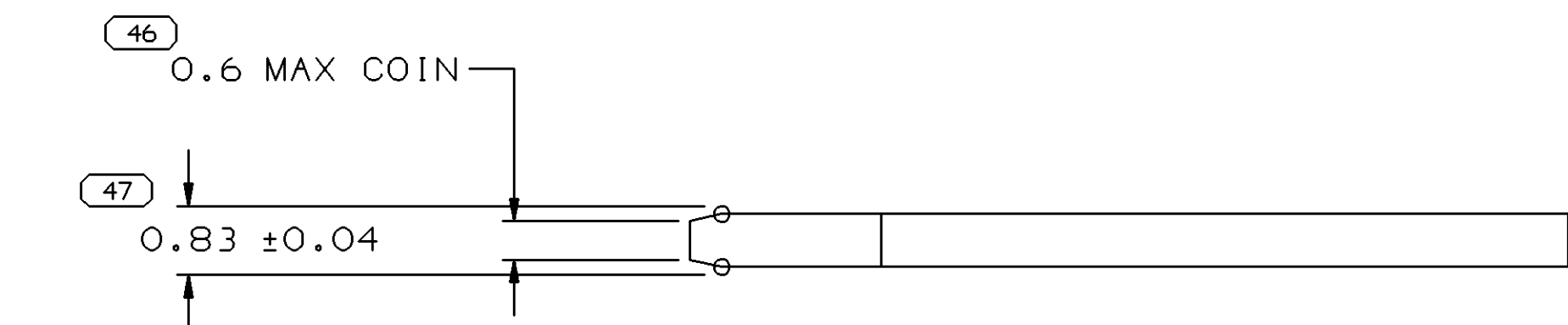
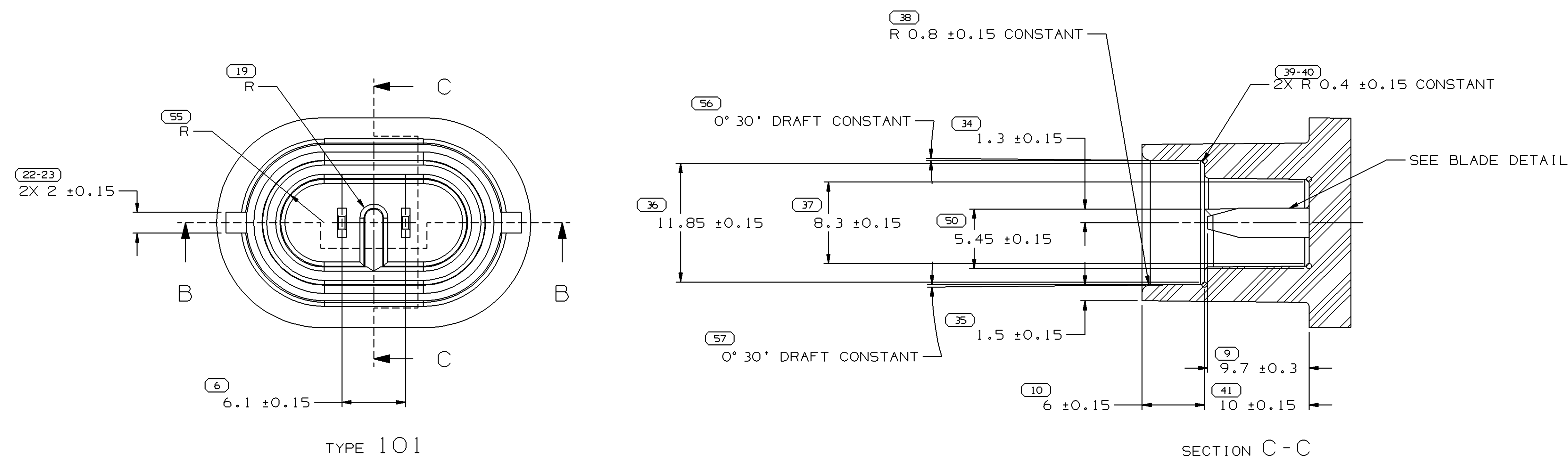




