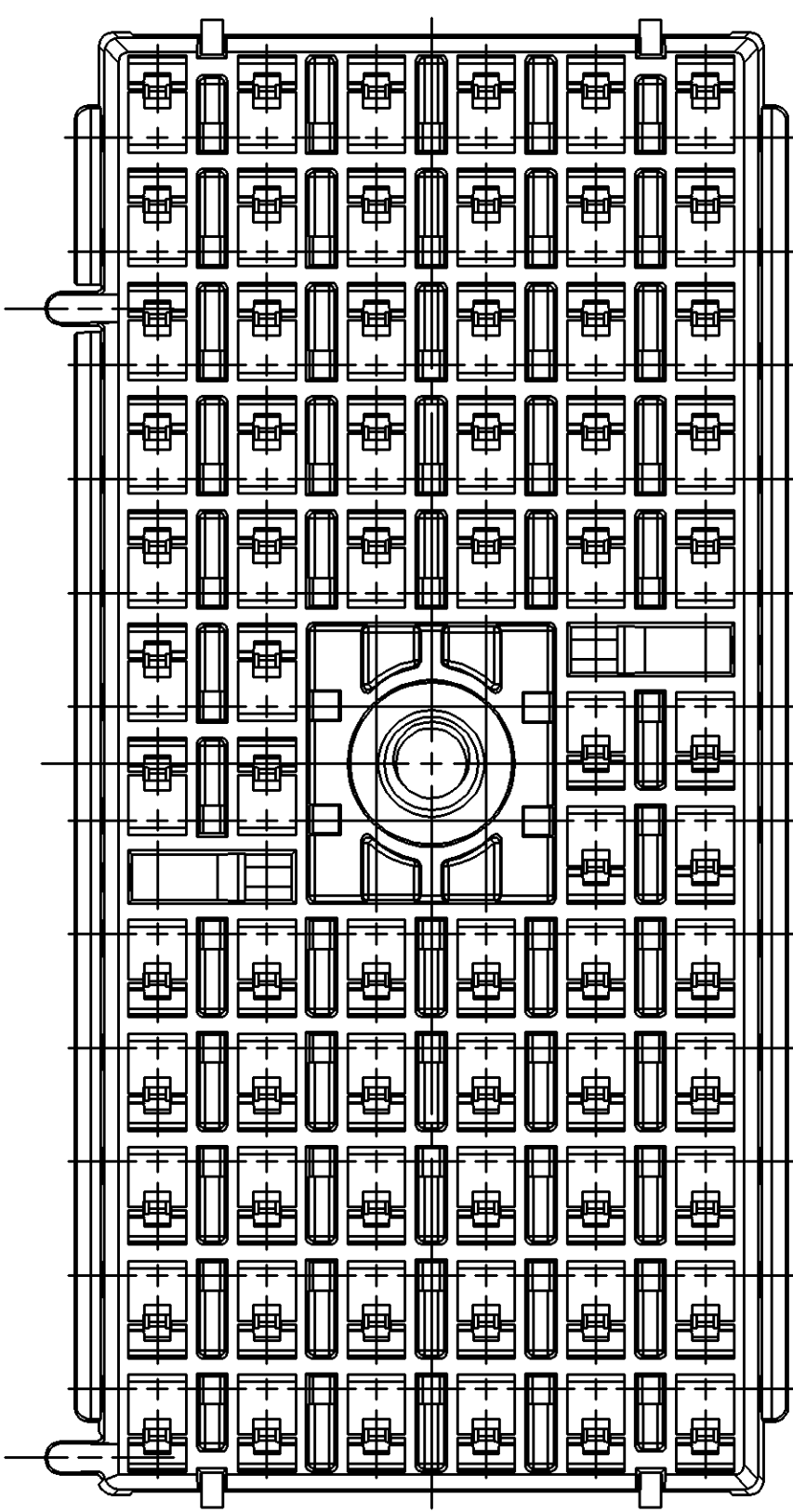
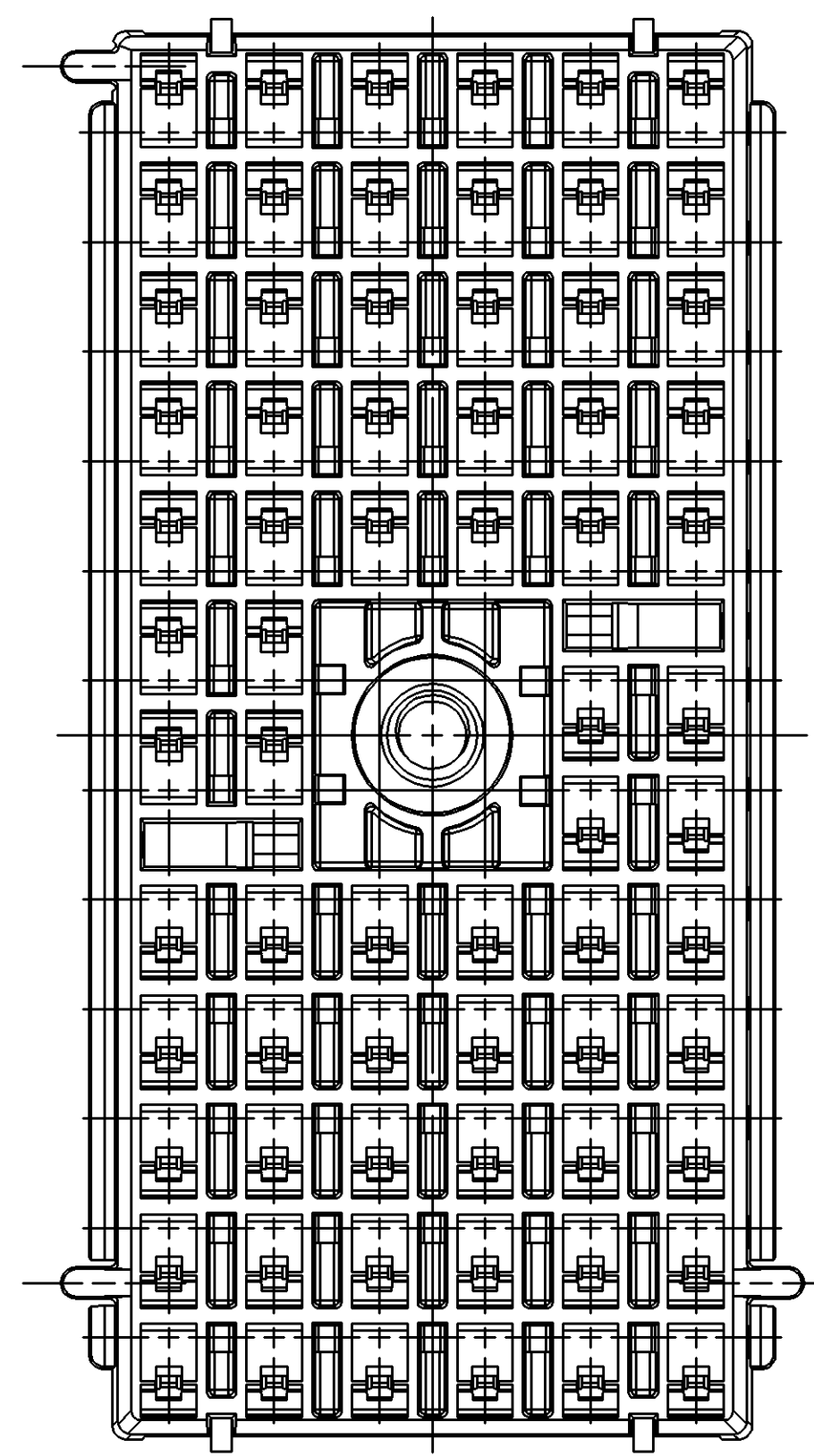
