
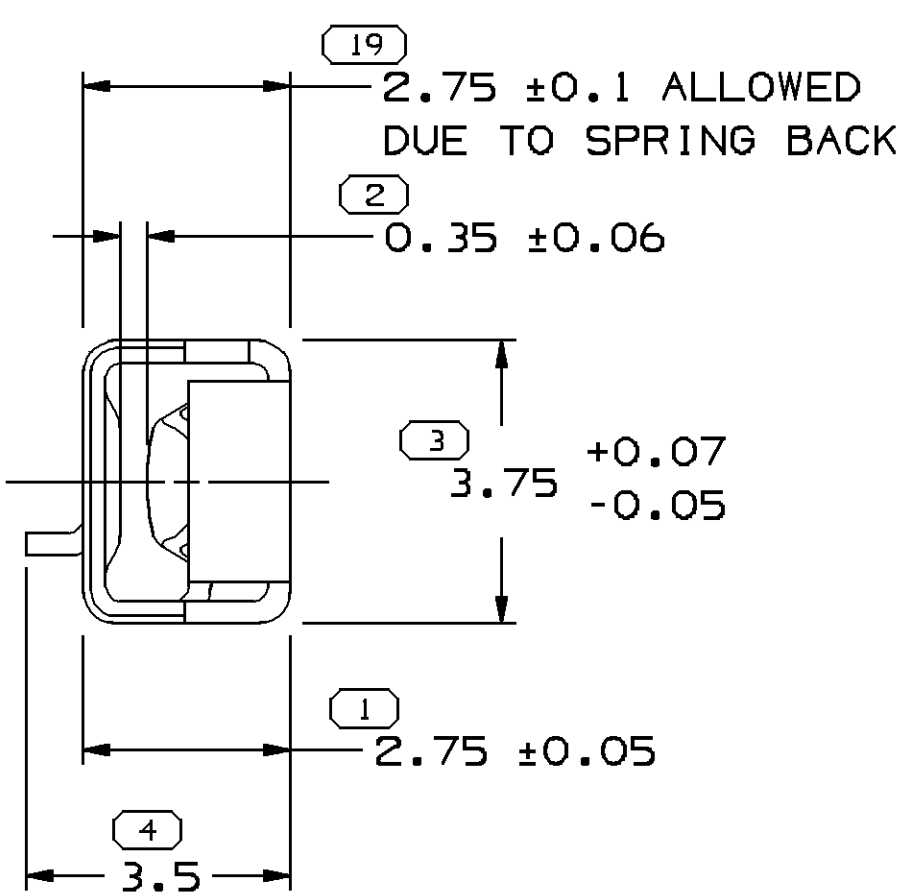
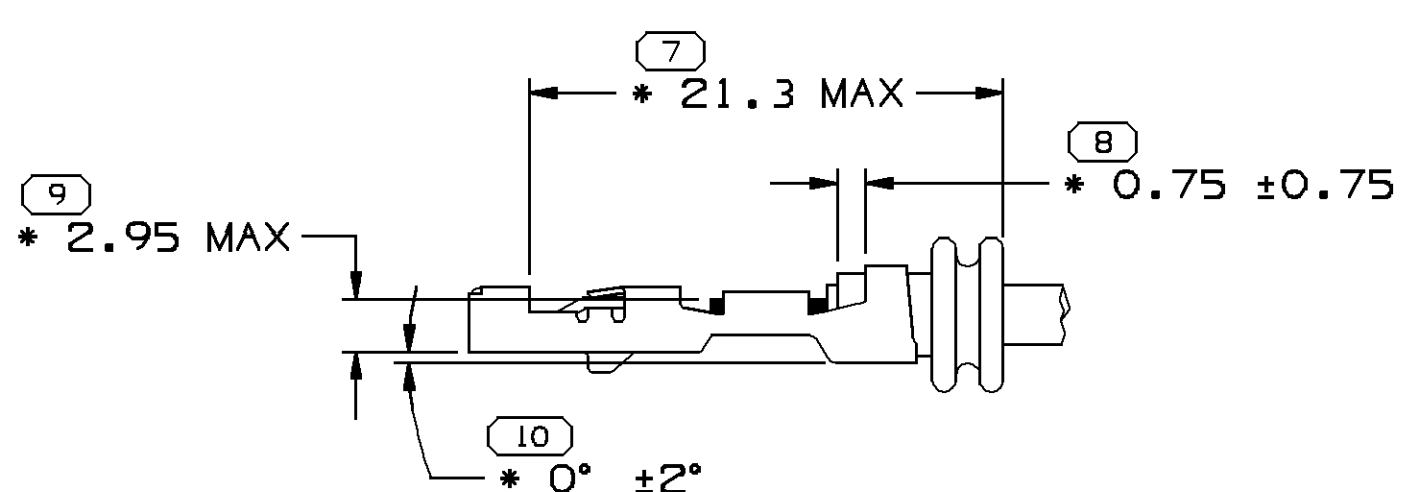
