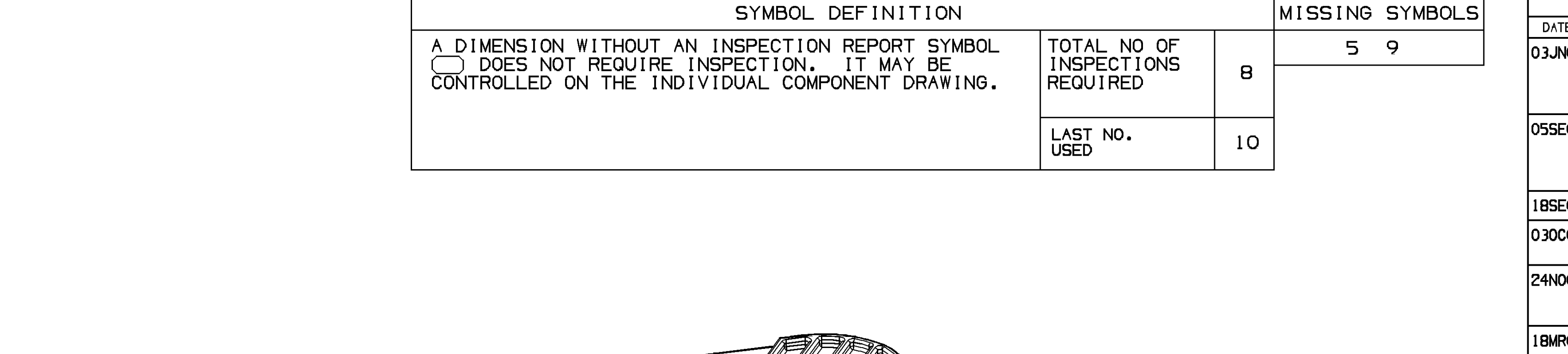
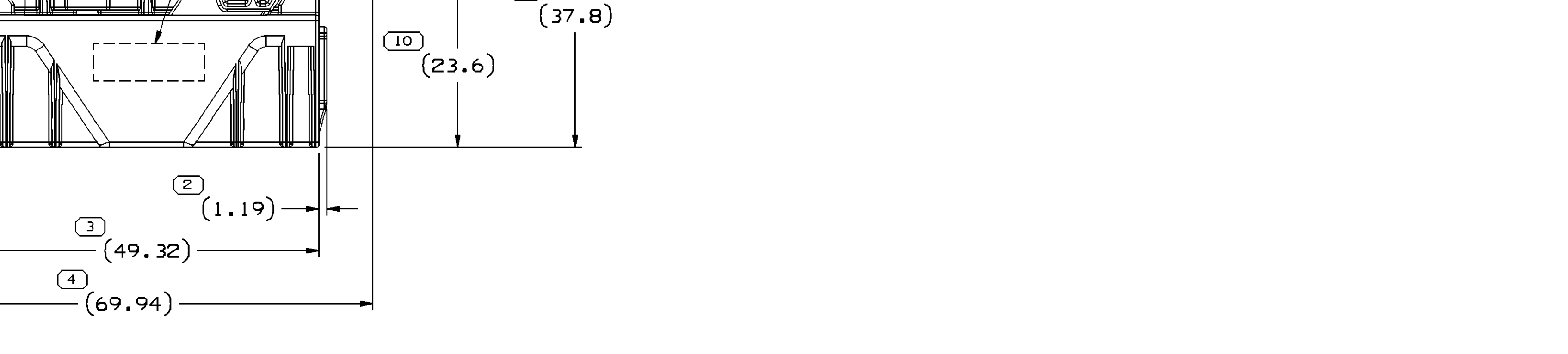




