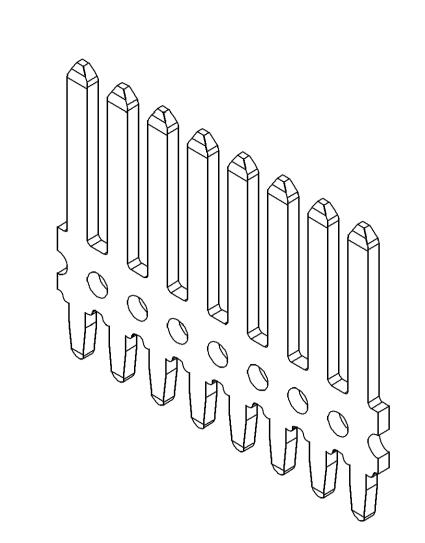
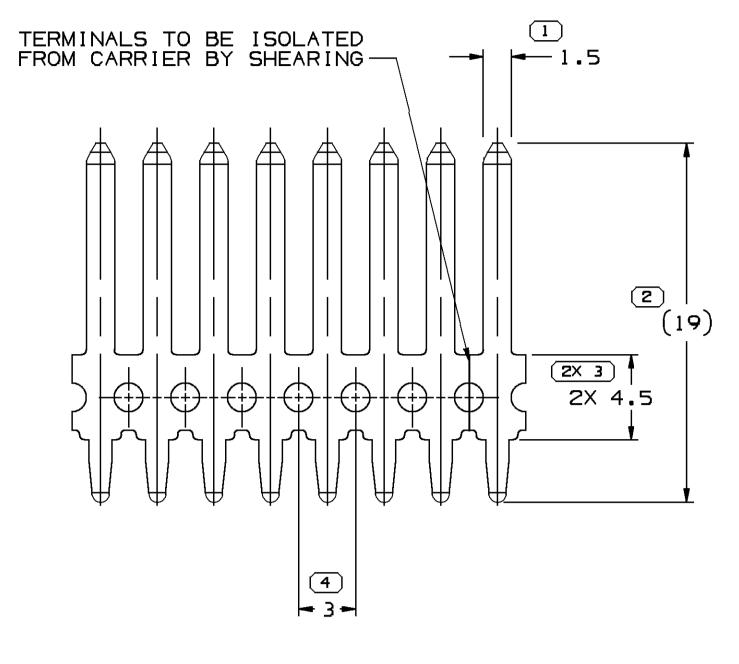
SYMBOL DEFINITION MISSING SYMBOLS TOTAL NO OF INSPECTIONS REQUIRED A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL

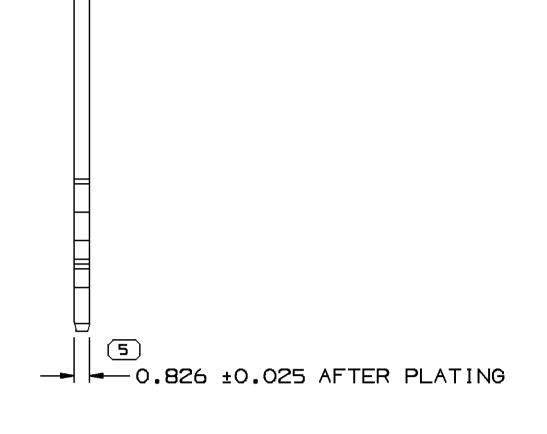
DOES NOT REQUIRE INSPECTION. IT MAY BE
CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING. NO MISSING SYMB LAST NO. USED



