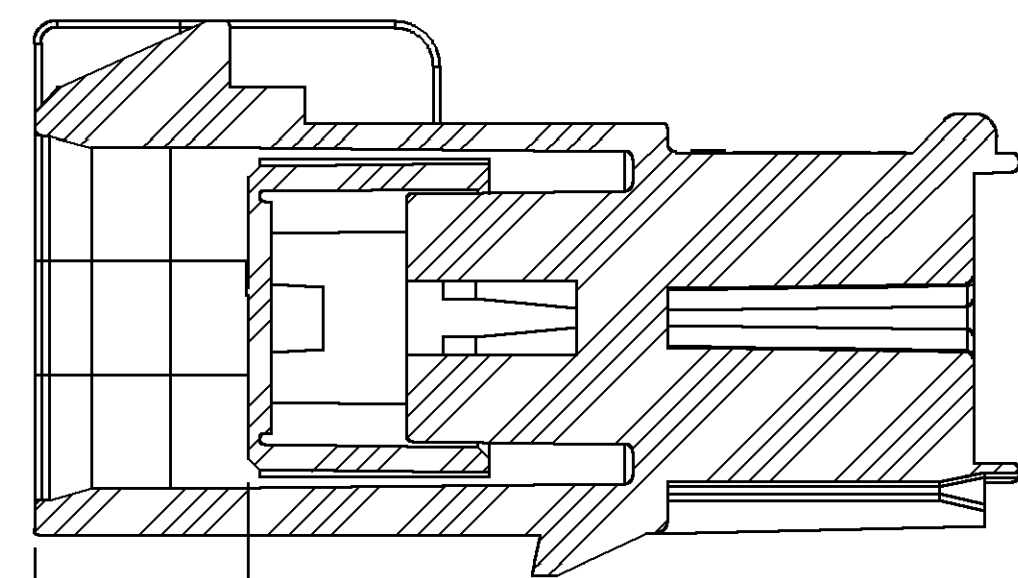
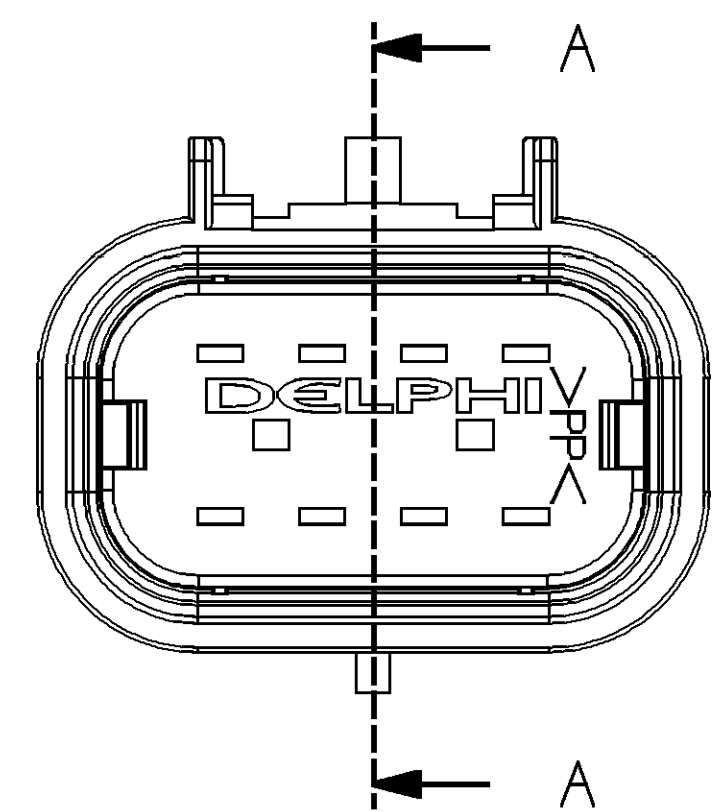
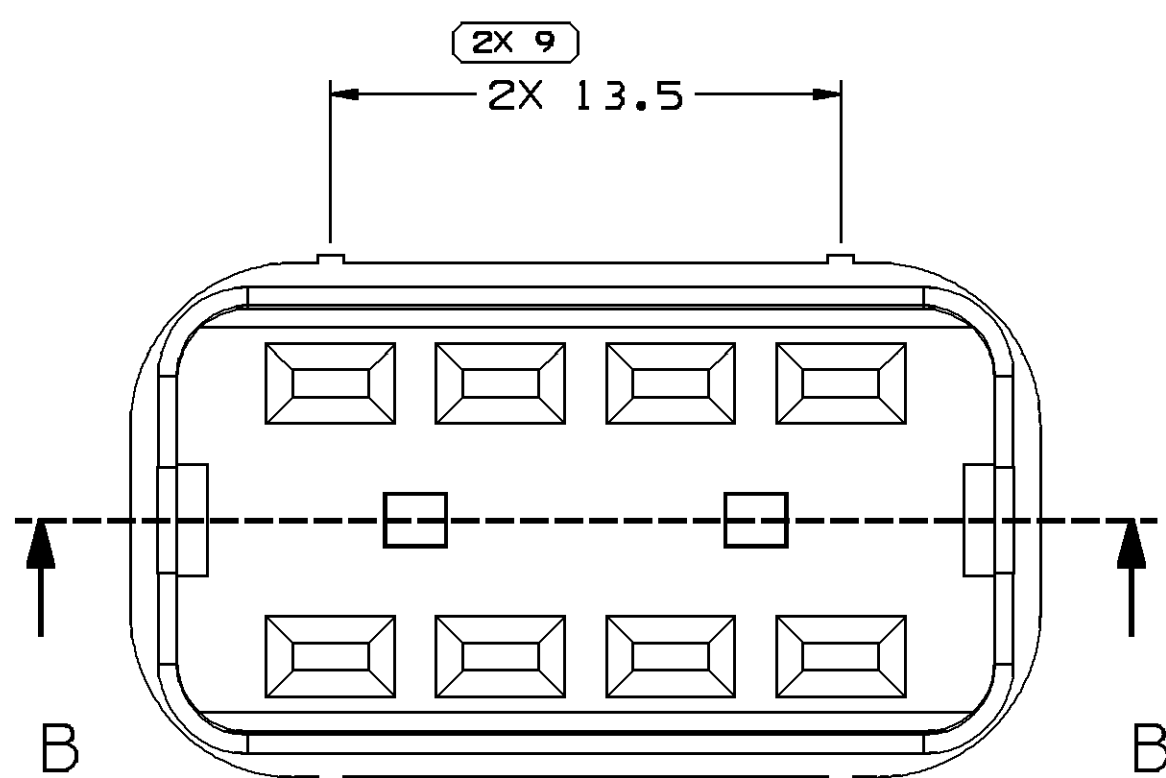
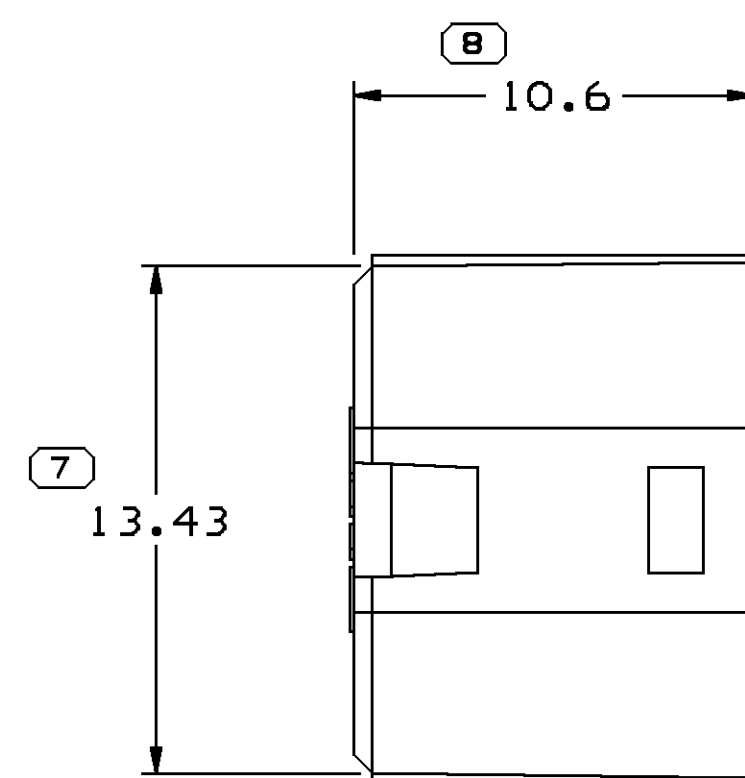
