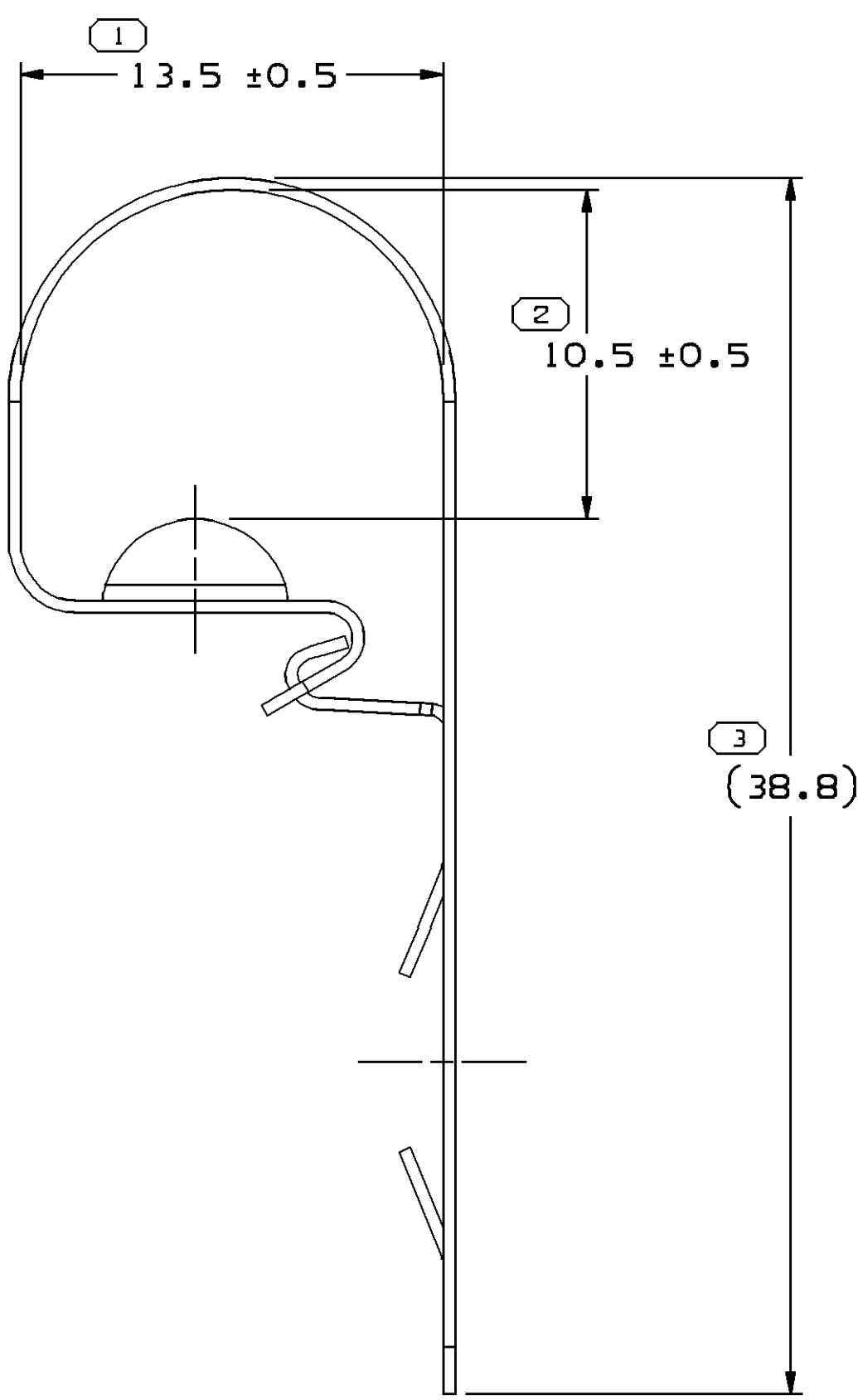
