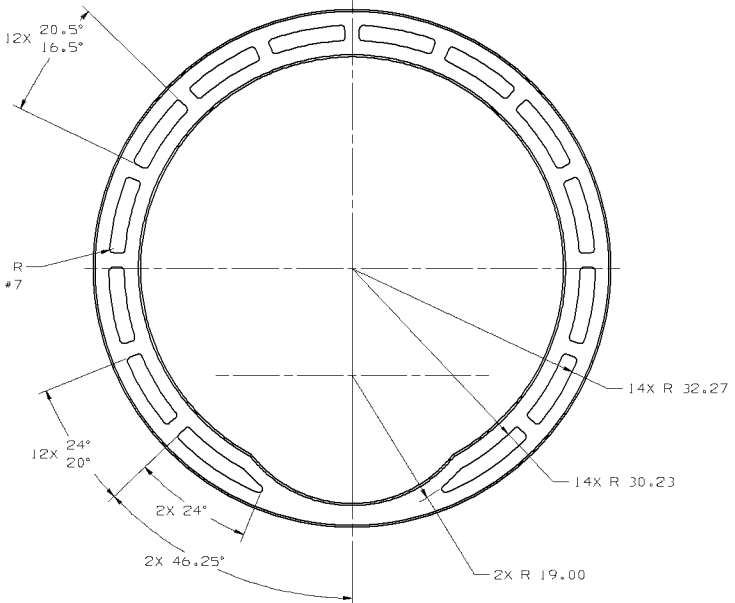
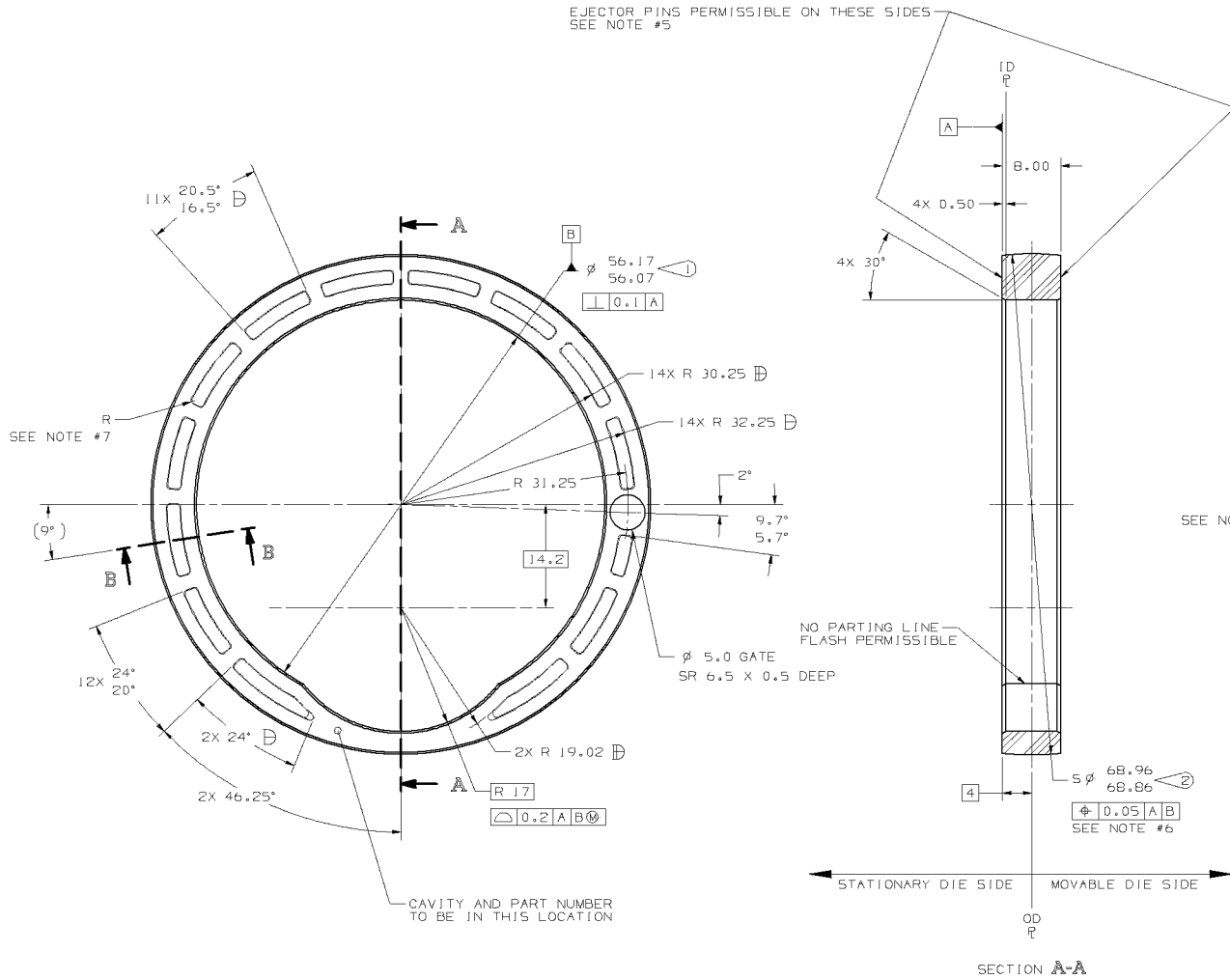