BLADE DETAIL
SCALE 10:1

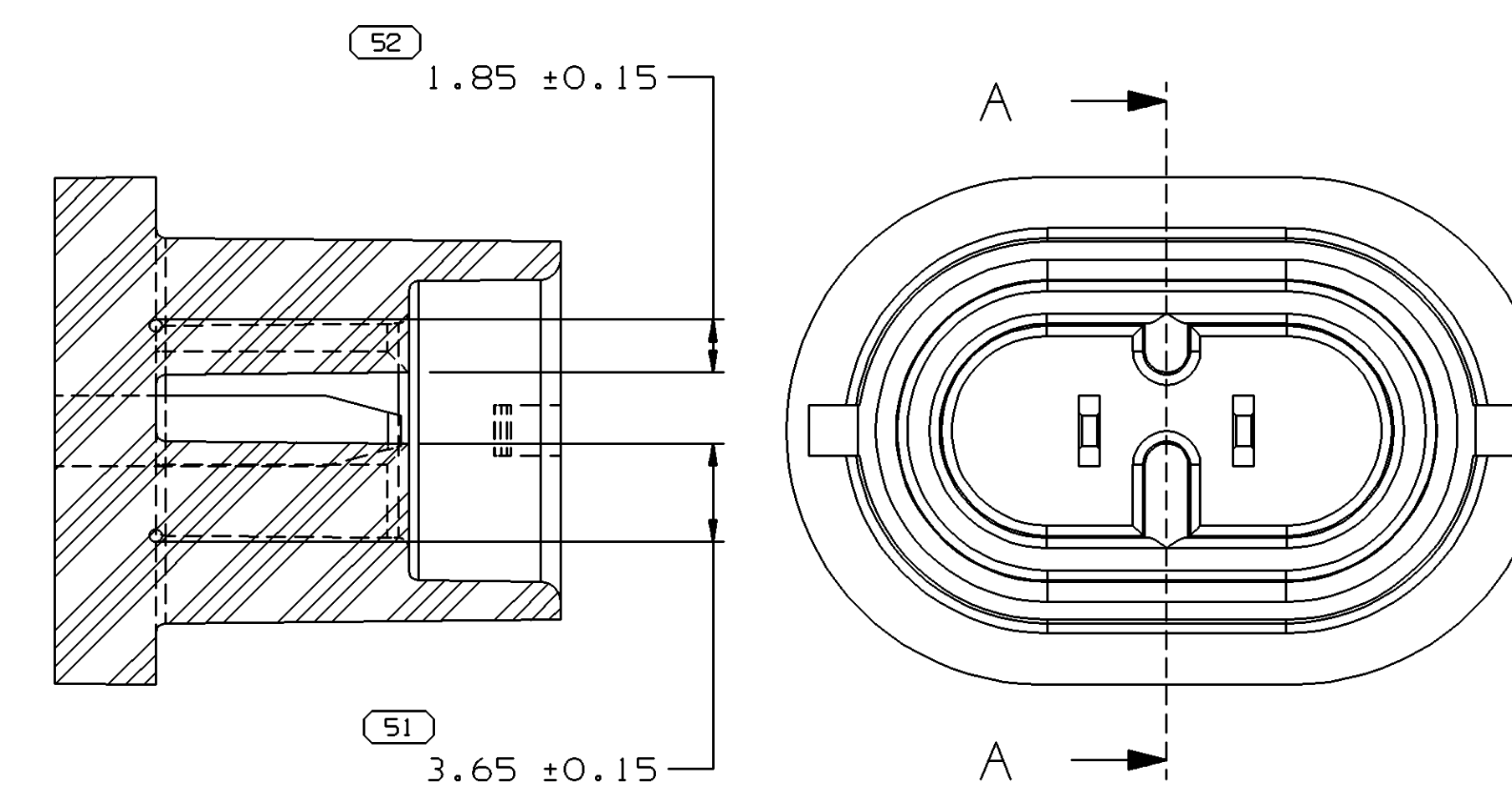
NOTES