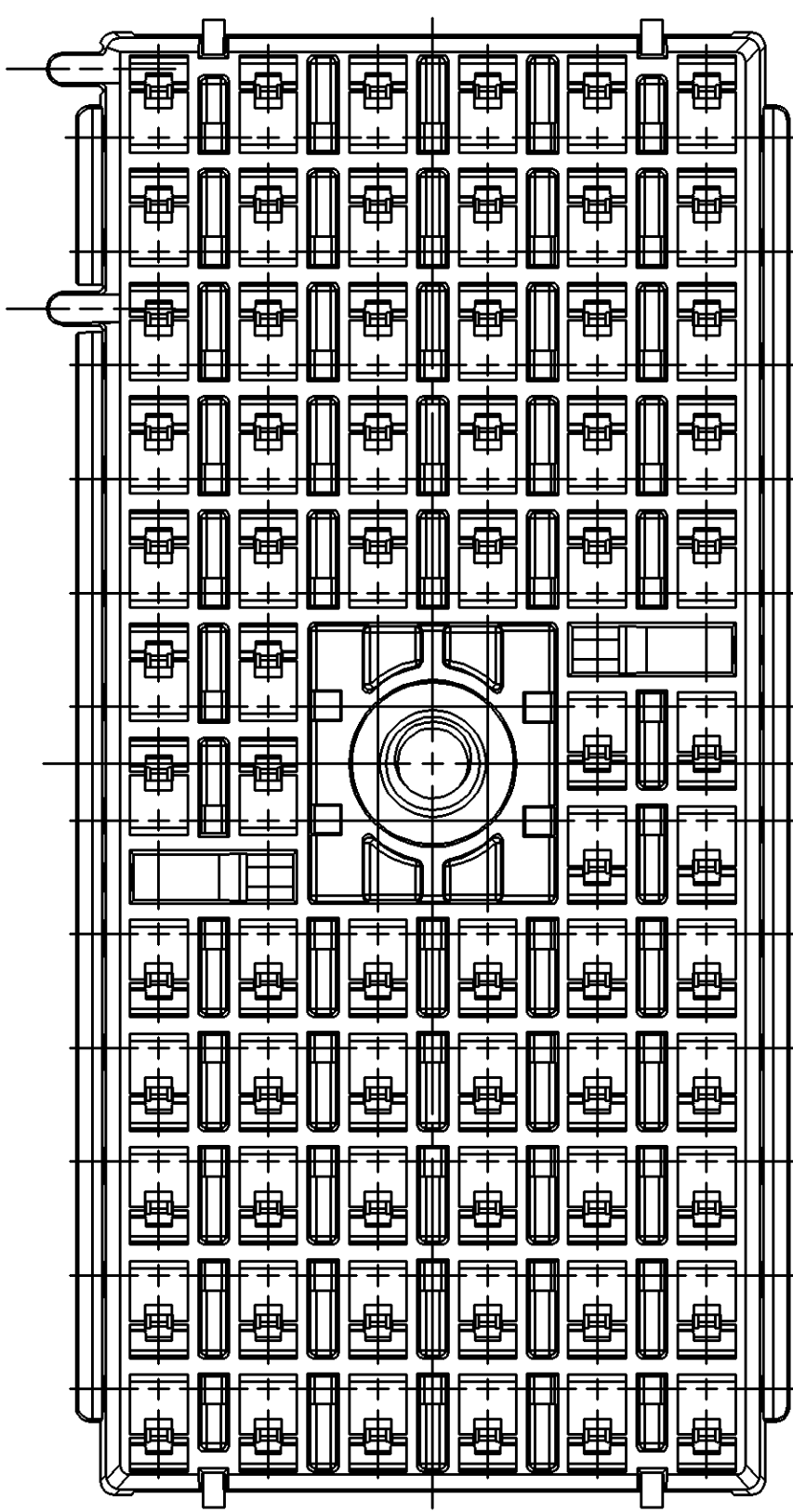




