

SYMBOL DEFINITION		
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL ☐ DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	5
	LAST NO. USED	5

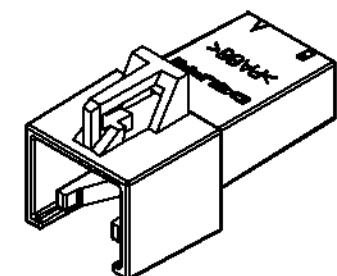
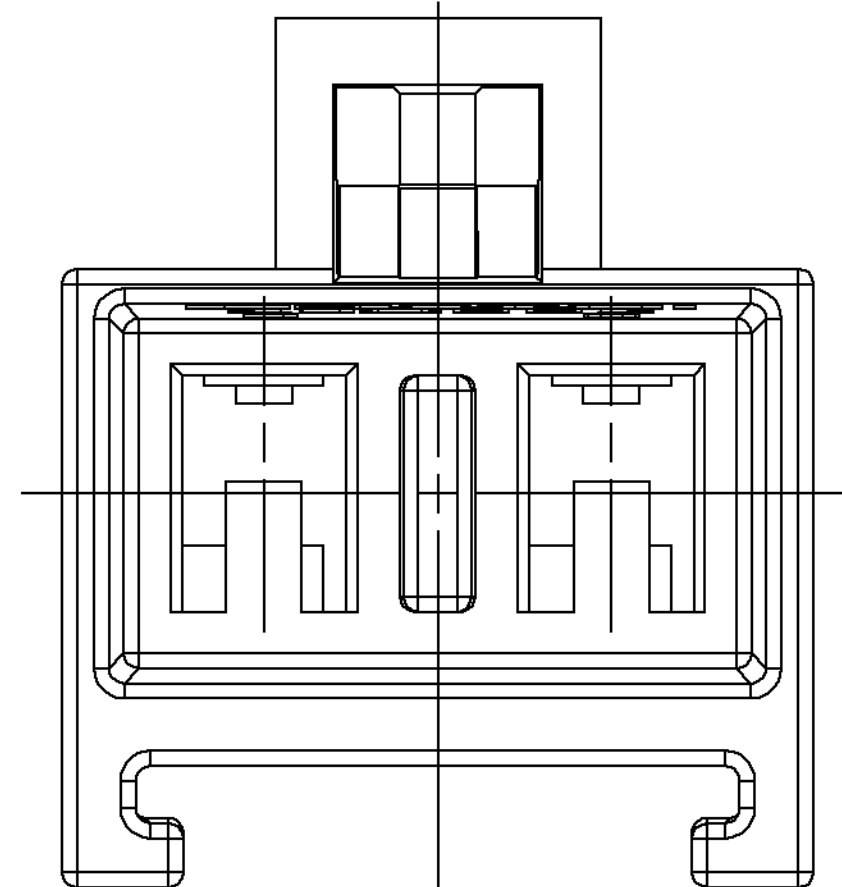
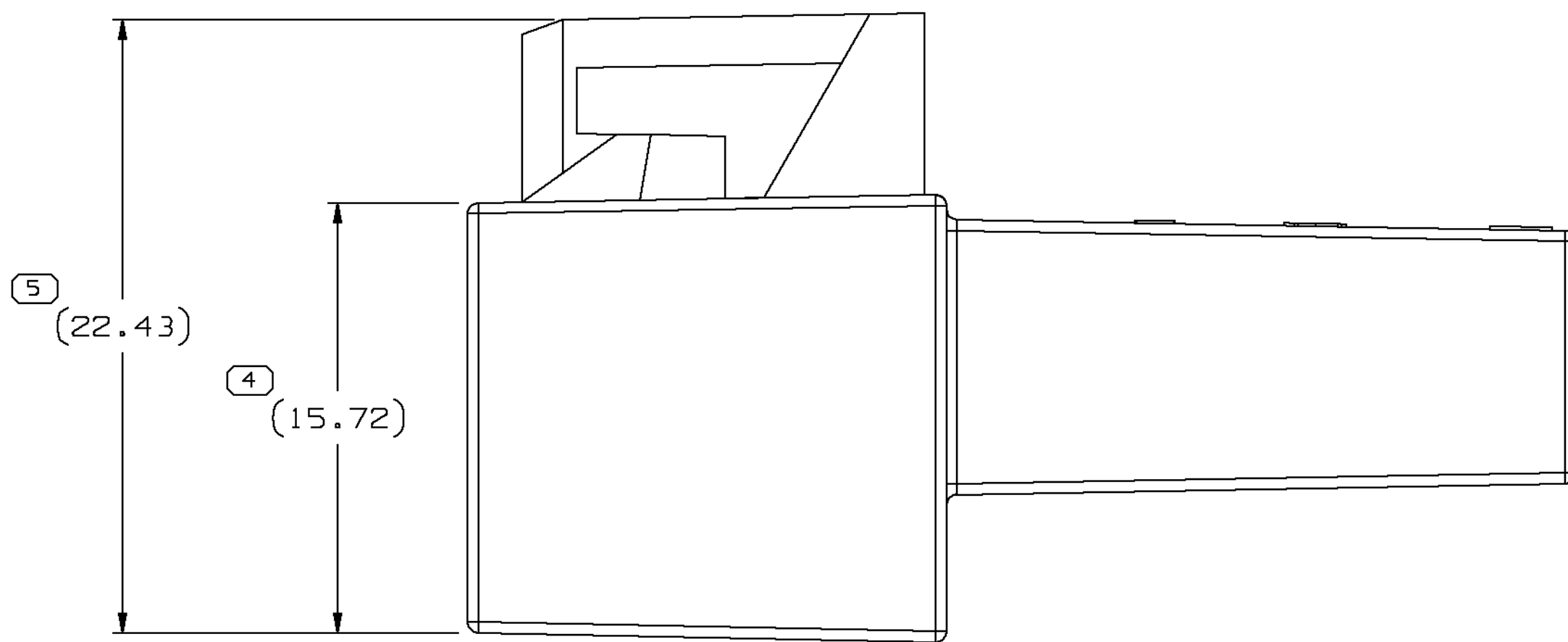
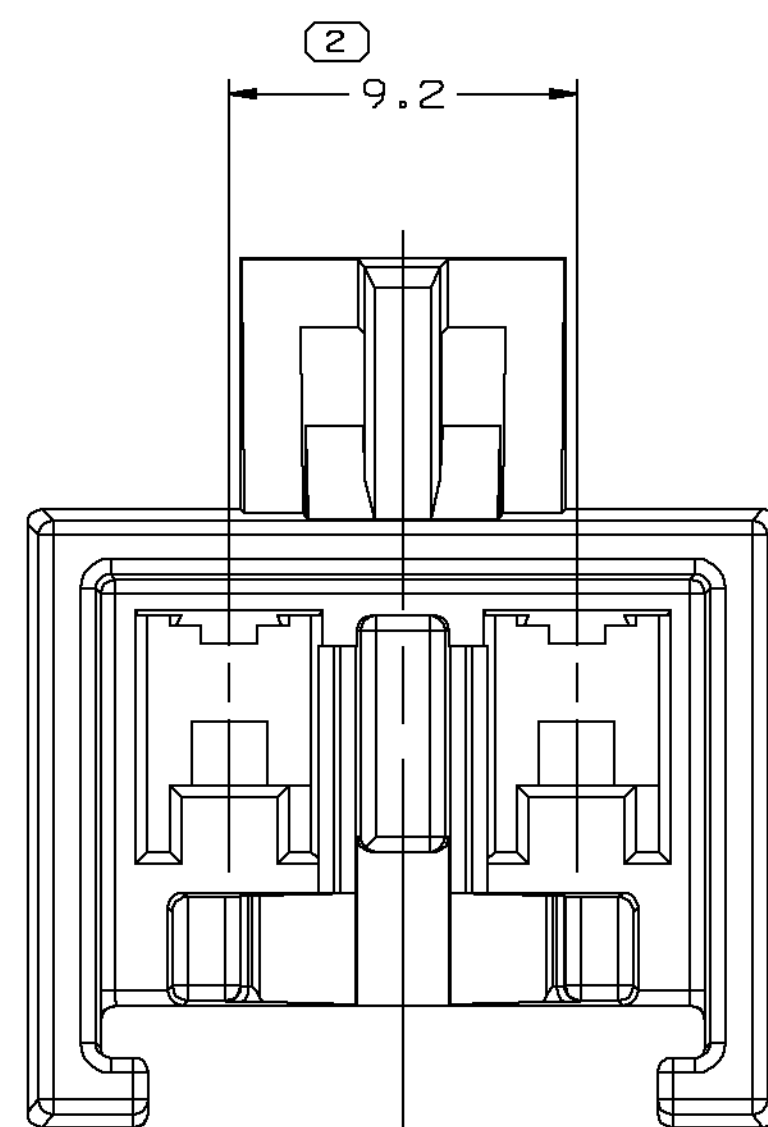
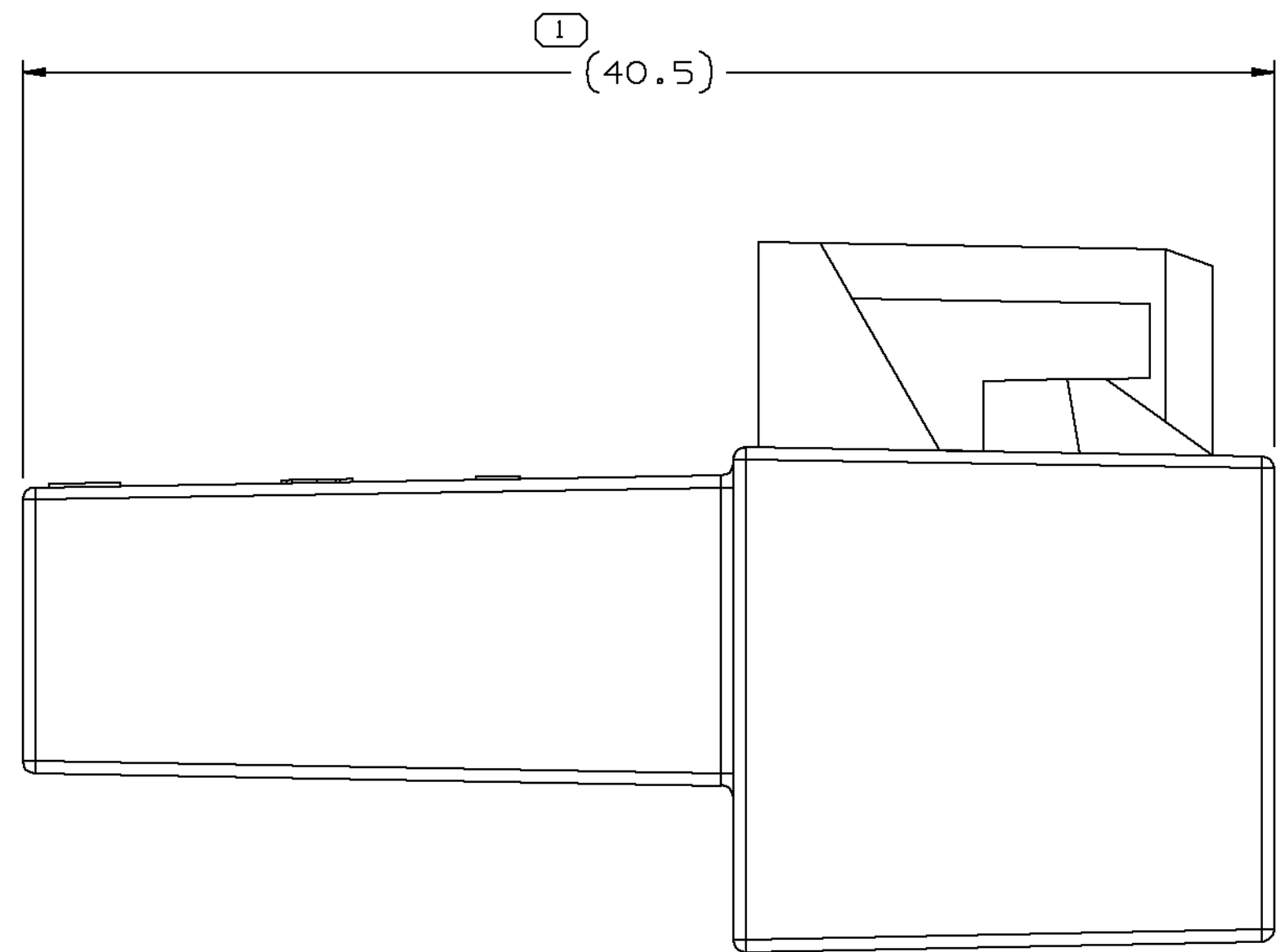
MISSING SYMBOLS	DWG STATUS					ZONE	REVISION HISTORY	AUTH	DR	APVD1	APVD2
	DATE	STG	REV	N/P	CHG						
NO MISSING SYMBOL NUMBER	26NOV02	R	A1	-	-		CLEARED REV COL, REDRAWN TO PD, ADDED OPTIONAL LOGO & MATERIAL RECYCLING CODE NOTES AND REVISED MATERIAL SPEC	23408R	EOV	EOV	RC

