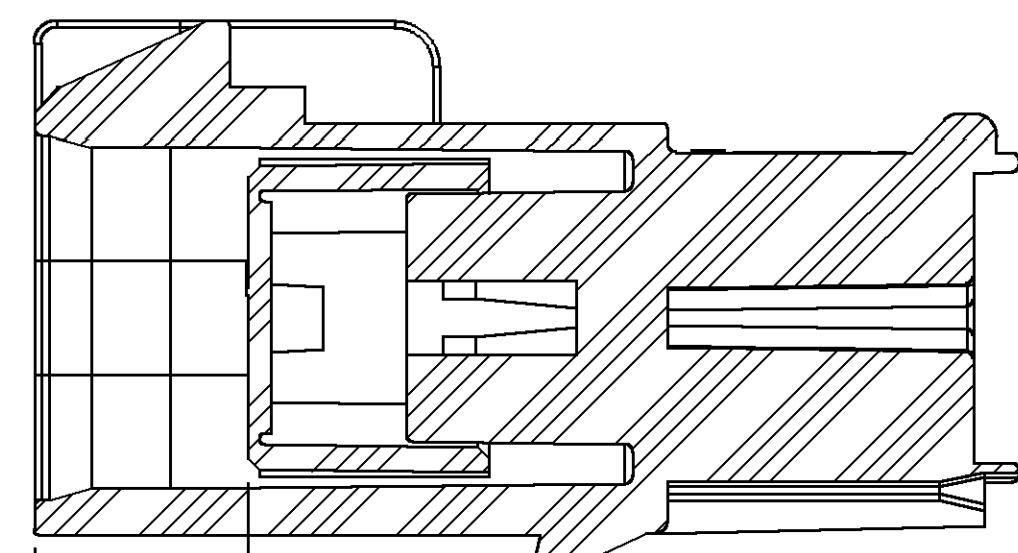
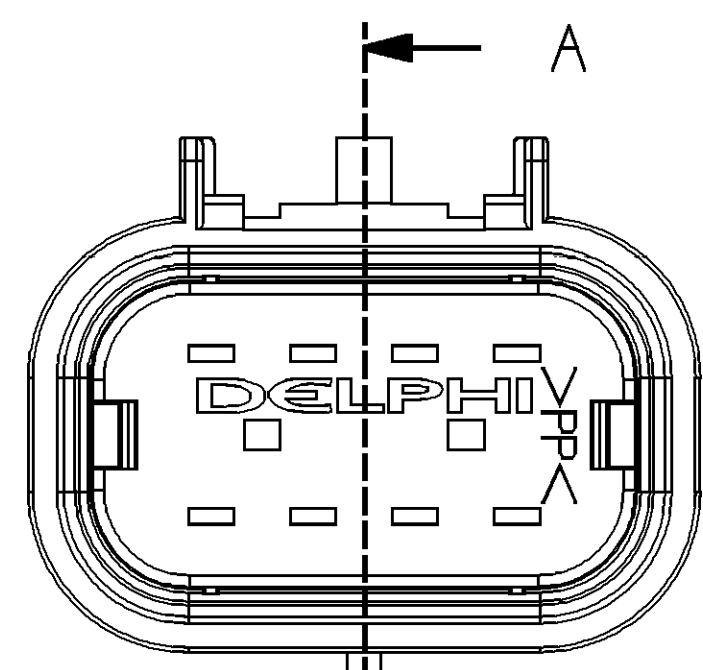
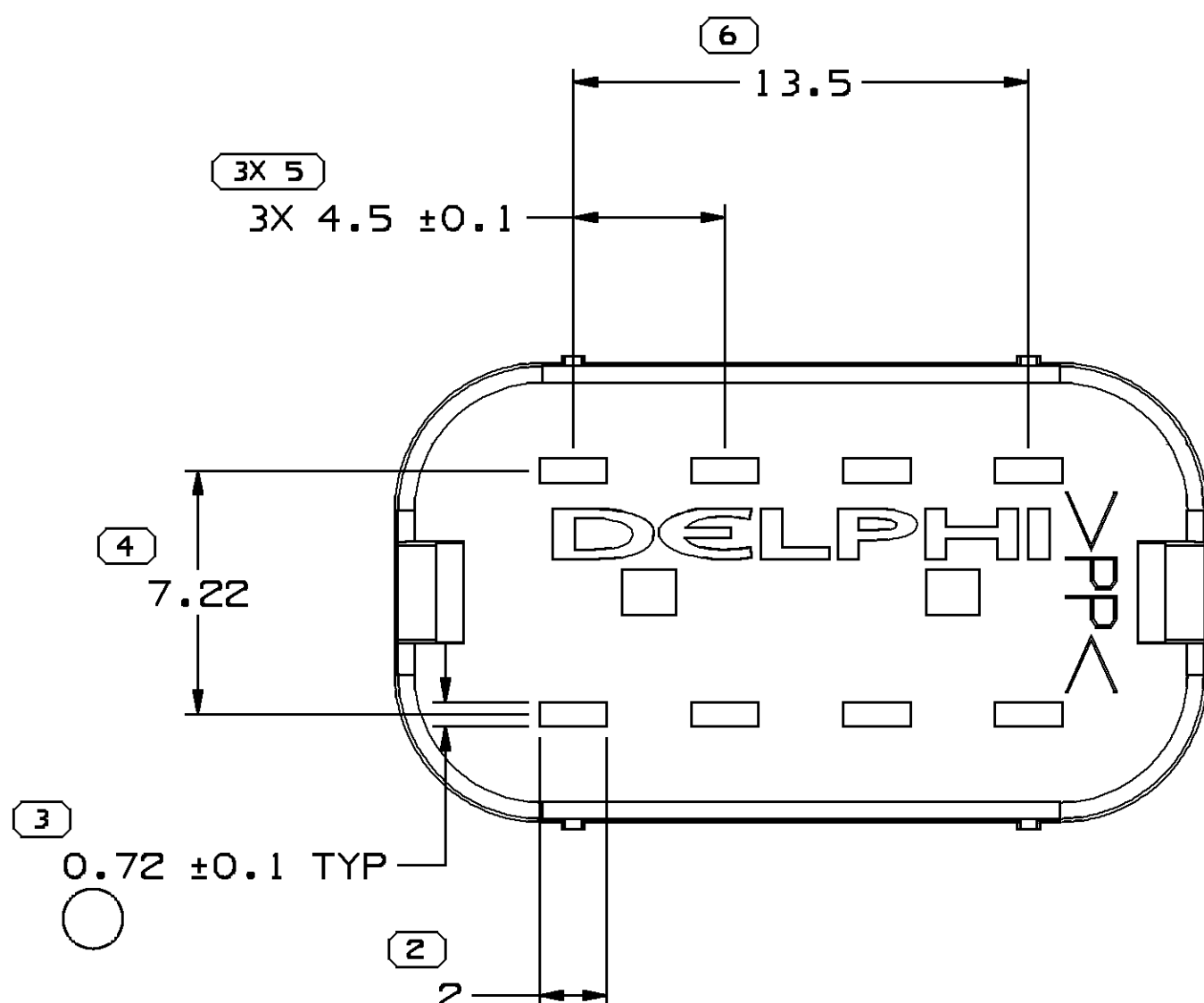