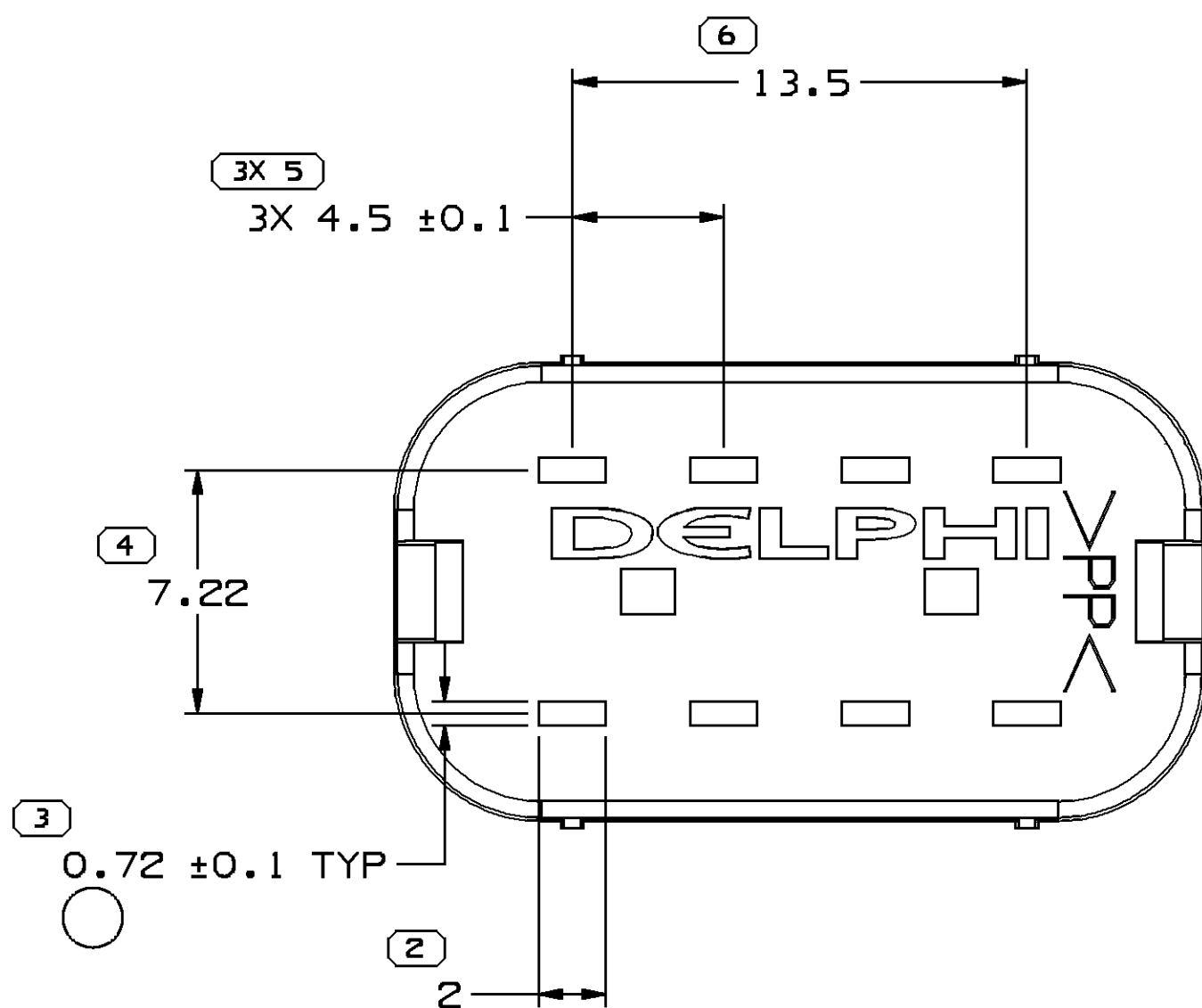
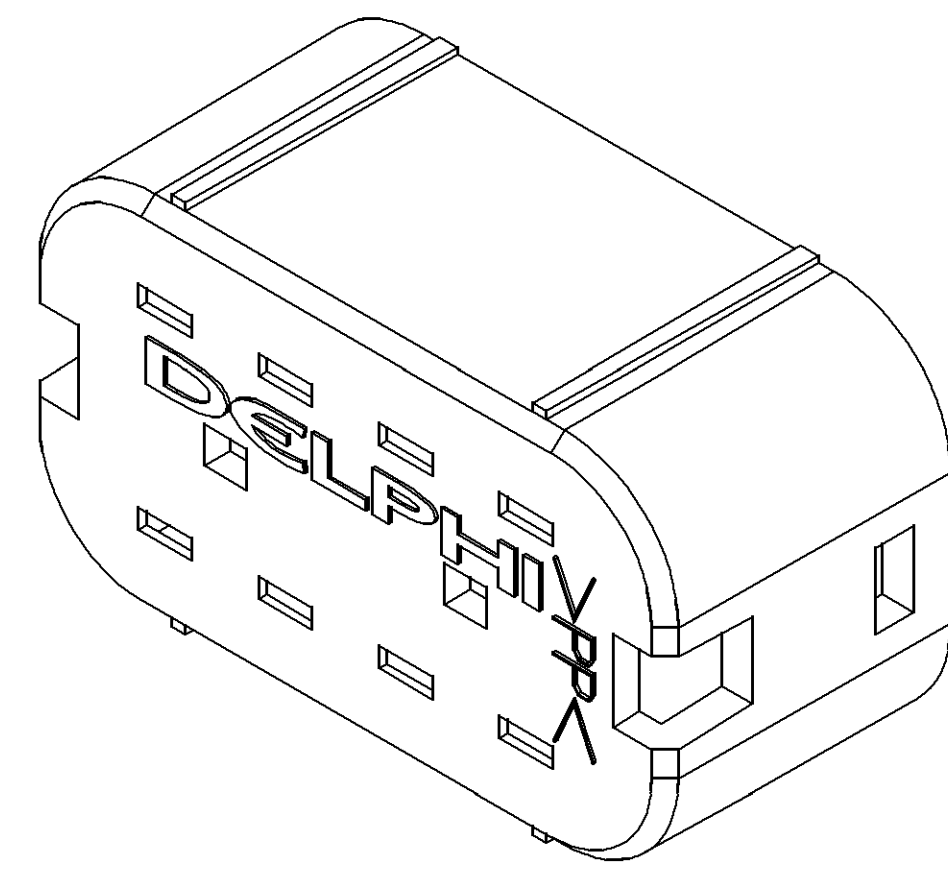
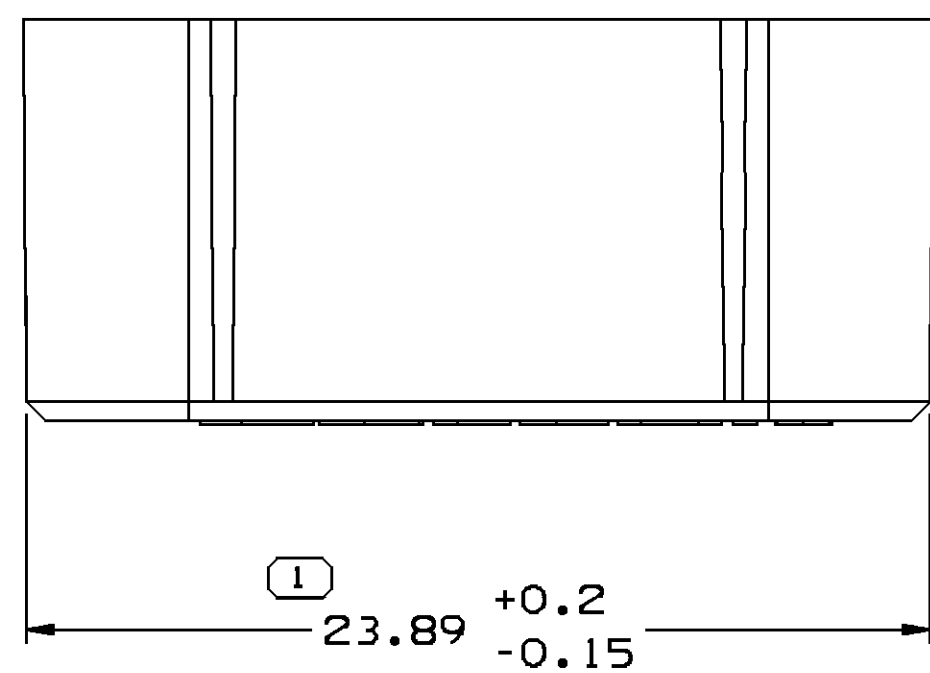


