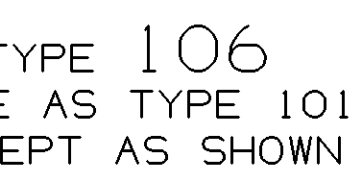




TYPE 101



TYPE 102

TYPE 103

TYPE 104

TYPE 105

SYMBOL DEFINITION		M
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL  DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	40
	LAST NO. USED	40

DATE	HW STATUS		ZONE	REVISION HISTORY		AUTHN	DR	APPN	MGR
	DATE	TIME		HW	STATUS				
10SE03	R	01	-	-	-	CLEARED REV DMS 15479745 - RELEASED & ADDED PROCESS TYPE 7			
14JUN04	R	02	-	02962656, 02962633, 02965351, 02977639, 02980122, 02980121, 02980120, 02980119, 02980118, 02980117, 02980116, 02980115, 02980114, 02980113, 02980112, 02980111, 02980110, 02980109, 02980108, 02980107, 02980106, 02980105, 02980104, 02980103, 02980102, 02980101, 02980100, 02980099, 02980098, 02980097, 02980096, 02980095, 02980094, 02980093, 02980092, 02980091, 02980090, 02980089, 02980088, 02980087, 02980086, 02980085, 02980084, 02980083, 02980082, 02980081, 02980080, 02980079, 02980078, 02980077, 02980076, 02980075, 02980074, 02980073, 02980072, 02980071, 02980070, 02980069, 02980068, 02980067, 02980066, 02980065, 02980064, 02980063, 02980062, 02980061, 02980060, 02980059, 02980058, 02980057, 02980056, 02980055, 02980054, 02980053, 02980052, 02980051, 02980050, 02980049, 02980048, 02980047, 02980046, 02980045, 02980044, 02980043, 02980042, 02980041, 02980040, 02980039, 02980038, 02980037, 02980036, 02980035, 02980034, 02980033, 02980032, 02980031, 02980030, 02980029, 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02978926, 02978925, 02978924, 02978923, 02978922, 02978921, 02978920, 02978919, 02978918, 02978917, 02978916, 02978915, 02978914, 02978913, 02978912, 02978911, 02978910, 02978909, 02978					

[illegible]

* SEE NOTE 4

* SEE NOTE 4

♦ SEE NOTE 4

* SEE NOTE 4

* SEE NOTE 4

* SEE NOTE 4

NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
 - 1. DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISION DIMENSIONS DATA.
2. "B" DIMENSION IS FOR APPLICATION SELECTION ONLY.
3. SPRING BACK OF "Y" DIMENSION (FOR PARTS NOT FORMED TO "H" ANGLE) MAY BE GREATER THAN ONE STOCK THICKNESS WHEN MEASURED AT END OF "D" DIMENSION.
4. DIMENSION "WM" MAY BE 15.88 AS OPTIONAL CONSTRUCTION
5. ALL THE DIMENSION "A" AREA MUST BE VOID OF VINYL
6. "PXX" INDICATES "P" PLUS LAST TWO DIGITS OF MAKE DIE SERIES NUMBER P01,P02,P03, ETC., OR EQUIVALENT SYMBOL.
7. OBSOLETE PART(S) CONTAINS HEXAVALENT CHROME COATING. DO NOT USE THESE PARTS FOR NEW APPLICATIONS. HEXAVALENT CHROME IS A BANNED SUBSTANCE. IF THIS PART IS REQUIRED FOR CURRENT OR FUTURE BUSINESS OR FOR SERVICE REQUIREMENTS, CONTACT THE SUPPLIER TO ENQUIRE OF THE MATERIALS SUPPLIER HOW TO GET A NEW PART THAT IS FREE FROM HEXAVALENT CHROME. EXISTING INVENTORY OF THIS PART MAY BE USED UNTIL JULY 1, 2007 FOR SERVICE REQUIREMENTS.

PROCESS NOTES

1. ZINC PLATING AND GOLD CHROMATE TREAT PER POS-1065B-15 (GM-4342-M CODE 10D24)
2. BLACK VINYL COATING TO BE 1.200/.040 THICK AS SHOW
3. PHOSPHATE/ORGANIC/OIL TYPE COATING PER GM-6174-M BLACK
4. CLEAR ZINC PLATE PER GM-4342-M CODE 20K8
5. CHROMATE/ZINC/ ORGANIC TYPE COATING PER GM-6173-M BLACK MUST WITHSTAND 400 HRS. MINIMUM TO RED RUST IN NEUTRAL SALT FOG EXCEPT FOR SHARP EDGES.
6. STALGUARD BLACK (DRY) FINISH MUST WITHSTAND 400 HOURS MINIMUM TO RED RUST IN NEUTRAL SALT FOG, EXCEPT FOR "SHARP EDGES".
7. ZINC-ALUMINUM/INORGANIC TYPE PLATING PER GM-6173-M PLATING REQUIREMENTS TO WITHSTAND 168 HOURS MINIMUM TO RED RUST IN NEUTRAL SALT FOG, EXCEPT FOR SHARP EDGES.
8. PLATE PER DX551245-P ZINC WITH CLEAR TRIVALENT CHROME & TOPCOAT.
9. PLATE PER DX551318-P ZINC NICKEL WITH CLEAR TRIVALENT CHROME & TOPCOAT.

4	PROCESS SENSITIVE DIMENSION	REFERENCE
DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED		
DIMENSION RANGE (UM)	CHART 0	THIRD ANGLE PROJECTION
FROM 10	> 12	DO NOT SCALE
TOLERANCE UNLESS OTHERWISE SPECIFIED		USE MATH DATA
10.15	+0.3	
ANGULAR TOLERANCE ±2°		

DELPHI			
DELPHI PACKAGED ELECTRIC SYSTEMS WARREN, OH			
			DATE
OR			
APPROV D. THOMAS	21AUG86		
APPROV F. HESTON	21AUG86		
APPROV S. NORLIN	20MY04		
APPROV			
SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 1049000			
MATERIAL SPEC DRAWING			
DRAWING NAME			
TAXI MOUN CLAMP HARNESS			
DRAWING NUMBER			
12065517			
SIZE A1x3	SCALE 1:1	FIRST OF 2	SHEET NO 15 REV 07

Mouser Electronics

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