VIEW SCALE DOES NOT REFLECT ACTUAL PART SIZE

							_					_
L	DWG STATUS DATE STG REV N/P CHG				0110	ZONE	REVISION HISTORY	AUTH	DR	∧PVD		
-	DATE 05DE02		01	- -	-		15455395 WAS PE095212 AND 15455396 WAS PE095213; RELEASED	234413	RH	RH	2 RB	
7	23JA03	-	02	1	1		ALL PARTS - REVISED TERMINAL PROGRESSION AND NOTE FOR TERMINAL REMOVAL	235700	RH	RH	RB	м
2	25MA03	-	03	-	-		CHANGED MATERIAL SPEC AND REEL DESCRIPTION FOR TYPE 101	238937	SS	SS	RJB]
(OBMR04	-	04	1	-		CHANGED DIM 213,219, & 220. MOVED LEADER ON DIM 225. ADDED P/N 15467688 ON NOTE #2.	252799	LMB	LMB	ABT	
2	26MR04	-	05	-	-		REVISED MATERIAL SPEC.	253513	LMB	LMB	ABT	
2	20MY04	-	06	-	-		ALL PARTS - REVISED TOLERANCE ON TOD	255214	٨KJ	AKJ	ABT	-
[18AP05	R	07	-	-		ALL PARTS - UPDATED PDM ATTRIBUTES	266883	JFC	ARA	PH	
2	25SE07	R	08	-	ı		15455395 - ADDED SHIPPING LABEL	2 9 5051	JCB	JMM	ΕOV	-
2	28NO07	R	09	-	-		ADDED "PRE-PLATING SPICIFICATION" NOTES, REVISED NOTES (6 PLCS): 15455396 - OBSOLETE, REPLACED BY 15455395: 15455395 - CHANGED TO PRE-PLATED TERMINAL.	296521	RAG	EAF	DR	
2	29FE08	R	10	-	-		REVISED NOTES (5 PLCS)	298573	DMO	RAG	DR	
0	02JL08	R	11	ı	ı		TERMINAL 13718721 - RELEASED	301731	FGC	PPM	ОС	┨
	14JL08	R	12	ı	ı		ADDED NOTE 5	302163	FGC	PPM	oc	
2	25JL08	R	13	-	-		UPDATED PDM ATTRIBUTES	302439	PPM	EAT	oc	k
2	22JL09	R	14	-	-		15455395 - MATERIAL SPEC WAS M4882B93	309800	EFS	RAG	MP	
2	28AU09	R	15	-	-		13718721- MAT'L SPEC M4882B33 WAS M4882B93	310430	IAC	RAG	AFM	





TYPE 100 & 102 CONTINUOUS REEL

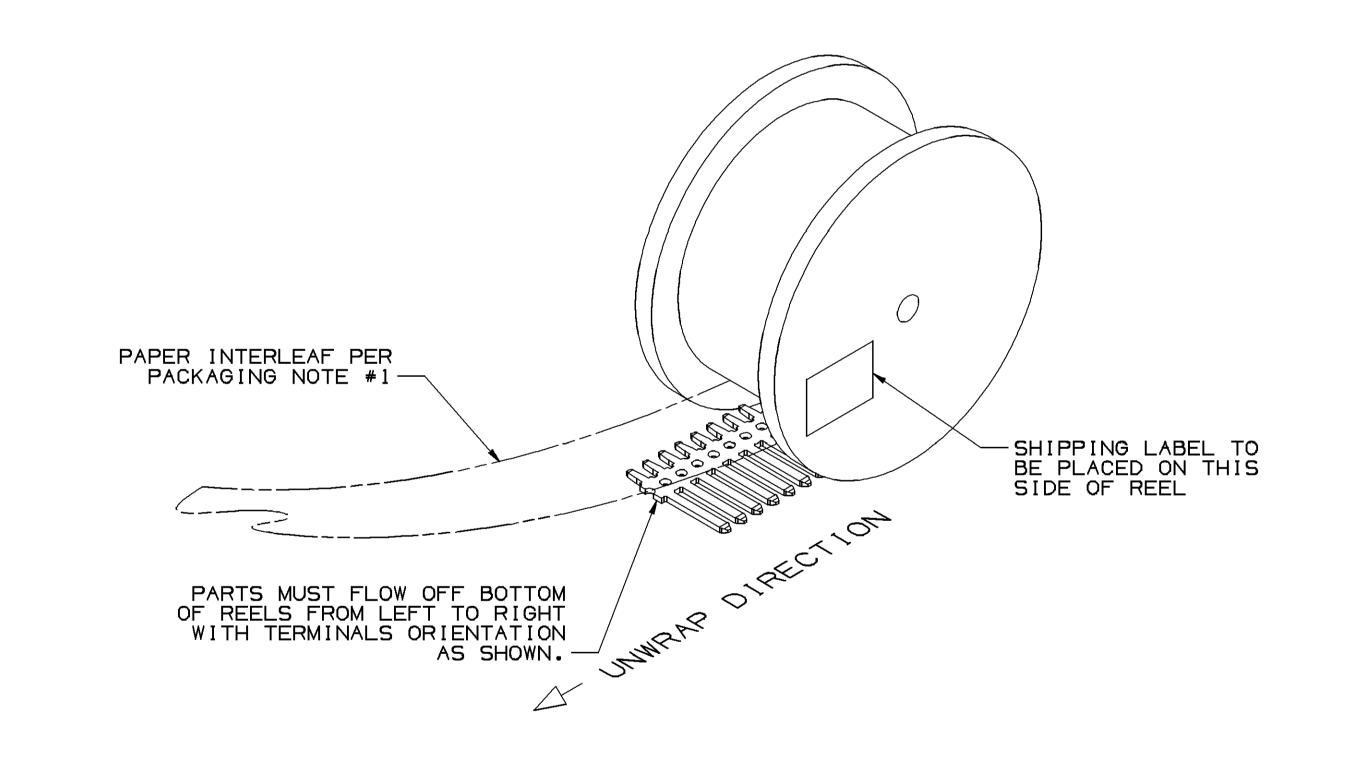
- 1. UNLESS SPECIFIED AND/OR INDICATED: DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION. (SEE MATH MODEL FOR PRECISE DIMENSIONS.) FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
- 2. THIS PART USED IN ASSEMBLY 15467688 OR EQUIVALENT.
- 3. ONLY PLATED PART NUMBERS SHOULD BE USED IN SOLDERED APPLICATIONS IN PRINTED CIRCUIT BOARD BUSSED ELECTRICAL CENTER ASSEMBLIES.
- 4. AFTER TERMINAL MAKE, PRE-PLATED TERMINALS MUST BE AIR BLOWN OR PRESSURE WATER WASHED TO REMOVE ALL STAMPING LUBRICANT, SLIVERS, AND OTHER CONTAMINATION. WASH SOLVENT TO BE WATER ONLY. HOT AIR DRY IS REQUIRED TO REMOVE EXCESS MOISTURE. THE AIR SUPPLY IS TO BE CLEAN AND OIL FREE TO PREVENT CONTAMINATION OF THE PRODUCT. PARTS MUST BE HANDLED SUCH THAT THE WASHING PROCESSES DO NOT DAMAGE THE INTEGRITY OF THE PRODUCT.
- 5. CUT AND COIN EDGES MUST BE FREE OF BURRS