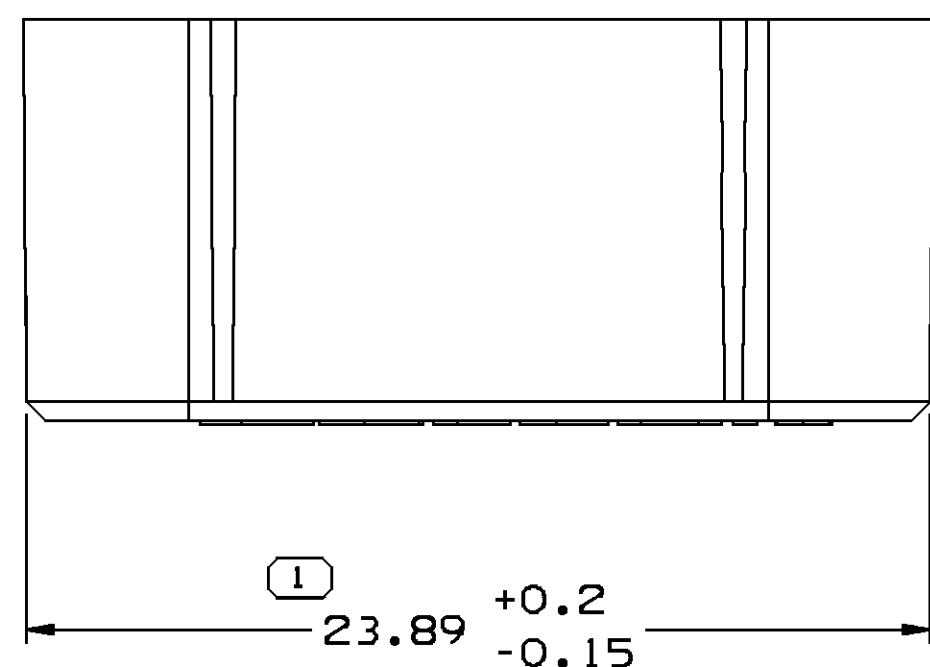
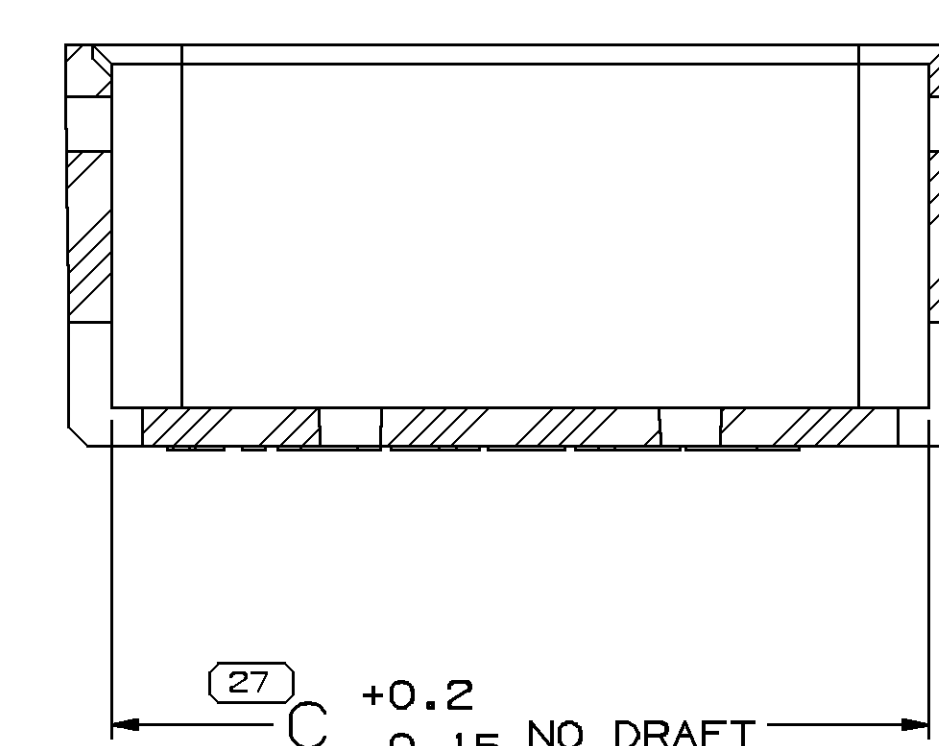
