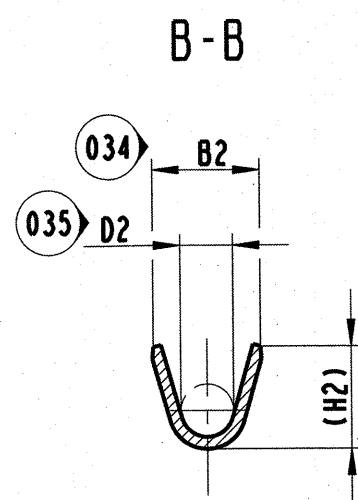
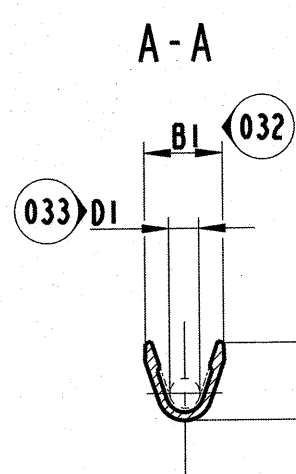
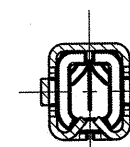
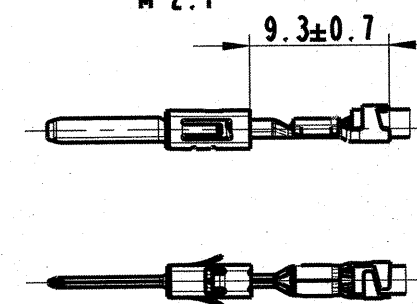