4/8/3 A2 RELAX TOLERANCES FOR:
 Dim # 204 to 4.5 +0.15/-0.20
 Dim # 255 to 16 +0.15/-0.20
 Dim # 256 to 13.8 +0.10/-0.20
 Dim # 266 to 9.45 +0.15/-0.25
 Dim # 288 to 2 +0.15/-0.20
 CORRECT PLACES FOR:
 DIM#216 & 217 FROM 6X TO 4X 239599

TEMPORARY PRODUCTION PRINT

See electronic approvals of ECN

Change Notice Number: 239599



NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND
AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION
(SEE MATH MODEL FOR PRECISE TOOL PATH DATA). FOR ALL
OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL
BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
2. MATERIAL RECYCLING CODE >P66< PER SAE J1344. (2,3)X(0,1) RAISED
CHARACTERS AS SHOWN TO BE LOCATED ON ANY EXTERIOR SURFACE.
OPTIONAL CONSTRUCTION TO BE NO MATERIAL RECYCLING CODE.
3. MATING COMPONENTS OR EQUIVALENT:
CONNECTOR 12077919
4. THIS PART ACCEPTS THE FOLLOWING COMPONENTS OR EQUIVALENT:
TERMINAL 12066337
MAX INSULATION CRIMP MUST BE LESS
THAN 2.6 HIGH AND 4.2 WIDE.
CONNECTOR POSITION ASSURANCE LOCK 12077979
5. (2,3)X(0,1) RAISED DELPHI CORPORATE BRAND TO BE LOCATED ON ANY
EXTERIOR SURFACE, PREFERABLY VISIBLE AT FINAL ASSEMBLY.
OPTIONAL CONSTRUCTION TO BE "PED" OR NO LOGO.

DWG TYPE		PART DRAWING		DELPHI FRAMING SYSTEMS WARREN, OK	
TITLE		DATE			
VOLUME (CWP)		DISTR CODE		28A996	
ROUTING		D		28A996	
6901				28A996	
				28SE96	
UNLESS OTHERWISE SPECIFIED					
THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE 2003 GLOBAL DIMENSIONING AND COORDINATING ADDENDUM (2003) AND ALL GEOMETRIC TOLERANCES AND RELATED OUTLINE AREFS ARE TO BE FOLLOWED FOR ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED. THE FOLLOWING DIMENSIONING FEATURES IS ESTABLISHED BY ORIENTATION OR LOCATION TOLERANCES. SEPARATE POSITION CALCULATIONS MAY BE OBTAINED SEPARATELY, REGARDLESS OF DATUM REFERENCE.					
ALL DIMENSIONS ARE IN MILLIMETERS					
REFERENCE		DRAWING NAME			
		CONN 2M M/P 280 P25			
THIRD ANGLE PROJECTION		DO NOT SCALE		DRAWING NUMBER	
USE MATR DATA		3/16 UNGRAPICS		12186799	
				SIZE	
				12186799	
				FRAME NO	
				1 OF 2	
				SHEET NO	
				1 OF 1	
				STD REF M/P	
				R A I -	

		N/A PROCESS SENSITIVE DIMENSION DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED
DIMENSIONAL RANGE (MM)		CHART E
FROM	TO	
> 20	> 30	> 100
> 30	> 70	> 150
> 70	> 100	> 250
> 100	> 150	> 300
> 150	> 250	> 300
> 250	> 300	> 300
TOLERANCE UNLESS OTHERWISE SPECIFIED		
±0.15 ±0.2 ±0.3 ±0.4 ±0.5 ±0.6 ±0.8 ±1 ±1.2		
ANGULAR TOLERANCE °		
5		4
6		6

Mouser Electronics

Authorized Distributor

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[12186799](#)