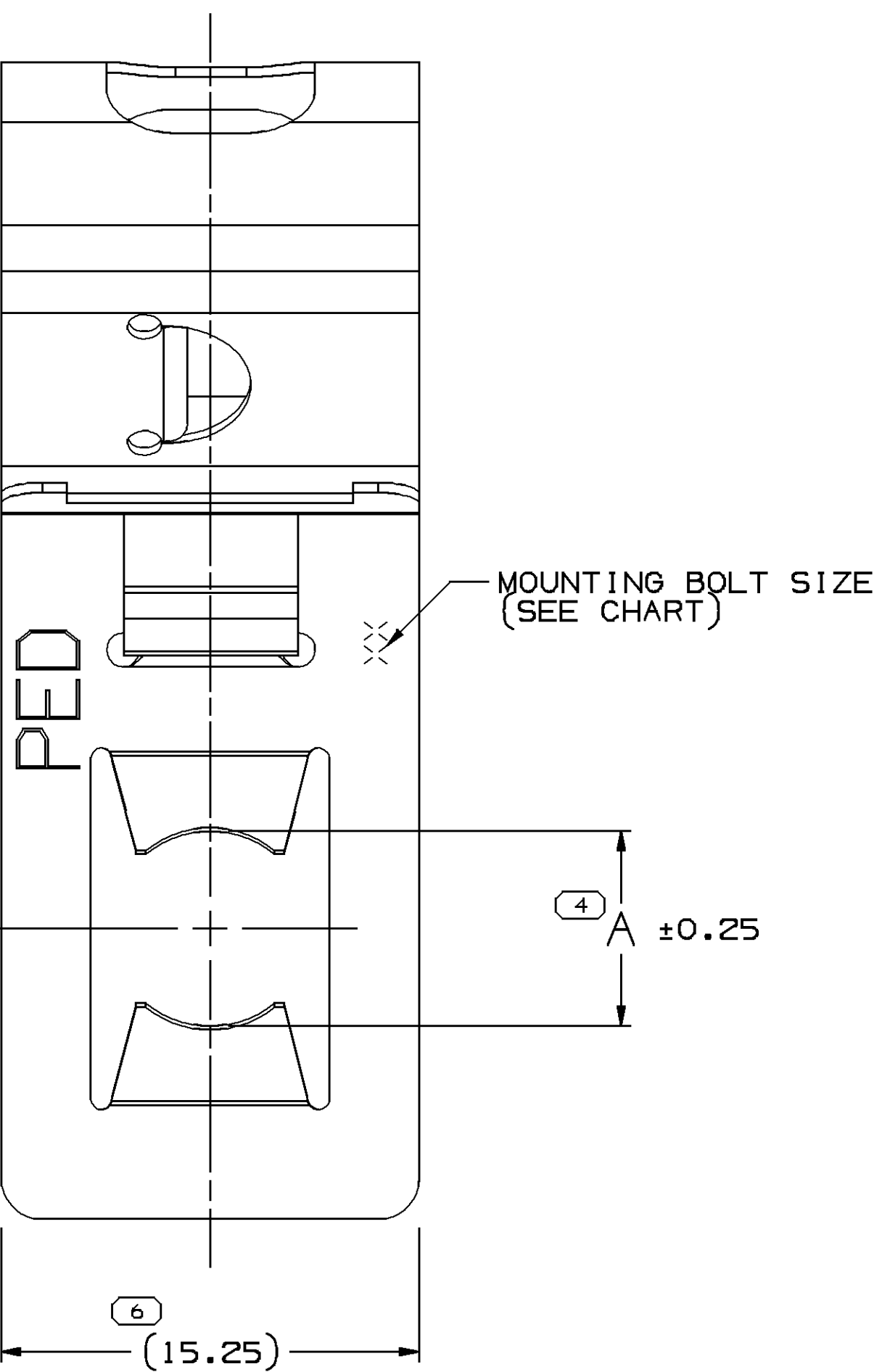