1. INSPECTION SYMBOLS FOR REFERENCE ONLY

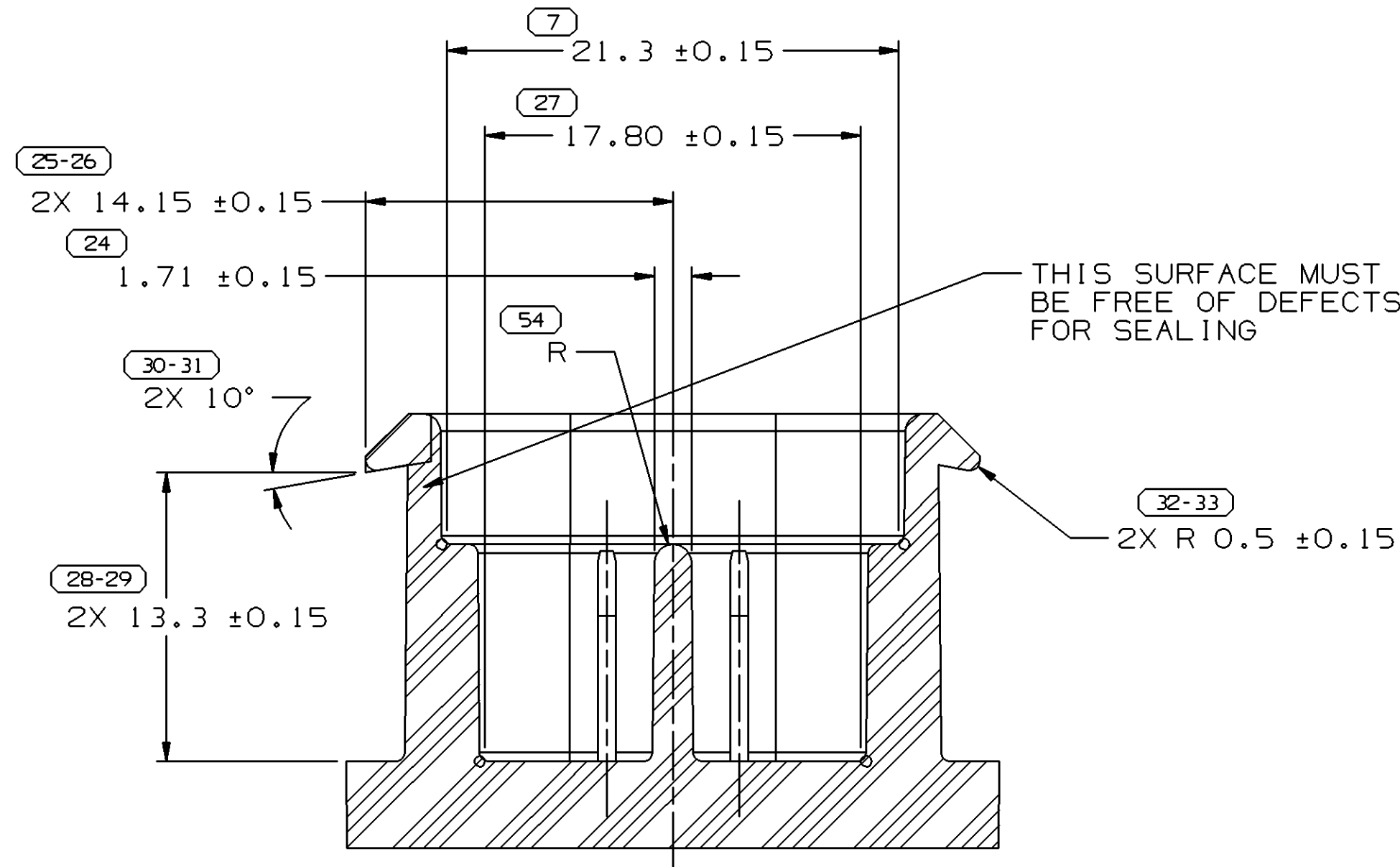