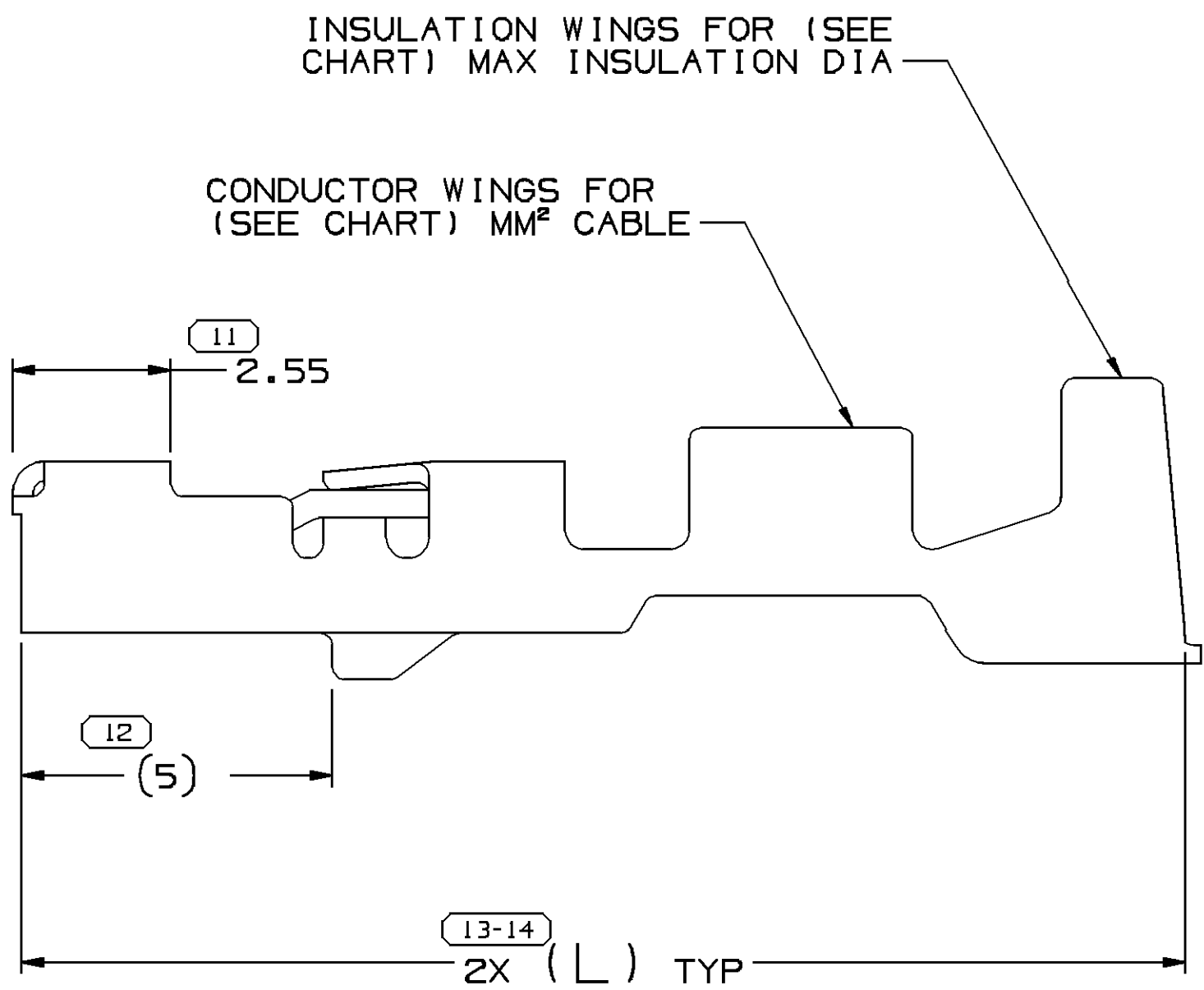