CLOSED VIEW OF CLAMP

PROCESS NOTES

- AUSTEMPER TO ROCKWELL '15N' 81.5-83.5 (BAINITE MICROSTRUCTURE).
- ZINC PLATE, RELIEVE HYDROGEN EMBRITTLEMENT FOR 4 HOURS AT 375°F TO 450°F, THEN GOLD CHROMATE PER GM-4342-M CODE 10D24.
- PHOSPHATE/ZINC PLATE PER GM 6111-M (BLACK).
- ZINC PHOSPHATE, RELIEVE HYDROGEN EMBRITTLEMENT FOR 4 HOURS AT 375°F TO 450°F, THEN OIL PLATE PER GM-6174-M, BLACK. PART MUST NOT BE OILY TO THE TOUCH.
- PLATE PER DX551245-P ZINC WITH CLEAR TRIVALENT CHROME AND TOPCOAT.
- PLATE PER DX551318-P ZINC-NICKEL WITH CLEAR TRIVALENT CHROME AND TOPCOAT. MUST WITHSTAND 400 HRS MINIMUM TO RED RUST IN NEUTRAL SALT SPRAY.

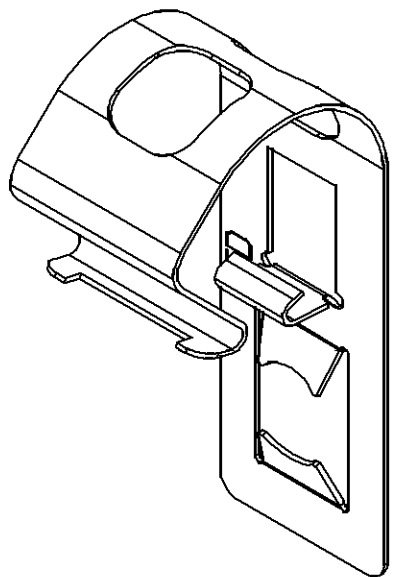
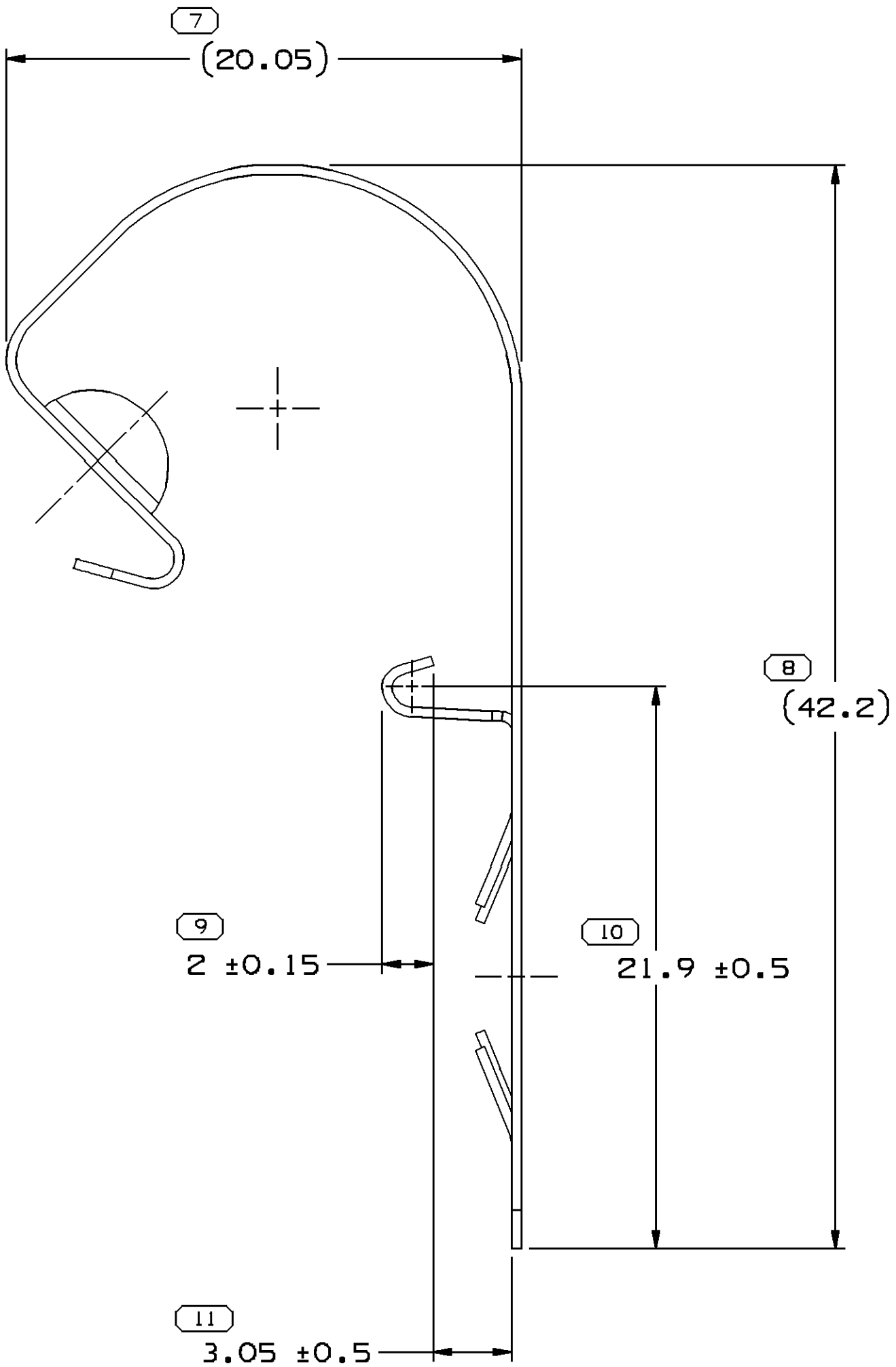