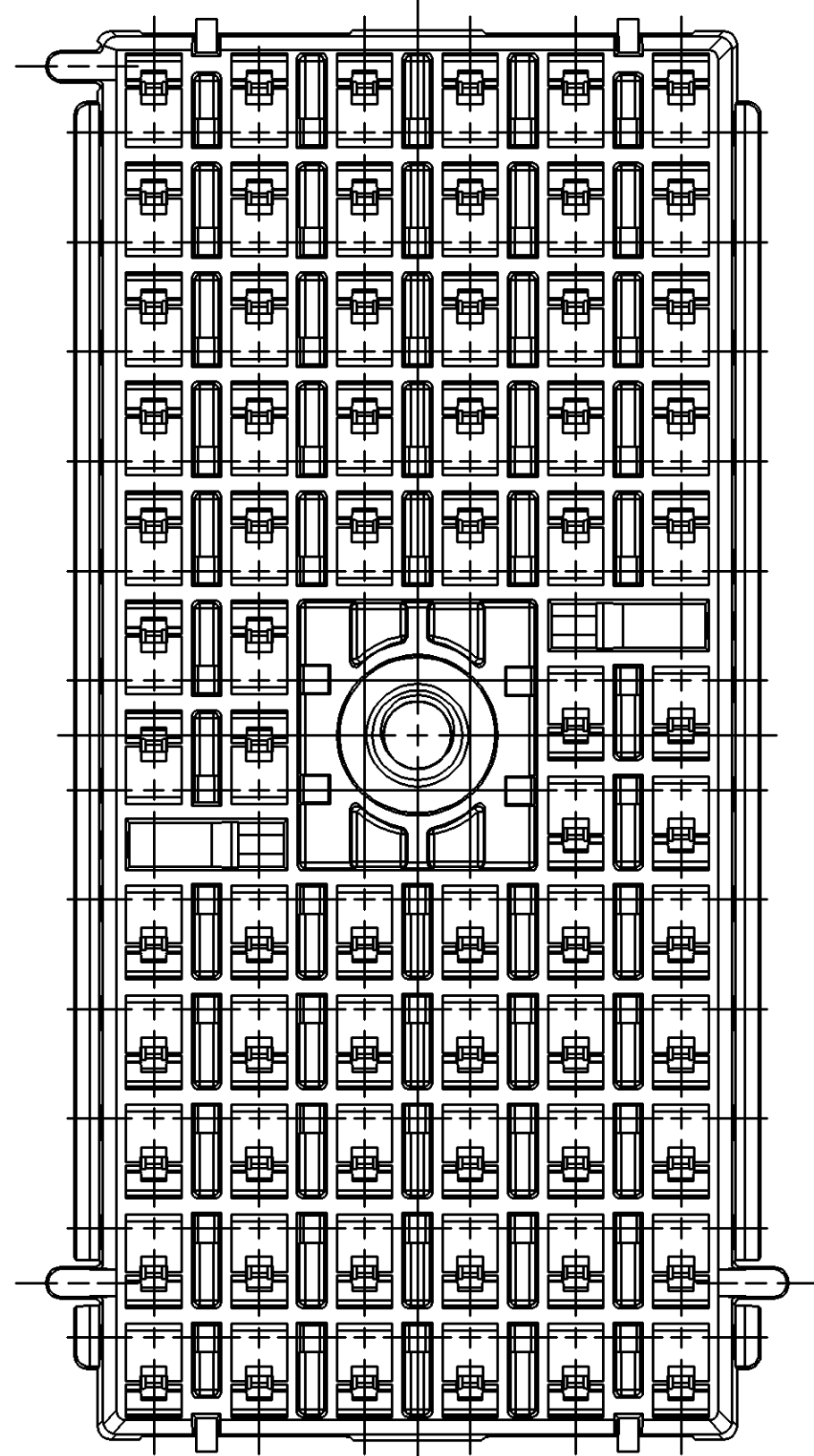
TYPE 102  
SAME AS TYPE 101  
EXCEPT AS SHOWN



