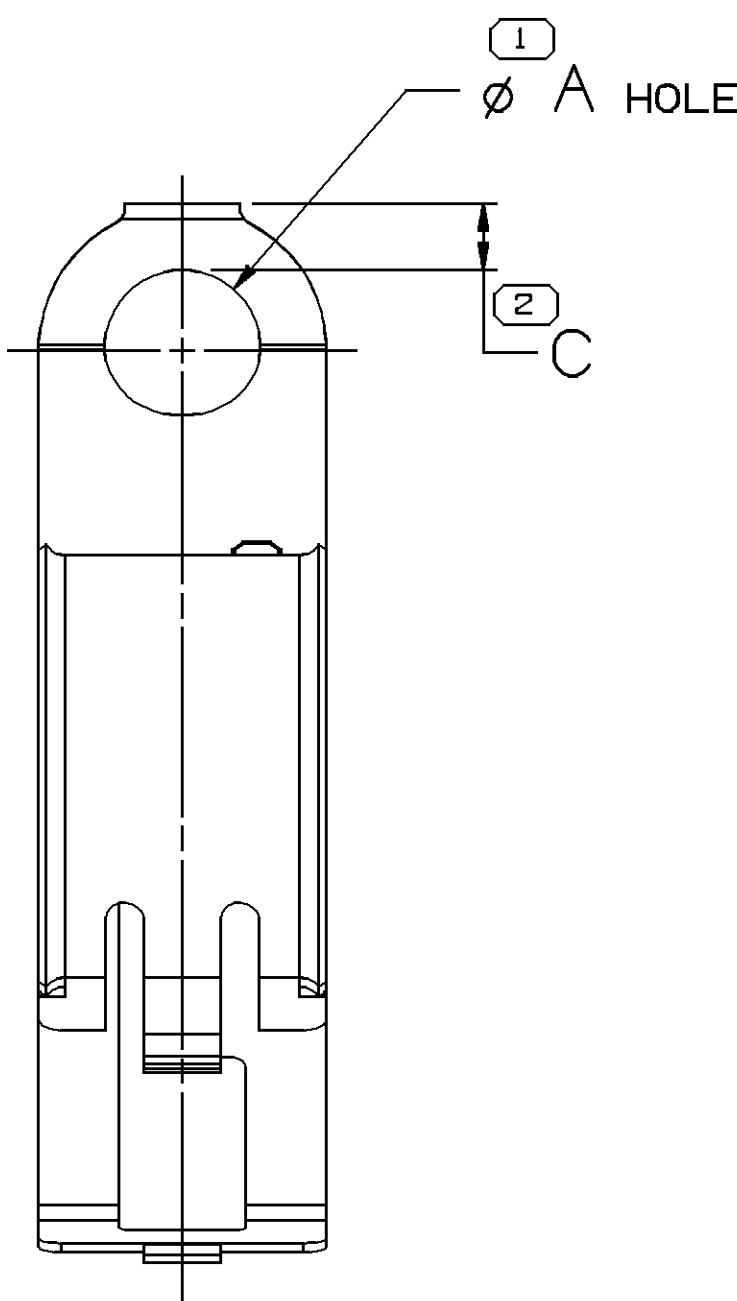