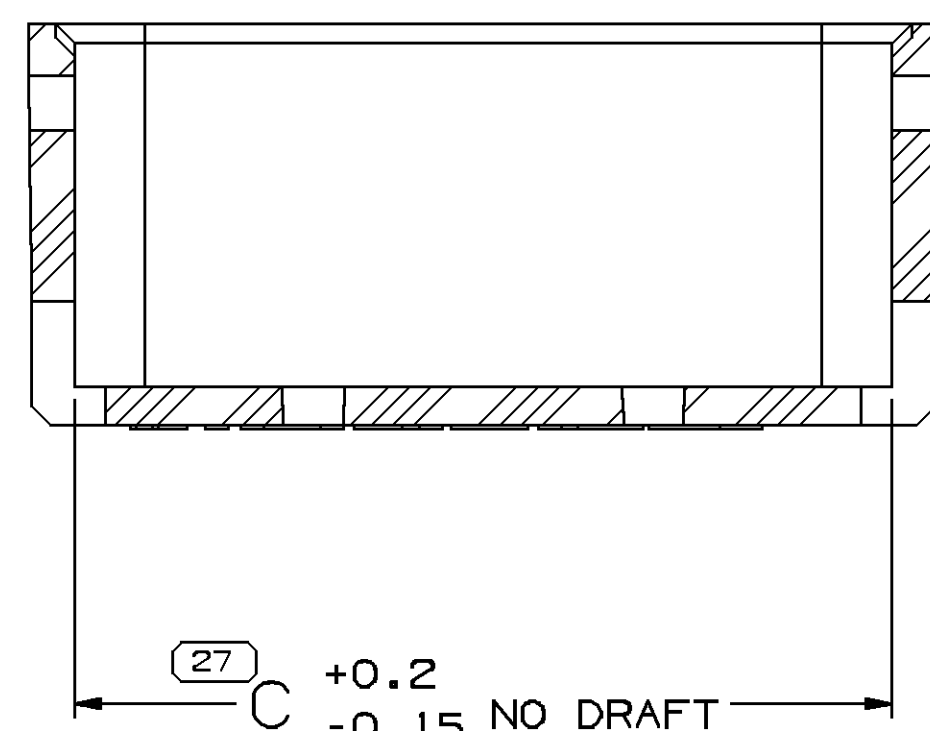
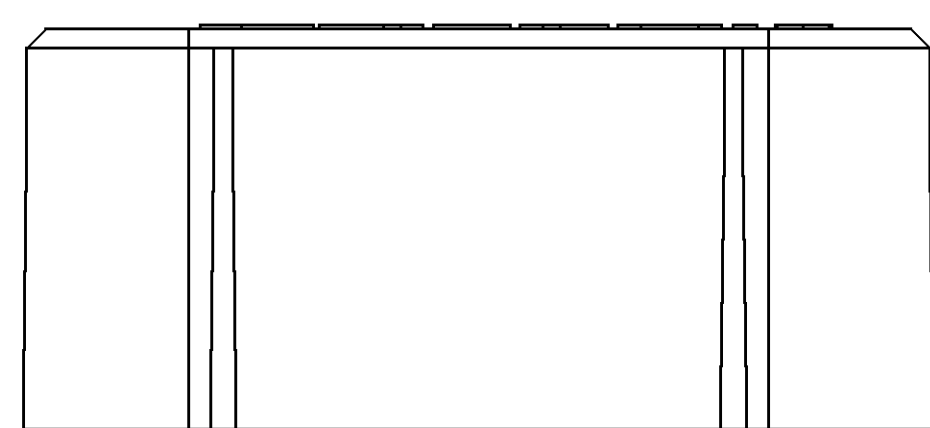