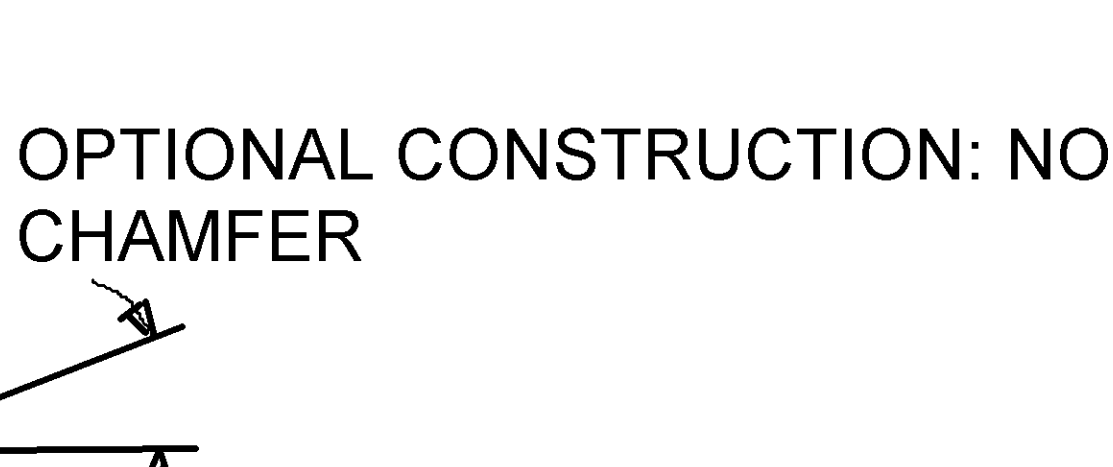
TYPE 103  
SAME AS TYPE 101  
EXCEPT AS SHOWN



