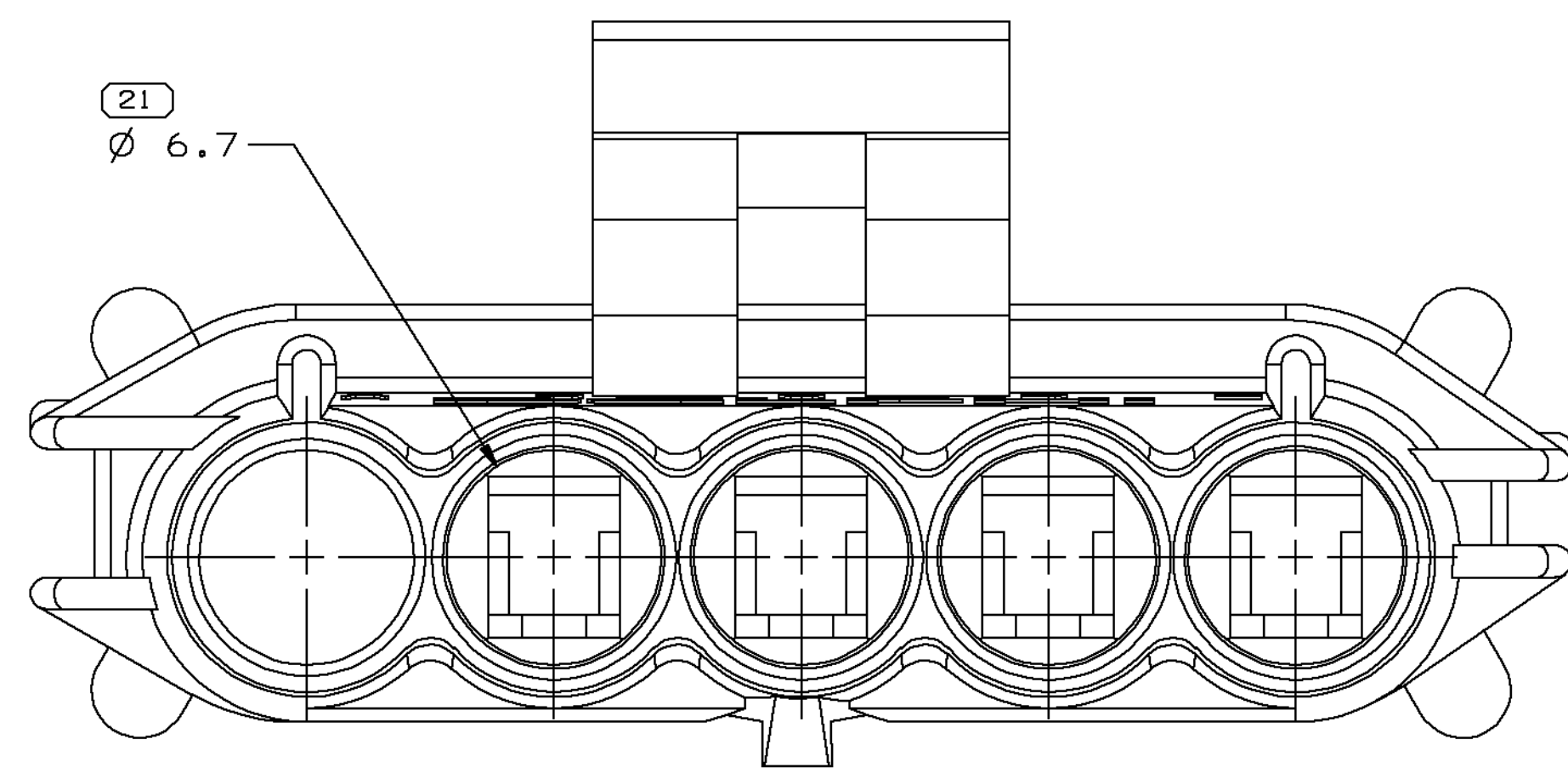
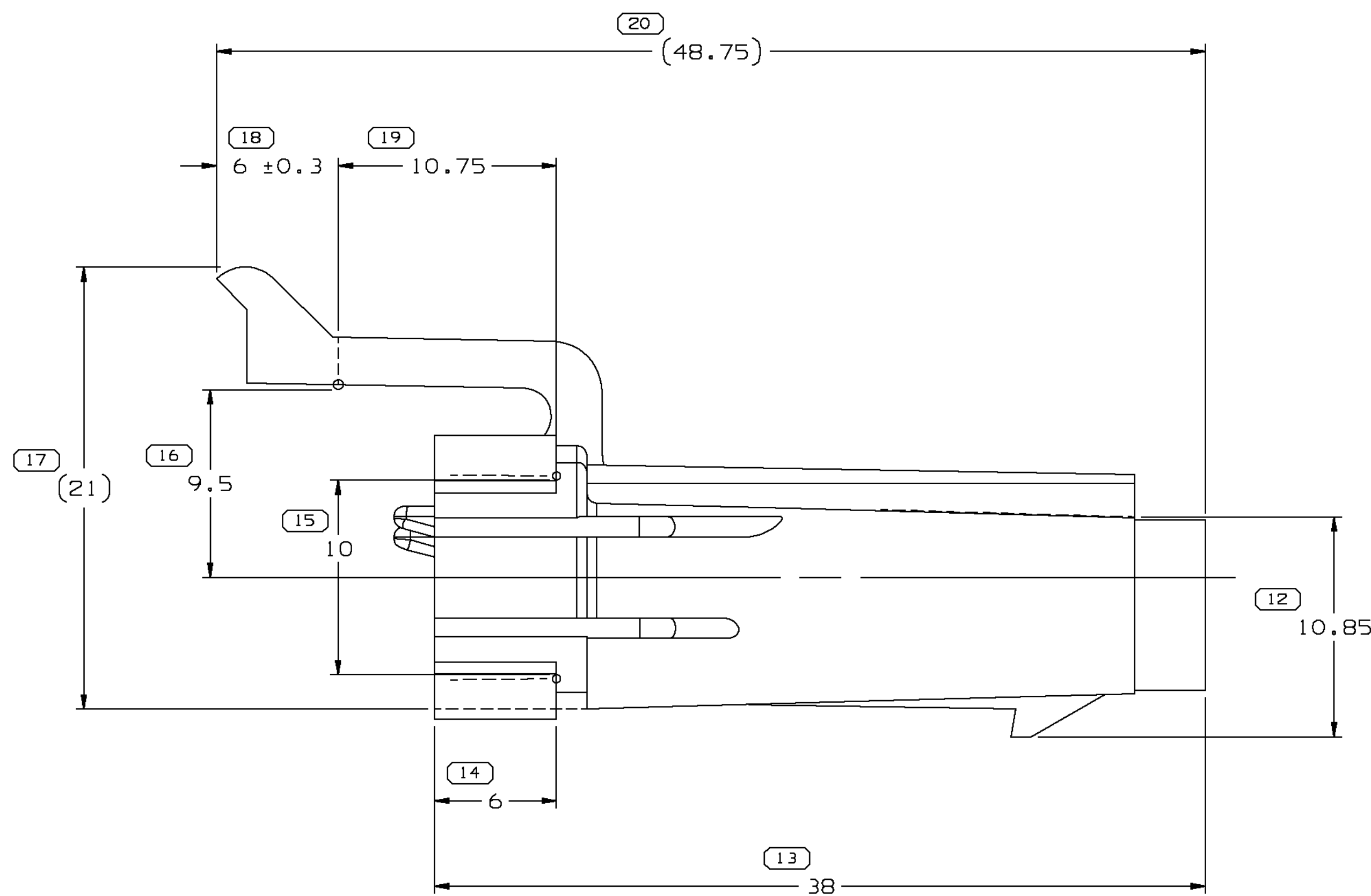
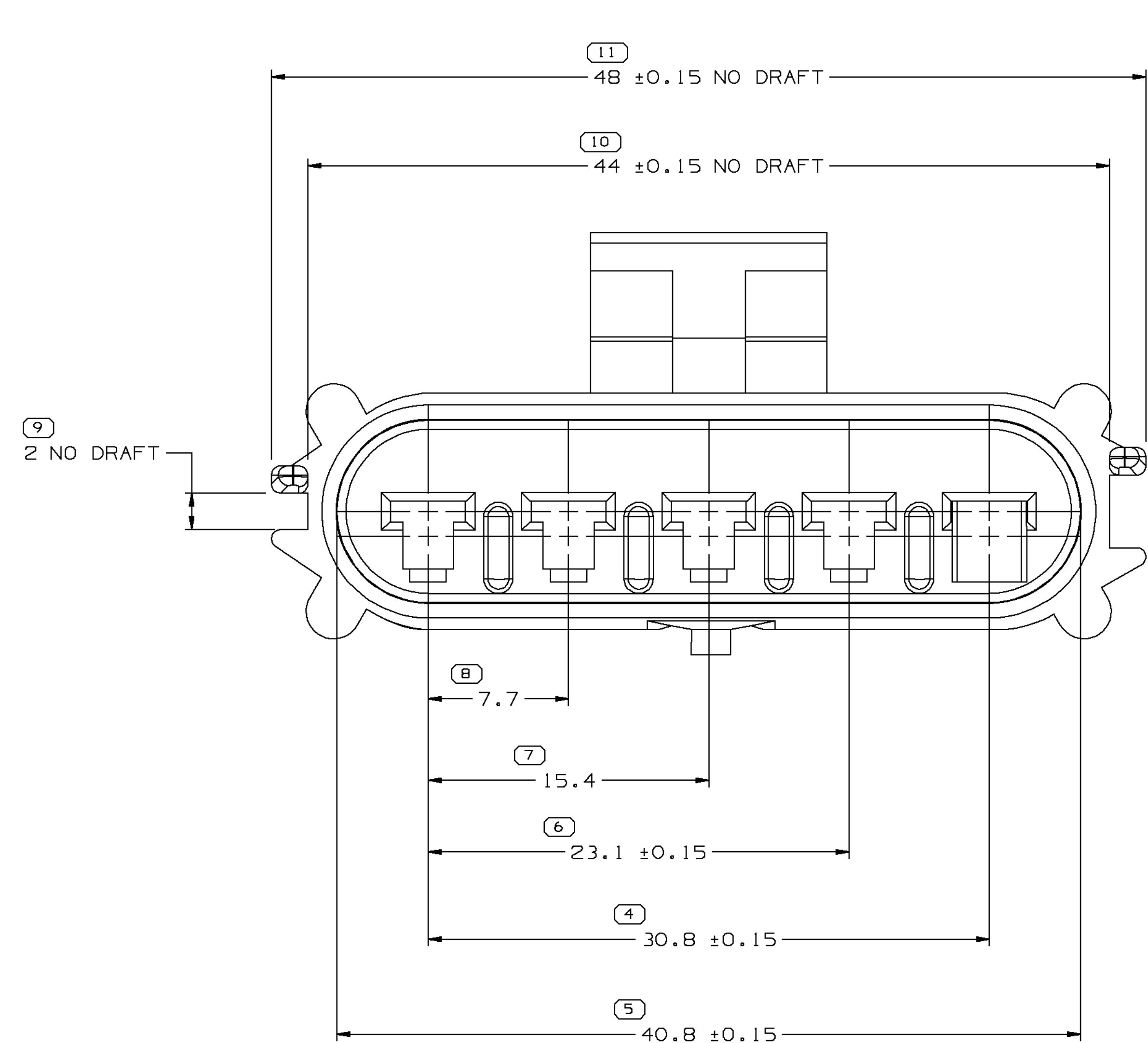
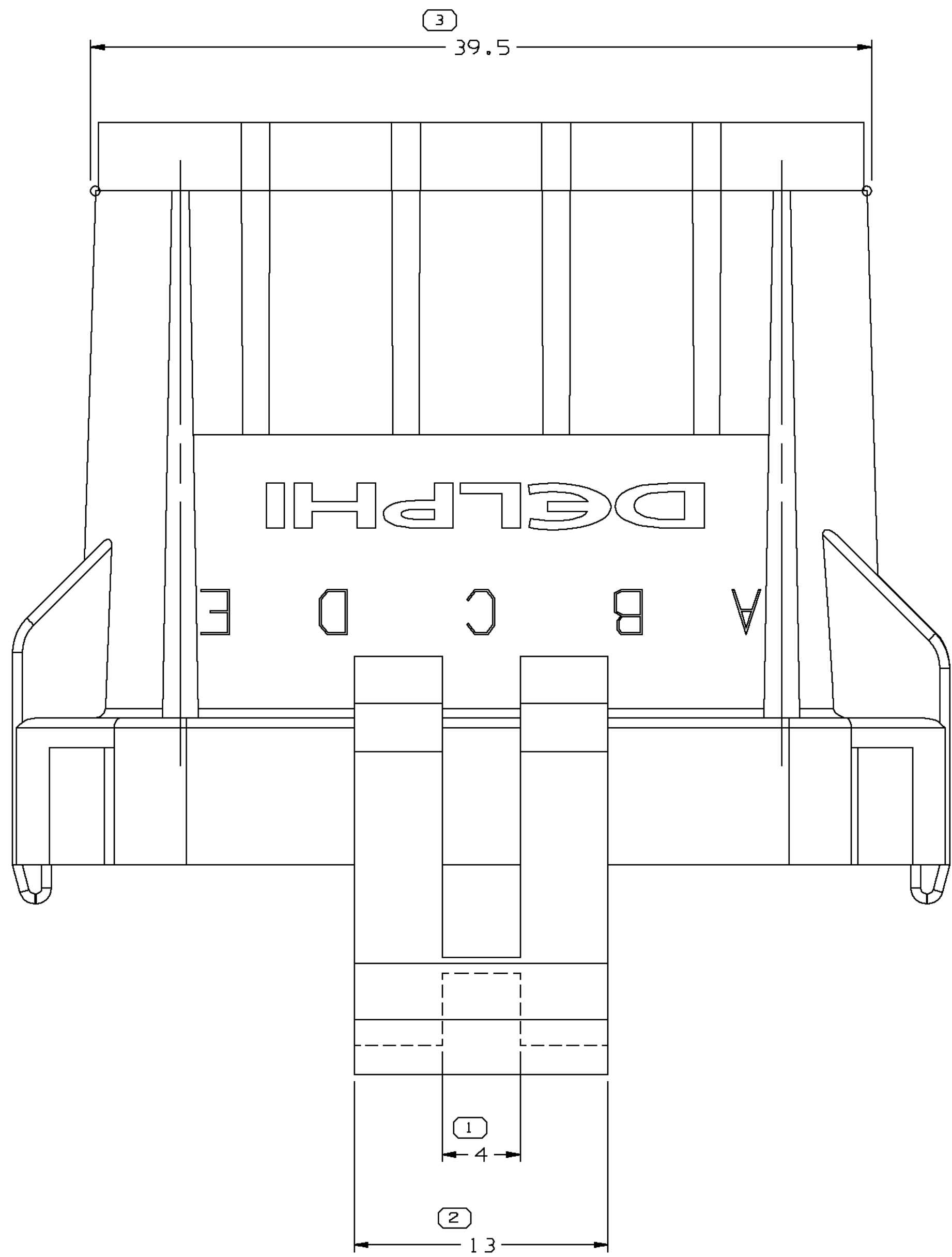
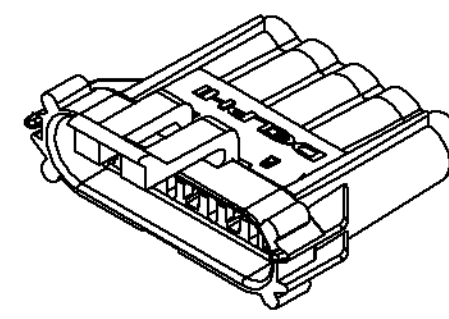



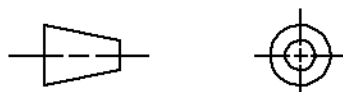



SYMBOL DEFINITION		MISSING SYMBOLS		DWG STATUS				ZONE	REVISION HISTORY				AUTH	DR	CK	APV
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL □ DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	21	NO MISSING SYMBOL NUMBER	DATE	STG	REV	CHG		N/P	REVISED GRAPHICS & MATERIAL SPEC				219379	EVO	EV
	LAST NO. USED			21												



- NOTES
1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:  