008B

- 1 - MATERIAL: NYLON 6,6, 33% GLASS FIBER REINFORCED, HEAT STABILIZED RESIN PER DELPHI PACKARD SPECIFICATION M4682025 MAX REGRIND 25%, COLOR GREY.
- 2 - BULK AND PURCHASED PART MATERIAL SHALL BE HOMOGENEOUS AND FREE OF CONTAMINATION. PURCHASED PARTS SHALL ALSO BE FREE OF POROSITY, WARPAGE, CHECKS OR CRACKS, SPLAY, BURN MARKS, CHIPPED EDGES, BLISTERS AND UNEVEN SURFACES. PARTS SHALL ALSO BE FREE OF POTENTIAL LIMITATIONS SUCH AS EXCESS FLASH AND WELD, KNIT OR FLOW LINES. EXCEPTIONS TO ANY OF THESE CRITERIA MUST BE DOCUMENTED BY THE SUPPLIER USING STANDARDS AGREEABLE TO ENGINEERING. THE STANDARDS MAY CONSIST OF DEFINED PARAMETERS, BOUNDARY SAMPLES AND/OR PHOTOS.
- 3 - 0.15 MAX FLASH PERMISSIBLE EXCEPT WHERE NOTED.
- 4 - UNLESS OTHERWISE SPECIFIED:
-ALL RADIUS 0.50
-ALL DRAFT ANGLES FOR ALL RECESSED AREAS ON STATIONARY DIE SIDE TO BE 3.0°
-NO DRAFT ON RECESSED AREAS ON MOVABLE DIE SIDE.
- ⊞ DRAFT INCLUDED
⊞ MINUS DRAFT
⊞ PLUS DRAFT
- 5 - EJECTOR PIN MARKS TO BE FLUSH TO 0.50MM RECESSED.
- 6 - 5 ϕ 68.96/68.86 Φ 0.05 A B APPLIES WHEN PRESSED ONTO ϕ 56.225 MANDREL.
- 7 - ALL MATERIAL SAVER RADIUS TO BE RADIUS 0.50 UNLESS OTHERWISE SPECIFIED.

DWG STATUS					ZONE	REVISION HISTORY		AUTH	DR	APVD 1	APVD 2
DATE	STG	REV	N/P	CHG							
26NR09		008			A	---	REDRAWN WITH CHANGE				
					B	M7	MATERIAL NOTE REVISED				
					C	---	ENGNG RELEASE	10805 51687	08	MM	



PART DRAWING			
CODE NUMBER		DISTR CODE	
6900		D	
AUTH			
408329			
DWG DATE			
260609			

DESIGNATED CHARACTERISTICS				QC1		KPC			
2		LAST NO USED		FIT/FUNCTION			C1		FF
0		2		TOTAL ON DRAWING					
				SAFETY/COMPLIANCE			OS		SC
KPC	QC1								
NO		TYPE	DESCRIPTION		RATIONALE		ZONE	SH	PTS
1		FF	I.D.		INTERFACE		J12	I	
2		FF	O.D.		INTERFACE		F9	I	

APPROXIMATED VOLUME (REF)
7.74 cm³

UNLESS OTHERWISE SPECIFIED
THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE BM GLOBAL DIMENSIONING AND TOLERANCE ADDENDUM-1997. ALL GEOMETRIC TOLERANCES AND RELATED DATUMS APPLY RFS. RULE #1 (PERFECT FORM) IF MUCH DOES NOT APPLY WHEN RELATIONSHIP BETWEEN FEATURES IS ESTABLISHED BY ORIENTATION OR LOCATION TOLERANCES. SEPARATE POSITION CALLOUTS MAY BE OMDG SEPARATELY REGARDLESS OF DATUM REFERENCES.

ALL DIMENSIONS ARE IN MILLIMETERS
ZERO PLACE DECIMALS : 1
ONE PLACE DECIMALS : 0.5
TWO PLACE DECIMALS : 0.25
ANGLES ± 0.5 DEGREE

REVISIONS
28102202.001

THIRD ANGLE
PROJECTION
DO NOT
SCALE
USE MATN
DATA

DIMENSIONS MARKED "REF" OR ENCLOSED IN () ARE FOR INFORMATION PURPOSES ONLY AND DO NOT CONTROL MANUFACTURING OR INSPECTION OPERATIONS
UNLESS OTHERWISE SPECIFIED:
-DIAS SHOWN ON COMMON CENTERS Φ 0.5
-COUNTERSINK ALL TAPPED HOLES APPROX 90° INCLUDED ANGLE TO A DIA 0.3 TO 1.0 GREATER THAN MAJOR DIA OF THREAD

DELPHI			
DELPHI STEERING 2902 HOLLAND RD, SHELBYVILLE, IN 46061-9494 USA			
THIS DRAWING IS THE PROPERTY OF DELPHI CORPORATION. NO RIGHTS ARE GRANTED TO USE THIS DRAWING FOR ANY PURPOSE OTHER THAN THE FURNISHING OF SERVICES AND SUPPLIES TO DELPHI CORPORATION.			
DRN	M. LEWIS	DATE	25 JUL 08
APVD1	M. WISNIEWSKI		06MY09
APVD2	T. DODAK		08MY09
APVD3	S. BISKUPSKI		07MY09
APVD4	K. HAUSENSTRICKER		08MY09
APVD5	J. KENNEDY		08MY09
SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI (2004000)			
SEE GENERAL NOTES			
DRAWING NAME RING, CENTERING			
DRAWING NUMBER 28189575			
SIZE	SCALE	FRAME NO	SHEET NO
A0	3:1	1 OF 1	1 OF 1
008			

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[Aptiv:](#)

[28189575](#)