SECTION A-A

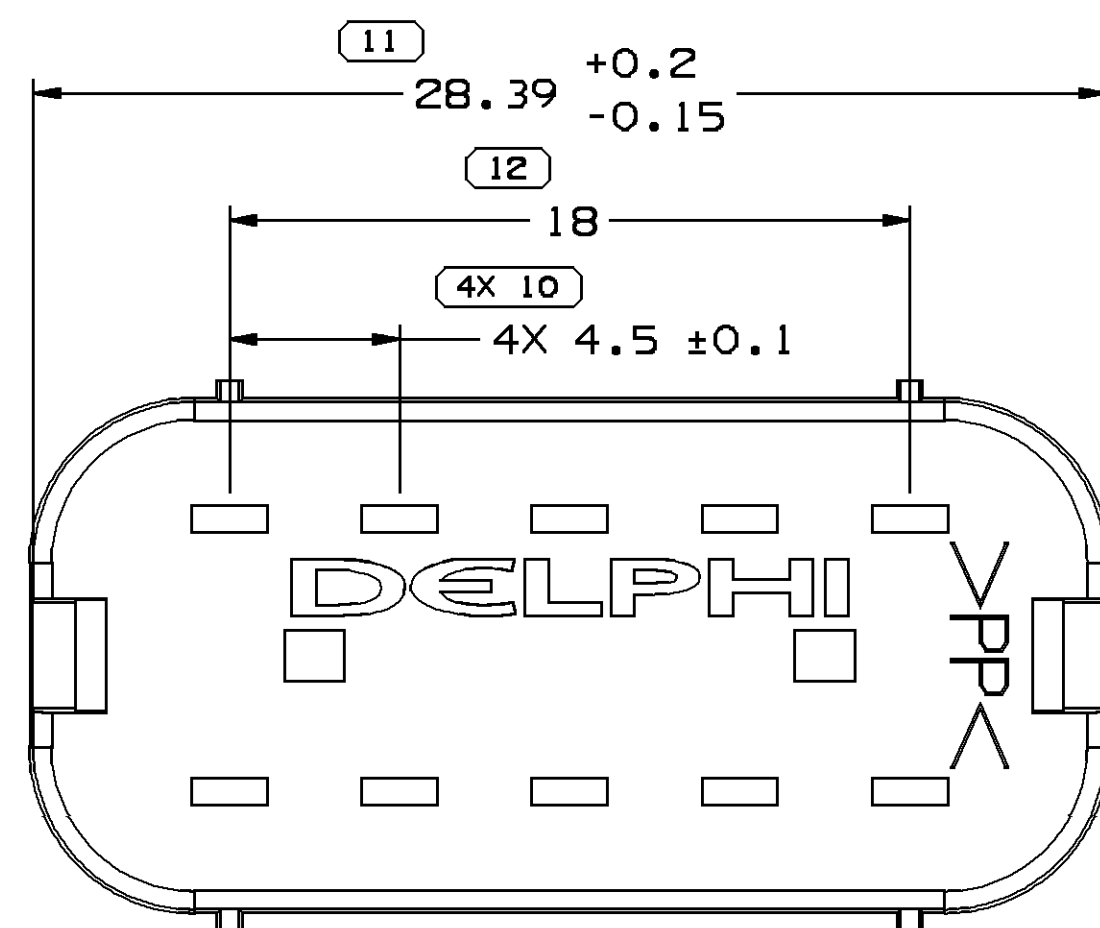
MBS IN PRE-STAGED POSITION
SCALE 3:1



TYPE 108

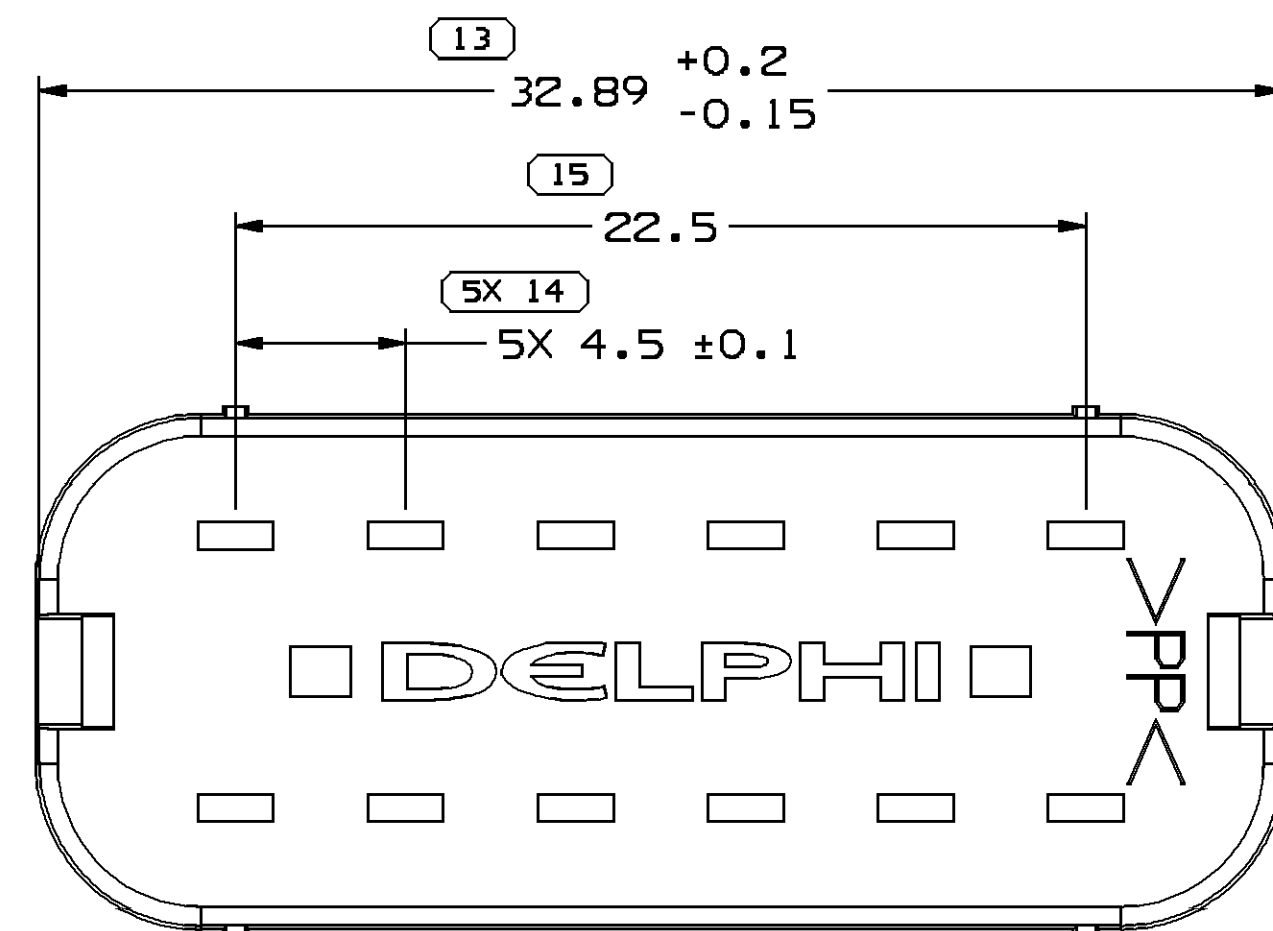
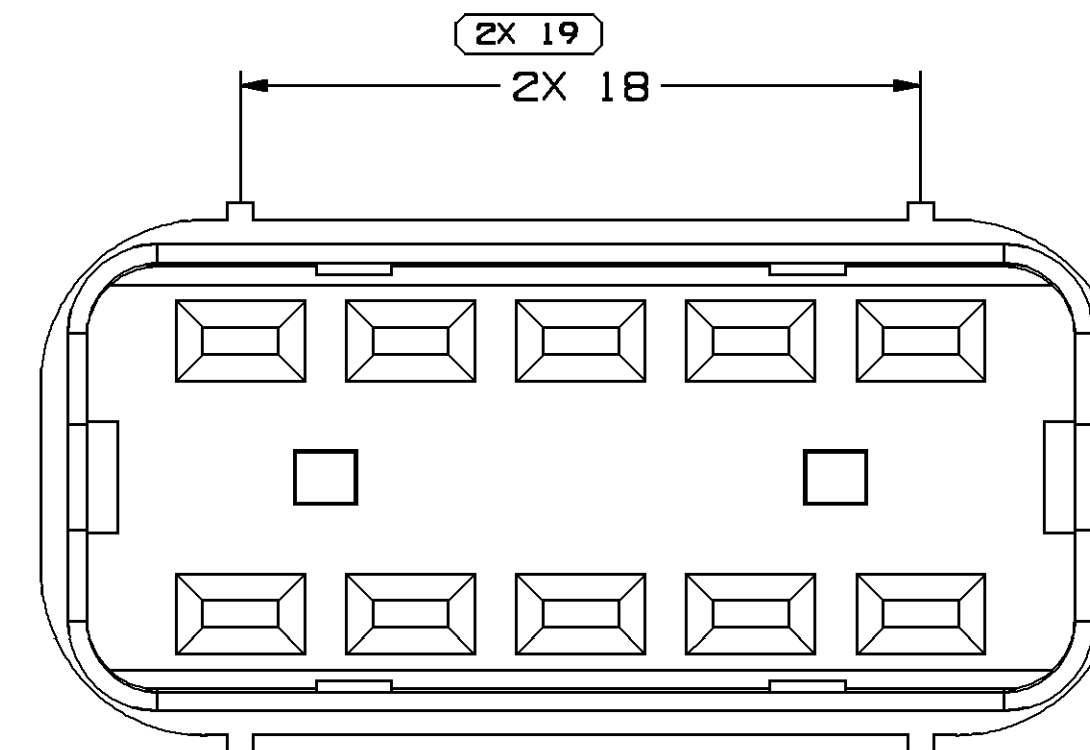