PRE-PLATING SPECIFICATION

- 1. PRE-PLATE MATERIAL PER M4882.
- 2. TERMINALS MUST BE IN CONFORMANCE WITH THE SOLDERABILITY REQUIREMENT OF ESO-1503.

PACKAGING NOTES

- 1. PRE-PLATED TERMINALS MUST BE SHIPPED ON STANDARD PLASTIC REELS WITH PAPER INTERLEAF OF A PASSIVATED MATERIAL. REELS OF TERMINALS MUST BE PACKAGED IN CLEAN POLYETHYLENE BAGS, EITHER INDIVIDUALLY OR IN LINED CONTAINERS. BAGS MUST BE CLOSED DURING STORAGE AND SHIPPED WITH A DESICCANT ENCLOSED.
- 2. PRE-PLATED TERMINALS SHOULD BE SEPARATED FROM THE REELS AT THE FINAL ASSEMBLY LOCATION.
 IF LOOSE-PIECE TERMINALS ARE STORED, THEY MUST BE PLACED IN CONTAINERS LINED WITH CLEAN POLYETHYLENE BAGS. BAGS MUST BE CLOSED DURING STORAGE.



TYPE 100 & 102 REEL SCALE 2:1 (PLATED TERMINALS)

PART DRAWING VOLUME (CM³) UNLESS OTHERWISE SPECIFIED THIS DOCUMENT IS IN ACCORDANCE WITH ASME YI4.5M-1994
AS AMENDED BY THE GM GLOBAL DIMENSIONING AND
TOLERANCING ADDENDUM-2001. SEPARATE PATTERNS OF
FEATURES MAY BE GAGED SEPARATELY REGARDLESS OF DATUM
REFERENCES. ALL DIMENSIONS ARE IN MILLIMETERS N/A PROCESS SENSITIVE DIMENSION REFERENCE DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED DO NOT SCALE DIMENSIONAL RANGE (MM) CHART D

PROJECTION

DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE WARREN, OH DATE 05DE02 05DE02 07JA03 APVD2 ROBERT HURD
APVD3 RAY BLASKO SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001 MATERIAL SEE DRAWING DRAWING NAME TAXI TERM M GT 150 PRESS FIT SIZE SCALE FRAME NO SHEET NO STG REV N/P
A0 5:1 1 OF 1 1 OF 1 R 15 -

DELPHI

) 13718721 R 01 AC - 102 CONT REEL M4882B33, CDA210 GUILDING, EXTRA SPRING TEMPER 0.818 1,2 _ 15455396 R 05 AB OBSOLETE 101 15455395 M1546B93, CDA210 EXTRA SPRING - GILDING 0.818 CONT REEL _ M4882B33, CDA210 GUILDING, EXTRA SPRING TEMPER CONT REEL 0.818 1,2 -PACKAGING PART NO STG REV N/P STATUS REPLACED BY POST-PLATED DECRIPTION MATERIAL SPECIFICATION NOTES

Mouser Electronics

Authorized Distributor

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Aptiv: 15455395