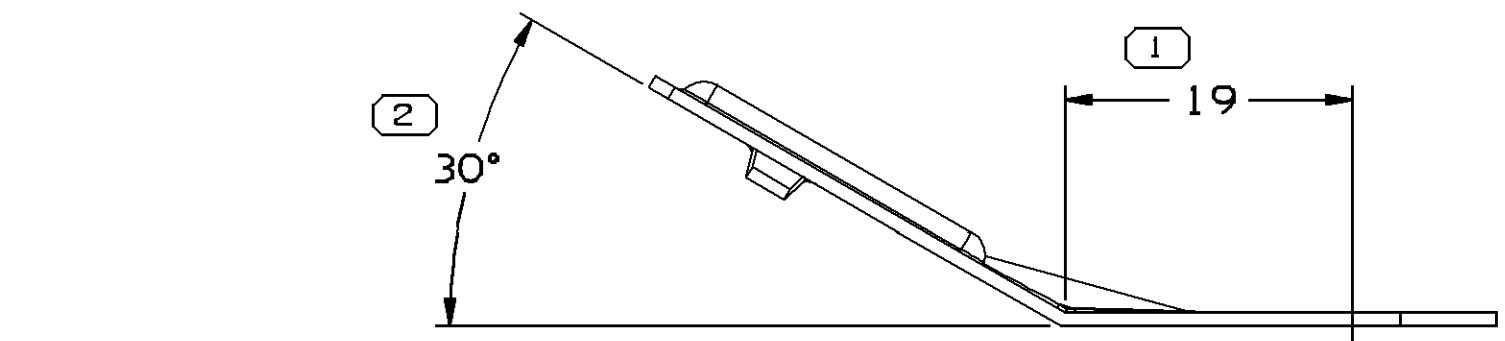
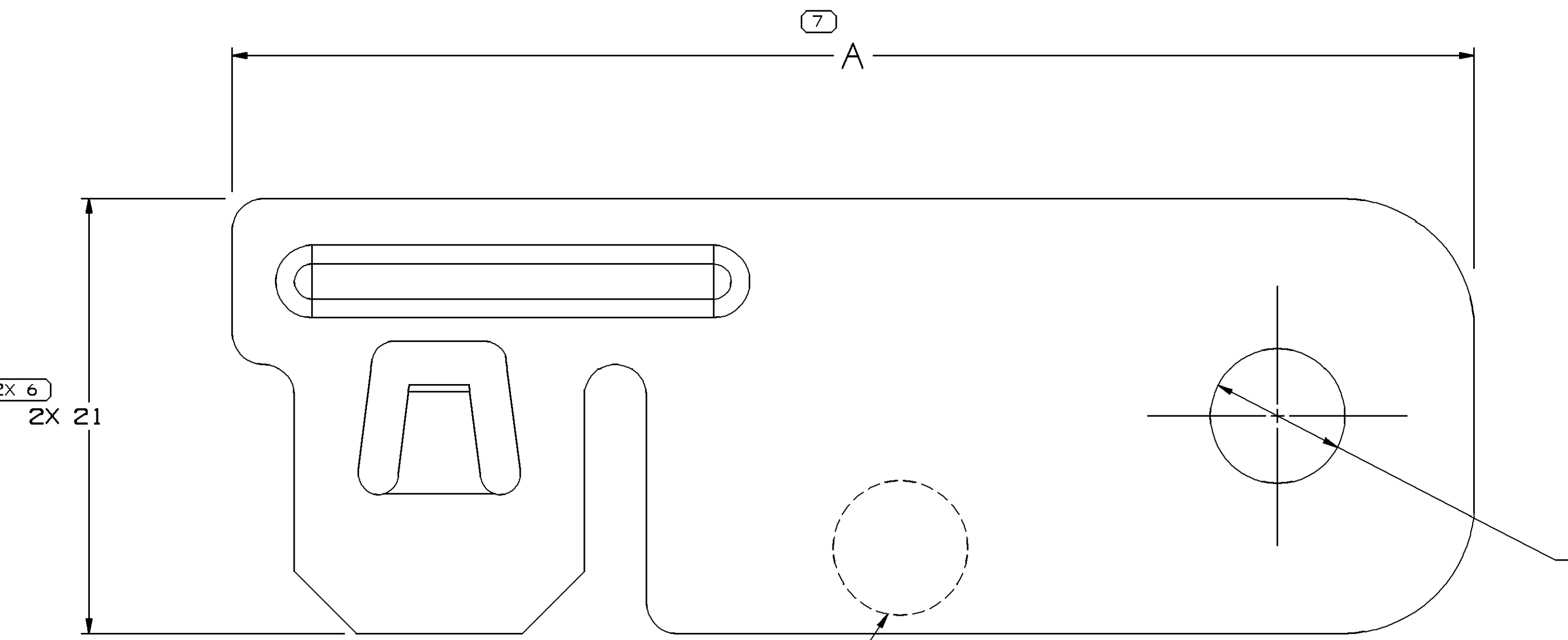
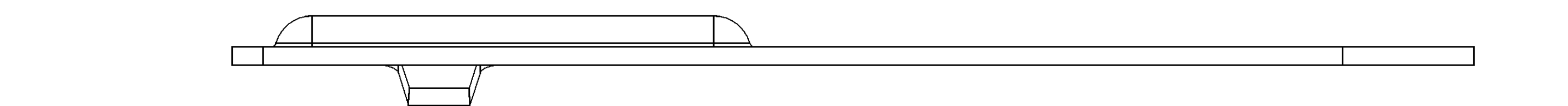