SECTION B-B



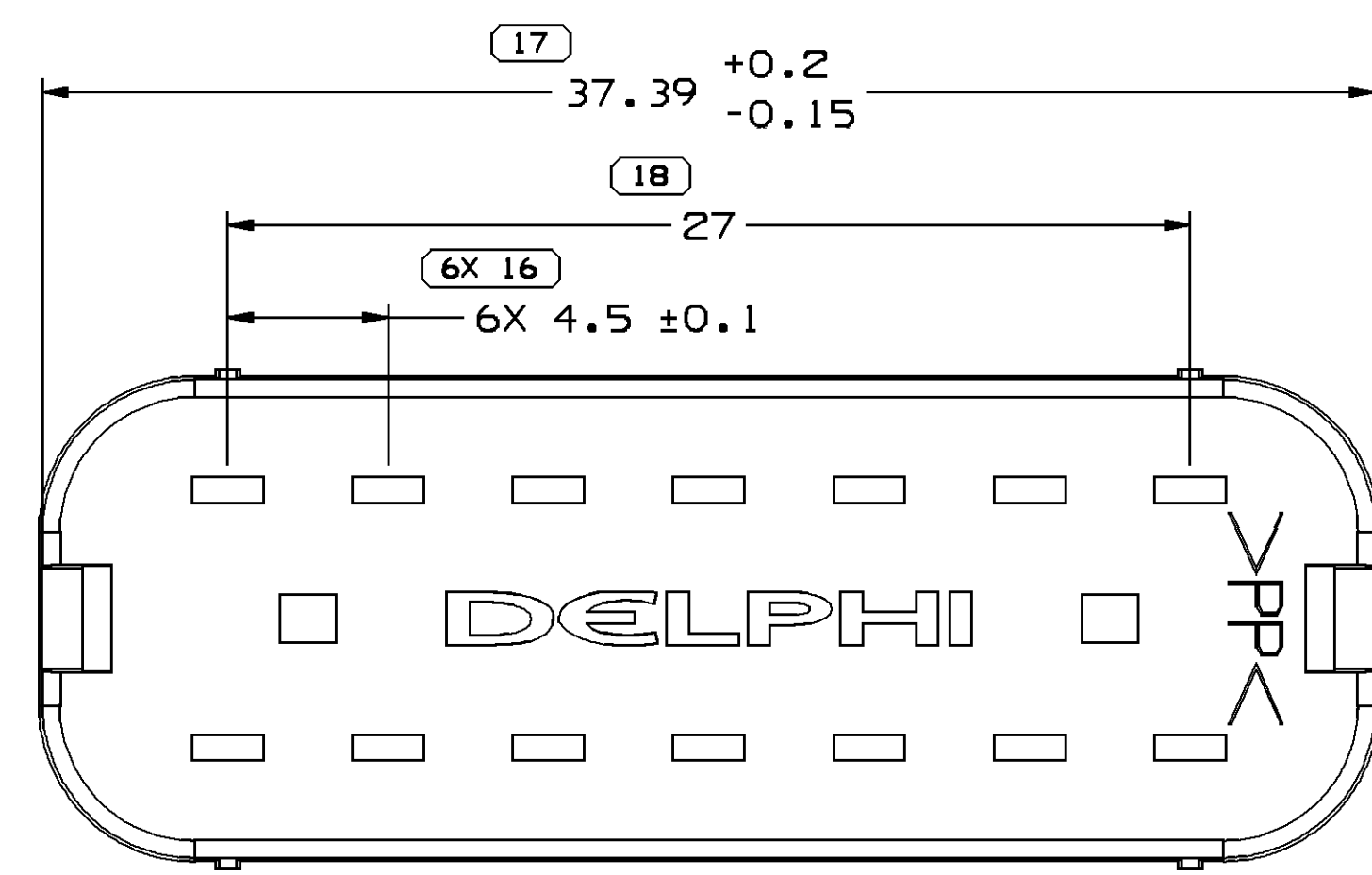
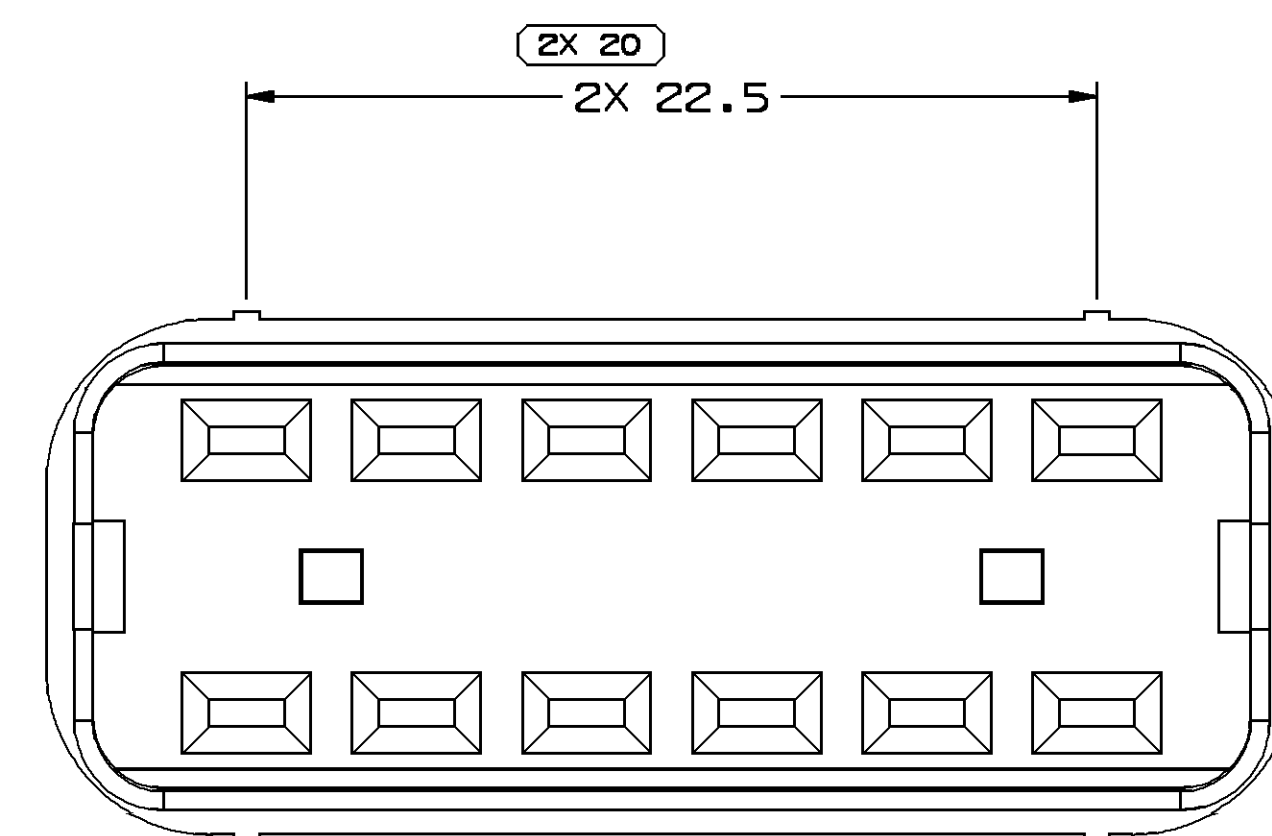
TYPE 110