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND  
AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION  
(SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL  
OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL  
BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
  2. THIS PART IS NOT CONTROLLED FOR AUTOMATIC FEEDING.
  3. MATERIAL RECYCLING CODE >PA66< PER SAE J1344. (2.3)X(0.1) RAISED  
CHARACTERS AS SHOWN TO BE LOCATED ON ANY EXTERIOR SURFACE.  
OPTIONAL CONSTRUCTION TO BE NO MATERIAL RECYCLING CODE.
  4. SEALING CODE 3 - DESIGN WILL PASS SALT FOG AND IMMERSION  
TEST AFTER CONDITIONING AS SPECIFIED IN  
ESA-644 (WEATHER-PACK), ESA-710 (METRI-PACK),  
ESA-650 (UNDERBOARD MICRO-PACK), C-4006  
(WORLD CONNECTOR), ETC WHEN MATED TO  
MATING PART OR EQUIVALENT
  5. MATING COMPONENTS OR EQUIVALENT:  
E.S.C. MODULE
  6. THIS PART ACCEPTS THE FOLLOWING COMPONENTS OR EQUIVALENT:  
CAVITIES TO ACCEPT 120277411 TERMINAL  
TERMINAL POSITION ASSURANCE LOCK 12020647
  7. (2.3)X(0.1) RAISED DELPHI CORPORATE BRAND TO BE LOCATED ON ANY  
EXTERIOR SURFACE, PREFERABLY VISIBLE AT FINAL ASSEMBLY.  
OPTIONAL CONSTRUCTION TO BE "PED" OR NO LOGO.



			
MATERIAL SPEC M3592001 PA66 1M HS BLK			
SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI - A 10949001			
PART DRAWING		DISTIR CODE 	
CODE NUMBER 6900,6901	DWG DATE 17JABO	SCALE 5:1	
QC SPEC	STYLE	VOLUME cm³ 7.812	
PART GEOMETRY 3D SOLID 	UNLESS OTHERWISE SPECIFIED: THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M - 1994 AS AMENDED BY THE 9M GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM - 1997. ALL GEOMETRIC TOLERANCES AND RELATED DATUMS APPLY RFS. RULE #1 (PERFECT FORM A MMC) DOES NOT APPLY WHEN RELATIONSHIP OR LOCATION FEATURES ARE ESTABLISHED BY ORIENTATION OR LOCATION TOLERANCES. SEPARATE POSITION CALLOUTS MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCES.		
CHANGE RESTRICTED NO MANUAL CHANGES	REFERENCE	DR APV01 J. CRAWFORD APV02 K. COPE APV03 APV04 APV05	DATE 28AUB1 015EB1
COPY OF MATH DATA DO NOT SCALE			
METRIC UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN MILLIMETERS			
THIRD ANGLE PROJECTION 	DRAWING NAME CONN 4F M/P 280		
SHEET NUMBER 1 of 1	DRAWING NUMBER 12015982	DWG STATUS STG REV N/P R H2 -	SIZE A0

		<div style="border: 1px solid black; padding: 5px; display: inline-block;"> <b>(13) PROCESS SENSITIVE DIMENSION</b>  <small>DIMENSIONS ENCLOSED IN ( / ) INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED</small> </div>																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																								
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