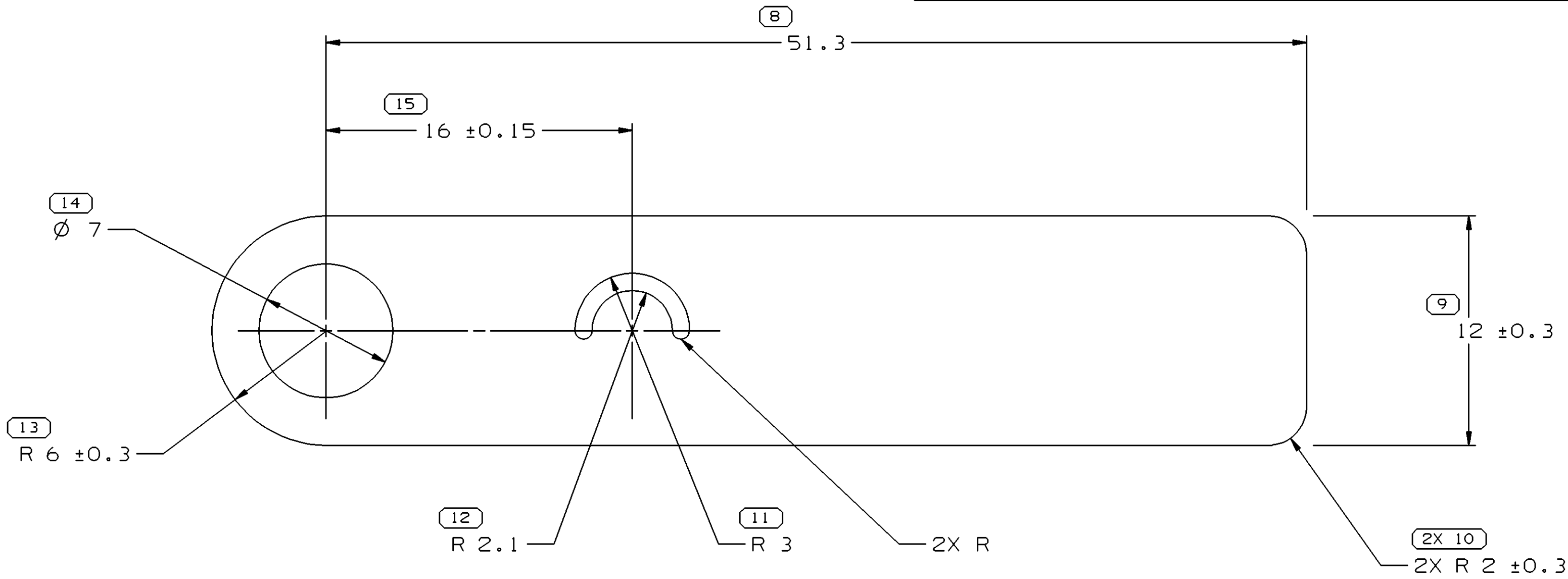
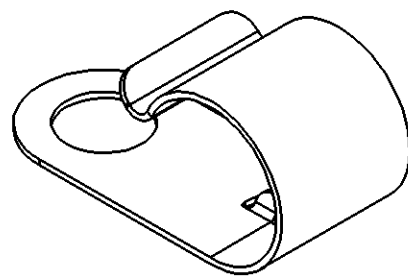
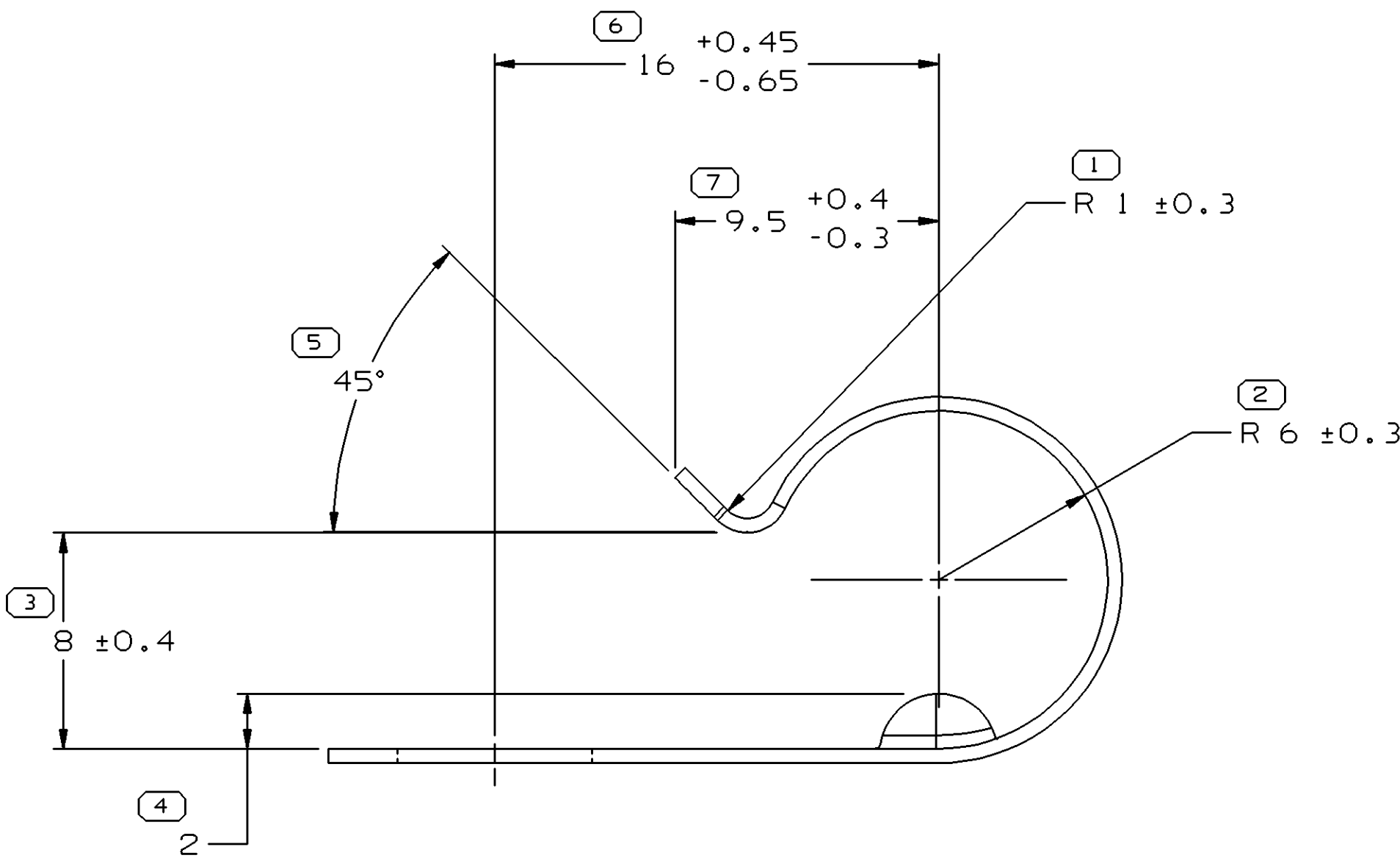
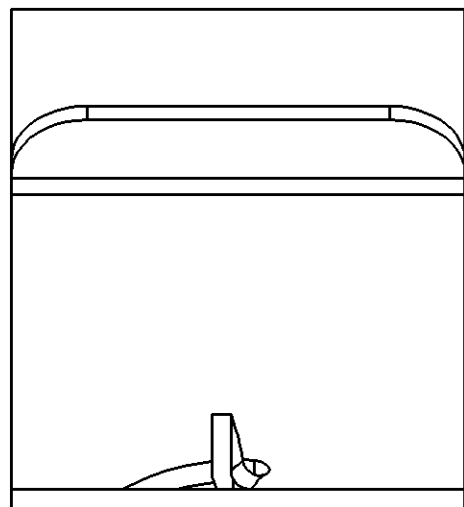


