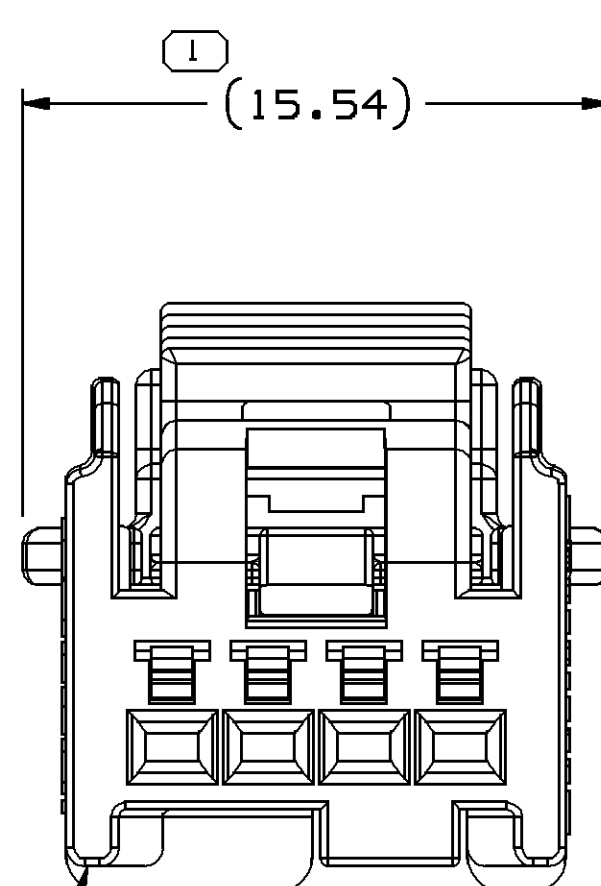
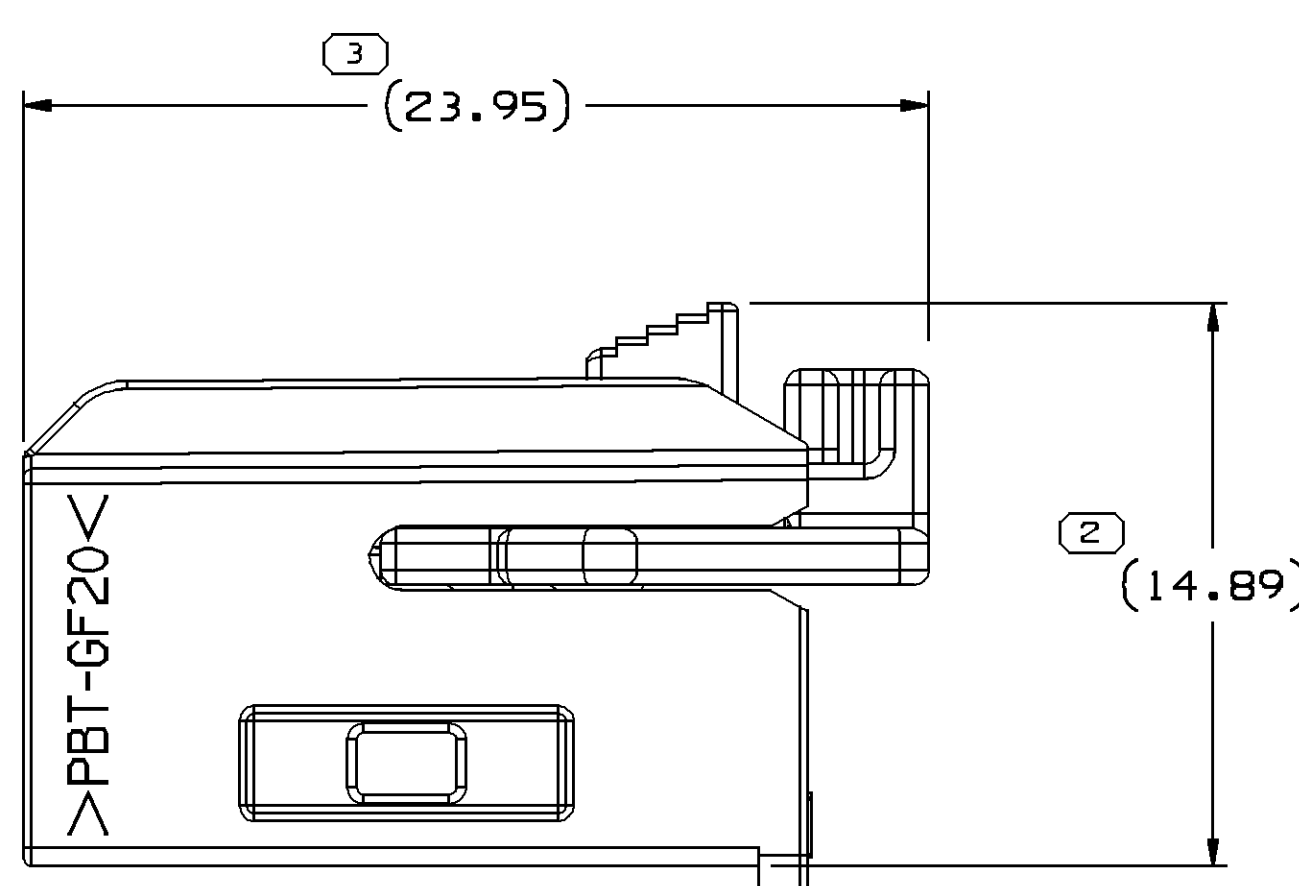