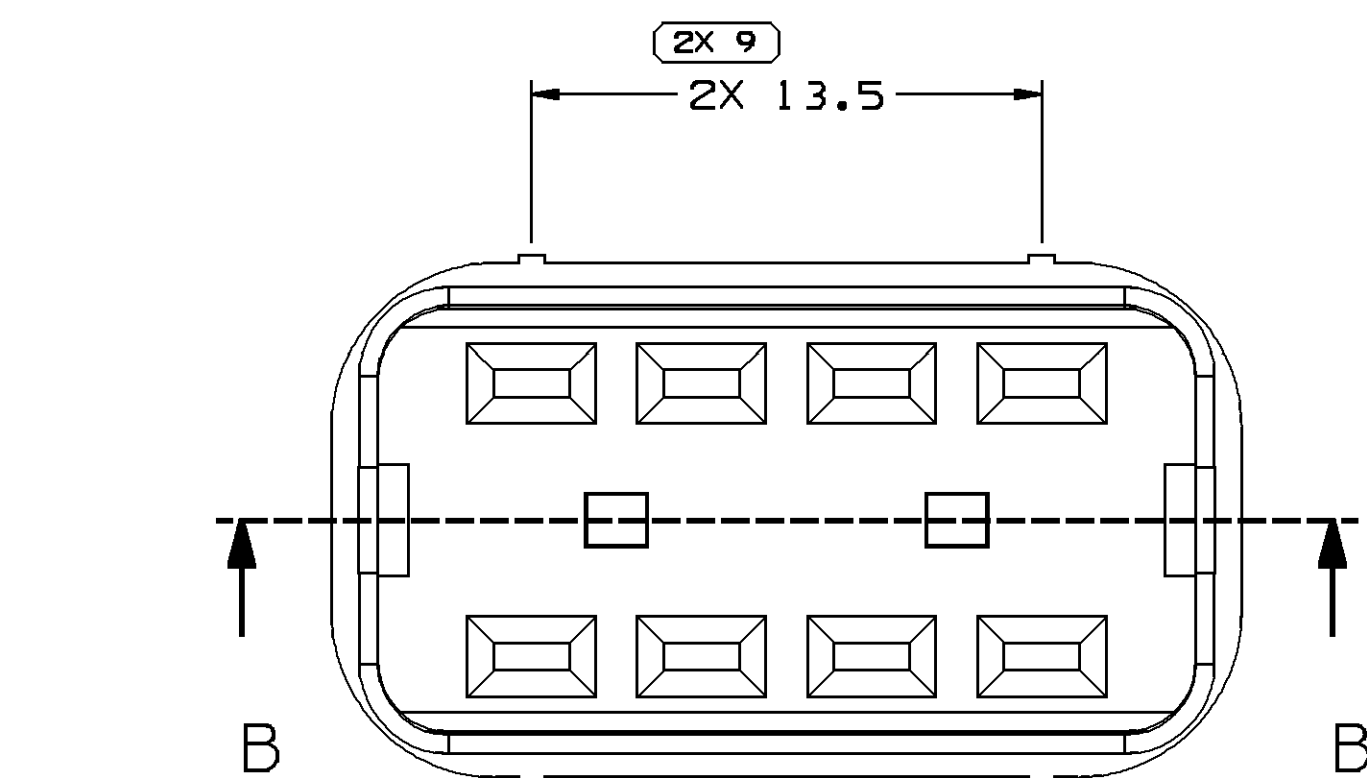
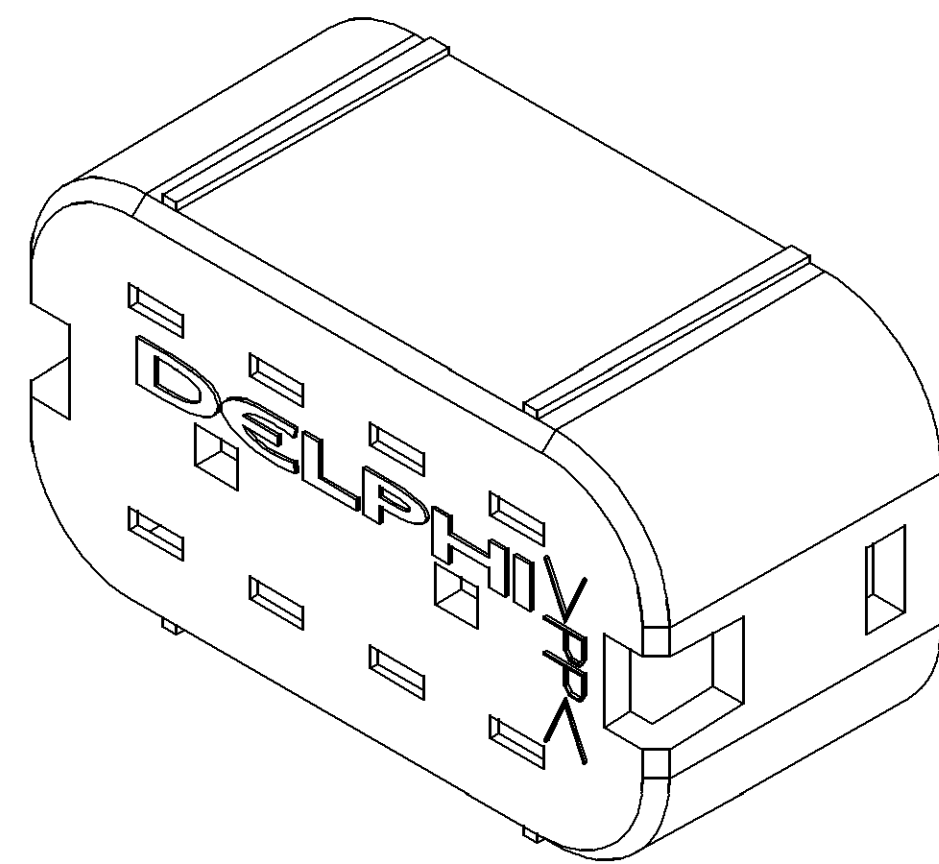
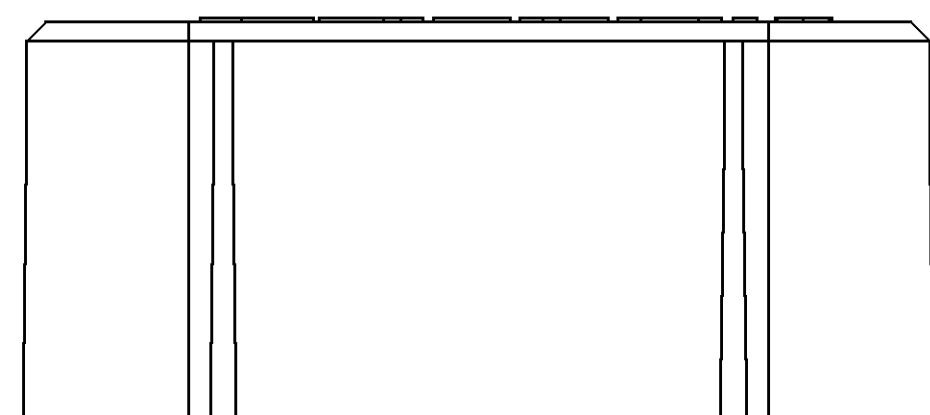