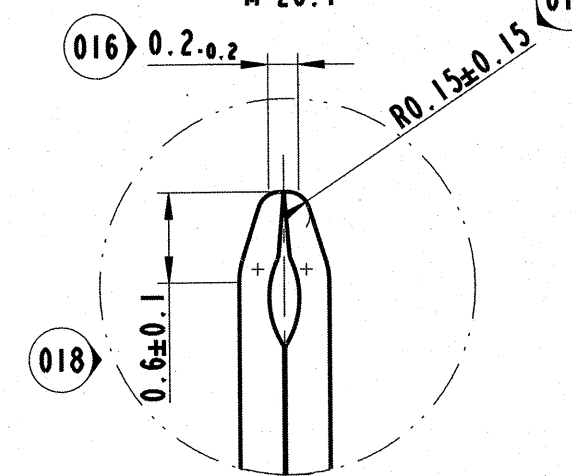
E-E



ANSCHLAGBILD  
CRIMPED ON WIRE  
M 2:1

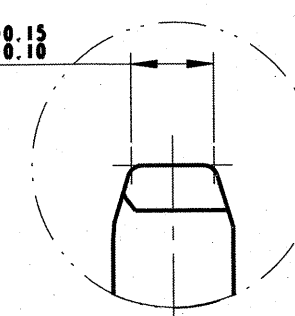


A  
M 20:1



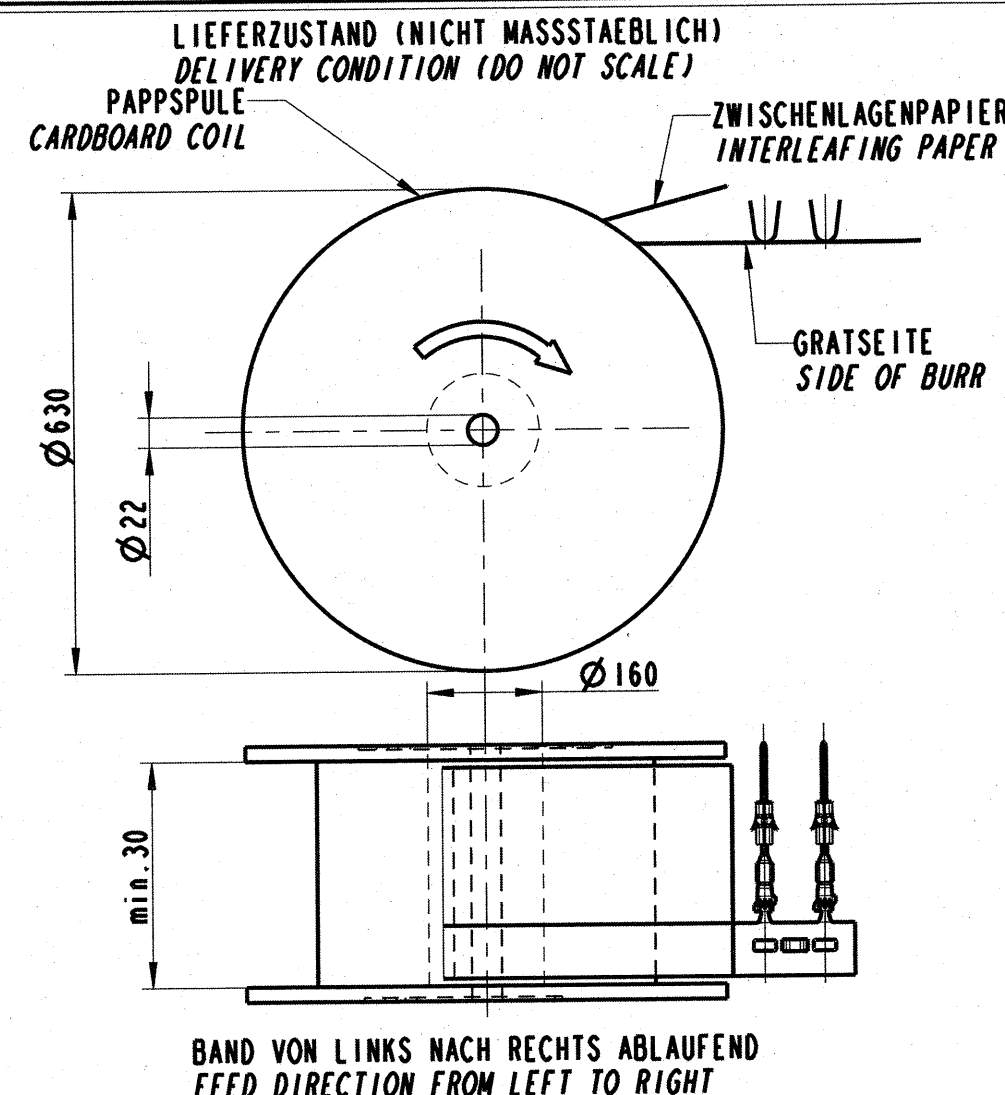
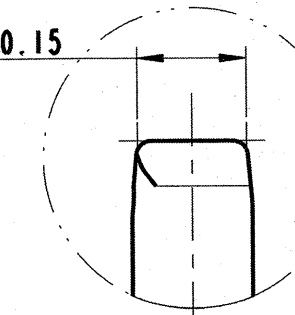
B  
M 10:1

