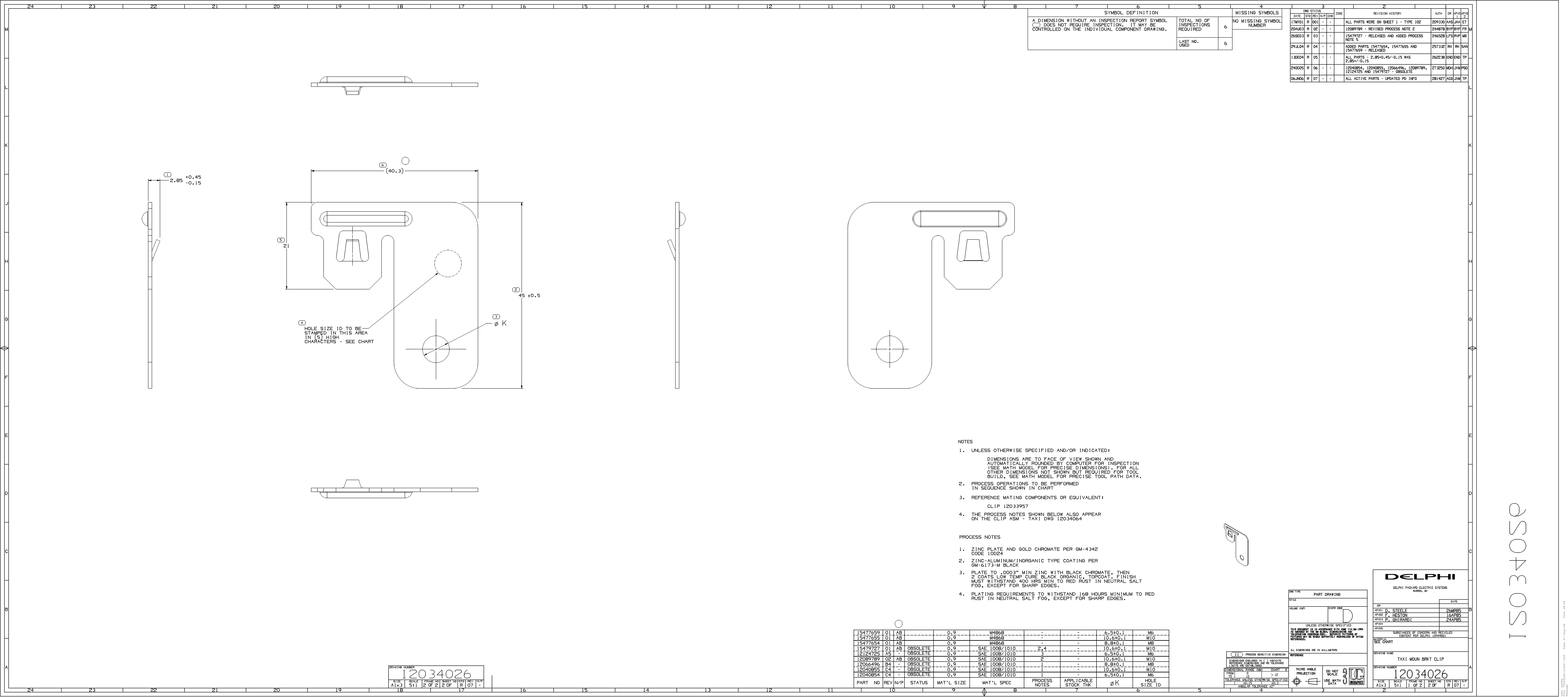




SYMBOL DEFINITION				MISSING SYMBOLS	
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.				TOTAL NO OF INSPECTIONS REQUIRED	6
				LAST NO. USED	6

DWG STATUS				REVISION HISTORY		AUTH		DATE	
DATE	STG	REV	N/P	CHG	ZONE	DATE	BY	DATE	BY
17M101	R	001	-	-	-	209330	AM	209330	AM
20A103	R	02	-	-	-	244878	BY	244878	BY
26SE03	R	03	-	-	-	246528	LFS	246528	LFS
29JL04	R	04	-	-	-	257332	RH	257332	RH
130E04	R	05	-	-	-	262238	END	262238	END
240005	R	06	-	-	-	273250	MDH	273250	MDH
06JN06	R	07	-	-	-	281427	ACG	281427	ACG