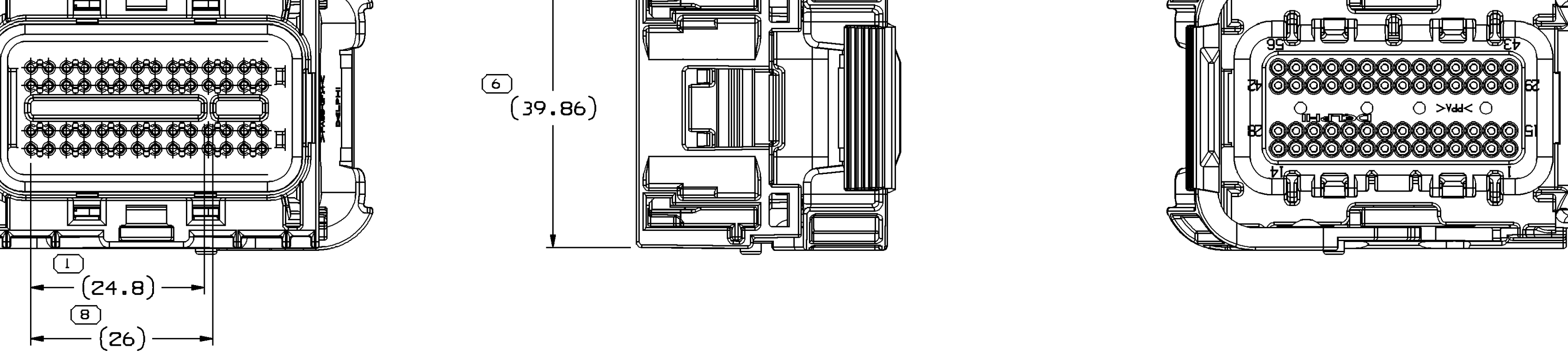
TYPE 140-B
 ME AS TYPE 101-B
 XCEPT AS SHOWN