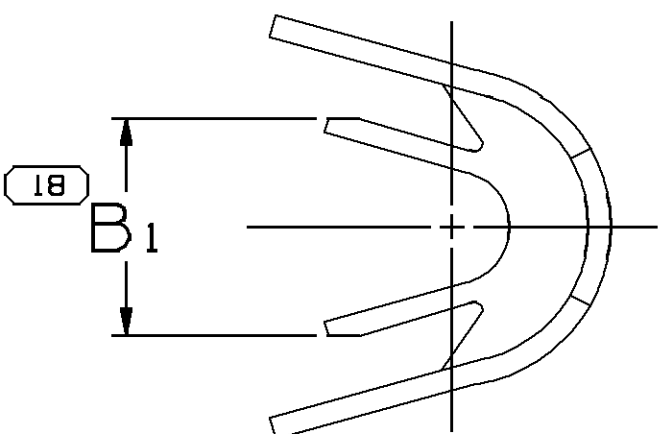
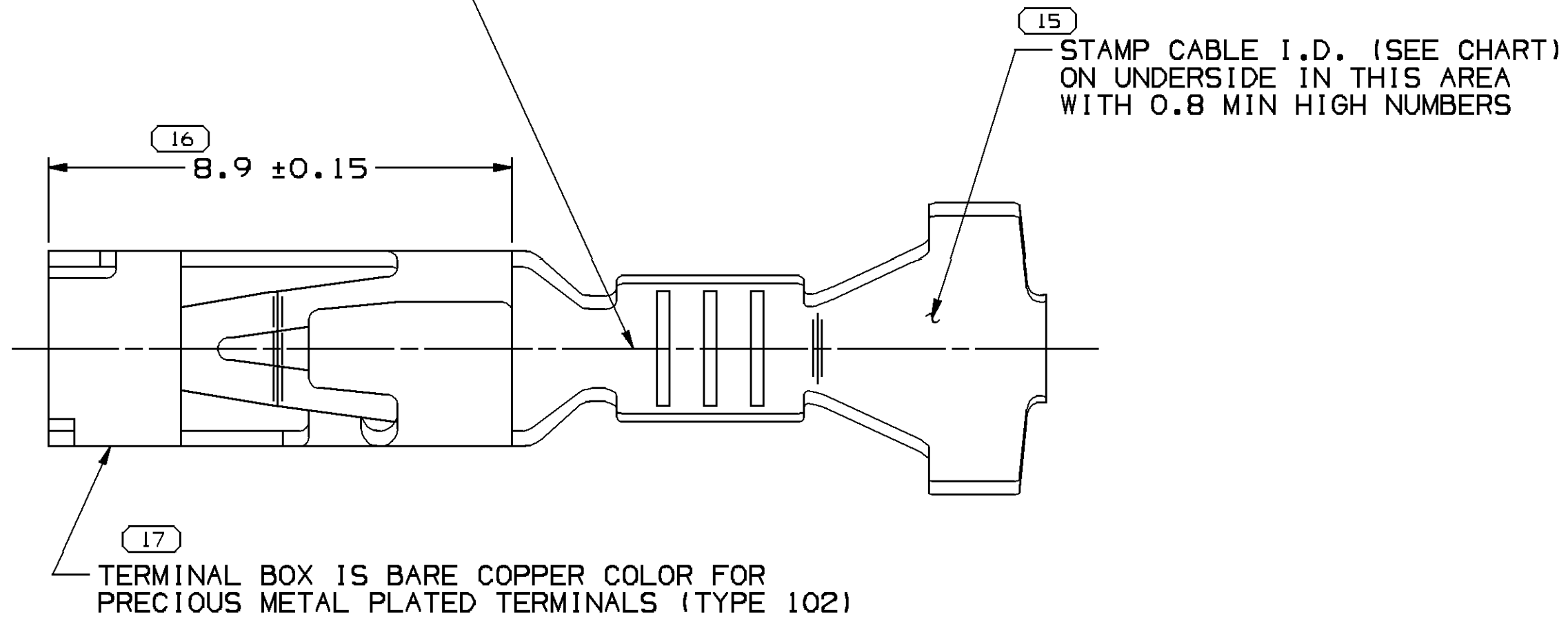