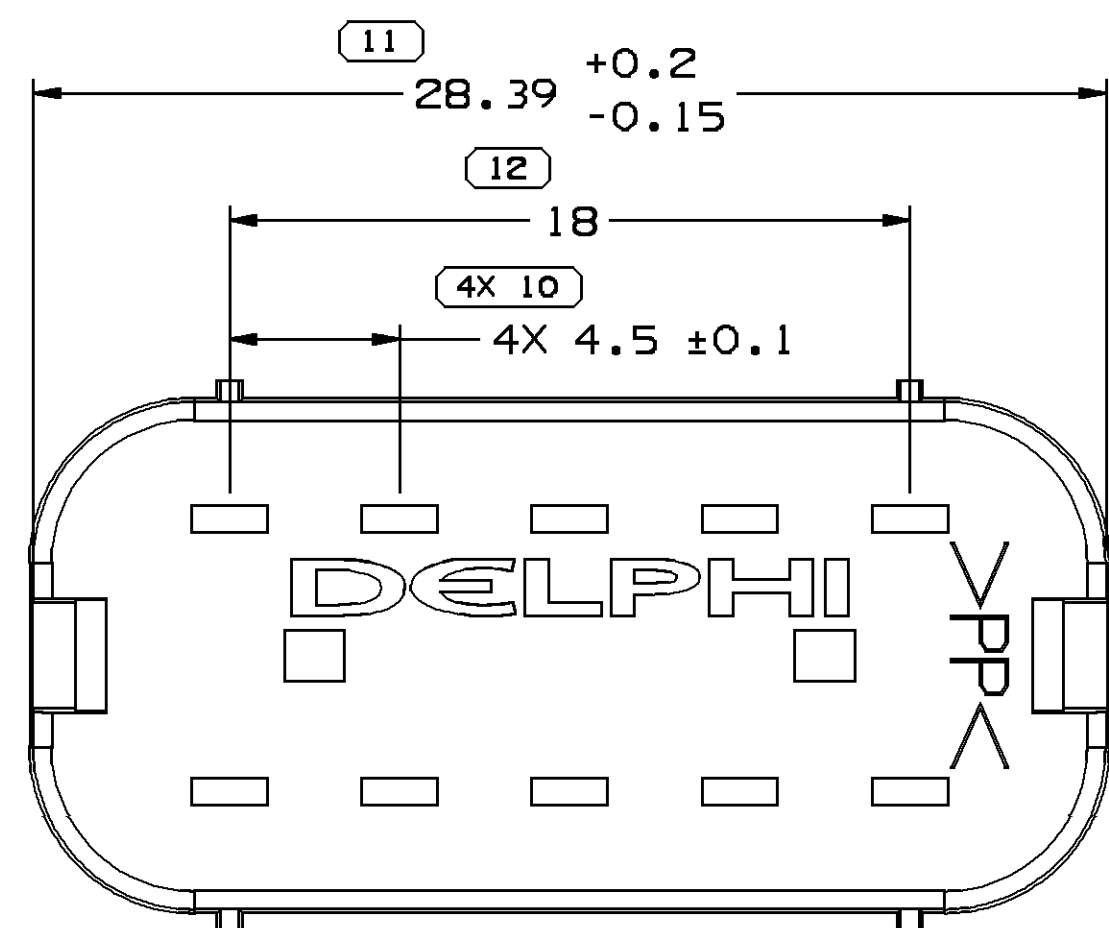
MBS IN PRE-STAGED POSITION
SCALE 3:1



TYPE 108

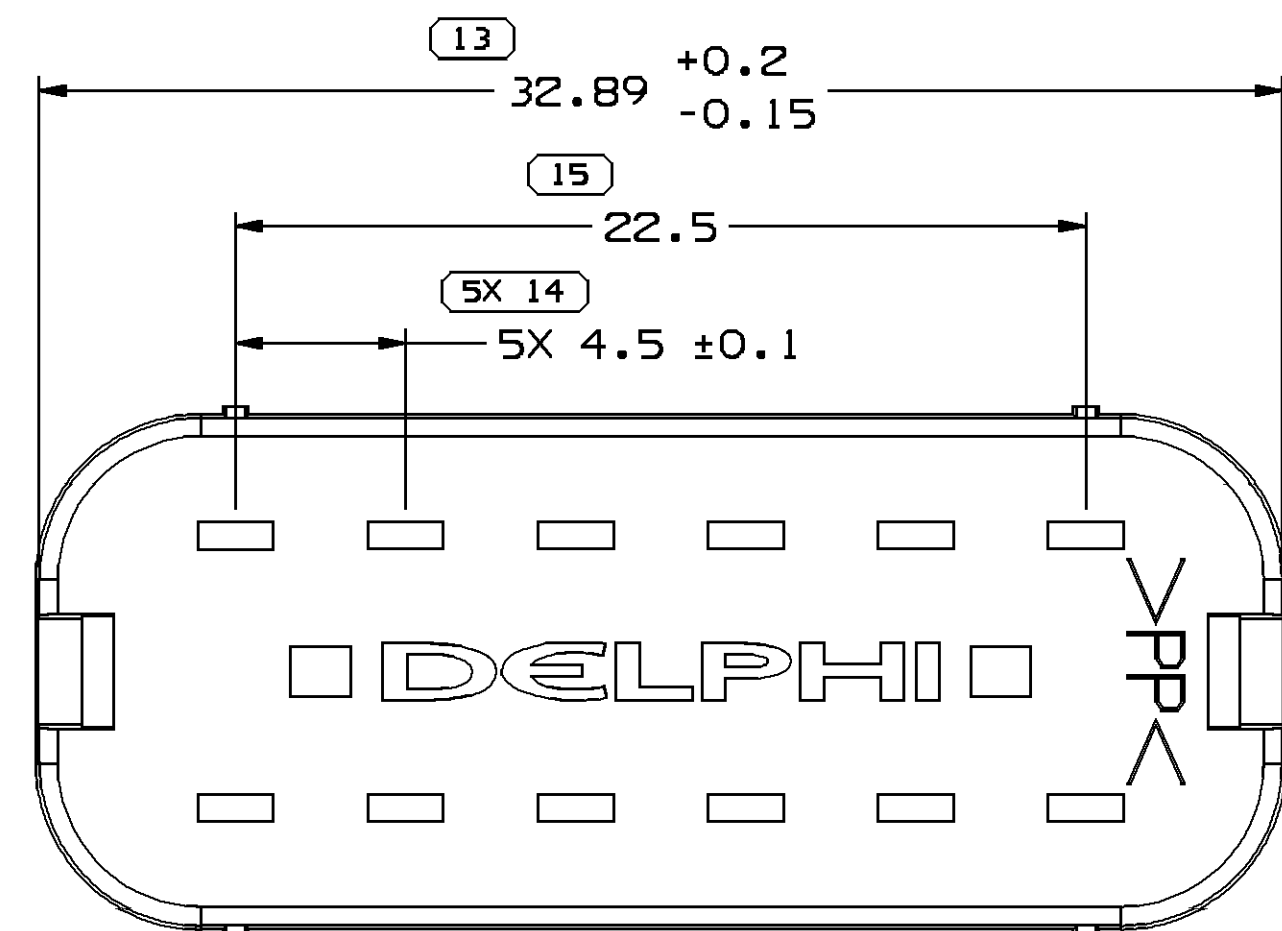