NOTES

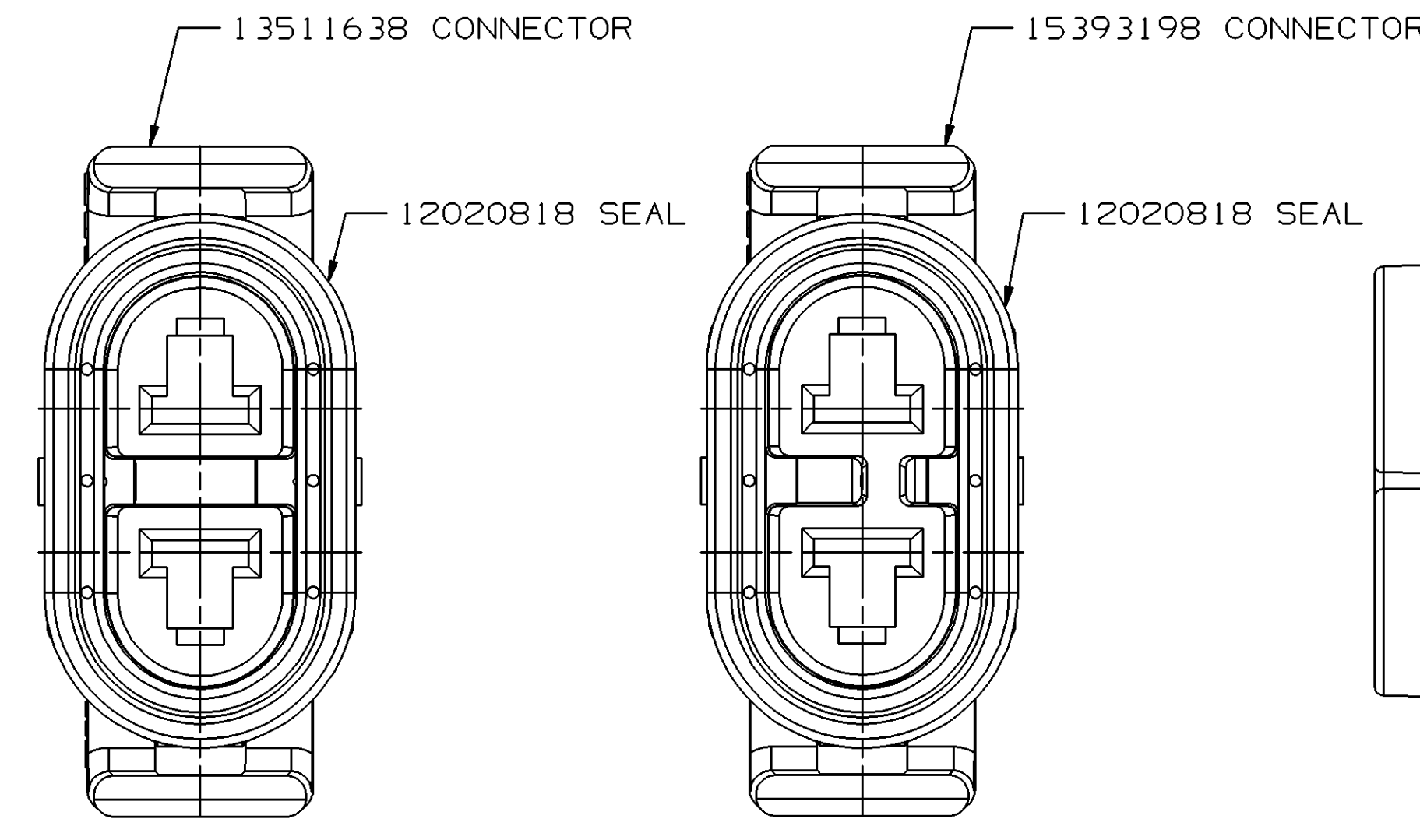
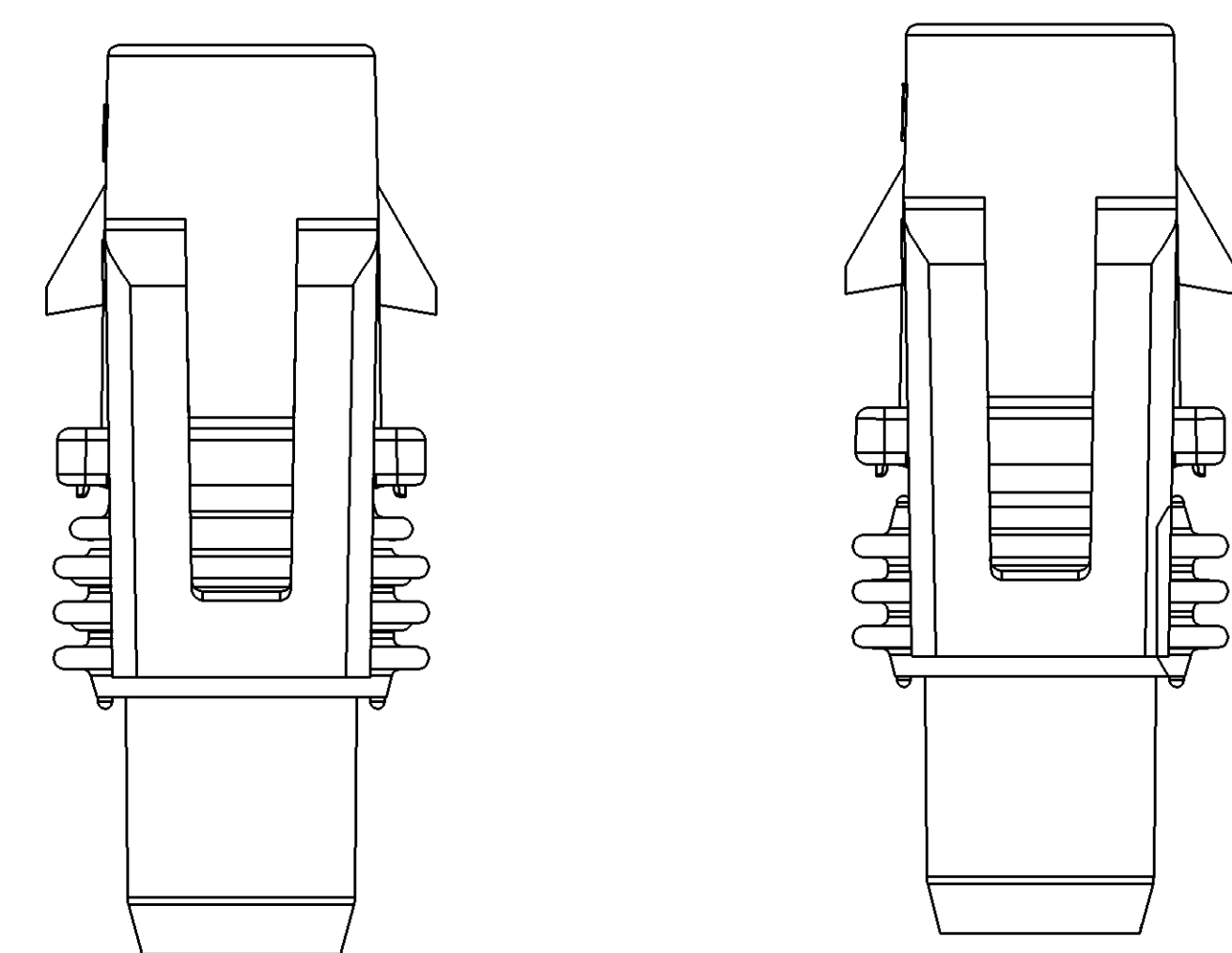