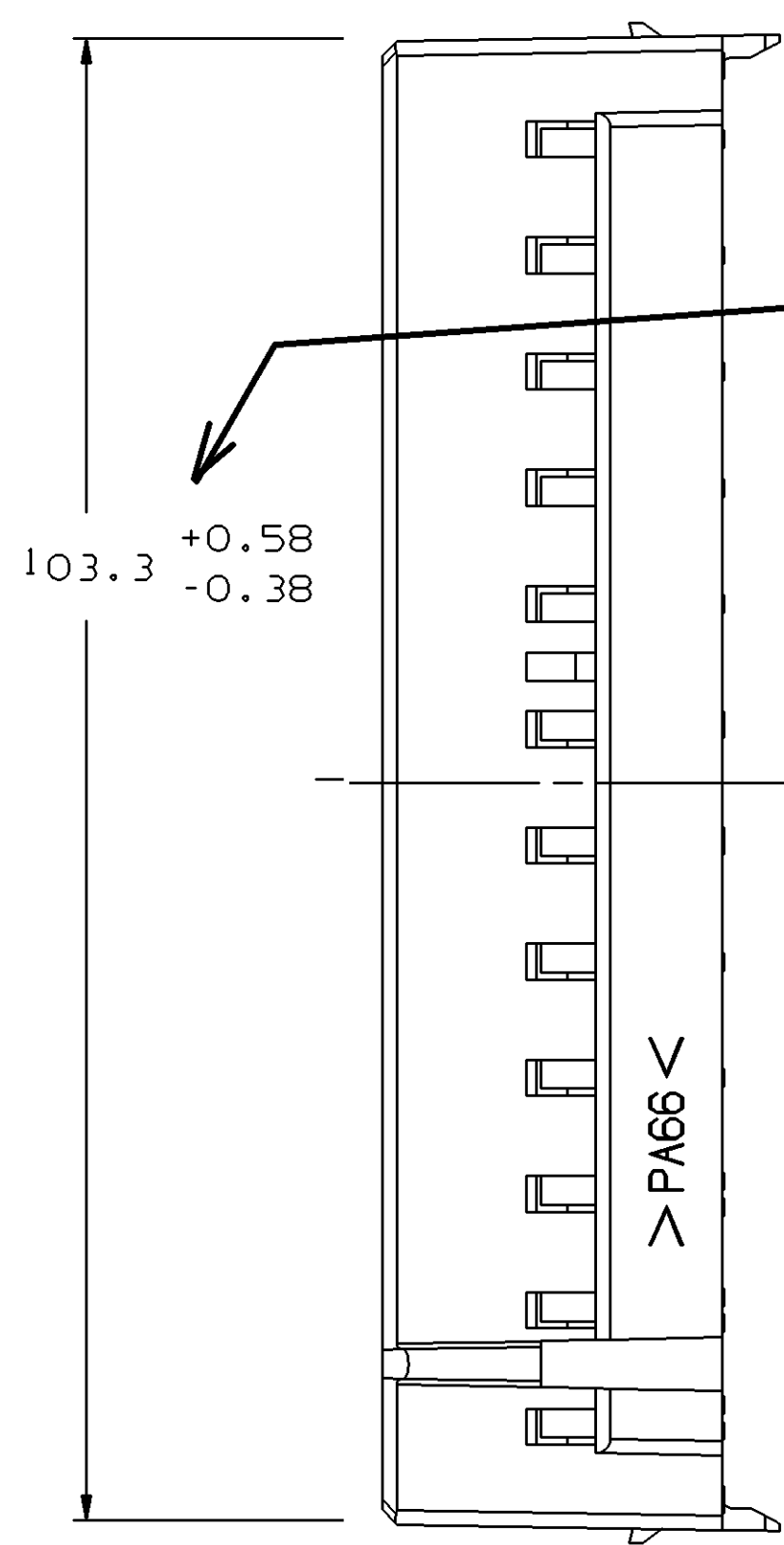
TYPE 104  
SAME AS TYPE 101  
EXCEPT AS SHOWN