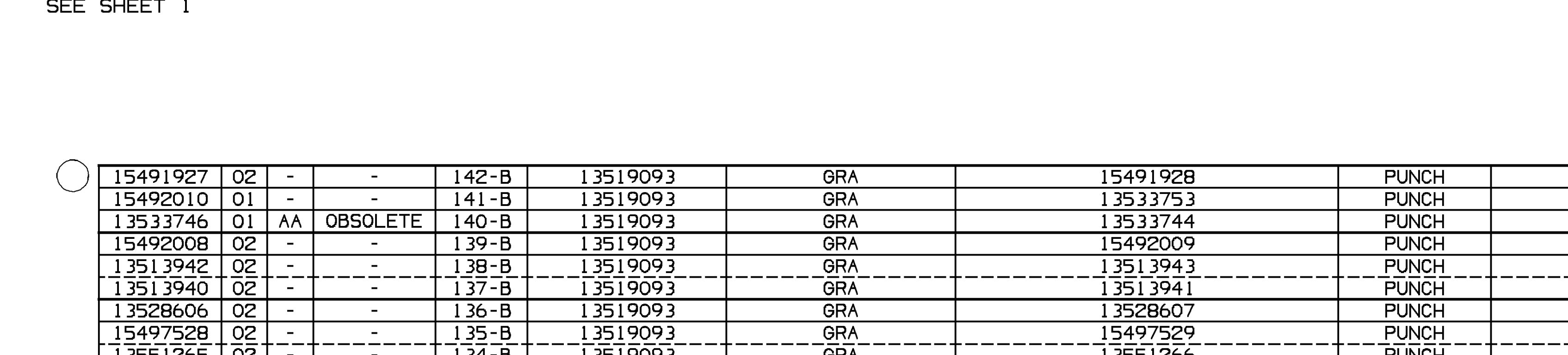
TYPE 111-B
EXCEPT AS SHOWN



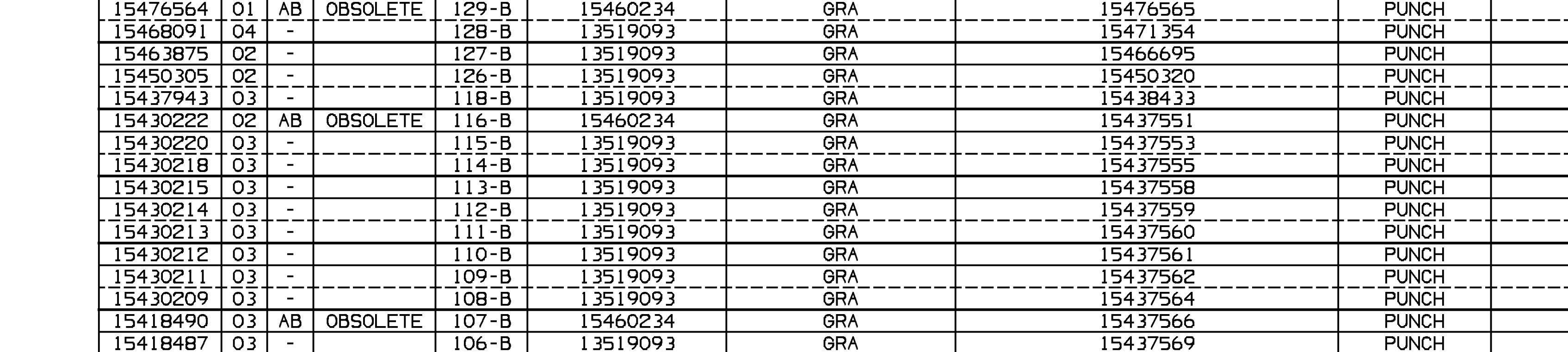
ME AS TYPE 101-B
EXCEPT AS SHOWN



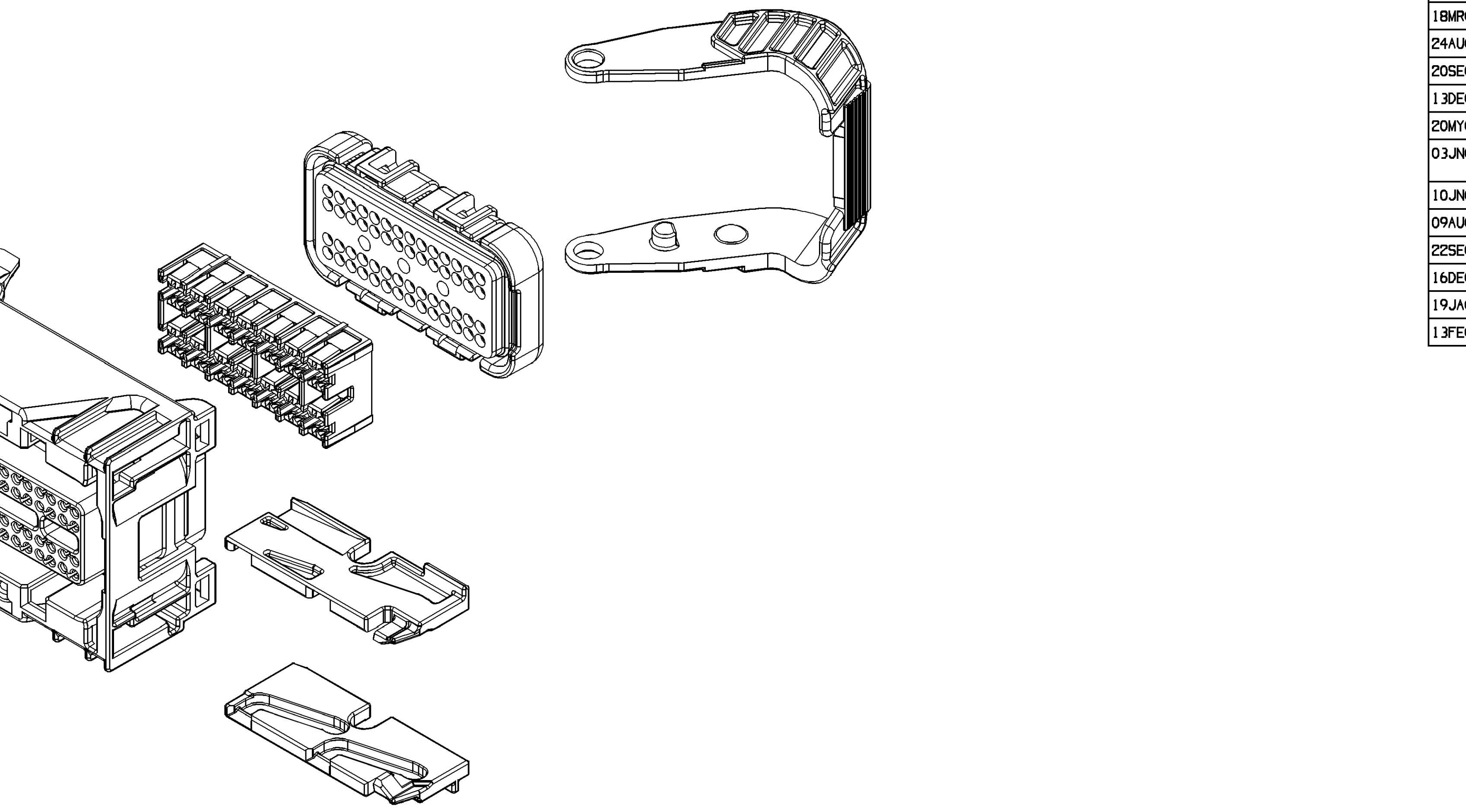
EXCEPT AS SHOWN



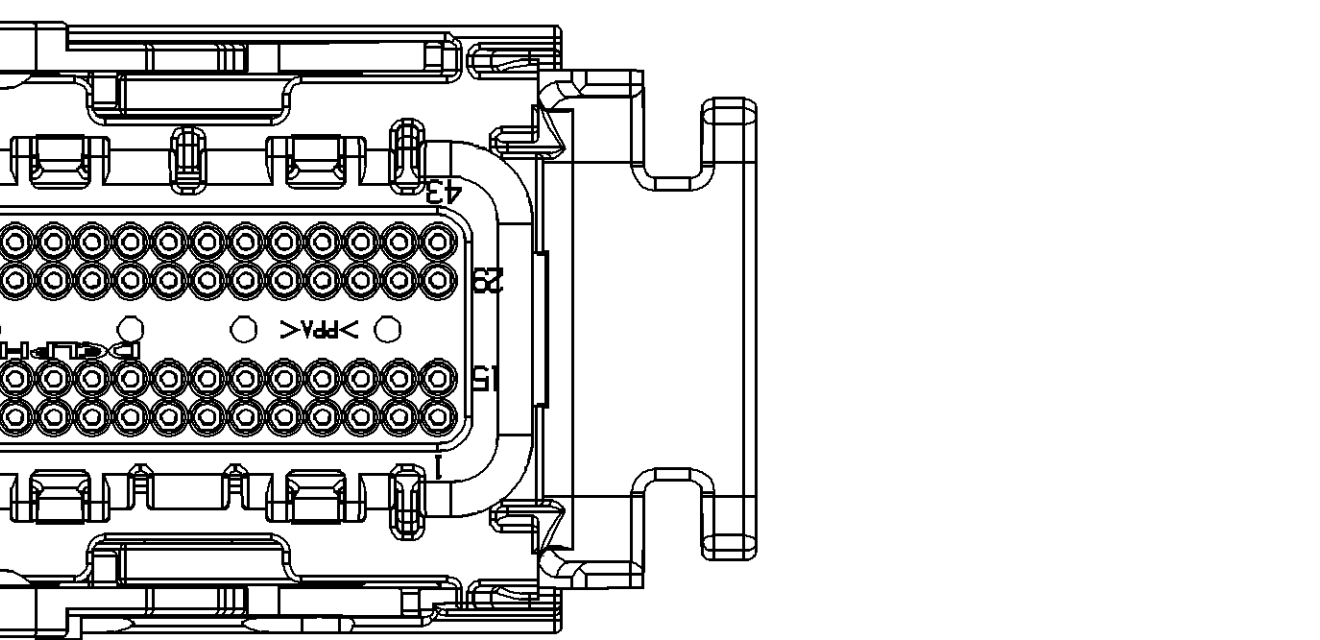
SAME AS TYPE 101-B
EXCEPT AS SHOWN



SAME AS TYPE 101-B
EXCEPT AS SHOWN



SEMBLY VIEW



101-B
TYPE 101-A
AS SHOWN
SHEET 1

0927	01	-	-	142-B	13519093	GRA	15491928	PUNCH	1,2,4,6,7,15,17,19,21,25,30,31,33,37,39,43,48,50,52	
0928	01	AA	OBSELETE	141-B	13519093	GRA	13513753	PUNCH	4,15,19,31,34,36,37,44,47	
0929	01	AA	OBSELETE	140-B	13519093	GRA	13513743	PUNCH	1,2,4,6,7,15,17,19,21,25,30,31,33,37,39,43,48,50,52	
0928	02	-	-	139-B	13519093	GRA	15492009	PUNCH	4,15,19,31,36,37,44,47	
0928	02	-	-	138-B	13519093	GRA	13513943	PUNCH	1,2,4,6,7,15,17,19,21,25,30,31,33,37,39,43,48,50,52	
0928	02	-	-	137-B	13519093	GRA	13513941	PUNCH	1,2,4,6,7,15,17,19,21,25,30,31,33,37,39,43,48,50,52	
0928	02	-	-	136-B	13519093	GRA	13528601	PUNCH	4,6,8,11,12,15,19,21,24,26,31,33,34,39,44,46,51	
0928	02	-	-	135-B	13519093	GRA	15497529	PUNCH	4,6,8,11,12,15,19,21,24,26,31,33,34,39,44,46,51	