SAME AS TYPE 108 EXCEPT AS SHOWN



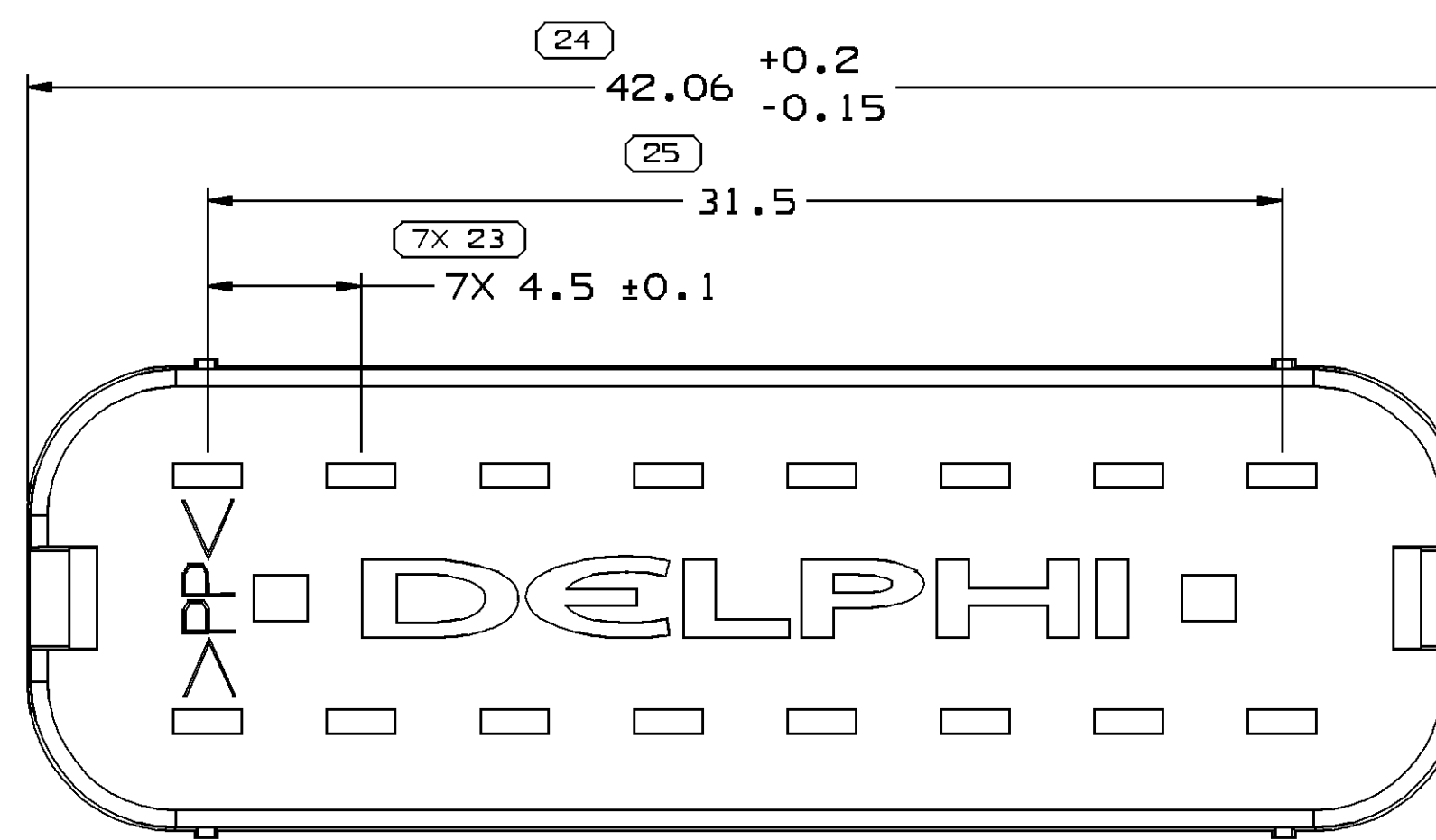
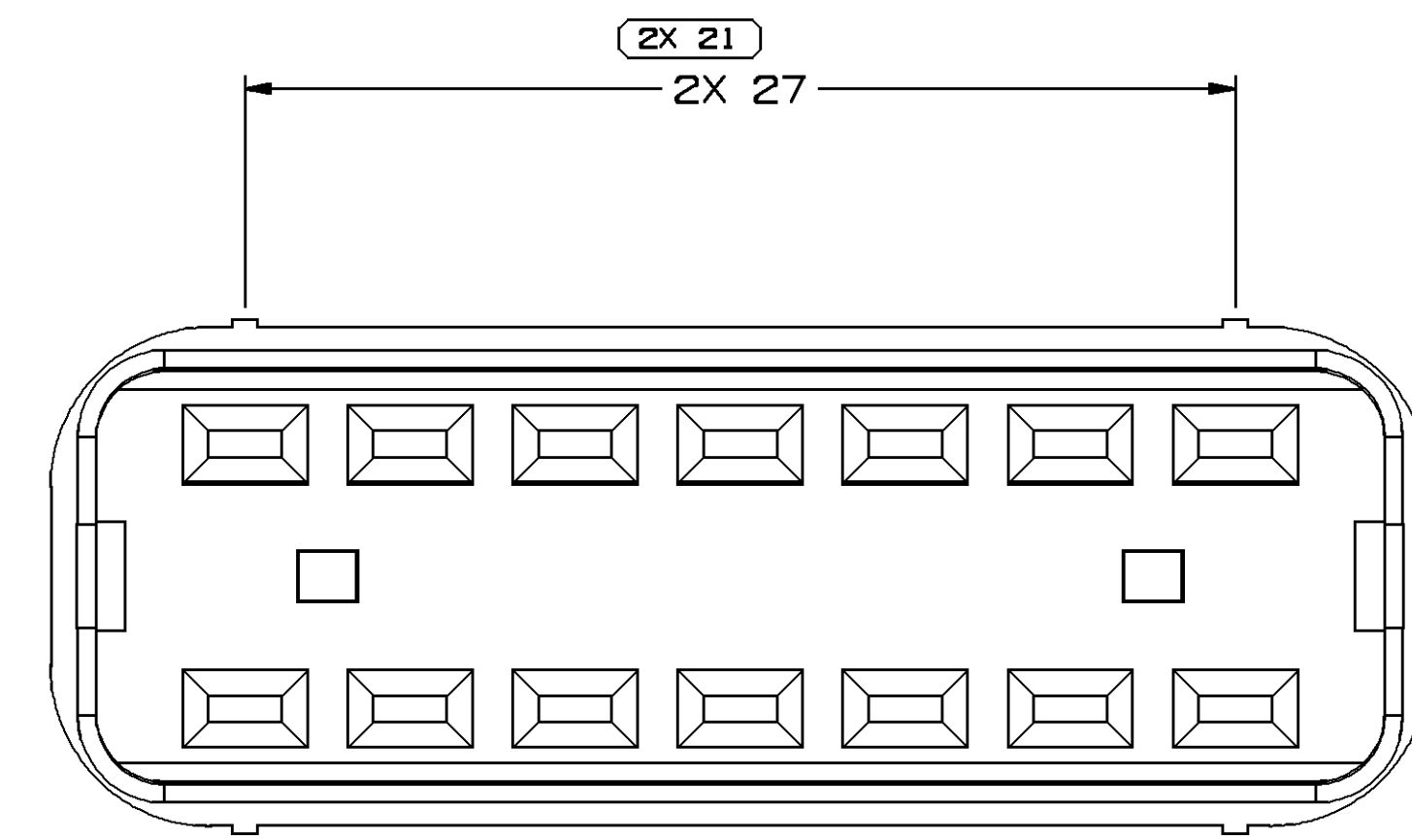
TYPE 112

SAME AS TYPE 108 EXCEPT AS SHOWN