SECTION B-B



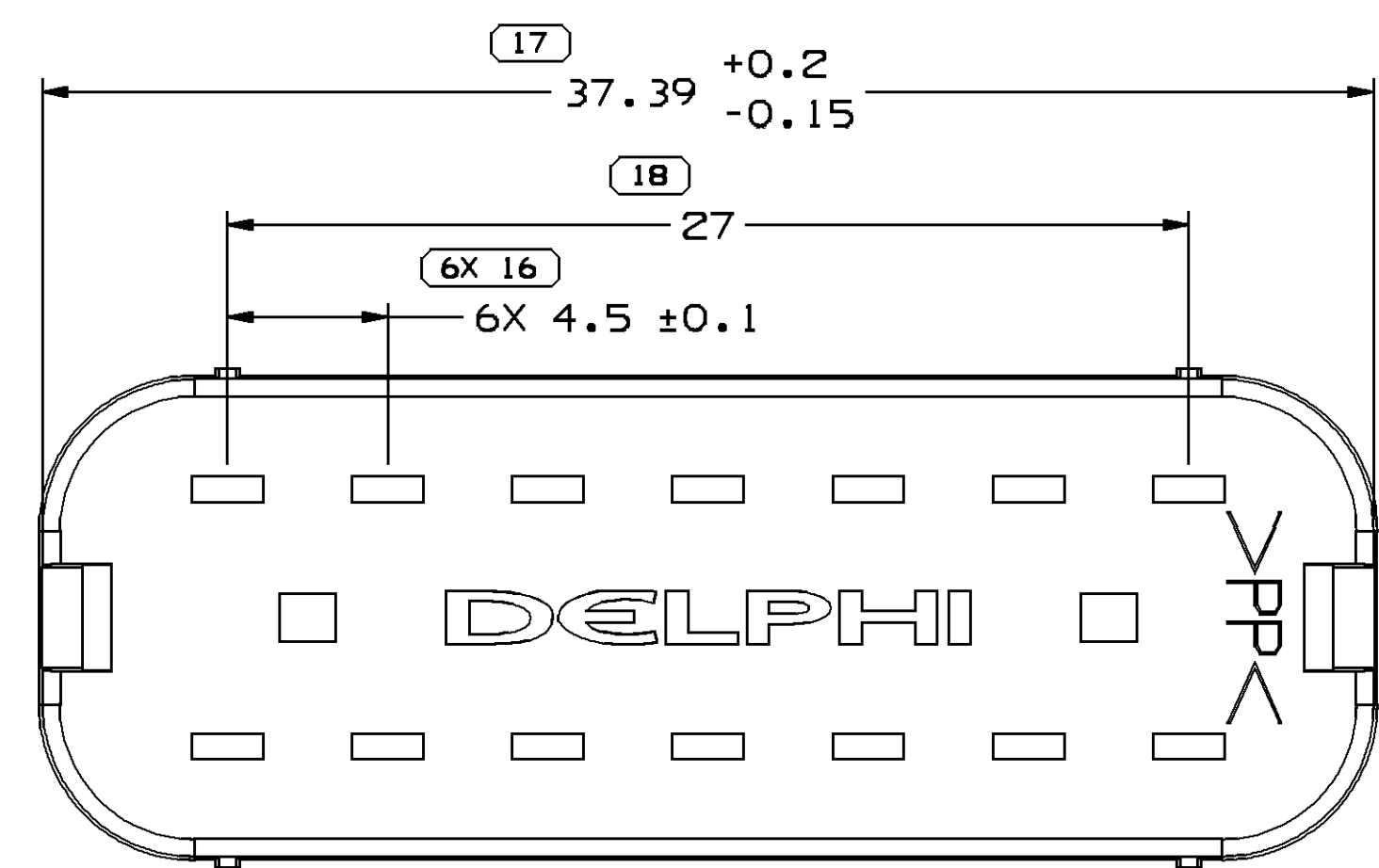
TYPE 110

SAME AS TYPE 108 EXCEPT AS SHOWN