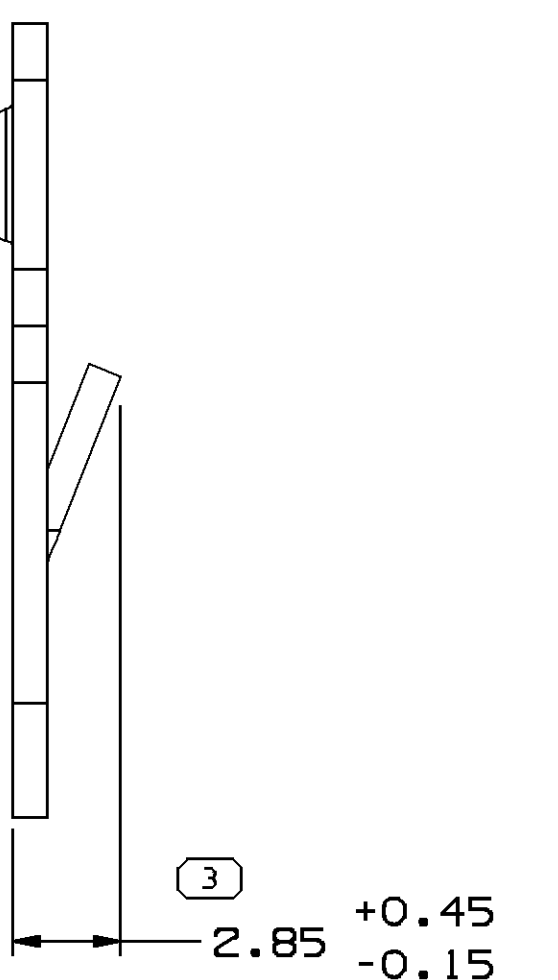
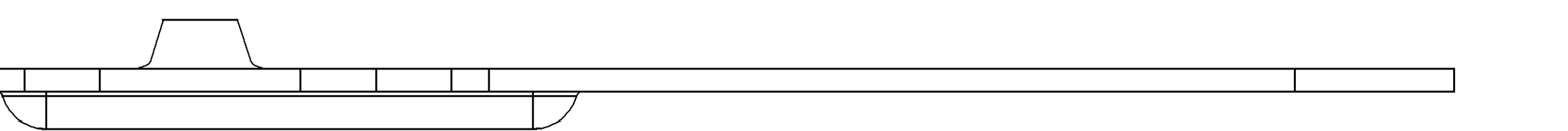