036 1.1±0.15



C  
M 10:1

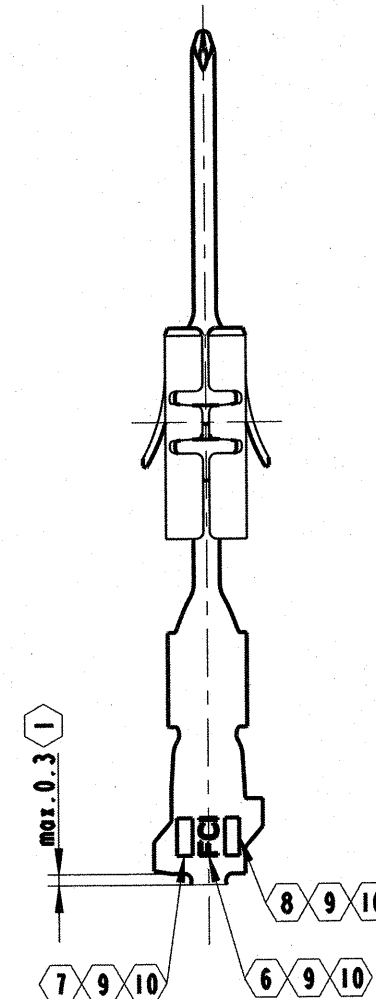
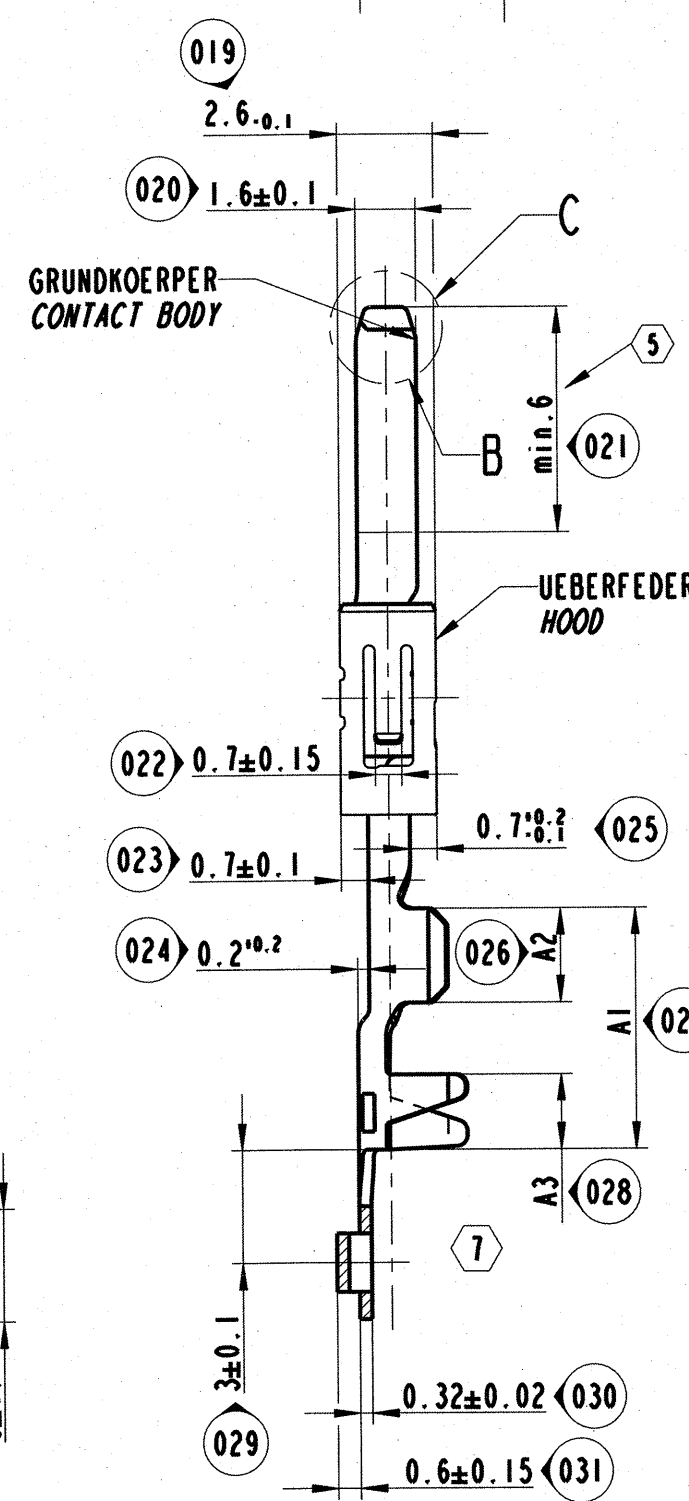
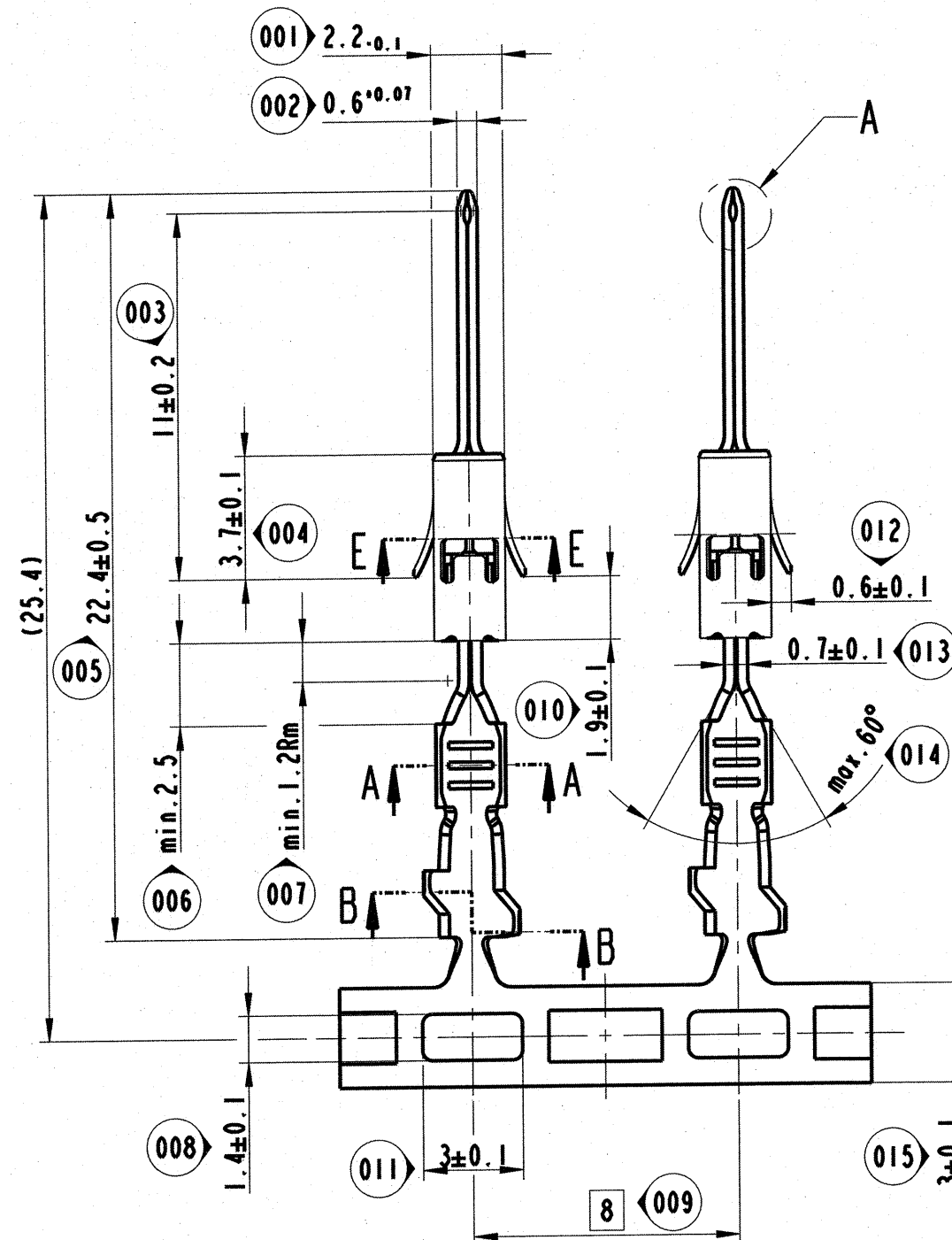
037 1.45±0.15



