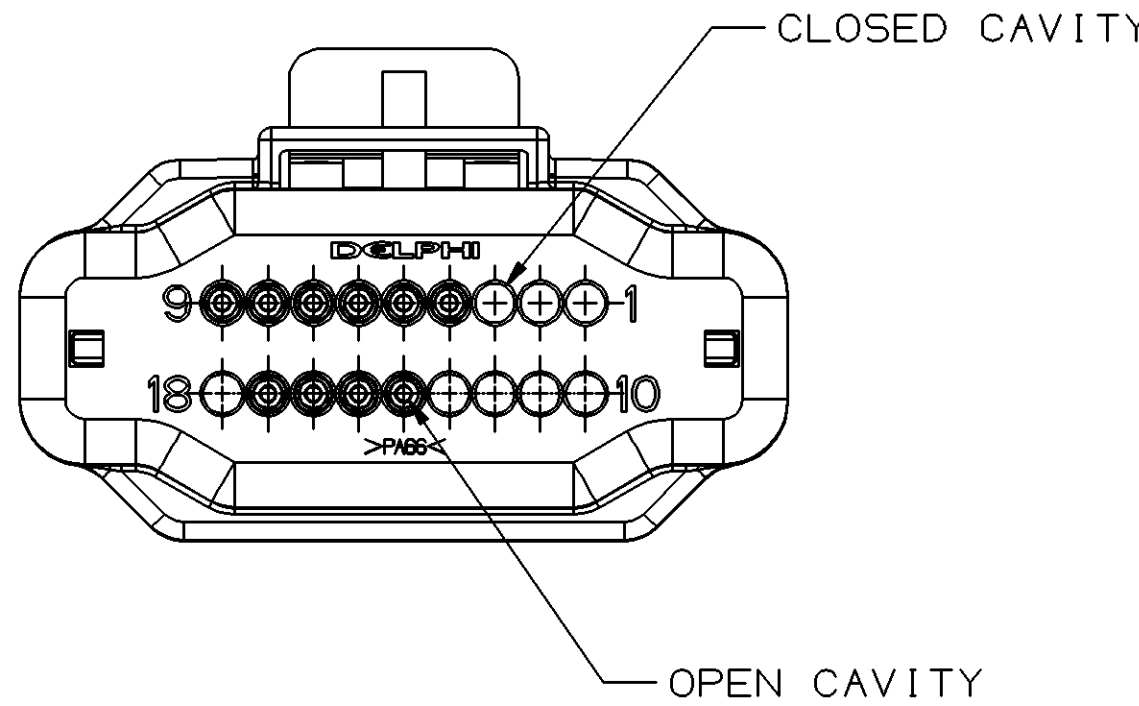
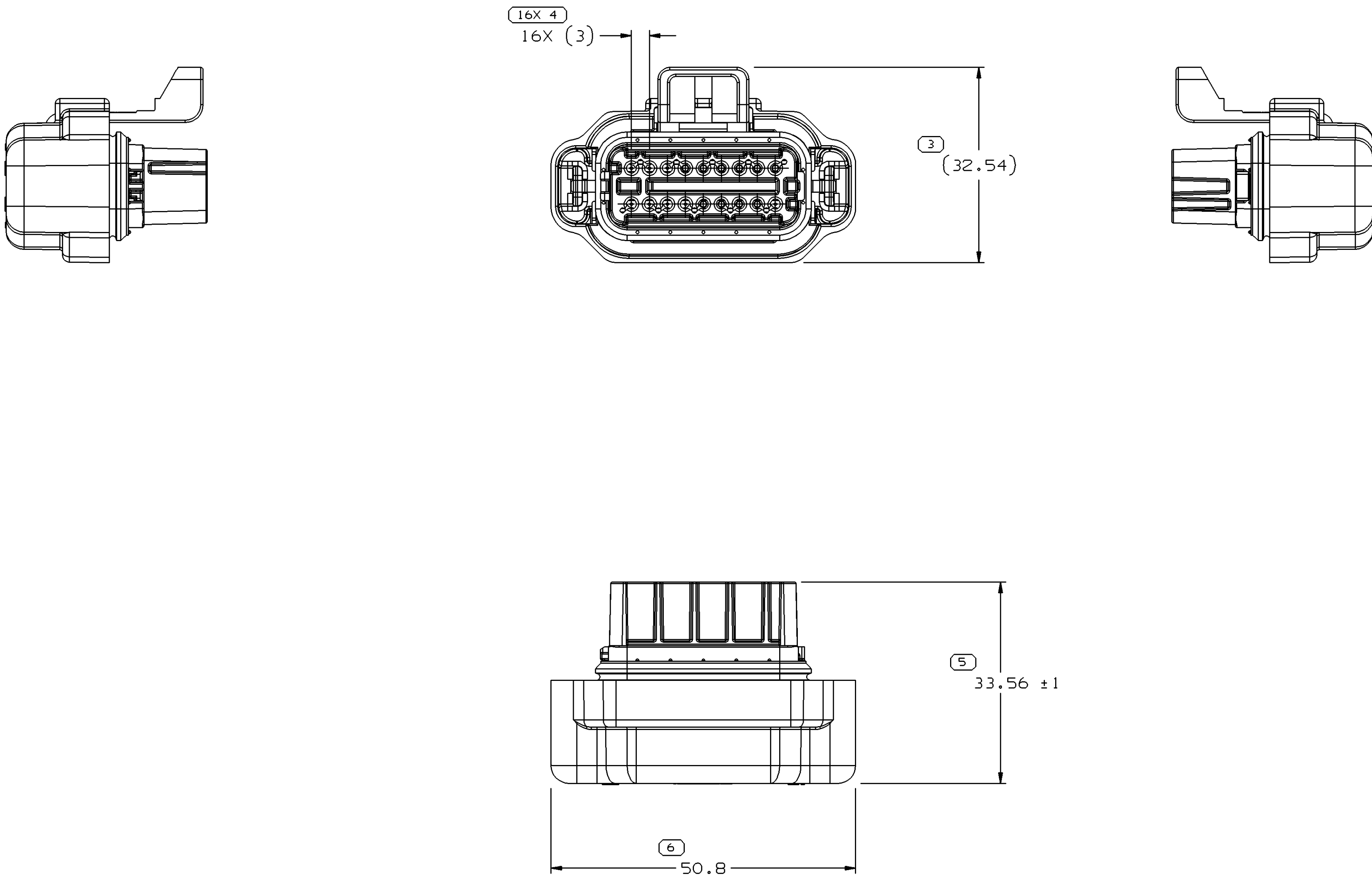