TYPE 102
SAME AS TYPE 101
EXCEPT AS SHOWN
SCALE 2:1



HOLE SIZE ID TO BE
STAMPED IN THIS AREA
IN (5) HIGH
CHARACTERS - SEE CHART



TYPE 101

PART NO	REV	N/P	STATUS	TYPE	MAT'L SIZE	MAT'L SPEC	PROCESS NOTES	APPLICABLE STOCK THK	A	Ø K	HOLE SIZE ID
13539157	01	AB	-	102	0.9	M486BXXX	7	-	60	8.8 +/-0.1	MB
15495700	01	AB	-	101	0.9	M486BXXX	7	-	80	13 +/-0.15	M12
15490626	01	AB	-	101	0.9	M486BXXX	7	-	80	8.8 +/-0.1	MB
15477655	01	AB	-	101	0.9	M486BXXX	7	-	60	6.5 +/-0.1	M6
15477657	01	AB	-	101	0.9	M486BXXX	7	-	80	10.6 +/-0.1	M10
15477653	01	AB	-	101	0.9	M486BXXX	7	-	60	10.6 +/-0.1	M10
15477652	01	AB	-	101	0.9	M486BXXX	7	-	80	6.5 +/-0.1	M6
15477648	01	AB	-	101	0.9	M486BXXX	7	-	60	8.8 +/-0.1	MB
15477645	01	AB	-	101	0.9	M486BXXX	7	-	60	13 +/-0.15	M12
15479741	01	AC	OBSOLETE	101	0.9	SAE 1008/1010	4	-	80	10.6 +/-0.1	M10
15479740	01	AC	OBSOLETE	101	0.9	SAE 1008/1010	4	-	60	6.5 +/-0.1	M6
15479730	01	AC	OBSOLETE	101	0.9	SAE 1008/1010	4	-	80	10.6 +/-0.1	M10
15479726	01	AC	OBSOLETE	101	0.9	SAE 1008/1010	4	-	60	10.6 +/-0.1	M10
15479725	01	AC	OBSOLETE	101	0.9	SAE 1008/1010	4	-	60	8.8 +/-0.1	MB
15358761	01	AC	OBSOLETE	101	0.9	SAE 1008/1010	1	-	80	8.8 +/-0.1	MB
15336157	A3	-	OBSOLETE	101	0.9	SAE 1008/1010	6	-	60	13 +/-0.15	M12
15304638	A5	-	OBSOLETE	101	0.9	SAE 1008/1010	6	-	60	6.5 +/-0.1	M6
12124923	A5	-	OBSOLETE	101	0.9	SAE 1008/1010	6	-	80	6.5 +/-0.1	M6
12089934	02	AB	OBSOLETE	101	0.9	SAE 1008/1010	4	-	80	10.6 +/-0.1	M10
12089788	02	AB	OBSOLETE	101	0.9	SAE 1008/1010	4	-	60	10.6 +/-0.1	M10
12089787	02	AB	OBSOLETE	101	0.9	SAE 1008/1010	4	-	60	8.8 +/-0.1	MB
12065588	B4	-	OBSOLETE	101	0.9	SAE 1008/1010	3	-	80	10.6 +/-0.1	M10
12059397	C4	-	OBSOLETE	101	0.9	SAE 1008/1010	5	-	80	13 +/-0.15	M12
12052732	B4	-	OBSOLETE	101	0.9	SAE 1008/1010	3	-	60	6.5 +/-0.1	M6
12052310	B4	-	OBSOLETE	101	0.9	SAE 1008/1010	1	-	80	6.5 +/-0.1	M6
12040665	A2	-	OBSOLETE	101	0.9	SAE 1008/1010	1	-	60	7.15 +/-0.45	M6.5
12040636	C4	-	OBSOLETE	101	0.9	SAE 1008/1010	2	-	60	13 +/-0.15	M12
12034185	C4	-	OBSOLETE	101	0.9	SAE 1008/1010	1	-	60	8.8 +/-0.1	MB
12034031	C4	-	OBSOLETE	101	0.9	SAE 1008/1010	1	-	80	10.6 +/-0.1	M10
12034030	C4	-	OBSOLETE	101	0.9	SAE 1008/1010	1	-	60	13 +/-0.15	M12
12034029	A2	-	OBSOLETE	101	0.9	SAE 1008/1010	1	-	60	11.975 +/-0.125	7/16
12034028	C4	-	OBSOLETE	101	0.9	SAE 1008/1010	1	-	60	10.6 +/-0.1	M10
12034027	C4	-	OBSOLETE	101	0.9	SAE 1008/1010	1	-	60	6.5 +/-0.1	M6

NOTES

- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND
AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION
(SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL
OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL
BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
- PROCESS OPERATIONS TO BE PERFORMED
IN SEQUENCE SHOWN IN CHART.
- REFERENCE MATING COMPONENTS OR EQUIVALENT:
CLIP 12033957
- THE PROCESS NOTES SHOWN BELOW ALSO APPEAR
ON THE CLIP ASM - TAXI DWG 12034064

PROCESS NOTES

- ZINC PLATE AND GOLD CHROMATE PER GM-4342
CODE 10D24
- TIN PLATE PER GM-4253-M CODE 20
- PHOSPHATE/ORGANIC/OIL TYPE COATING PER
GM-6174-M BLACK
- ZINC-ALUMINUM/INORGANIC TYPE COATING PER
GM-6173-M BLACK
- ZINC PLATE, THEN CLEAR CHROMATE PER
GM-4342 CODE 20K24
- PLATE TO .0003" MIN ZINC WITH BLACK CHROMATE, THEN
2 COATS LOW TEMP CURE BLACK ORGANIC TOPCOAT. FINISH
MUST WITHSTAND 400 HRS MIN TO RED RUST IN NEUTRAL SALT
FOG, EXCEPT FOR SHARP EDGES.
- MATERIAL IS PRE-PLATED G-90 BLACK. PLATING TO
WITHSTAND 400 HRS NEUTRAL SALT SPRAY WITH NO
RED RUST ON ANY SIGNIFICANT SURFACE.

PART DRAWING	
STYLE	OTHER CODE
VOLUME (QTY)	10
UNLESS OTHERWISE SPECIFIED	
THIS DOCUMENT IS IN ACCORDANCE WITH SAE J185-94-1994 IS APPLIED TO THE 3D MODEL. DIMENSIONS AND TOLERANCES SHOWN IN THIS DRAWING SHALL BE USED SEPARATELY OF DIMENSION REFERENCES.	
ALL DIMENSIONS ARE IN MILLIMETERS	
REFERENCE	THIRD ANGLE PROJECTION
DO NOT SCALE USE MATH DATA	
3D MODELING	

DELPHI	
DELPHI PACKARD ELECTRIC SYSTEMS WARREN, OH	
DATE	200330
DR	200330
VP101	200330
VP102	200330
VP103	200330
VP104	200330
VP105	200330
SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 1045001	
DRAWING NAME	
TAXI MOUN BRKT CLIP	
DRAWING NUMBER	
12034026	
SIZE	SCALE
A1x3	5:1
1 OF 2	1 OF 25
R 11	-

12034026

Mouser Electronics

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