SEE NOTE #5



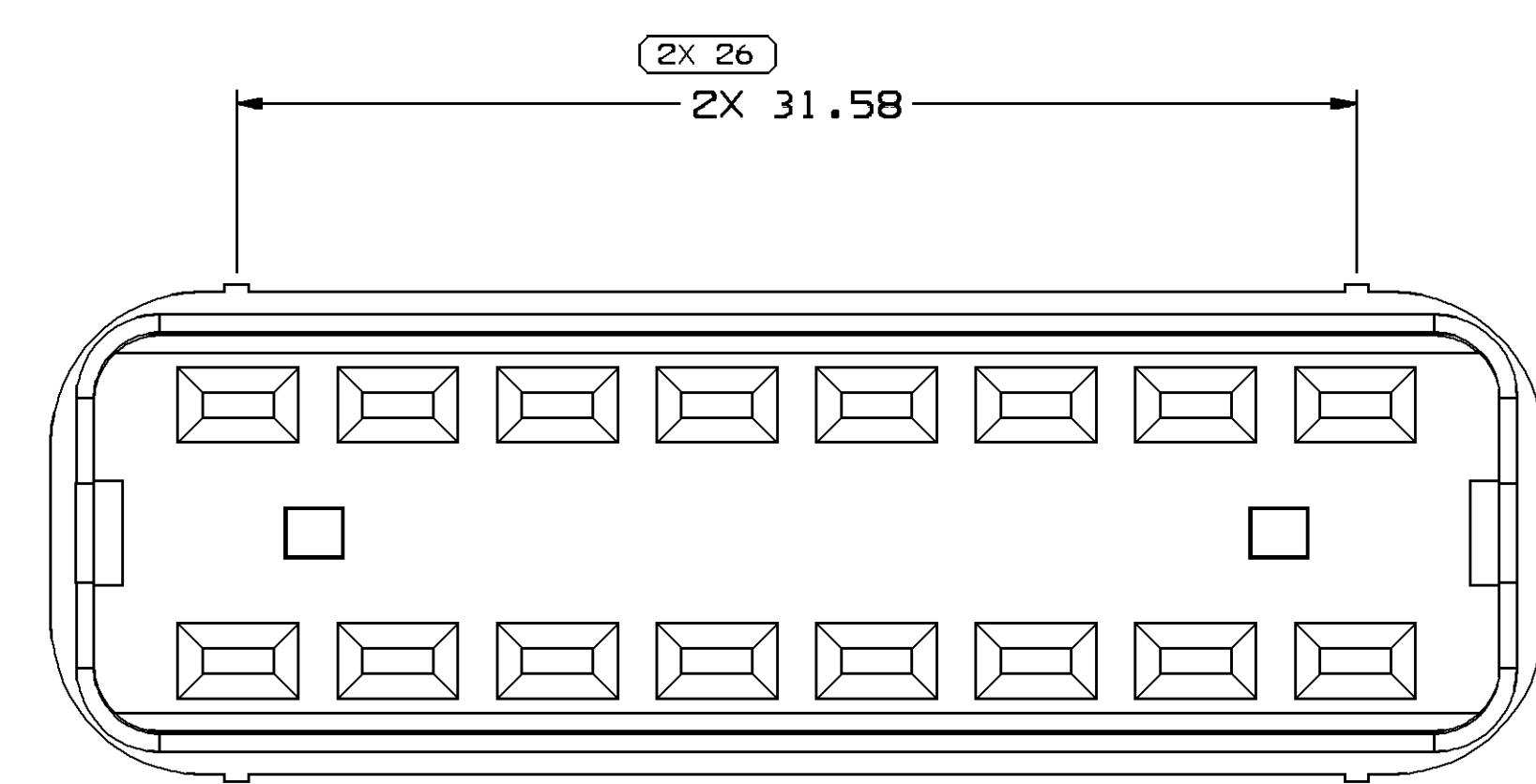
TYPE 114

SAME AS TYPE 108 EXCEPT AS SHOWN
SEE NOTE #5



TYPE 116

SAME AS TYPE 108 EXCEPT AS SHOWN



NOTES:

- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED: DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION. (SEE MATH MODEL FOR PRECISE DIMENSION) FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA. ALL RADII 0.40 DRAFT IS 0°30' ON ALL OUTSIDE SURFACES
- MATING COMPONENTS: SEE CHART
- MATERIAL RECYCLING CODE PER ISO 11469. (1.5)(X)(0.1) CHARACTERS AS SHOWN TO BE LOCATED ON ANY EXTERIOR SURFACE.
- (1.5)(X)(0.1) DELPHI CORPORATE BRAND TO BE LOCATED ON ANY EXTERIOR SURFACE, PREFERABLY VISIBLE AT FINAL ASSEMBLY. OPTIONAL CONSTRUCTION TO BE "PED".
- MAX CONNECTOR TO CONNECTOR ENGAGE FORCE 80 N.

PART NO	REV	N/P	RESTRICTED USAGE	TYPE	MATERIAL SPEC & COLOR	VOL CM³	MATING CONNECTOR
15423410	03	AH		116	POLYPROPYLENE COMPOUND BLUE	1.465	15326867 / 1D406246
15458844	02	AH	RESTRICTED	114	POLYPROPYLENE COMPOUND BLUE	1.308	15326860 / 1D406239
15458843	02	AH	RESTRICTED	112	POLYPROPYLENE COMPOUND BLUE	1.161	15326853 / 1D406232
15452513	03	AD		110	POLYPROPYLENE COMPOUND BLUE	1.040	15326846 / 1D406226
15458845	02	AH		108	POLYPROPYLENE COMPOUND BLUE	0.868	15326839 / 1D406220

SYMBOL DEFINITION
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.

TOTAL NO OF INSPECTIONS REQUIRED	52
LAST NO. USED	27

MISSING SYMBOLS
NO MISSING SYMBOL NUMBER

DATE	STG	REV	N/P	CHG	ZONE	REVISION HISTORY	AUTH	DR	APV	APV2
13JA03	U	01	-	-	-	PART DRAWING CREATED	235385	LMB	LMB	CD
25JN03	R	02	-	-	-	ALL PARTS - ADDED SECTION VIEW A-A, ADDED N/P COLUMN TO CHART AND PROCESS SENSITIVE DIMENSION WAS BLANK	242799	BRB	BRB	MC
22DE03	R	03	-	-	-	ALL PARTS - REVISED MATING CONNECTOR COLUMN IN CHART	250284	ADK	ADK	MC
10FE04	R	04	-	-	-	15423410 - WAS SEPARATE DWG	250764	JTZ	FKY	MC
09MR04	R	05	-	-	-	15423410 - TYPE 116 WAS TYPE 115	252781	TLD	TLD	MJC
09SE04	R	06	-	-	-	UPDATED FORMAT ALL PARTS - REMOVED INTERNAL BLADE FEATURES AND DECREASED VOLUMES	258546	BRB	BRB	MC
05OC04	R	07	-	-	-	ALL PARTS - EW08MMC IS AUTHORIZATION FOR C/N 258546, REVISED NOTES	259796	CJP	CJP	MJC
06JA05	R	08	-	-	-	ALL PARTS - ADDED DIM C	263043	ADK	ADK	MC
24JL06	R	09	-	-	-	ALL PARTS - DIM 27 WAS C+0-0.15 NO DRAFT	282932	TLD	TLD	MJC
22AU11	R	10	-	-	-	ALL PARTS - UPDATED MAT'L CALLOUT, UPDATED POM ATTRIBUTES AND 15452513 DIM C WAS 26.13	415193	JAR	JAR	VMR
16FE12	R	11	-	-	-	ALL PARTS - DIM C+0.2/-0.15 NO DRAFT WAS C+0.1/-0.15 NO DRAFT AND 0.72 ±0.1/-0.05 TYP WAS 0.72±0.05 TYP	417095	CB0	CB0	VMR
06NO12	R	12	-	-	-	0.72 ±0.1 TYP WAS 0.72 ±0.1/-0.05 TYP	420347	JSM	OAF	JSM
04DE12	R	13	-	-	-	ALL PARTS - ADDED PSD	420655	JSM	OAF	JSM
18JA13	R	14	-	-	-	ALL PARTS - ADDED RESTRICTED USAGE COLUMN: 15458843 & 15458844 - ADDED NOTE #5	421145	JSM	OAF	JSM

DELPHI
DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE
WARREN, OH
COPYRIGHT 2003 DELPHI CORPORATION AND/OR ITS AFFILIATES. ALL RIGHTS RESERVED.
THIS DRAWING IS THE PROPERTY OF DELPHI CORPORATION AND CONTAINS DELPHI CONFIDENTIAL INFORMATION. THE REPRODUCTION, DISTRIBUTION AND UTILIZATION OF THIS DOCUMENT OR ITS CONTENTS OR DATA, AS WELL AS COMMUNICATION OF ANY CONTENT TO OTHERS, WITHOUT EXPRESS AUTHORIZATION, IS PROHIBITED.

DATE
OR LOUIS M BASKIN 13JA03
APV01 LOUIS M BASKIN 13JA03
APV02 LOUIS M BASKIN 13JA03
APV03 CAT DANCISON 15JA03
APV04
APV05

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI (0944990)

MATERIAL SEE CHART

DRAWING NAME
TAXI MOUN STABILIZER

DRAWING NUMBER
15458842

SIZE A0
SCALE 5:1
FRAME NO 1 OF 1
SHEET NO 1 OF 1
STG REV N/P R 14

DIMENSIONAL RANGE (MM)	CHART SET
FROM > 0	> 20
> 20	> 30
> 30	> 40
> 40	> 50
> 50	> 60
> 60	> 70
> 70	> 80
> 80	> 90
> 90	> 100
> 100	> 150
> 150	> 200
> 200	> 250
> 250	> 300
> 300	> 400

7 PROCESS SENSITIVE DIMENSION
DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED

THIRD ANGLE PROJECTION
DO NOT SCALE
USE MATH DATA

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[Aptiv:](#)

[15423410](#)