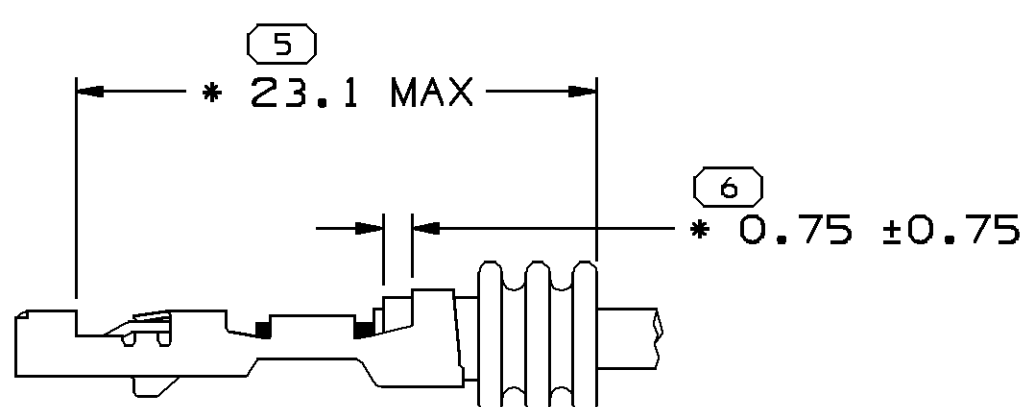
SYMBOL DEFINITION			MISSING NUMBERS			DWG STATUS		ZONE	REVISION HISTORY			AUTH	DR	APD/AP/D	
						DATE	STG	REV	N/P	CHG				1	2
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL  DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON AN INDIVIDUAL COMPONENT DRAWING.			TOTAL NO. OF SYMBOLS ON DRAWING	18											
			LAST NO. USED	19											
			30JUL02	R	07	-	-	CLEARED REV COL & ALL PARTS - UPDATED PDM ATTRIBUTES			226419	JHN	FRG	TTP	
			30JAO3	R	08	-	-	ALL PARTS - UPDATED PDM ATTRIBUTES			235188	CJP	CJP	CSD	
			05FE03	R	09	-	-	REVISED NOTE SYMBOL 345 IN TQD			236543	LMB	LMB	SCH	
			16JUL03	R	10	-	-	15392777: CORRECTED PLATING TYPE TO 102			243460	JMR	JMR	JMN	
			22JUL03	R	11	-	-	ADDED DIM 2.75±0.1 FOR SPRING BACK			243779	RH	RH	SCH	
			14AP04	R	12	-	-	15491972 - RELEASED			253968	TLD	TLD	MP	
			24SEP04	R	13	-	-	ALL PARTS ADDED STAMP DIE I.D.			259075	MDH	AUG	MKM	
			09MY05	R	14	-	-	13528779 - RELEASED			267849	JTV	FKV	LJM	
			16MY05	R	15	-	-	13528779 - MAT'L SPEC WAS M-3669			268220	JOA	JVM	LJM	
			30MY05	R	16	-	-	15326004 - MATERIAL SPEC WAS M-3669			268590	GLG	JMV	LJM	
			15AUG05	R	17	-	-	15326004 - UPDATED PDM ATTRIBUTES			271195	JBD	FRG	MJC	
			30MY06	R	18	-	-	15366684, 15392777, 15401195 & 15491972- UPDATED PDM ATTRIBUTES			281105	TLD	TLD	MJC	