NOTES

- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION. (SEE MATH MODEL FOR PRECISE DIMENSIONS.) FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
- OBSOLETE PART(S) CONTAINS A HEXAVALENT CHROME COATING. DO NOT USE THIS PART ON NEW APPLICATIONS. HEXAVALENT CHROME IS A BANNED SUBSTANCE. IF THIS PART IS REQUIRED FOR CURRENT OR FUTURE BUSINESS OR FOR SERVICE REQUIREMENTS, CONTACT THE PRODUCT LINE ENGINEER OR MATERIALS ENGINEERING TO GET A NEW PART THAT IS FREE FROM HEXAVALENT CHROME. EXISTING INVENTORY OF THIS PART MAY BE USED UNTIL JULY 1, 2007 FOR SERVICE REQUIREMENTS.
- THIS PART TO ACCEPT 9MM CONDUIT

15499845	01	AA	-	M6	1.6	5.15
15499842	01	AA	-	M6	1.5	5.15
15495921	01	AA	-	M8	1.6	7.1
15499811	01	AA	-	M8	1.5	7.1
12162686	A5	-	OBSOLETE	M6	1.4	5.15
12066483	B4	-	OBSOLETE	M8	1.3	7.1
12066471	B4	-	OBSOLETE	M6	1.2	5.15
12020415	C3	-	OBSOLETE	M8	1.2	7.1
PART	NO	REV	N/P	STATUS	MOUNTING BOLT SIZE	PROCESS NOTE
						A

SYMBOL DEFINITION			MISSING NUMBERS
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON AN INDIVIDUAL COMPONENT DRAWING.	TOTAL NO. OF SYMBOLS ON DRAWING	11	
	LAST NO. USED	11	



VIEW SCALE DOES NOT REFLECT ACTUAL PART SIZE

9 PROCESS SENSITIVE DIMENSION	
DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED	
DIMENSIONAL RANGE (MM)	CHART D
FROM 0 TO 12	> 12
TOLERANCE UNLESS OTHERWISE SPECIFIED	
±0.1	±0.2
ANGULAR TOLERANCE ±2°	

DWG TYPE PART DRAWING	
STYLE	
VOLUME (CM³)	DISTR CODE D
UNLESS OTHERWISE SPECIFIED THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE 2018 GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM - 1997. ALL GEOMETRIC TOLERANCES AND RELATED DATUMS APPLY RFS. RULE #1 (PERFECT FORM AT MMC) DOES NOT APPLY WHEN RELATIONSHIP BETWEEN FEATURES IS ESTABLISHED BY ORIENTATION OR LOCATION TOLERANCES. SEPARATE POSITION CALLOUTS MAY BE GAGED SEPARATELY, REGARDLESS OF DATUM REFERENCE. ALL DIMENSIONS ARE IN MILLIMETERS	
REFERENCE	
THIRD ANGLE PROJECTION	DO NOT SCALE USE MATH DATA

DELPHI	
DELPHI PACKARD ELECTRIC SYSTEMS WARREN, OH	
DR	DATE
APVD1 P. H. CASTRILLON	25MY99
APVD2 FRANCISCO KOPCA	31MY99
APVD3 ERIC S. TRACEY	25MY99
APVD4	
APVD5	
SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001	
MATERIAL 0.378 THK SAE 1050 C.R. STEEL	
DRAWING NAME TAXI MOUN CLAMP CDT 9MM	
DRAWING NUMBER 12066472	
SIZE A1	SCALE 5:1
FRAME NO 1 OF 1	SHEET NO 1 OF 1
STG R	REV 09
N/P -	

DWG STATUS		3	2	1
DATE	STG	REV	N/P	CHG
25MY99	R	01	-	-
14JN04	R	02	-	-
04AU04	R	03	-	-
28SE04	R	04	-	-
05N004	R	05	-	-
21JN05	R	06	-	-
280C05	R	07	-	-
07N005	R	08	-	-
21MR06	R	09	-	-

REVISION HISTORY		AUTH	DR	APVD1	APVD2
REMOVED SHEET 2 OF 2 & ALL PARTS - REDRAWN		194944	PHC	FKV	ET
120204415 - OBSOLETE AND ADDED NOTE 2		253207	MDH	JAA	SAN
ALL PARTS - ADDED NOTES 5 & 6; 15495905, 15499811, 15495921 - RELEASED		257561	ADK	ADK	SAN
15499842 - RELEASED; 15495905 - REMOVED FOM TAXI 12066472		259573	ADK	ADK	SAN
15499845 - RELEASED		261063	ESH	JAA	TP
ALL ACTIVE PARTS - ADDED NOTE 3 AND REVISED DRAWING NAME		269279	RTV	JVM	TP
12066483 - OBSOLETE		273424	JTV	AUG	PDP
12066471 - OBSOLETE		274241	JBD	JVM	P6D
12162686 - OBSOLETE		278376	GPS	FRG	TP

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[Aptiv:](#)

[15495921](#) [15499842](#) [15499845](#)