SYMBOL DEFINITION		
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL  DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	16
	LAST NO. USED	15

DWG STATUS					ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
DATE	STG	REV	N/P	CHG						
30JL04	R	01	-	-		RELEASED	257465	RTV	JAA	SAN



BLANK VIEW (APPROXIMATE)



VIEW SCALE DOES NOT
REFLECT ACTUAL PART SIZE

NOTES

- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
- TO BE ASSEMBLED TO A $\varnothing 6$ STUD.

PROCESS NOTES

- AUSTEMPER TO ROCKWELL 15N 80.5 - 84.5 (BAINITE MICROSTRUCTURE).
- PLATE PER DX551245-P ZINC WITH CLEAR TRIVALENT CHROME & TOPCOAT.
- BAKE FOR 4 HOURS AT 375° TO 450° TO RELIEVE HYDROGEN EMBRITTLEMENT.

3 PROCESS SENSITIVE DIMENSION	
DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED	
DIMENSIONAL RANGE (MM)	CHART
FROM 0	12
TO 12	> 12
TOLERANCE UNLESS OTHERWISE SPECIFIED	
±0.15	±0.3
ANGULAR TOLERANCE	±2°

DWG TYPE	
PART DRAWING	
STYLE	
VOLUME (CM³)	DISTR CODE
UNLESS OTHERWISE SPECIFIED	
THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE GM GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM-2001. SEPARATE PATTERNS OF FEATURES MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCES.	
ALL DIMENSIONS ARE IN MILLIMETERS	
REFERENCE	
THIRD ANGLE PROJECTION	DO NOT SCALE
USE MATH DATA	UNIGRAPHICS

DELPHI										
DELPHI PACKARD ELECTRIC SYSTEMS WARREN, OH										
DR									DATE	
APVD1 R. TOVAR VALDEZ									17N004	
APVD2 J. S. ALVARADO									25N004	
APVD3 SAMUEL NORLING									29N004	
APVD4										
APVD5										
SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001										
MATERIAL 0.51 THK SAE 1050 STEEL HEAT TREATED										
DRAWING NAME MOUN CLIP CDT										
DRAWING NUMBER 15495979										
SIZE A1	SCALE 5:1	FRAME NO 1 OF 1	SHEET NO 1 OF 1	STG R	REV 01	N/P -				

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