0928	02	-	-	134-B	13519093	GRA	13551264	PUNCH	2,6,8,11,12,15,18,19,22,24,36,38,45,47,49,51	
0928	02	-	-	133-B	13519093	GRA	15497529	PUNCH	4,6,8,11,12,15,19,21,24,26,31,33,34,39,44,46,51	
0928	02	-	-	132-B	13519093	GRA	15497529	PUNCH	4,6,8,11,12,15,19,21,24,26,31,33,34,39,44,46,51	
0928	02	-	-	131-B	13519093	GRA	15497529	PUNCH	4,6,8,11,12,15,19,21,24,26,31,33,34,39,44,46,51	
0928	02	-	-	130-B	13519093	GRA	15497529	PUNCH	4,6,8,11,12,15,19,21,24,26,31,33,34,39,44,46,51	
0928	02	-	-	129-B	13519093	GRA	15497529	PUNCH	4,6,8,11,12,15,19,21,24,26,31,33,34,39,44,46,51	
0928	02	-	-	128-B	13519093	GRA	15497529	PUNCH	4,6,8,11,12,15,19,21,24,26,31,33,34,39,44,46,51	
0928	02	-	-	127-B	13519093	GRA	15466695	PUNCH	1,6,7,10,12,14,17,20,22,24,30,31,35,37,39,41,43,45,47,48,51,52,54,56	
0928	02	-	-	126-B	13519093	GRA	15450320	PUNCH	4,6,8,19,26,50	
0928	02	-	-	118-B	13519093	GRA	15438433	PUNCH	4,6,8,11,12,15,19,22,24,26,33,34,37,44,46,51	
0928	02	-	-	116-B	15460234	PUNCH	15437550	PUNCH	FRANCHED T80	
0928	02	-	-	115-B	13519093	GRA	15437593	PUNCH	1,7,9,11,16,19,22,27,32,35,43,45,47,48,51,54,55	
0928	02	-	-	114-B	13519093	GRA	15437558	PUNCH	1,3,12,13,16,18,25,37,38,40,46,48,49,51	
