

USED IN ASSEMBLY	MATING CONFIG DETAIL	MATING NON-DELPHI PART NUMBER	MATING DELPHI PART NUMBER	PREVIOUS PART NUMBER
-	-	-	15544902	-

ASSOCIATED PARTS		
PART NUMBER	QTY	DESCRIPTION
13667839	1	COV WIRE DRESS
13667840	1	COV WIRE DRESS
15545822	1	COV WIRE DRESS
15545824	1	COV WIRE DRESS

CAVITY INFORMATION					
CAVITY NAME	TERMINAL	CABLE SEAL	CAVITY PLUG	*INSULATION CRIMP HEIGHT	*INSULATION CRIMP WIDTH
1-7,9,11,13,15, 17,19	13663715	-	13756464	4.0	4.0
8,10,12,14,16,18	13783267	-	13756465	4.2	4.2

- NOTES
1. ICH AND ICW REPRESENT DIAMETRIC VALUES
2. ASSEMBLIES MEET PRESSURE/VACUUM LEAK SUBMERGED IN WATER OF GREATER THAN 7 PSI AFTER THERMAL CONDITIONING.
3. ASSEMBLY NUT TORQUE TO BE 2.5 TO 3.5 NM.

A LINE DRAWN THROUGH A PART NUMBER INDICATES THAT PHYSICAL PARTS ARE NOT AVAILABLE FOR ORDERING.

PART NUMBERS THAT DO NOT HAVE A LINE PRESENT INDICATE THAT PHYSICAL PARTS ARE AVAILABLE FOR ORDERING.

CONTACT DELPHI SALES TO ASSURE AVAILABILITY OF PARTS.

APPLICATION DRAWING

UNLESS OTHERWISE SPECIFIED

WHEN APPLICABLE, EQUIVALENT PART NUMBERS MAY BE SUBSTITUTED FOR ANY OF THE PART NUMBERS SHOWN IN THE CHARTS ON THIS DRAWING.

* THE VALUES REPRESENT THE CAVITY CAPABILITIES. THE ACTUAL TERMINAL CRIMP DIMENSIONS MUST BE LESS THAN THE VALUES SHOWN.

DELPHI

DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE

WARREN, OH

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	DATE
APVD1 IVAN MACIAS	05JN13
APVD2 G. ROBISON	06JN13
PUBLISHED DATE 03MR15	
DRAWING NAME	
ASM CONN 19 M HES 1.6 2.4 SLD MODULAR	
DRAWING NUMBER	
15544333	

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