STAMP DIE I.D. "PXX" IN THIS AREA (0.6) CHARACTERS XX DESIGNATES DIE NUMBER. LOCATION IS APPROXIMATE.



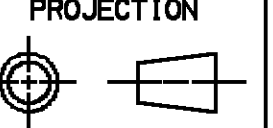
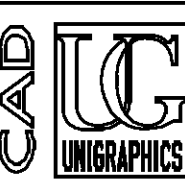
2 RIB SEAL POSITION REF AND TERMINAL & CABLE ALIGNMENT
SCALE 5:1



3 RIB SEAL POSITION REF
SCALE 5:1

NOTES

- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
- FOR PRECIOUS METAL PLATED TERMINALS (TYPE 102), MATING TERMINAL MUST HAVE A PRECIOUS METAL (GOLD TO GOLD) CONTACT INTERFACE.
- "*" DENOTES DIMENSIONS MADE AT CUT-OFF AND CRIMP DIE.
- DO NOT PROBE, TEST OR OTHERWISE CONTACT THE INTERIOR REGION (THE SPRING OR ANY MOVING PART) OF THIS TERMINAL. SEVERE DAMAGE CAN OCCUR, COMPROMISING THE PERFORMANCE OF THE ELECTRICAL INTERFACE.

DWG TYPE PART DRAWING	
STYLE	
VOLUME 1047	DISTR CODE D
UNLESS OTHERWISE SPECIFIED THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE 2003 DIMENSIONING AND TOLERANCE HANDLING (Y14.5M-2003) AND THE 2009 DIMENSIONING AND TOLERANCE HANDLING (Y14.5M-2009) ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED TOLERANCE UNLESS OTHERWISE SPECIFIED FROM 0 TO 12 TOLERANCE UNLESS OTHERWISE SPECIFIED +0.1 +0.2 ANGULAR TOLERANCE 22°	
THIRD ANGLE PROJECTION 	DO NOT SCALE 

DELPHI DELPHI PACKARD ELECTRIC SYSTEMS WARREN, OH	
DR APV01 H. CASTRILLON APV02 R. RAMOS S. APV03 B. EDWARDS APV04 APV05	DATE 11MR97 11MR97 11MR97
SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001	
DRAWING NAME TAXI TERM F GT 280 SEALED	
DRAWING NUMBER 15304714	
SIZE A0	SCALE 10:1
FRAME NO 1	SHEET NO 2
STG R	REV 18
N/P -	

(3) PROCESS SENSITIVE DIMENSION	
DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED	
DIMENSIONAL RANGE (MM)	CHART D
FROM 0 TO 12	>12
TOLERANCE UNLESS OTHERWISE SPECIFIED +0.1 +0.2 ANGULAR TOLERANCE 22°	

13528779	01	AA	-----	0.3 X 27.38	-----	M3669A23 C17410 1/2 HD	2 - 3	13	3.2 - 2.5	102	3.75	18.9	15366067 OR EQUIVALENT	5.8 DIA ROUND
15491972	01	AB	-----	0.3 X 27.38	-----	M3666CN7 17410 BECU 1/2 HT AU CLD SN STR	0.75-1	17	2.25-1.7	102	2.65	18.9	15366066 OR EQUIVALENT	5.8 DIA ROUND
15392777	01	AH	-----	0.3 X 27.38	-----	M3666CN7 (C17410 ALLOY W/DGR INLAY)	4 - 5	10	3.9 - 3.4	102	4.8	18.9	12191235 OR EQUIVALENT	5.8 DIA ROUND
15401195	01	AH	-----	0.3 X 27.38	-----	M3666CN7 17410 BECU 1/2 HT AU CLD SN STR	0.35-0.5	21	1.85-1.2	102	2.1	18.9	15366065 OR EQUIVALENT	5.8 DIA ROUND
15366684	01	AK	-----	0.3 X 27.38	-----	M3666CN7 17410 BECU 1/2 HT AU CLD SN STR	2 - 3	13	3.2 - 2.5	102	3.75	18.9	15366067 OR EQUIVALENT	5.8 DIA ROUND
15326004	D9	-	-----	0.3 X 27.38	-----	M3669A23 C17410 1/2 HD	4 - 5	10	3.9 - 3.4	101	4.8	18.9	12191235 OR EQUIVALENT	5.8 DIA ROUND
PART NO	REV	N/P	STATUS	MAT'L SIZE		MATERIAL SPEC	SIZE MM²	I.D.	DIA	TYPE	B1±0.2	(L)	TYPICAL CABLE SEAL	TYPICAL SEALING CAVITY CONFIG

Mouser Electronics

Authorized Distributor

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