BAND VON LINKS NACH RECHTS ABFLAUEND  
FEED DIRECTION FROM LEFT TO RIGHT

# BEMERKUNGEN / NOTES

- MASZ GILT NUR FÜR KABELKONFEKTIONÄRE  
DIMENSION ONLY FOR HARNESSMAKER
- DIE VERARBEITUNG DER FLACHSTECKER ERFOLGT NACH MVL-CRIMPSPEZIFIKATION 9 084 10 00 BLATT 2  
THE MALE TERMINALS MUST BE CRIMPED ACCORDING MVL-CRIMP-SPECIFICATION 9 084 10 00 SHEET 2
- CRIMPDIMENSIONIERUNG ERFOLGT FÜR FLURY-LEITUNG NACH DIN 72551-6/1 CRIMP DIMENSIONS WERE DESIGNED FOR FLURY WIRES ACCORDING TO DIN 72551-6
- VEREDLUNGSBEREICH FÜR GOLDVERSIONEN ALLSEITIG ÜBER EINER UNTERNICKELUNG  
PLATING AREA FOR GOLDVERSIONS ALL SIDES OVER UNDERLAYER Ni
- CRIMPBEREICH (1-3)µm MATT Sn(GOLDVERSIONEN)  
CRIMP AREA (1-3)µm MATT Sn(GOLDVERSIONEN)
- MVL-FIRMENZEICHEN/ MVL-SUPPLIER CODE
- TEILECODE / PART CODE
- WOCHE UND JAHR DER HERSTELLUNG  
WEEK AND YEAR OF PRODUCTION
- GERADE MITTELSCHRIFT/ STRAIGHT MEDIUM LETTER: 0.7  
VERTIEFT/DEEPEND: 0.06-0.03
- PRAEGEN VOR DEM SCHNEIDEN/ REALIZE SERRATIONS FOR CUTTING