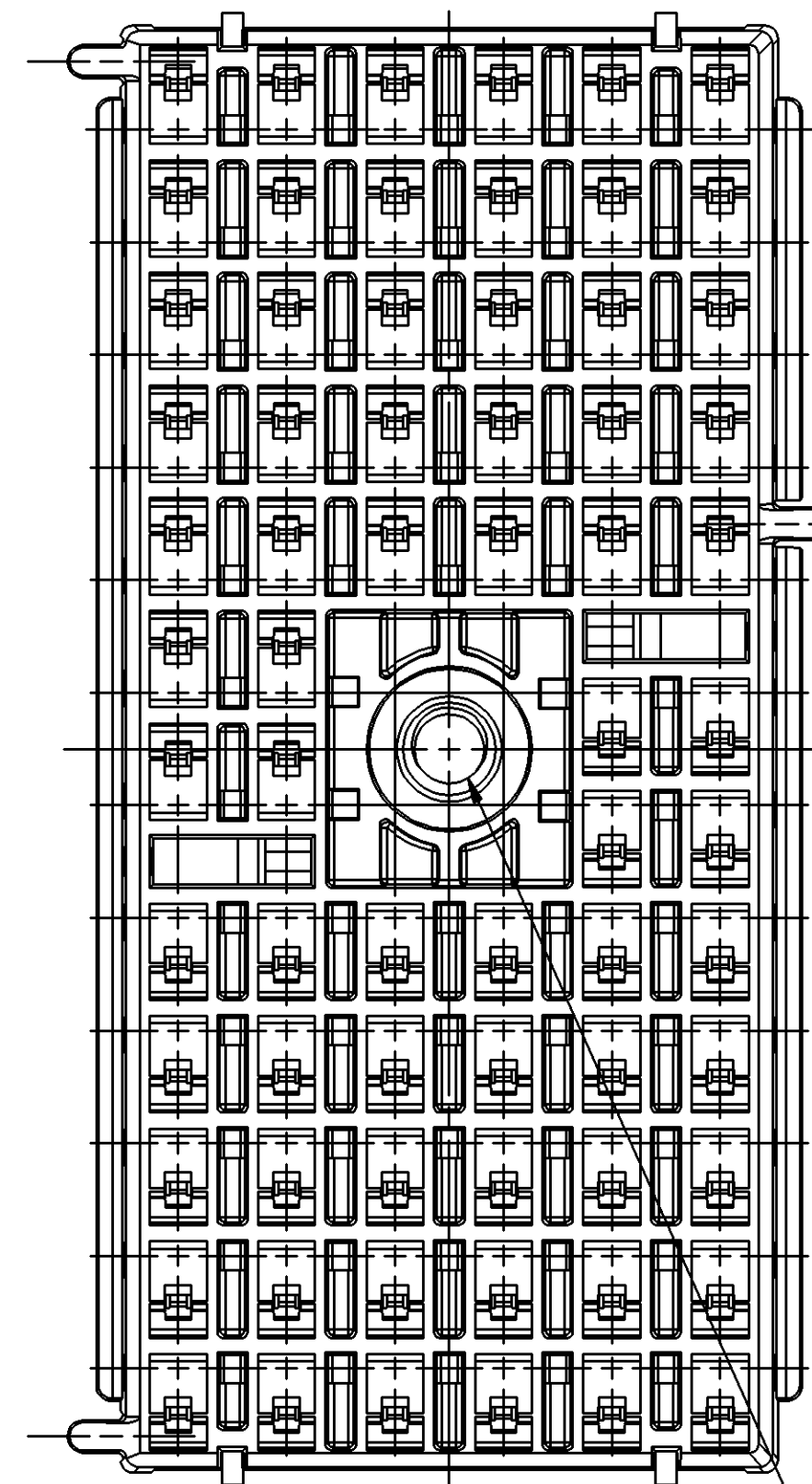
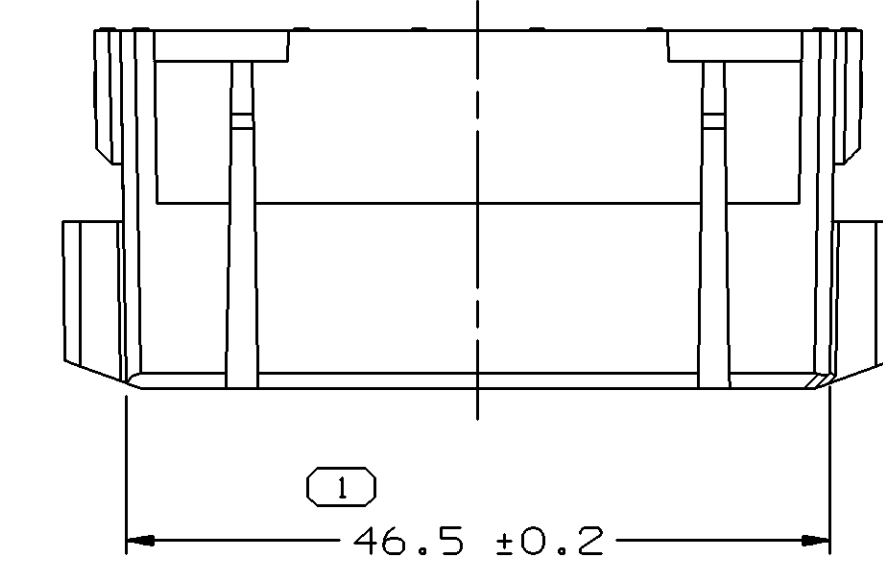
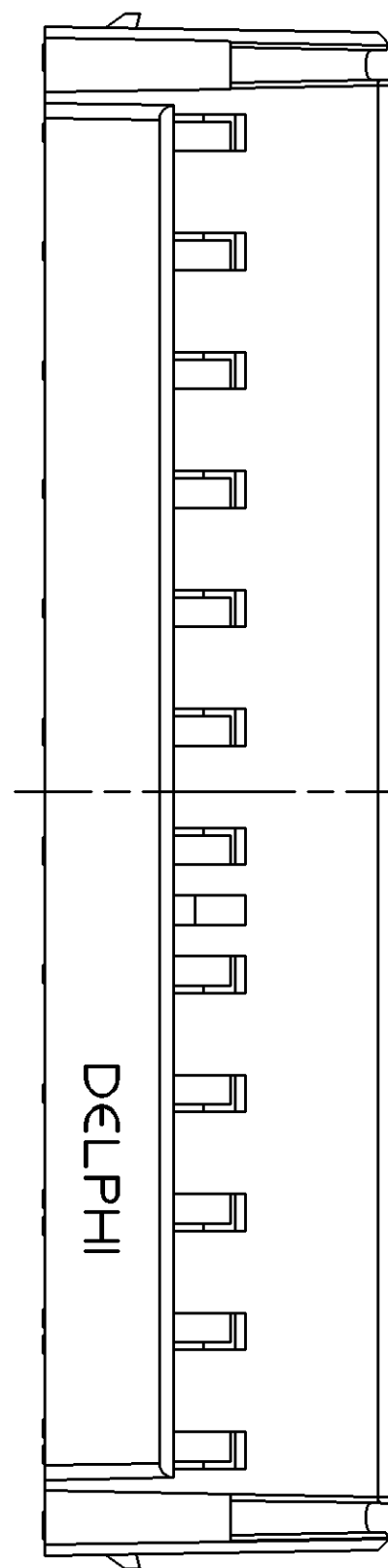
