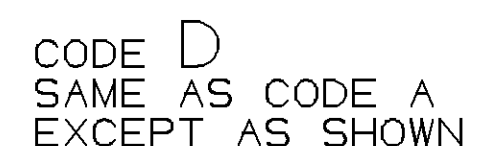


[illegible]

		4-4 PROCESS SENSITIVE DIMENSION	
DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED			
DIMENSIONAL RANGE (MM)		CHART #1	
FROM	TO	> 0	> 150
0	20	20	250
20	70	70	300
70	150	150	400
TOLERANCE UNLESS OTHERWISE SPECIFIED			
		+0.15	+0.2
		+0.3	+0.4
		+0.5	+0.6
		+0.8	+1
		+1.2	
ANGULAR TOLERANCE .4°			

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