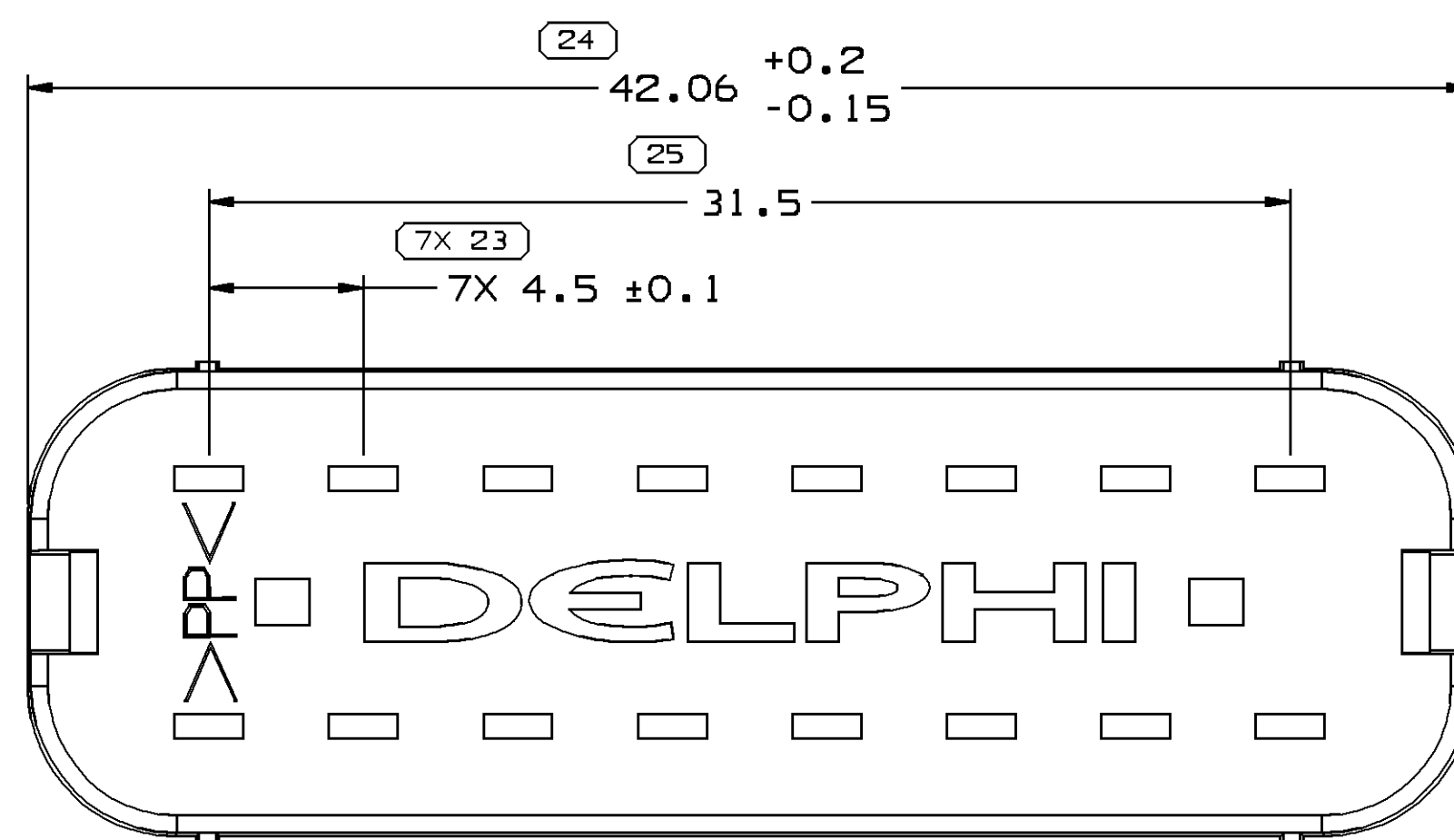
TYPE 112

SAME AS TYPE 108 EXCEPT AS SHOWN
SEE NOTE #5



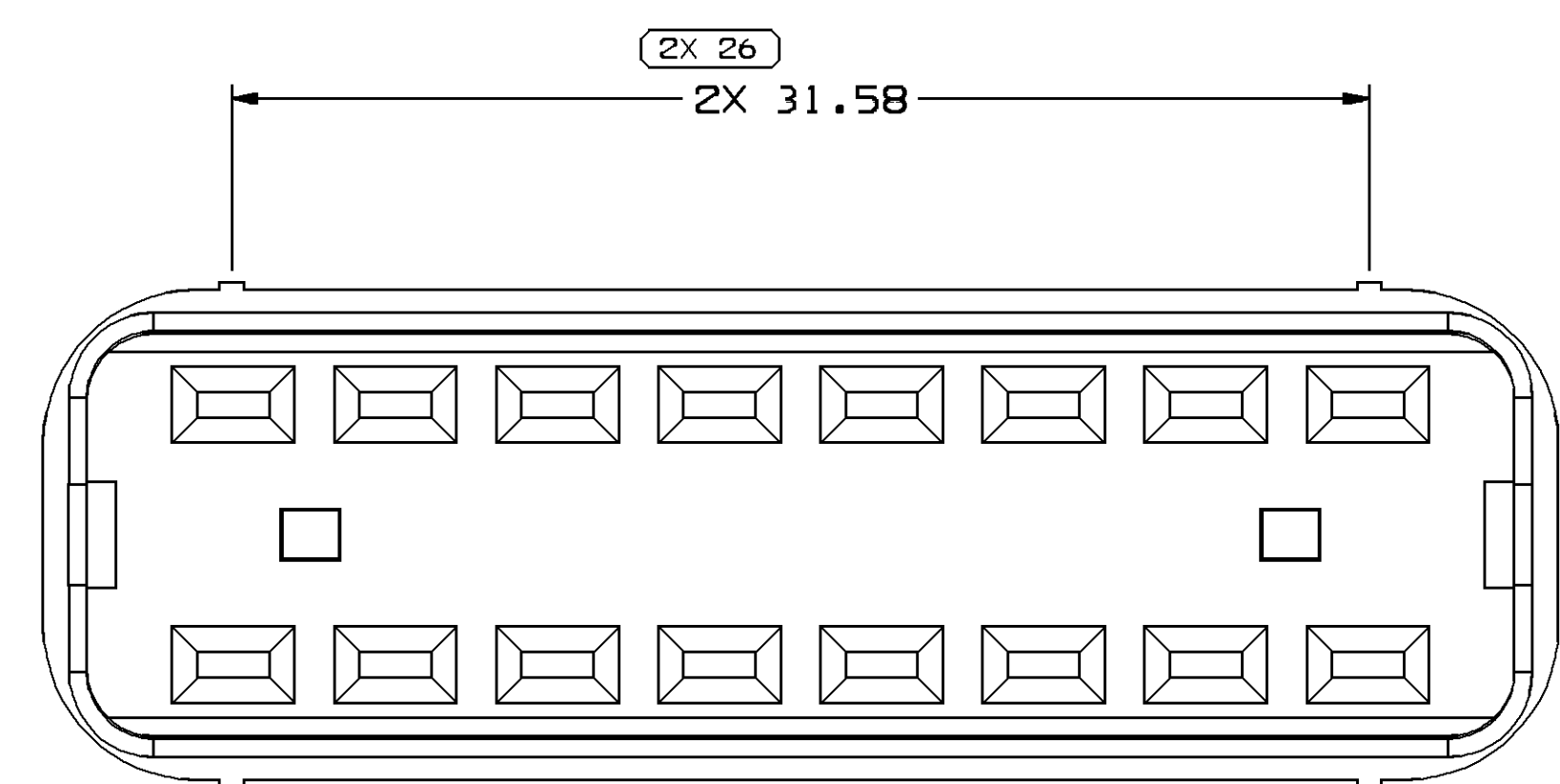