F

|                                     |                                           |                              |                               |                                                          |                             |                                                                              |            |            |            |            |            |            |            |      |      |                           |     |     |     |     |     |     |     |   |
|-------------------------------------|-------------------------------------------|------------------------------|-------------------------------|----------------------------------------------------------|-----------------------------|------------------------------------------------------------------------------|------------|------------|------------|------------|------------|------------|------------|------|------|---------------------------|-----|-----|-----|-----|-----|-----|-----|---|
| 6 010 19 44                         | 33504727                                  | 0.8µm NiAu                   | 3H                            | > 1.0 - 1.5                                              | CuSn4 F47                   | FEDERSTAHL/<br>STAINLESS STEEL<br>X10CrNi 18 8<br>NACH/ ACC.<br>DIN EN 10151 | 6.4        | 3.0        | 2.0        | 3.0        | 3.7        | 1.4        | 2.4        | 3.1  | 3.8  | C                         |     |     |     |     |     |     |     |   |
| 6 010 19 41                         | 33504755                                  | 1-3µm Sn                     | 3T                            |                                                          | CuFe2P F42                  |                                                                              |            |            |            |            |            |            |            |      |      | B                         |     |     |     |     |     |     |     |   |
| 6 010 06 41                         | 10769218                                  | 1-3µm Sn                     | 3L                            |                                                          |                             |                                                                              |            |            |            |            |            |            |            |      |      |                           |     |     |     |     |     |     |     |   |
| 6 010 19 34                         | 33504726                                  | 0.8µm NiAu                   | 2H                            | CuSn4 F47                                                | 6.4                         |                                                                              |            |            |            |            |            |            |            |      |      | 3.0                       | 2.0 | 2.5 | 3.2 | 1.2 | 1.8 | 2.7 | 3.4 | C |
| 6 010 19 31                         | 10863773                                  | 1-3µm Sn                     | 2T                            | CuFe2P F42                                               |                             |                                                                              |            |            |            |            |            |            |            |      |      |                           |     |     |     |     |     |     |     | B |
| 6 010 14 34                         | 33504725                                  | 1.27µm NiAu                  | 2E                            | CuSn4 F47                                                |                             |                                                                              |            |            |            |            |            |            |            |      |      |                           |     |     |     |     |     |     |     |   |
| 6 010 06 34                         | 10751589                                  | 0.8µm NiAu                   | 2V                            | CuFe2P F42                                               |                             |                                                                              |            |            |            |            |            |            |            |      |      |                           |     |     |     |     |     |     |     |   |
| 6 010 06 31                         | 10756897                                  | 1-3µm Sn                     | 2L                            |                                                          |                             |                                                                              |            |            |            |            |            |            |            |      |      |                           |     |     |     |     |     |     |     |   |
| 6 010 19 14                         | 33504724                                  | 0.8µm NiAu                   | 1H                            | CuSn4 F47                                                | 6.4                         |                                                                              |            |            |            |            |            |            |            |      |      | 2.5                       | 2.0 | 2.1 | 2.9 | 0.8 | 1.4 | 2.1 | 2.9 | C |
| 6 010 19 11                         | 10866290                                  | 1-3µm Sn                     | 1T                            | CuFe2P F42                                               |                             |                                                                              |            |            |            |            |            |            |            |      |      |                           |     |     |     |     |     |     |     | B |
| 6 010 14 14                         | 33504723                                  | 1.27µm NiAu                  | 1E                            | CuSn4 F47                                                |                             |                                                                              |            |            |            |            |            |            |            |      |      |                           |     |     |     |     |     |     |     |   |
| 6 010 06 14                         | 10751586                                  | 0.8µm NiAu                   | 1V                            | CuFe2P F42                                               |                             |                                                                              |            |            |            |            |            |            |            |      |      |                           |     |     |     |     |     |     |     |   |
| 6 010 06 11                         | 10775249                                  | 1-3µm Sn                     | 1L                            |                                                          |                             |                                                                              |            |            |            |            |            |            |            |      |      |                           |     |     |     |     |     |     |     |   |
| MVL<br>TEILE-NR.<br>MVL<br>PART-NO. | DELPHI<br>TEILE-NR.<br>DELPHI<br>PART-NO. | OBERFLÄCHE<br>CONTACT FINISH | TEILE<br>CODE<br>PART<br>CODE | KABELQUERSCHN.<br>(mm²)<br>KABEL: FLR<br>WIRE SIZE (mm²) | GRUNDKÖRPER<br>CONTACT BODY | UEBERFEDER<br>CANTILEVER SPRING                                              | A1<br>±0.2 | A2<br>±0.1 | A3<br>±0.2 | B1<br>±0.3 | B2<br>±0.3 | D1<br>±0.3 | D2<br>±0.3 | (H1) | (H2) | FRONT NACH<br>ACC. DETAIL |     |     |     |     |     |     |     |   |
| MATERIAL                            |                                           |                              |                               |                                                          |                             |                                                                              |            |            |            |            |            |            |            |      |      |                           |     |     |     |     |     |     |     |   |