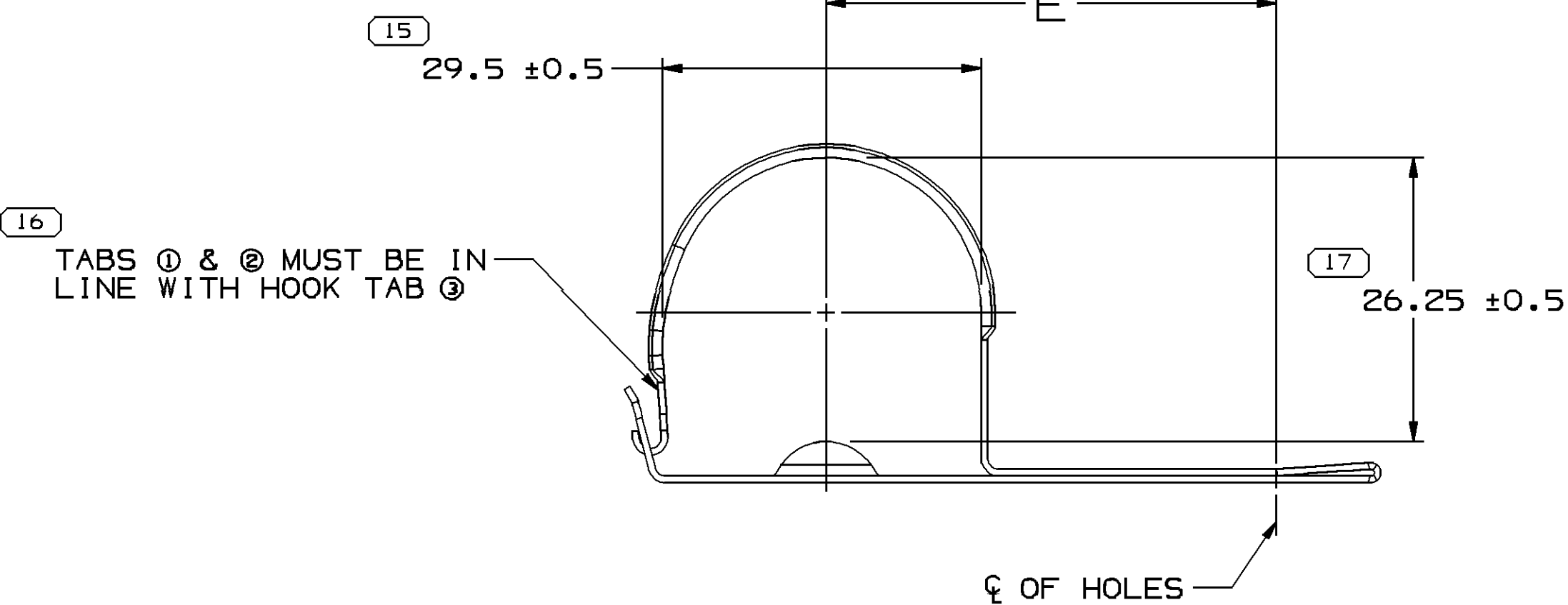
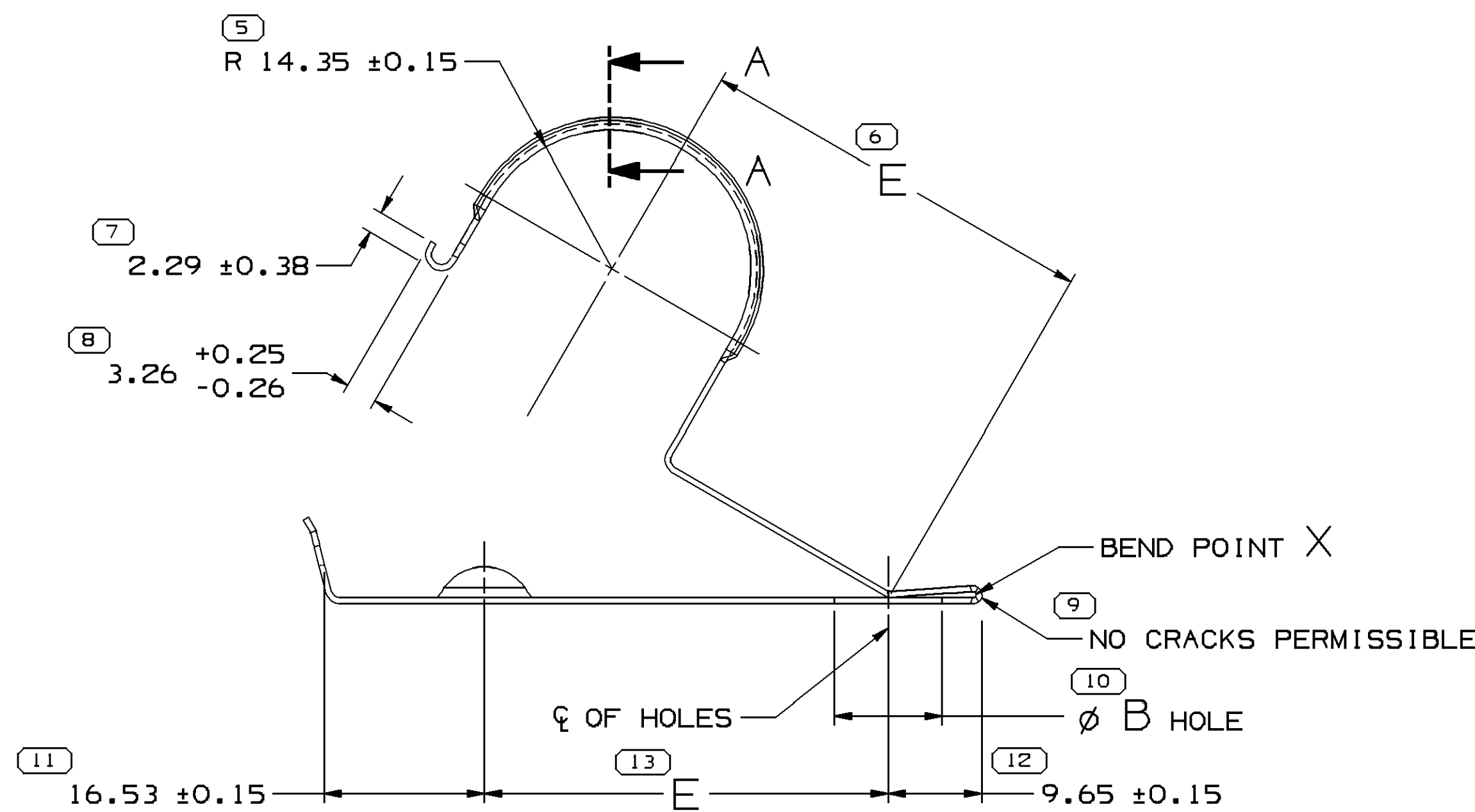