0928	02	-	-	113-B	13519093	GRA	15437555	PUNCH	4,15,19,34,36,37,44,47	
0928	02	-	-	112-B	13519093	GRA	15437562	PUNCH	4,15,19,36,37,44,46	
0928	02	-	-	111-B	13519093	GRA	15437560	PUNCH	1,2,4,6,7,15,17,19,21,25,30,33,37,39,43,48,50,52	
0928	02	-	-	110-B	13519093	GRA	15437561	PUNCH	1,2,4,6,7,15,17,19,21,25,30,33,37,39,43,46,48,50,52	
0928	02	-	-	109-B	13519093	GRA	15437562	PUNCH	3,6,9,10,12,15,18,19,22,24,26,30,33,34,38,44,46,51	
0928	02	-	-	108-B	13519093	GRA	15437564	PUNCH	2,6,8,11,12,15,19,22,24,30,33,35,37,39,43,45,48,50,52	
0928	02	-	-	107-B	15460234	GRA	15437566	PUNCH	4,6,8,11,12,15,19,20,22,24,26,31,33,34,39,44,46,51	
0928	02	-	-	106-B	13519093	GRA	15437560	PUNCH	4,6,8,11,12,15,19,20,22,24,26,31,33,34,38,44,46,51	
0928	02	-	-	105-B	13519093	GRA	15437570	PUNCH	1,3,12,13,16,18,25,37,38,40,46,48,49,51	
0928	02	-	-	104-B	13519093	GRA	15437572	PUNCH	2,3,11,18,22,24,34,45,49,51	
0928	02	-	-	103-B	13519093	GRA	15437574	PUNCH	2,3,7,11,17,21,24,34,44,45,48,49,51	
0928	02	-	-	102-B	13519093	GRA	15437576	PUNCH	1,3,12,13,16,18,25,37,38,40,46,48,49,51	
0928	02	-	-	101-B	13519093	GRA	15437582	PUNCH	1-56	