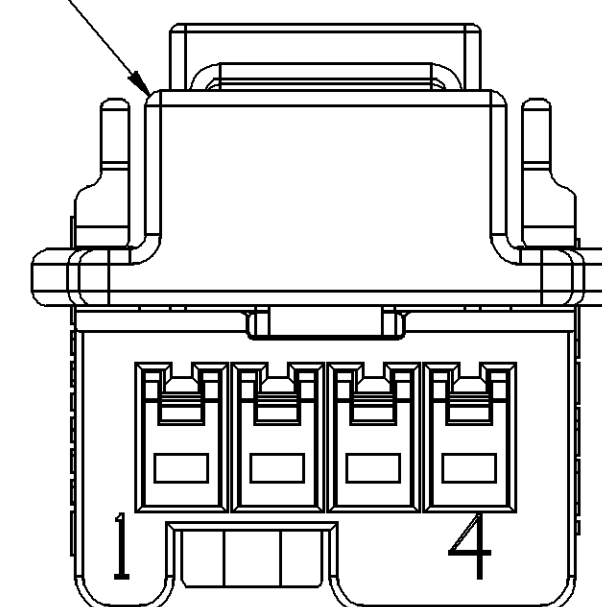
RECOMMENDED SIDE FOR  
SECONDARY LOCK INSERTION