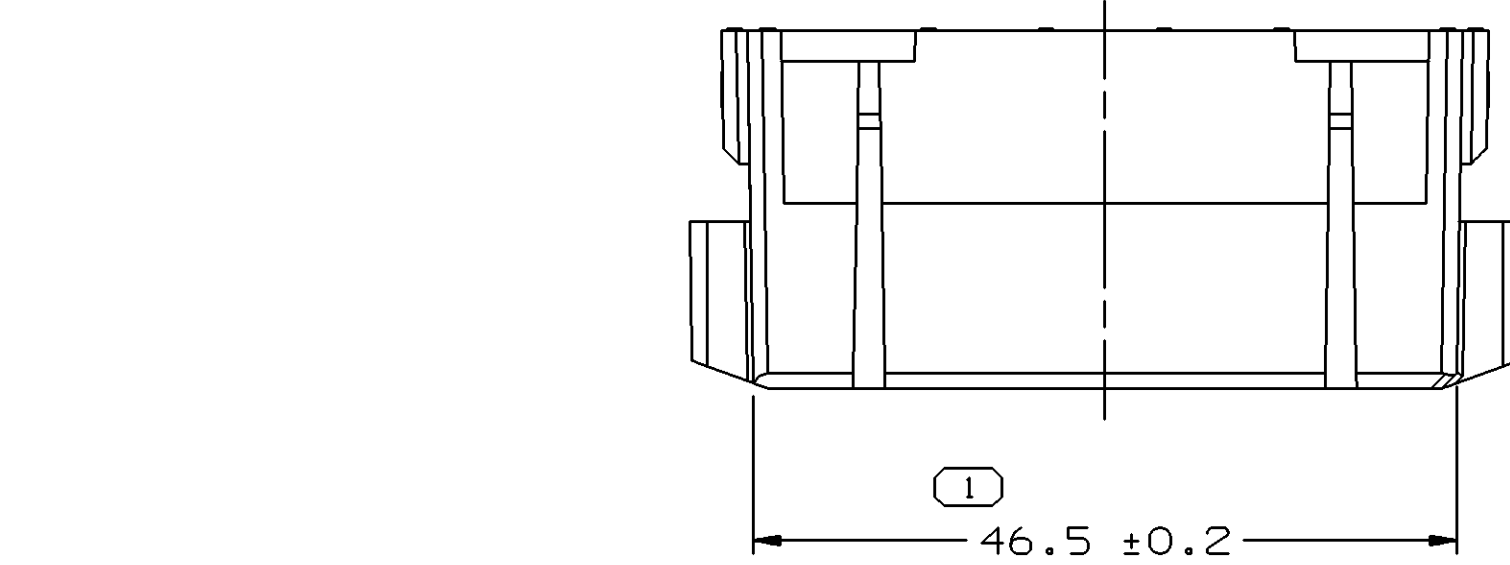
TYPE 105  
SAME AS TYPE 101  
EXCEPT AS SHOWN