SYMBOL DEFINITION		MISSING SYMBOLS	
INSPECTION REPORT SYMBOL INSPECTION. IT MAY BE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	8	5 9
	LAST NO. USED	10	

NO	DATE	REVISION HISTORY	REV	BY	APP'D BY
R 0 0 1	15451780	REVIEWED PUNCH	246126	RM	RM
R 0 0 2	-	ALL PARTS WERE ON SHIP 11 ADDED PARTS 15451870, 15451880, 15451981 & 15451983 REVISED PUNCH	246126	RM	RM
R 0 0 3	-	15451890 & 15456091 REVISED PUNCH REVISED NOTE 55 ADDED MANDATORY AND US (CU VALANTI)	245921	RM	RM
R 0 0 4	-	15456091 REVISED PUNCH PART	246163	RM	RM
R 0 0 5	-	REVISED NOTE 55 TO SPECIFY MANDATORY AND OFFICIAL COMPONENTS	246718	LL	LL, JJ, RM
R 0 0 6	-	ALL PARTS 15451807 & 15456010 15456010 PARTS 15439016, 15439222 AND 15439584 OBSOLETE	245172	RM	RM
R 0 0 7	-	ADDED PART 15453010	253178	RM	RM
R 0 0 8	-	15450016 - MADE OBSOLETE	255629	AK	AK, JJ, RM
R 0 0 9	-	13951265 - ADDED TO TAXI AND RELEASED	259252	AK	AK, RM
R 0 1 0	-	15497258 - ADDED TO TAXI AND RELEASED	261838	AK	AK, RM
R 0 1 1	-	13958126 - ADDED TO TAXI AND RELEASED	261838	AK	AK, RM
R 0 1 2	-	13513940, 13513942 & 15492008 RELEASED	261838	FV	FV, KP, PVP
R 0 1 3	-	ALL PARTS PUNCH - CONN HAS HAS 15456208 RELEASED	256602	FV	FV, KP, PVP
R 0 1 4	-	15337746 & 15459101 - RELEASED	270007	JAN	JAN, JJ, RM
R 0 1 5	-	15337746 - OBSOLETE	270688	CO	CO, PVP, JJ, RM
R 0 1 6	-	15459127 - RELEASED	275722	AK	AK, RM
R 0 1 7	-	CREATED SHEET # 3	276305	JS	JS, RM
R 0 1 8	-	15459127 - RELEASED	277395	AK	AK, PVP

