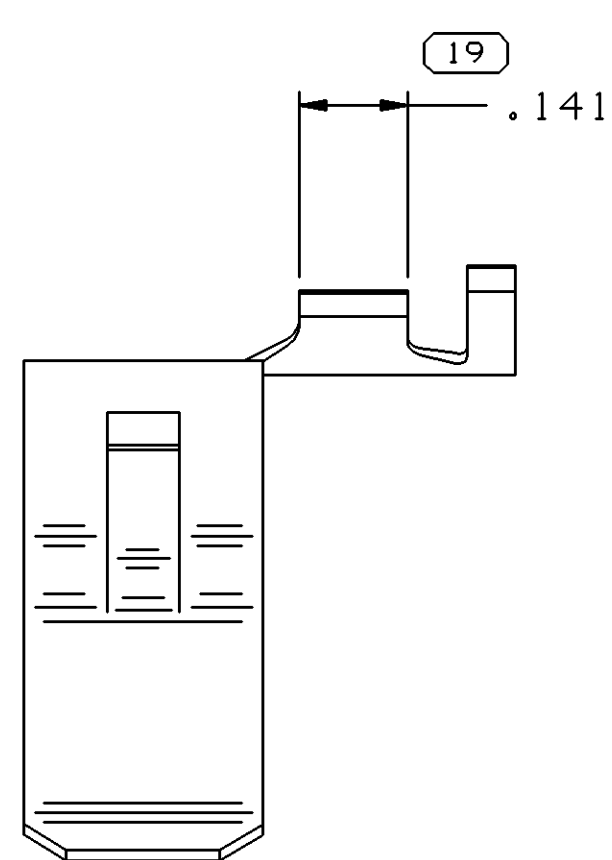
FORM TYPE I



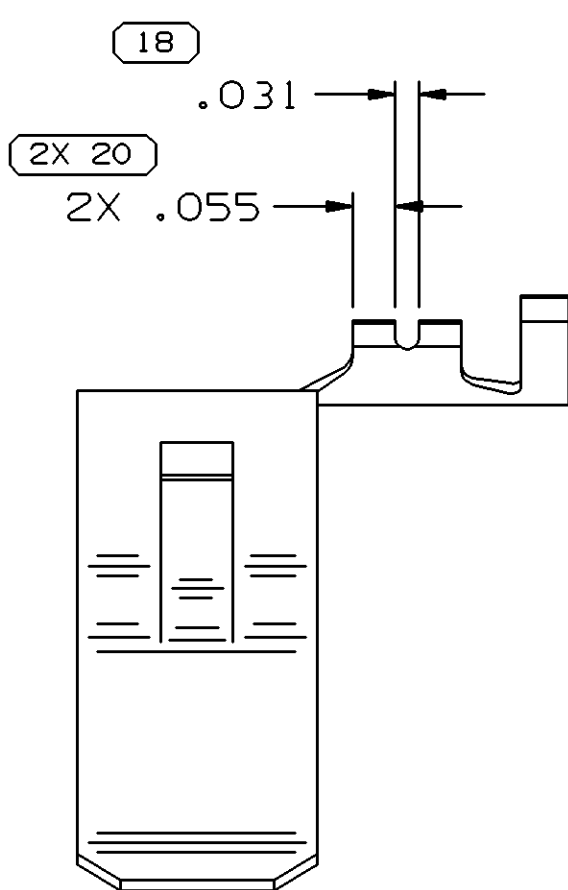
WING TYPE 101



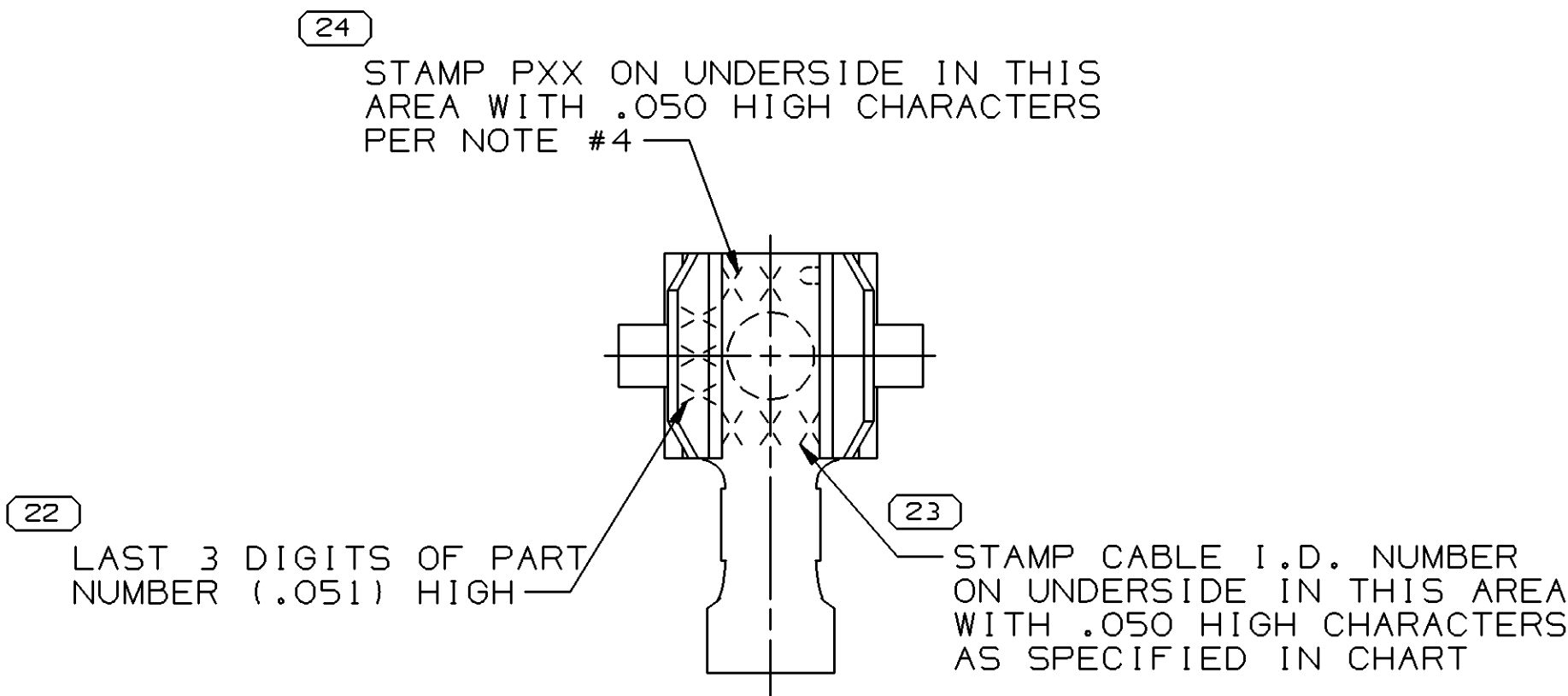
FORM TYPE II
SAME AS FORM TYPE I
EXCEPT AS SHOWN



WING TYPE 102
SAME AS TYPE 101
EXCEPT AS SHOWN



WING TYPE 103
SAME AS TYPE 101
EXCEPT AS SHOWN



WING CONSTRUCTION I

NOTES:

- "*" DENOTES INSPECTION CHECK BEFORE AND AFTER HEAT TREAT
- PROCESS OPERATIONS TO BE PREFORMED IN SEQUENCE SHOWN IN CHART
- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION. (SEE MATH MODEL FOR PRECISE DIMENSION) FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
- "PXX" INDICATES "P" PLUS LAST TWO DIGITS OF MAKE DIE SERIES NUMBER (P01,P02,P03,ETC).

PROCESS NOTES

- HEAT TREAT PER POS-1215E TO ROCKWELL "45N" 45-50
- ZINC PLATE PER POS-1065-15 (GM-4345-M CODE 3U24/0)
- BAKE PER POS-1253 (RELIEVE HYDROGEN EMBRITTLEMENT IF PRESENT) 4 HOURS AT 375° F TO 450° F.
- NICKEL PLATE PER POS-1071-10
- TIN PLATE PER POS-1071-15
- PLATE PER DX551245-P ZINC WITH CLEAR TRIVALENT CHROME & TOPCOAT.