SYMBOL DEFINITION			MISSING SYMBOLS																	
			DWG STATUS						ZONE	REVISION HISTORY			AUTH		DR		APVD		APVC	
			DATE	STG	REV	N/P	CHG													
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.			TOTAL NO OF INSPECTIONS REQUIRED	21	NO MISSING SYMBOL NUMBER															
			LAST NO. USED	6																

10JA05	R	01	-	-	-	CREATED PART DRAWING	262772	DAD	DAD	1	2
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15473133 ASSEMBLY - EXPLODED VIEW



- INDICATES CLOSED CAVITY
- ⊙ INDICATES OPEN CAVITY

- NOTES
- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED: DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
 - MATING DEVICE COMPONENTS OR EQUIVALENT: SEE 15454981 FOR CASE/HEADER MATING PART INFORMATION SEE CHART FOR MALE SERVICE CONNECTOR.
 - SEALING CODE 4 - DESIGN WILL MEET REQUIREMENTS OF SAE/USCAR-2 CONNECTOR SYSTEM ENVIRONMENTAL TEST FLOW CHART (PRESSURE/VACUUM AND SUBMERSION).
 - THIS PART ACCEPTS THE FOLLOWING COMPONENTS OR EQUIVALENT: TERMINAL: 15359001 CABLE O.D. RANGE: 1.45/2.20 DIA CONNECTOR POSITION ASSURANCE: 15318055 SECONDARY LOCK: 15455458
 - ASSEMBLY TO BE USED WITH APPROPRIATE DELPHI PACKARD ELECTRIC HOLDER DESIGNS.
 - ASSEMBLY TO BE PROCESSED USING DELPHI PACKARD ELECTRIC SYSTEMS BEST PRACTICE METHODS AND/OR CONNECTOR ASSEMBLY INSTRUCTIONS, AND APPLICABLE REPAIR PROCEDURES.

5 PROCESS SENSITIVE DIMENSION												REFERENCE									
DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED												DC# 051 545 28 28									
DIMENSIONAL RANGE (MM)						CHART						THIRD ANGLE PROJECTION		DO NOT SCALE							
FROM		TO				0	20	30	70	100	150	200	250	300	400			USE MATH DATA			
TOLERANCE UNLESS OTHERWISE SPECIFIED																					
±0.15 ±0.2 ±0.3 ±0.4 ±0.5 ±0.6 ±0.8 ±1 ±1.2																					
ANGULAR TOLERANCE 12°																					

DELPHI						
DELPHI PACKARD ELECTRIC SYSTEMS WARREN, OH						
DR	DATE					
APVD1 DAVE DEVILLE	10JA05					
APVD2 DAVE DEVILLE	10JA05					
APVD3 AMALA LEWIS	10JA05					
APVD4						
APVD5						
SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001						
MATERIAL SPEC DRAWING						
DRAWING NAME ASM CONN 18 F						
DRAWING NUMBER 13519415						
SIZE A0	SCALE 2:1	FRAME NO 1	SHEET NO 1 OF 1	STG R	REV 01	N/P -

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