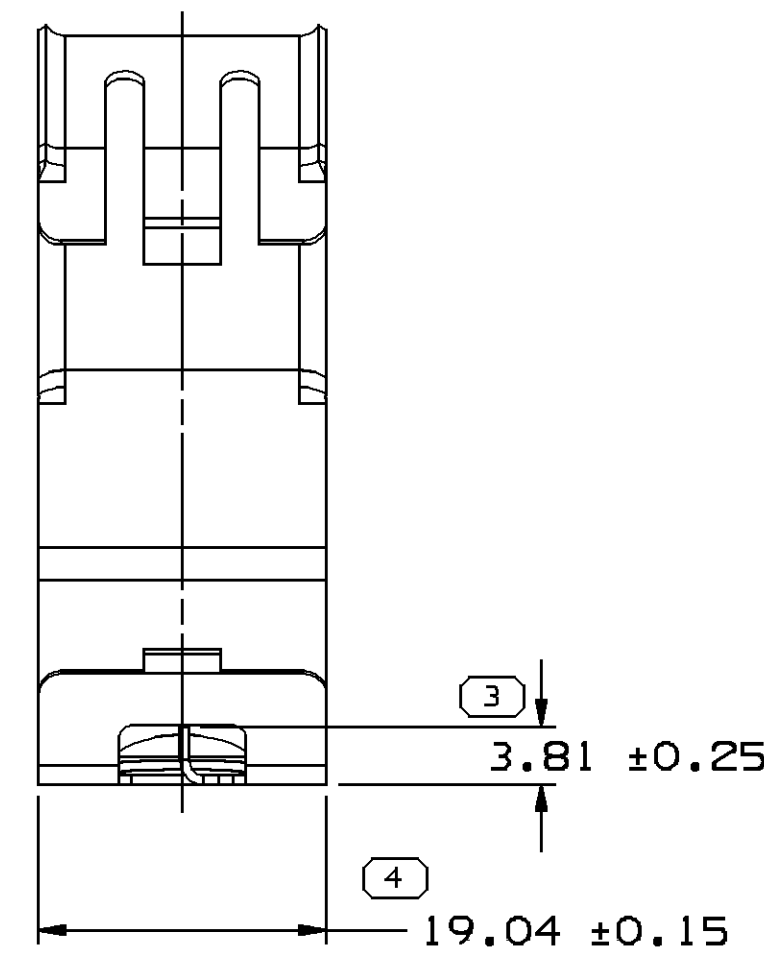