08900669	NI		.0179 X 1.281	M0850525	1	6900	15496009	01	AA	6,3	6901	14-16	.120-.101	15	101	1	1	---	---	.26	.150
			.0179 X 1.281	M0850525	1	6900	12089846	B1		4,5	6900	18-20	.095-.081	19	103	1	1	---	---	.26	.125
			.0179 X 1.281	M0850525	1	6900	12089845	C1		4,5	6900	18-20	.095-.081	19	103	1	1	X	---	.26	.125
			.0179 X 1.281	M0850525	1	6900	12089844	C1		4,5	6900	18-20	.095-.081	19	103	1	1	---	---	.26	.125
			.0179 X 1.281	M0850525	1		12084552	A	OBSOLETE	2,3	6900	18-20	.095-.081	19	102	1	1	---	---	.26	.125
			.0179 X 1.281	M0850525	1		12084551	A	OBSOLETE	2,3	6900	18-20	.095-.081	19	102	1	1	X	---	.26	.125
			.0179 X 1.281	M0850525	1		12084544	A	OBSOLETE	2,3	6900	18-20	.095-.081	19	102	1	1	---	---	.26	.125
12077392	A	OBSOLETE	.0179 X 1.281	PM000850-525	1	6900	12034059	A	OBSOLETE	2,3	6901	18-20	.095-.081	19	101	1	1	---	---	.26	.140
					1		08917998	A	OBSOLETE	2,3	6901	18 S	.123-.081	18	101	1	1	---	---	.26	.130
08900671	R	OBSOLETE	.0179 X 1.281	PM000850-525	1	6900	02984755	R	OBSOLETE	2,3	6901	18 SPECIAL	---	18	101	1	1	---	---	.26	.140
08900670	N	OBSOLETE	.0179 X 1.281	PM000850-525	1	6900	02977087	N	OBSOLETE	2,3	6901	18-20	.095-.081	19	101	1	1	X	---	.26	.140
08900669	NI		.0179 X 1.281	M0850525	1	6900	02977080	P2	OBSOLETE	2,3	6901	14-16	.120-.101	15	101	1	1	---	---	.26	.150
08900668	N	OBSOLETE	.0179 X 1.281	PM000850-525	1	6900	02973324	N	OBSOLETE	2,3	6901	18-20	.095-.081	19	101	1	1	---	---	.26	.140
PART NO	REV	STATUS	MAT'L SIZE	MAT'L SPEC	PROCESS NOTES	CODE	PART NO	REV	STATUS	PROCESS NOTES	CODE	GAGE	DIA	I.D.	WING TYPE	FORM TYPE	WING CONST	HOLE	ADD	DEDUCT	E ±.015
UNPLATED																					
PLATED																					

DWG TYPE		PART DRAWING	
STYLE	VOLUME (CM)		
DISTR CODE	D		
UNLESS OTHERWISE SPECIFIED			
THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE 2003 & 2009 DIMENSIONING AND TOLERANCING ADDENDUM - 1997. ALL GEOMETRIC TOLERANCES AND RELATED DATUMS ARE TO BE USED IN THE PRESENCE OF THE MATH MODEL. THE MATH MODEL IS THE SOURCE OF ALL DIMENSIONS AND TOLERANCES. SEPARATE POSITION TOLERANCES MAY BE USED SEPARATELY. ALL DIMENSIONS ARE IN INCHES.			
(N/A) PROCESS SENSITIVE DIMENSION		REFERENCE	
DIMENSIONAL RANGE (IN)		THIRD ANGLE PROJECTION	
FROM TO TOLERANCE UNLESS OTHERWISE SPECIFIED		DO NOT SCALE	
0 .500 .005 ±.010		USE MATH DATA	
ANGULAR TOLERANCE 12°		UNLESS OTHERWISE SPECIFIED	

DELPHI					
DELPHI PACKARD ELECTRIC SYSTEMS WARREN, OH					
DR	DATE				
APVD1 LYLE TURKSON	14MR88				
APVD2 D. STEELE	25MR88				
APVD3 J. REIDER	12AP88				
APVD4					
APVD5					
SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001					
MATERIAL SEC. CHART					
DRAWING NAME					
TAXI TERM F LP SOC DOME CLIP NONE					
DRAWING NUMBER					
02977248					
SIZE	SCALE	FRAME NO	SHEET NO	15th REV	N/P
A0	4:1	1 OF 1	1 OF 3	R	09

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