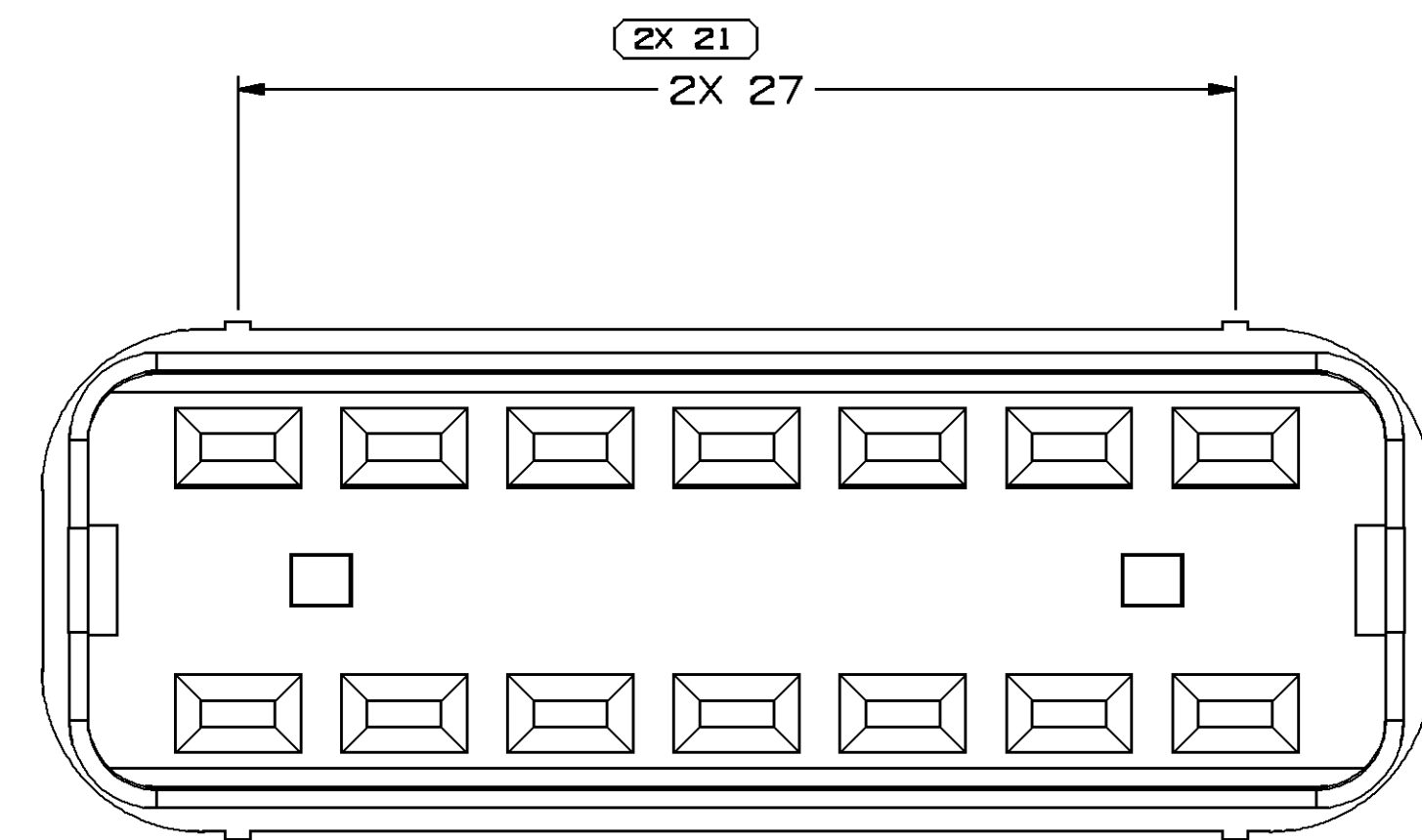
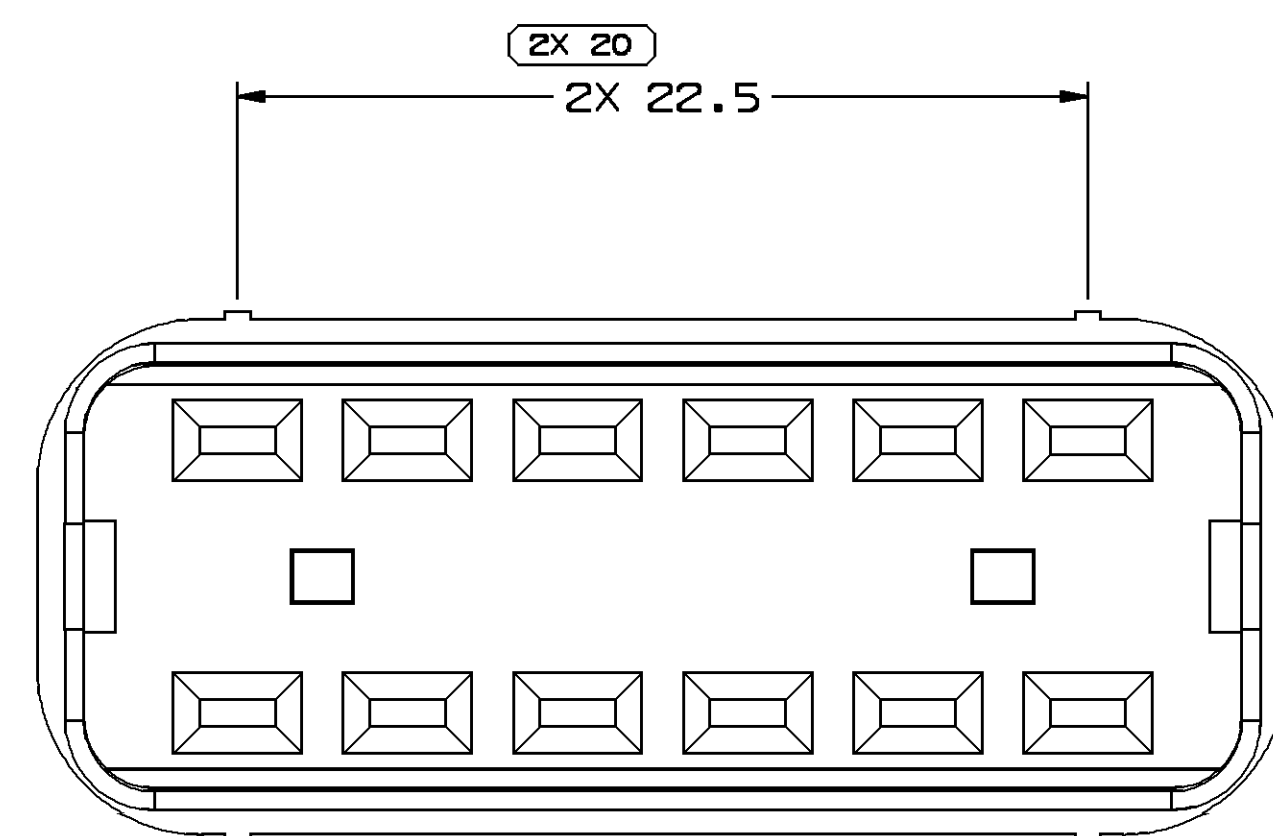
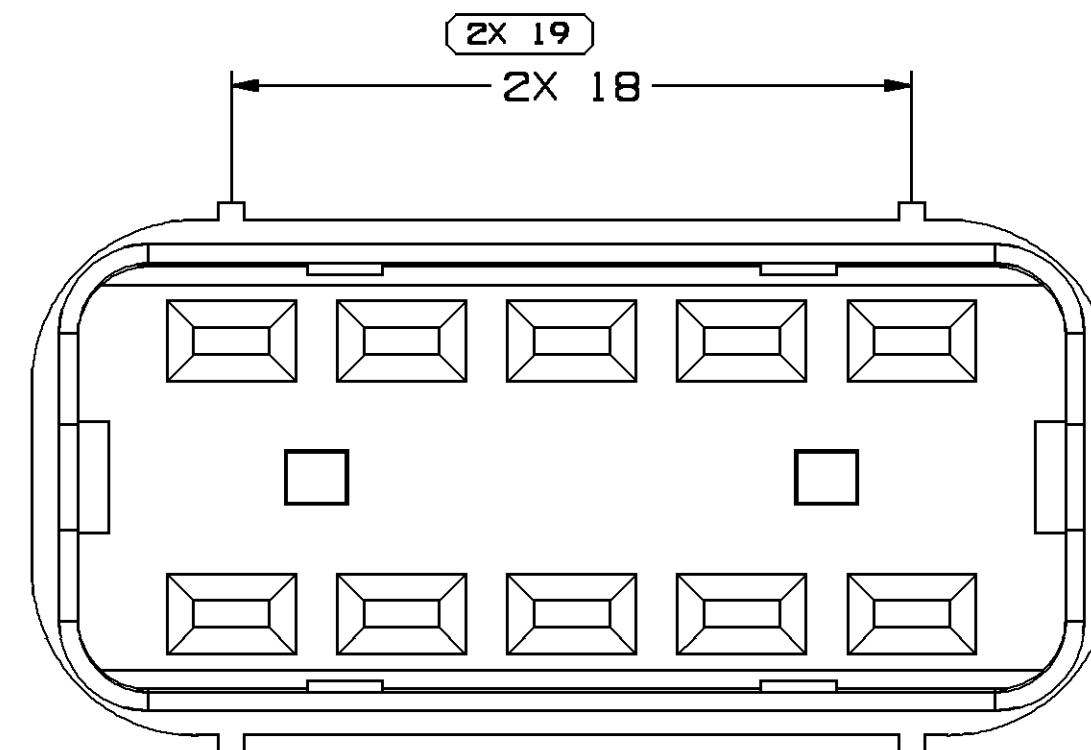
TYPE 114