SECTION A-A
STRENGTHENING RIB
OPTIONAL CONSTRUCTION VIEW
SCALE 5:1

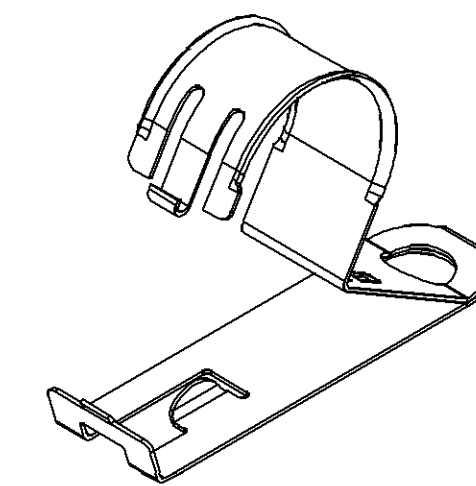


NOTES

- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED: DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION. (SEE MATH MODEL FOR PRECISE DIMENSIONS.) FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
- ANGULAR TOLERANCE $\pm 3^\circ$
- DIMENSIONS WITHOUT * SHOWN ON THIS DRAWING ARE REFERENCE DIMENSIONS INTENDED FOR TOOLING DESIGN CRITERIA ONLY.

PROCESS NOTES

- ZINC PLATE AND GOLD CHROMATE TREAT PER GM-4342-M CODE 10D24
- PLATING-PHOSPHATE/ORGANIC/OIL COATING PER GM-6174-M BLACK
- PHOSPHATE/ZINC PLATE PER GM-6111-M BLACK SHALL NOT BE OILY OR TACKY TO THE TOUCH.
- PRE-PLATE WITH NIZN-COTE PLUS TO 0.00015 MIN PER SIDE. PLATING TO WITHSTAND 240 HR. NEUTRAL SALT FOG SPRAY WITH NO RED RUST ON ANY SURFACE OR 400 HRS WITH RED RUST ON BARE EDGES ONLY.
- PLATE PER DX551245-P ZINC WITH CLEAR TRIVALENT CHROME AND TOPCOAT.
- PLATE PER DX551318-P ZINC NICKEL WITH CLEAR TRIVALENT CHROME AND TOPCOAT. MUST WITHSTAND 400 HRS MINIMUM TO RED RUST IN NEUTRAL SALT FOG.
- PLATING TO WITHSTAND 400 HOURS NEUTRAL SALT FOG SPRAY WITH NO RED RUST ON ANY SURFACE, EXCEPT FOR SHARP EDGES.



13580720	01	-	-	0.61 X 19.04	M0929XXX-SAE 1008-1010 STRIP STEEL #3 TEMPER (QUARTER HARD TEMP) WITH NIZN PLUS PREPLATE	7	* 10.315 ±0.125	* 11.125 ±0.125	4.37	41.7	3/8	22
13576627	01	-	-	0.61 X 19.04	M0929XXX-SAE 1008-1010 STRIP STEEL #3 TEMPER (QUARTER HARD TEMP) WITH NIZN PLUS PREPLATE	7	* 6.425 ±0.125	* 7.245 ±0.125	6.45	41.7	M6	22
15495914	01	AA	-	0.61 X 19.04	SAE 1008-1010 STRIP STEEL #3 TEMPER (QUARTER HARD TEMP)	6	* 6.425 ±0.125	* 7.245 ±0.125	6.45	41.7	M6	22
15495913	01	AA	-	0.61 X 19.04	SAE 1008-1010 STRIP STEEL #3 TEMPER (QUARTER HARD TEMP)	6	* 10.315 ±0.125	* 11.125 ±0.125	4.37	41.7	3/8	22
15495902	01	AA	-	0.61 X 19.04	SAE 1008-1010 STRIP STEEL #3 TEMPER (QUARTER HARD TEMP)	5	* 10.315 ±0.125	* 11.125 ±0.125	4.37	41.7	3/8	22
15355381	01	AB	-	0.61 X 19.04	SAE 1008-1010 STRIP STEEL #3 TEMPER (QUARTER HARD TEMP)	4	* 8.5	* 10.5	5.45	41.7	M8	22
12191304	A3	-	OBSOLETE	0.61 X 19.04	SAE 1008-1010 STRIP STEEL #3 TEMPER (QUARTER HARD TEMP)	2	* 6.43	* 7.31	6.45	30	M6	22
12092429	A3	-	OBSOLETE	0.61 X 19.04	SAE 1008-1010 STRIP STEEL #3 TEMPER (QUARTER HARD TEMP)	1	* 11.9	* 12.68	3.7	41.7	7/16	22
12089803	A4	-	OBSOLETE	0.61 X 19.04	SAE 1008-1010 STRIP STEEL #3 TEMPER (QUARTER HARD TEMP)	3	* 6.425 ±0.125	* 7.245 ±0.125	6.45	41.7	M6	22
12059002	A5	-	OBSOLETE	0.61 X 19.04	SAE 1008-1010 STRIP STEEL #3 TEMPER (QUARTER HARD TEMP)	2	* 10.315 ±0.125	* 11.125 ±0.125	4.37	41.7	3/8	22
12020253	B5	-	OBSOLETE	0.61 X 19.04	SAE 1008-1010 STRIP STEEL #3 TEMPER (QUARTER HARD TEMP)	1	* 10.315 ±0.125	* 11.125 ±0.125	4.37	41.7	3/8	22
PART NO	REV	N/P	STATUS	MAT'L SIZE	MATERIAL SPECIFICATION	PROCESS NOTE	øA±0.15	øB±0.15	C±0.15	E±0.15	MOUNTING STUD	CONDUIT SIZE (MM)

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