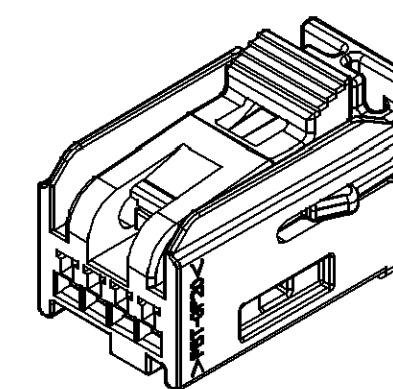
CONNECTOR - SEE CHART — TYPE 101  
USCAR TYPE A



CPA - 15477038





VIEW SCALE DOES NOT REFLECT  
ACTUAL PART SIZE



- NOTES
1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:  
  
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND  
AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION.  
(SEE MATH MODEL FOR PRECISE DIMENSIONS.) FOR ALL  
OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL  
BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
  2. SEALING CODE 0 - UNSEALED
  3. THIS PART ACCEPTS THE FOLLOWING COMPONENTS OR EQUIVALENT:  
TERMINAL : 15445904  
MAX. INSULATION CRIMP WIDTH 1.9 mm  
MAX. INSULATION CRIMP HEIGHT 2.1 mm  
SECONDARY TERMINAL LOCK : 13513473
  4. CONNECTOR VALIDATED PER SAE/USCAR-2:  
TEMPERATURE CLASS 1, VIBRATION FOR COMPONENTS NOT COUPLED TO ENGINE.  
-SAE/USCAR-2 MAY 2004: 5.4.5 - SECONDARY LOCK DISENGAGE FORCE: 20N MIN  
-SAE/USCAR-2 MAY 2004: 5.4.2 - PRIMARY CONNECTOR LOCK DISENGAGE FORCE: 6.5N MIN  
-SAE/USCAR-2 MAY 2004: 5.4.5 - CPA DISENGAGE FORCE (LOCK TO PRE-SET): 35N MAX
  5. MATING CONNECTOR REQUIREMENTS PER ESD30453.
  6. MATING BLADE REQUIREMENTS ARE FOUND ON USCAR/EWCAP  
DRAWING \*EWCAP-001 REV C SECTION "064-T001".
  7. ASSEMBLY TO BE USED WITH APPROPRIATE DELPHI PACKARD ELECTRIC  
HOLDER DESIGN.
  8. ASSEMBLY TO BE PROCESSED USING DELPHI PACKARD ELECTRIC SYSTEMS  
BEST PRACTICE METHODS AND/OR CONNECTOR ASSEMBLY INSTRUCTIONS,  
AND APPLICABLE REPAIR PROCEDURES.

13531958	02	-		106	13531954	NATURAL	F
13513469	02	-		101	13513467	BLACK	A
PART NO	REV	N/P	STATUS	TYPE	CONNECTOR	CONNECTOR COLOR	USCAR TYPE
9	8	7	6				

LIMITS ARE ESTABLISHED									
DIMENSIONAL RANGE (MM)						CHART E1			
FROM	> 0	> 20	> 30	> 70	> 100	> 150	> 200	> 250	> 300
TO					150	200	250	300	400
TOLERANCE UNLESS OTHERWISE SPECIFIED									
	±0.15	±0.2	±0.3	±0.4	±0.5	±0.6	±0.8	±1	±1.2
ANGULAR TOLERANCE ±2°									
5					4				

DWG TYPE		PART DRAWING	
STYLE			
VOLUME (CM³)		DISTR CODE	
		D	
UNLESS OTHERWISE SPECIFIED			
THIS DOCUMENT IS IN ACCORDANCE WITH EN 114:58-1994 AS ISSUED BY THE DIN NORMEN KOMMISSION FOR TECHNICAL DRAWING AND, SEPARATE PATTERNS ARE TO BE USED SEPARATELY REMOVED OF ALL REFERENCES.			
ALL DIMENSIONS ARE IN MILLIMETERS			
REFERENCE			
THIRD ANGLE PROJECTION		DO NOT SCALE  USE MATH DATA	
			

<h1 style="text-align: center;">DELPHI</h1> <p style="text-align: center;">DELPHI PACKARD ELECTRIC SYSTEMS WARREN, OH</p>							
						DATE	
GR							
APV01		ROBERT HURD				09JUN05	
APV02		ROBERT HURD				09JUN05	
APV03		NICOLE LIPTAK				09JUN05	
APV04							
APV05		SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI-A 10949001					
MATERIAL SEE DRAWING							
DRAWING NAME							
TAXI ASM CONN 4 F MICRO HVT							
DRAWING NUMBER							
1 3531959							
SIZE A0		SCALE 5:1		FRAME NO 1 OF 1		SHEET NO 1 OF 1	
STG R		REV 02		REV N		REV N	

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