

24 23 22

| | 15496986 | 04 AA | 15496200 | 15496201 | 104 13 TC | 19 5 8.43 - | -/-0.41 12.3 | 15.9 30 | 11.7 12.2 | 2.3 | 4.8 | 5.5 | RT ANGLE | | | | |
|--|-------------|---------|----------|--------------------|-------------|------------------------------------|------------------------------|---|-------------------------------------|------------------------------|-----------------------------|------------|---------------------|----------|---|---|---|
| | 1 351 30 39 | 03 AA | 13513035 | 15496201 | 101 62 | 00 14.71 | +/-0.41 20.1 | 23 45.6 | 19.1 18.1 | 2.5 | 7.2 | 7.7 | RT ANGLE | | | | |
| | 13513038 | | 13513034 | 15496201 | 102 40 TC | 50 0 13.61 | +/-0.41 17.4 | 21.1 44 | 17.8 18.2 | 2.5 | 6 | 6.7 | RT ANGLE | | | | |
| | 1 351 30 37 | 03 AA | 13513033 | 15496201 | 103 32 | 2 10.75 | +/-0.41 15 | 18.6 36.5 | 15 14.9 | 2.3 | 5.4 | 6.3 | RT ANGLE | | | | |
| I I I SIZE SCALE FRAME NO SHEET NO STG REV N/P A1×3 2:1 2 0F 2 1 OF 1 R 08 - | PART NO | REV N/P | TERMINAL | TERMINAL INSERT | TYPE SIZE | MM ²) ID DIAN CABLE | 1ETER B ₁ ±0.4 | $\begin{array}{c} B_z \\ \pm 0.4 \end{array} \begin{array}{c} C_z \\ \pm 0.2 \end{array}$ | (H ₁) (H ₂) | CC _z +0.5/-0.3 | R ₁ +0.6/-0.3 | R₂ ±0.3 | MATING DIRECTION | | | | |
| 18 17 16 | | 15 | | 14 | | 13 | | 12 | | 11 | | 10 | 9 | \wedge | 8 | 7 | 6 |

- 5. PACKAGING SHOULD MEET GM 1738 REQUIREMENTS.

NOTES

- 1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
- DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
- 2. VISUAL CRACKS ARE NOT PERMISSIBLE.
- 3. DIMENSION TO BE MEASURED WITH SIDES OF INSERT HELD PARALLEL TO 6.51 (A) DIMENSION.
- 4. HIGH FLEX CABLE RECOMMENDED FOR 19mm² AND 32mm² APPLICATIONS. HIGH FLEX CABLE REQUIRED FOR 50mm² AND 62mm² APPLICATIONS.

| | 5 | | . 4 | | | | 3 | | | 2 1 |
|---|--|-------------------------|--|--------------------------------------|-----------------|-----------------|------------------|-------------|--------------------------------|--|
| | | | MISSING SYMBOLS | DATE | STG | TATUS REV | N/P | | ZONE | REVISION HISTORY |
| | TOTAL NO OF INSPECTIONS REQUIRED | 49 | 27 29 | 100C04 | R | 01 | - | - | | 13513037, 13513038 AND 13513039 CREATED 259321 BRB BRB SM PART DRAWING: 15496986 WAS SEPARATE DRAWING |
| | LAST NO. USED | 30 | | 22MR05 | R | 02 | - | - | | ALL PARTS - ADDED CARRIER STRIP FORMED VIEW, WIRE CRIMPED VIEW, REEL AND CARRIER STRIP VIEW, BOTTOM VIEW, RIGHT VIEW, BACK VIEW & VIEWS OF TYPES 102-104; ADDED DIMS 2 PLCS, PACKAGING NOTES; UPDATED NOTES; REVISED TERMINAL CHART |
| | | | | 25AP05 | R | 03 | - | - | | ALL PARTS - PROCESS SENSITIVE DIMENSION 267587 JPB FRG RMF WAS 3 AND ADDED NOTE 3 |
| | | | | 095E05 | R | 04 | - | - | | ALL PARTS: REVISED GRAPHICS, DIMENSIONS 271887 MM MM RMF (3 PLACES), AND NOTE 3; ADDED TERMINAL REEL PART NUMBER AND DETAIL VIEW C; |
| | | | | | | | | | | 6.51 A SEE NOTE 3 DIMENSION WAS 6.51; REMOVED PACKAGING WEIGHT NOTE AND |
| | | | | 16JL07 | R | 05 | - | _ | | 2.5 D DIMENSION ALL PARTS - REVISED CARRIER STRIP 401816 MAC MAC RAB |
| | | | | 01 <i>J</i> N12 | | 06 | - | - | | ORIENTATION COMING OFF REEL ALL PARTS - UPDATED PDM ATTRIBUTES 418387 AHY JVM PTB |
| | | \geq | | 14JN12 04JL08 | | 07 08 | - | - | | ALL PARTS - REVISED DIM 11418558PTBRGCPTBALL PARTS - ADDED PLATING LABEL418684PTBJVMPTB |
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| | | | | INDICATES T | HAT PI IG. | HYSICA | LPAR | TS AF | RE NOT A | DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE WARREN, OH RESENT INDICATE COPYRIGHT 2004 DELPHI COPPORATION AND/OR ITS AFEILIATES. |
| | | | | CONTACT DEL OF PARTS. DWG TYPE | | ALES T | 0 ASS | URE A | VAILABI | REVISED 2008 |
| | | | | STYLE | | ۲AR | | | ING | DATE DATE |
| | | | | VOLUME (CM ³ | 1 | | | DIST | IR CODE | APVD1 BARRY BURNS 100C04 APVD2 BARRY BURNS 100C04 |
| | | | | THIS DOCUM | ENT IS BY TH | SIN AU | CCORD/ GLOBAI | ANCE DIM | SPECI WITH ASI IENSIONII | |
| | | | | I TOLERANCIN | G ADDE AY BE | ENDUM-: | 2001. | SEP | ARATE P | SUBSTANCES OF CONCERN AND RECYCLED ATTERNS OF ADLESS OF DATUM MATERIAL SEE DRAWING |
| | | 9 | PROCESS SENSITIVE DIMENSION | ALL DIMENS | IONS / | RE IN | MILL | IMETE | ERS | DRAWING NAME |
| | | LIMITS A | DNS ENCLOSED IN () INDICATE CE DIMENSIONS AND NO TOLERANCE ARE ESTABLISHED AL RANGE (MM) CHART D | THIR | | | | <u>م</u> | ют <i>(</i> | TAXI ASM TERM F PWR PACK 2000 DRAWING NUMBER 1 |
| | | FROM TO TOLERANCE | 0 >12 UNLESS OTHERWISE SPECIFIED ±0.1 ±0.2 | | | | | DAT | ATH | $\begin{array}{ c c c c c c c c c c c c c c c c c c c$ |
| | 5 | AN | NGULAR TOLERANCE ±2° | | | | 3 | | - | A1×3 2:1 1 OF 2 1 OF 1 R 08 - 2 1 1 |

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