OPTIONAL CONSTRUCTION: NO CHAMFER

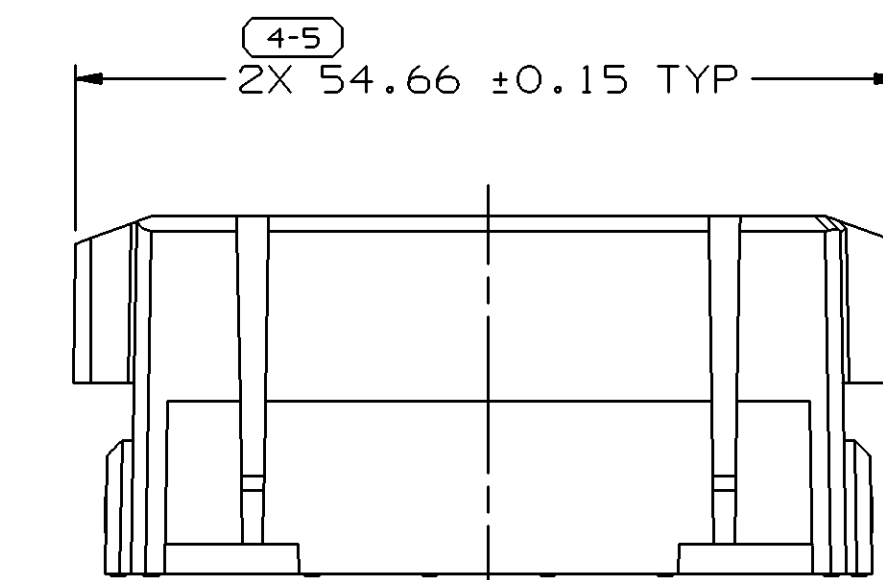


ADD DIM



TYPE 101

M6 X 1.0 METRIC THREAD (INTERNAL)  
THRU FULL LENGTH OF INSERT  
THREAD TO BE CLASS 6H

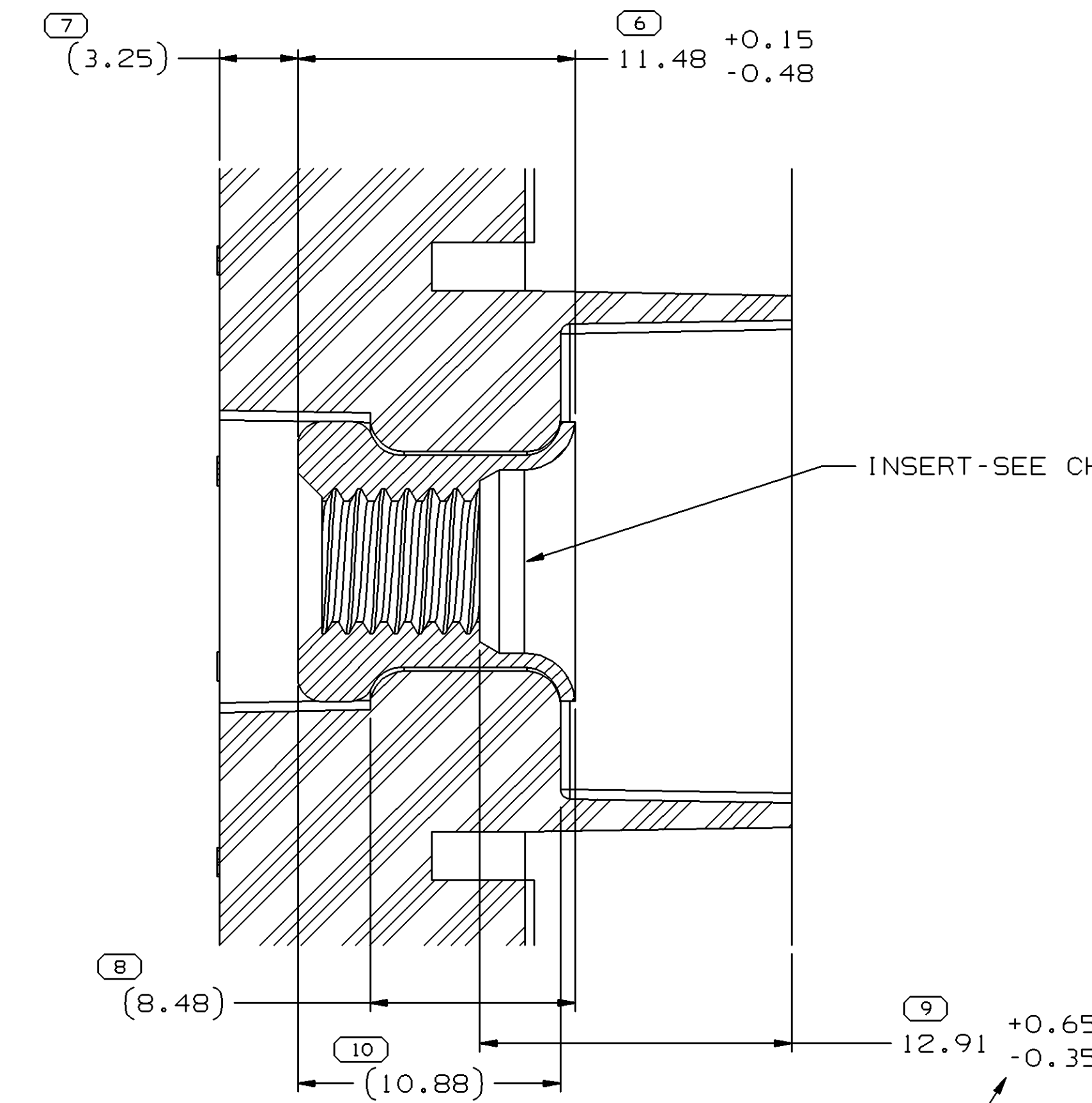


2X 54.66 ±0.15 TYP

NOTES:

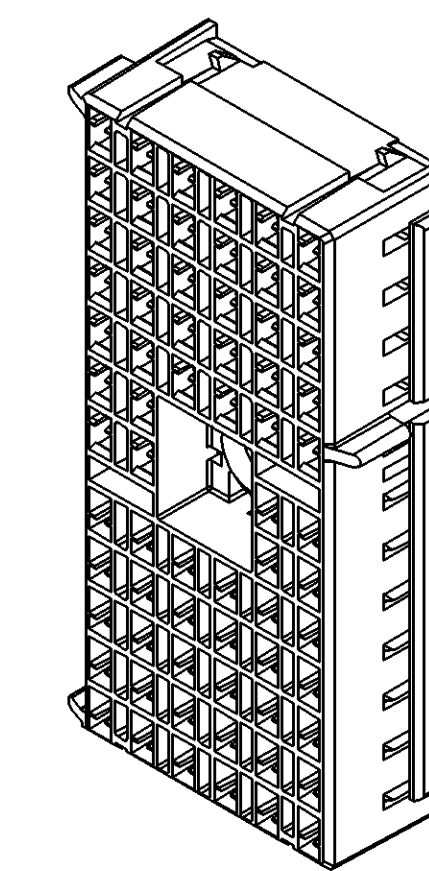
1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:  
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND  
AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION.  
(SEE MATH MODEL FOR PRECISE DIMENSION)  
FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR  
TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
2. MATING COMPONENTS:  
SECONDARY LOCK 15328852 OR EQUIVALENT  
LOWER HOUSING 15329043 OR EQUIVALENT  
TERMINAL 12129425 OR EQUIVALENT
3. INSERT PUSHOUT TO MEET A MINIMUM OF 800N.
4. FOR MATING CONFIGURATION REQUIREMENTS SEE TAX1  
DRAWING 15359217
5. ASSEMBLY MAY BE BUILT USING OPTIONAL INSERT  
15411141.

| PART NO  | REV | N/P | STATUS | TYPE | MATERIAL SPECIFICATION AND COLOR | INSERT NUMBER | CONNECTOR NUMBER |
|----------|-----|-----|--------|------|----------------------------------|---------------|------------------|
| 15487151 | 02  | -   | AJ     | 105  | M3592025 PA66 HS IM GRA MD       | 15410323      | 15484013         |
| 15319894 | 02  | -   | AH     | 104  | M3592002 PA66 HS IM NAT          | 15410323      | 15329009         |
| 15319895 | 02  | -   | AJ     | 103  | M3592025 PA66 HS IM GRA MD       | 15410323      | 15329008         |
| 15319896 | 02  | -   | AJ     | 102  | M3592001 PA66 HS IM BLK          | 15410323      | 15329007         |
| 15319897 | 02  | -   | AJ     | 101  | M3592012 PA66 HS IM GRA LT       | 15410323      | 15329006         |



SECTION A-A  
(SCALE 5:1)

THIS DIMENSION MUST BE MET WITH  
INSERT PUSHED AWAY FROM MATING FACE.



TEMPORARY PRODUCTION PRINT

See electronic approvals of ECN

ECN: **257565**

DRW TYPE PART DRAWING

STYLE

VOLUME (IMP)

ROUTING

6900

UNLESS OTHERWISE SPECIFIED

THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994

AS MANAGED BY THE 3D GLOBAL DIMENSIONING AND

TOOLING AND MANUFACTURING, SEPARATE MATING OR

TERMINAL MAY BE BUILT SEPARATELY REGARDLESS OF DATA

REFERENCE

ALL DIMENSIONS ARE IN MILLIMETERS

REFERENCE

**DELPHI**

DELPHI PACKARD ELECTRIC SYSTEMS  
WARREN, OH

OR LOUIS M. BASKIN

APPRO LOUIS M. BASKIN

APPRO LOUIS M. BASKIN

APPRO KARL SEZENA

APPRO

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REFERENCE

ALL DIMENSIONS ARE IN MILLIMETERS

REFERENCE

DRAWING NAME

TAX1 ASM CONN 68 F W/P 280 N/A

DRAWING NUMBER

15328617

SIZE

A1x3

SCALE

2:1

FRAME NO

2 OF 2

SHEET NO

1 OF 1

REV

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DATE

15328617

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