SAME AS TYPE 108 EXCEPT AS SHOWN
SEE NOTE #5



TYPE 116

SAME AS TYPE 108 EXCEPT AS SHOWN



SYMBOL DEFINITION
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL
DOES NOT REQUIRE INSPECTION. IT MAY BE
CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.

TOTAL NO OF
INSPECTIONS
REQUIRED
52
LAST NO.
USED
27

MISSING SYMBOLS
NO MISSING SYMBOL
NUMBER

DWS STATUS				ZONE	REVISION HISTORY	AUTH	DR	APVD	APVD
DATE	STG	REV	N/P						
13JA03	U	01	-	-	PART DRAWING CREATED	235385	LMB	LMB	CD
25JN03	R	02	-	-	ALL PARTS - ADDED SECTION VIEW A-A, ADDED N/P COLUMN TO CHART AND PROCESS SENSITIVE DIMENSION WAS BLANK	242799	BRB	BRB	MC
22DE03	R	03	-	-	ALL PARTS - REVISED MATING CONNECTOR COLUMN IN CHART	250284	ADK	ADK	MC
10FE04	R	04	-	-	15423410 - WAS SEPARATE DWG	250764	JTZ	FKY	MC
09MR04	R	05	-	-	15423410 - TYPE 116 WAS TYPE 115	252781	TLD	TLD	MJC
09SE04	R	06	-	-	UPDATED FORMAT ALL PARTS - REMOVED INTERNAL BLADE FEATURES AND DECREASED VOLUMES	258546	BRB	BRB	MC
05OC04	R	07	-	-	ALL PARTS - EW08MMC IS AUTHORIZATION FOR C/N 258546, REVISED NOTES	259796	CJP	CJP	MJC
06JA05	R	08	-	-	ALL PARTS - ADDED DIM C	263043	ADK	ADK	MC
24JL06	R	09	-	-	ALL PARTS - DIM 27 WAS C+0.015 NO DRAFT	282932	TLD	TLD	MJC
22AU11	R	10	-	-	ALL PARTS - UPDATED MAT'L CALLOUT, UPDATED PDM ATTRIBUTES AND 15452513 DIM C WAS 26.13	415193	JAR	JAR	VMR
16FE12	R	11	-	-	ALL PARTS - DIM C+0.2/-0.15 NO DRAFT WAS C+0.1/-0.15 NO DRAFT AND 0.72 ±0.1/-0.05 TYP WAS 0.72±0.05 TYP	417095	CB0	CB0	VMR
06NO12	R	12	-	-	0.72 ±0.1 TYP WAS 0.72 ±0.1/-0.05 TYP	420347	JSM	OAF	JSM
04DE12	R	13	-	-	ALL PARTS - ADDED PSD	420655	JSM	OAF	JSM
18JA13	R	14	-	-	ALL PARTS - ADDED RESTRICTED USAGE COLUMN: 15458843 & 15458844 - ADDED NOTE #5	421145	JSM	OAF	JSM

NOTES:

- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND
AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION.
(SEE MATH MODEL FOR PRECISE DIMENSION)
FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR
TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
ALL RADII 0.40
DRAFT IS 0°30' ON ALL OUTSIDE SURFACES
- MATING COMPONENTS: SEE CHART
- MATERIAL RECYCLING CODE PER ISO 11469. (1.5)(X)(0.1) CHARACTERS
AS SHOWN TO BE LOCATED ON ANY EXTERIOR SURFACE.
- (1.5)(X)(0.1) DELPHI CORPORATE BRAND TO BE LOCATED ON ANY
EXTERIOR SURFACE, PREFERABLY VISIBLE AT FINAL ASSEMBLY.
OPTIONAL CONSTRUCTION TO BE "PED".
- MAX CONNECTOR TO CONNECTOR ENGAGE FORCE 80 N.

DIMENSIONAL RANGE (MM)		TOLERANCE	
FROM	TO	±	±
> 0	> 20	> 30	> 70
> 20	> 30	> 70	> 100
> 30	> 70	> 100	> 150
> 70	> 100	> 150	> 200
> 100	> 150	> 200	> 250
> 150	> 200	> 250	> 300
> 200	> 250	> 300	> 400
> 250	> 300	> 400	> 500
> 300	> 400	> 500	> 600
> 400	> 500	> 600	> 700
> 500	> 600	> 700	> 800
> 600	> 700	> 800	> 900
> 700	> 800	> 900	> 1000
> 800	> 900	> 1000	> 1100
> 900	> 1000	> 1100	> 1200
> 1000	> 1100	> 1200	> 1300
> 1100	> 1200	> 1300	> 1400
> 1200	> 1300	> 1400	> 1500
> 1300	> 1400	> 1500	> 1600
> 1400	> 1500	> 1600	> 1700
> 1500	> 1600	> 1700	> 1800
> 1600	> 1700	> 1800	> 1900
> 1700	> 1800	> 1900	> 2000
> 1800	> 1900	> 2000	> 2100
> 1900	> 2000	> 2100	> 2200
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> 2100	> 2200	> 2300	> 2400
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> 2700	> 2800	> 2900	> 3000
> 2800	> 2900	> 3000	> 3100
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> 15700	> 15800	> 15900	>

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