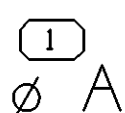


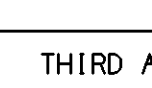
DWG STATUS						ZONE	REVISION HISTORY	AUTH	DR	APPROV
DATE	STG	REV	N/P	CHG						
14.JUN04	R	01	-	-		ALL PARTS - REDRAWN TO PD; 12043400 - OBSOLETE AND ADDED NOTE 2	253207	JBD	JAA	SAM
04AUG04	R	02	-	-		15495900-01 - RELEASED AND ADDED PROCESS NOTES 4,5 & 6	257561	JBD	JAA	SAM
28B0C05	R	03	-	-		08917423 & 12088007 - OBSOLETE	273406	JTZ	JAA	PGC



1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND
AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION
USE MATH MODEL FOR PRECISE DIMENSIONS FOR ALL
OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL
BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
2. OBSOLETE PART(S) CONTAINS A HEXAVALENT CHROME COATING.
DO NOT USE THIS PART ON NEW APPLICATIONS. HEXAVALENT
CHROME IS A BANNED SUBSTANCE. IF THIS PART IS REQUIRED
FOR CURRENT OR FUTURE BUSINESS OR FOR SERVICE
REQUIREMENTS, CONTACT THE PRODUCT LINE ENGINEER OR
MATERIALS ENGINEER TO GET A NEW PART FREE
FROM HEXAVALENT CHROME. EXISTING INVENTORY OF THIS PART
MAY BE USED UNTIL JULY 1, 2007 FOR SERVICE REQUIREMENTS.

1. TEMPER TO ROCKWELL 15N 83-86.
2. ZINC PLATE, RELIEVE HYDROGEN EMBRITTLEMENT FOR FOUR HOURS AT 375° TO 450° F, THEN GOLD CHROMATE PER GM-4342-M CODE 10 D 24.
3. PHOSPHATE/ZINC PLATE PER GM 6111-M (BLACK).
4. PLATE PER DX551245-P ZINC WITH CLEAR TRIVALENT CHROME & TOPCOAT.
5. PLATE PER DX551318-P ZINC NICKEL WITH CLEAR TRIVALENT CHROME & TOPCOAT.
6. MUST WITHSTAND 400° HRS MINIMUM TO RED RUST IN NEUTRAL SALT FOG.

A technical line drawing of a metal bracket. It features a vertical rectangular base with a circular hole at the bottom. A horizontal arm extends from the top of the base, containing a rectangular slot. The arm is bent at a 90-degree angle, and the end of the arm has a semi-circular shape with a small circular hole.

DWG TYPE		PART DRAWING	
STYLE			
VOLUME (CW)		DISTR CODE	
		D	
UNLESS OTHERWISE SPECIFIED			
THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS REVISED BY THE 2018 GLOBAL DIMENSIONING AND TOLERANCE INTERPRETATION. SEPARATE PATTERNING OF FEATURES MAY BE OBTAINED SEPARATELY REGARDLESS OF DATUM REFERENCES.			
ALL DIMENSIONS ARE IN INCHES			
REFERENCE			
THIRD ANGLE PROJECTION		DO NOT SCALE	
		USE MATH DATA	
			

DELPHI DELPHI PACKARD ELECTRIC SYSTEMS WARREN, OH				
DR			DATE	
APV02 J. R. BARRIENTOS			1500C04	
APV02 J. S. ALVARADO			1800C04	
APV03 SAMUEL NORLING			2100C04	
APV04				
APV05				
SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001				
MATERIAL .0109 THK SAE-1050 CR STEEL				
DRAWING NAME TAXI MOUN CLAMP CDT 19MM ANGLED				
DRAWING NUMBER 12048485				
SIZE AO	SCALE 5:1	FRAME NO 1 OF 1	SHEET NO 1 OF 1	STD REV R 03

Mouser Electronics

Authorized Distributor

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