- F
E
D
C
- FIELD AND/OR INDICATED:
TO FACE OF VIEW SHOWN AND
FOUNDED BY COMPUTER FOR INSPECTION.
FOR PRECISE DIMENSIONS.) FOR ALL
IS NOT SHOWN BUT REQUIRED FOR TOOL
MODEL FOR PRECISE TOOL PATH DATA.
- N ALL OUTSIDE SURFACES
S ARE IDENTICAL
S VALIDATED PER SAE/USCAR-2 REV 2
- FOLLOWING COMPONENTS:
SEE CHART
15357152
15423304
15423305
15357158
15357159
PART FOR PUNCH/MOLDED PATTERN
N LOCATED ON TAXI DRAWING 15393104.
- ING MANDATORY COMPONENTS:
15357161
15357160
1842011 OR EQUIVALENT
- OWING OPTIONAL COMPONENTS:
45
25
CRIMP MUST BE LESS THAN
R 15356827
15 1:90/1,47 D1A
- D LEVER LOCK ENGAGE INFORMATION
NCTION FORCE MEET USCAR 75N MAX
- AGE FORCE IS LESS THAN 75N MAX
CATION.

DELPHI DELPHI PACKARD ELECTRIC SYSTEM WARREN, MI		DATE	
PART DRAWING		QD	
WITH BUMPS ON SLIDES		MP01 ROBERT HURO	03JUN93
QD1		MP02 ROBERT HURO	03JUN93
QD1R (RACE)		MP03 JAMES HESTER	10JUN93
D		MP04	
UNLESS OTHERWISE SPECIFIED		MP05	
QD01 IS TO BE ACCORDANCE WITH IMA 104-1994 QD01 IS TO BE QUAD BEARING. QUAD BEARING QD01 IS TO BE QUAD BEARING. QUAD BEARING QD01 IS TO BE QUAD BEARING. QUAD BEARING		SUSTAINANCE OF CONCERN AND RECYCLED CONTENT (PMD DELPHI 104H900)	
QD01 IS TO BE QUAD BEARING. QUAD BEARING QD01 IS TO BE QUAD BEARING. QUAD BEARING		REPAIRABLE SEE CHART	
QD01 IS TO BE QUAD BEARING. QUAD BEARING QD01 IS TO BE QUAD BEARING. QUAD BEARING		DEFINITION NUMBER TAXI ASM CONN F MICRO 64 MODULAR	
QD01 IS TO BE QUAD BEARING. QUAD BEARING QD01 IS TO BE QUAD BEARING. QUAD BEARING		DEFINITION NUMBER 15461663	
QD01 IS TO BE QUAD BEARING. QUAD BEARING QD01 IS TO BE QUAD BEARING. QUAD BEARING		LIST SCALE PART NO. SHEET OF TOTAL TRY	
QD01 IS TO BE QUAD BEARING. QUAD BEARING QD01 IS TO BE QUAD BEARING. QUAD BEARING		QD01 IS TO BE QUAD BEARING. QUAD BEARING	

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