Rm = Radiusmitte  
radius center point  
E = Eckenmasz  
width across corners



M 1:1

| 14-10262                                          | 20.10.14                                 | F                                         | AC11                                                                                                                                                                                                                                                                                                                             | DELPHI P/M ADDED                                                                                                                                        | Melhor                                                                                     | Hoernlein                                                  | Hoernlein                                  |
|---------------------------------------------------|------------------------------------------|-------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|------------------------------------------------------------|--------------------------------------------|
| 655/11                                            | 15.09.11                                 | E                                         | F11<br>E11<br>F11                                                                                                                                                                                                                                                                                                                | Dimension 22.4mm was 22.2mm;<br>Dimension 25.4mm was 25.2mm;<br>Dimension 11.0mm was 10.8mm;                                                            | Solish                                                                                     | St.Mueller                                                 | Hoernlein                                  |
| 538/08                                            | 16.02.11                                 | D                                         | -/C10<br>C10<br>D06<br>A05<br>C03/D03<br>C01                                                                                                                                                                                                                                                                                     | Redrawn in Pro-E; Part revision revised;<br>Crimp code deleted; Part code added;<br>Week and year of production added;<br>Hole added;<br>3D view added; | Solish                                                                                     | St.Mueller                                                 | Hoernlein                                  |
| 479/06                                            | 12.07.06                                 | C04                                       | -                                                                                                                                                                                                                                                                                                                                | UEBERARBEITUNG                                                                                                                                          | S.Weiss                                                                                    | P.Wuelzel                                                  | Hoernlein                                  |
| ECN-NO.<br>ECN NUMBER                             | DATE<br>DATUM                            | DD / MM / YY<br>REVISION<br>INDEX         | POSITION<br>POSITION                                                                                                                                                                                                                                                                                                             | CHANGE DESCRIPTION<br>ÄNDERUNG                                                                                                                          | DRAWN BY<br>GEZ.                                                                           | CHK. BY<br>GEPR.                                           | APPR. BY<br>GEN.                           |
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| TOLERANCES<br>TOLERANZEN                          | MATERIAL<br>MATERIAL                     | SURFACE FINISH<br>OBERFLÄCHE              | DELPHI                                                                                                                                                                                                                                                                                                                           |                                                                                                                                                         |                                                                                            |                                                            |                                            |
| COUNTERPART N.<br>GEGENSTÄND N.                   | COLOR<br>FARBE                           | TOOL NO.<br>WERKZEUG N.                   | ECO Loc. Code<br>STANDORT CODE                                                                                                                                                                                                                                                                                                   | GN                                                                                                                                                      | ISO PROJECTION<br>ISO PROJEKTION                                                           | DIMENSION IN<br>MILLIMETERS<br>BEMASSUNG IN<br>MILLIMETERN | pro / eng.<br>FORM<br>A2<br>SHEET<br>BLATT |
| DO NOT SCALE DRAWING<br>ZEICHNUNG NICHT VERMESSEN | DRAWN BY<br>GEZ.                         | DATE<br>DATUM                             | NAME<br>NAME                                                                                                                                                                                                                                                                                                                     | TITLE<br>BEWEHRUNG                                                                                                                                      | FLACHSTECKER DCS2-1.5<br>NORMALE ANWENDUNG<br>MALE TERMINAL DCS2-1.5<br>NORMAL APPLICATION | DRAWING NUMBER<br>ZEICHN. NUMMER                           | 6 010 06 11                                |
| CHECKED BY<br>GEPR.                               | APPROVED BY<br>GEN.                      | DATE<br>DATUM                             | NAME<br>NAME                                                                                                                                                                                                                                                                                                                     | ESR NO.<br>ESR NUMMER                                                                                                                                   | W10-900                                                                                    | FILE NAME<br>DATE / NAME                                   | 60100611C.B1.D                             |

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