- NOTES
- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
 - PROCESS OPERATIONS TO BE PERFORMED IN SEQUENCE SHOWN IN CHART.
 - REFERENCE MATING COMPONENTS OR EQUIVALENT:
CLIP 12033957
 - THE PROCESS NOTES SHOWN BELOW ALSO APPEAR ON THE CLIP ASM - TAXI DWG 12034064

- PROCESS NOTES
- ZINC PLATE AND GOLD CHROMATE PER GM-4342 CODE 10D24
 - ZINC-ALUMINUM/INORGANIC TYPE COATING PER GM-6173-M BLACK
 - PLATE TO .0003" MIN ZINC WITH BLACK CHROMATE, THEN 2 COATS LOW TEMP CURE BLACK ORGANIC TOPCOAT FINISH MUST WITHSTAND 400 HRS MIN TO RED RUST IN NEUTRAL SALT FOG, EXCEPT FOR SHARP EDGES.
 - PLATING REQUIREMENTS TO WITHSTAND 168 HOURS MINIMUM TO RED RUST IN NEUTRAL SALT FOG, EXCEPT FOR SHARP EDGES.

PART NO	REV	N/P	STATUS	MAT'L SIZE	MAT'L SPEC	PROCESS NOTES	APPLICABLE STOCK THK	Ø K	HOLE SIZE 10
15477659	01	AB	-	0.9	M4868	-	-	6.5±0.1	M6
15477655	01	AB	-	0.9	M4868	-	-	10.6±0.1	M10
15477654	01	AB	-	0.9	M4868	-	-	8.8±0.1	M8
15479727	01	AB	OBSOLETE	0.9	SAE 1008/1010	2,4	-	10.6±0.1	M10
12124725	A5	-	OBSOLETE	0.9	SAE 1008/1010	3	-	6.5±0.1	M6
12089789	02	AB	OBSOLETE	0.9	SAE 1008/1010	2	-	10.6±0.1	M10
12066496	B4	-	OBSOLETE	0.9	SAE 1008/1010	1	-	8.8±0.1	M8
12040855	C4	-	OBSOLETE	0.9	SAE 1008/1010	1	-	10.6±0.1	M10
12040854	C4	-	OBSOLETE	0.9	SAE 1008/1010	1	-	6.5±0.1	M6

DELPHI
DELPHI PACKARD ELECTRIC SYSTEMS
WARREN, OH

DATE: 12/01/06
BY: 244878
CHECKED: 244878
APPROVED: 244878
SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10445001

DERIVATION NAME: TAXI MOUN BRKT CLIP
DERIVATION NUMBER: 12034026

SIZE: A1x3
SCALE: 5:1
FRAME NO: 1
SHEET NO: 2 OF 2
REV: R 07

THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994
IS ANnotated BY THE 3D MODELING AND
TOLERANCE REQUIREMENTS. THE 3D MODELING AND
TOLERANCE REQUIREMENTS SHALL BE USED SEPARATELY FROM THE
REFERENCE.

UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS ARE IN MILLIMETERS

REFERENCE

THIRD ANGLE PROJECTION

DO NOT SCALE
USE MATH DATA

11 PROCESS SENSITIVE DIMENSION
DIMENSIONS ENCLOSED IN () INDICATE
REFERENCE DIMENSIONS AND NO TOLERANCE
LIMITS ARE ESTABLISHED

MINIMUM STOCK THK: 0.125
FROM 0 TO 12
TOLERANCE UNLESS OTHERWISE SPECIFIED:
HOLE SIZE 10
ANGULAR TOLERANCE ±0.5

DRAWING NUMBER			
12034026			
SIZE: A1x3	SCALE: 5:1	FRAME NO: 2 OF 2	SHEET NO: 2 OF 2
REV: R 07			

Mouser Electronics

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