1. INSPECTION SYMBOLS FOR REFERENCE ONLY



TYPE 102
SAME AS TYPE 101
EXCEPT AS SHOWN

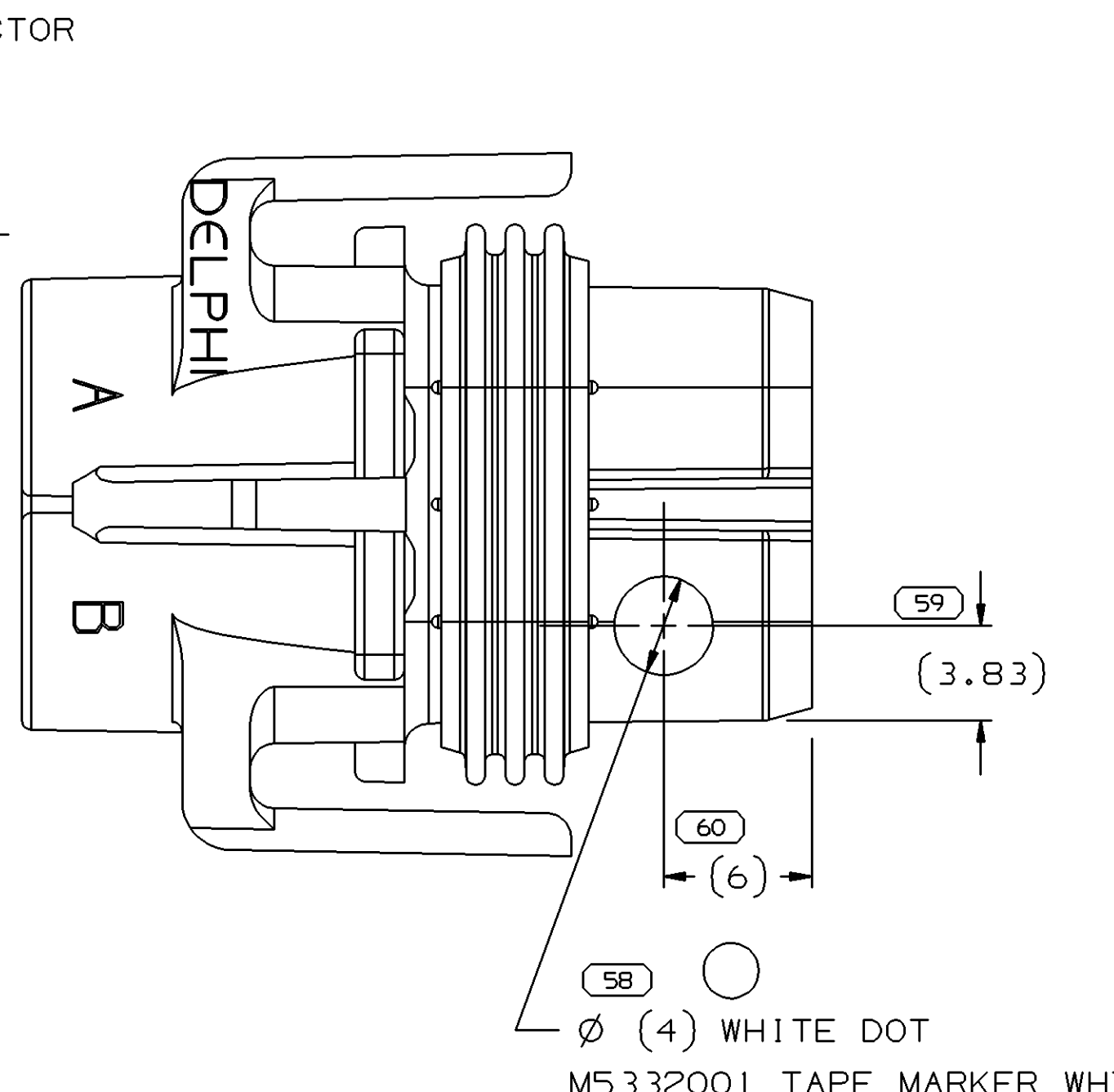


MATING COMPONENT INFORMATION

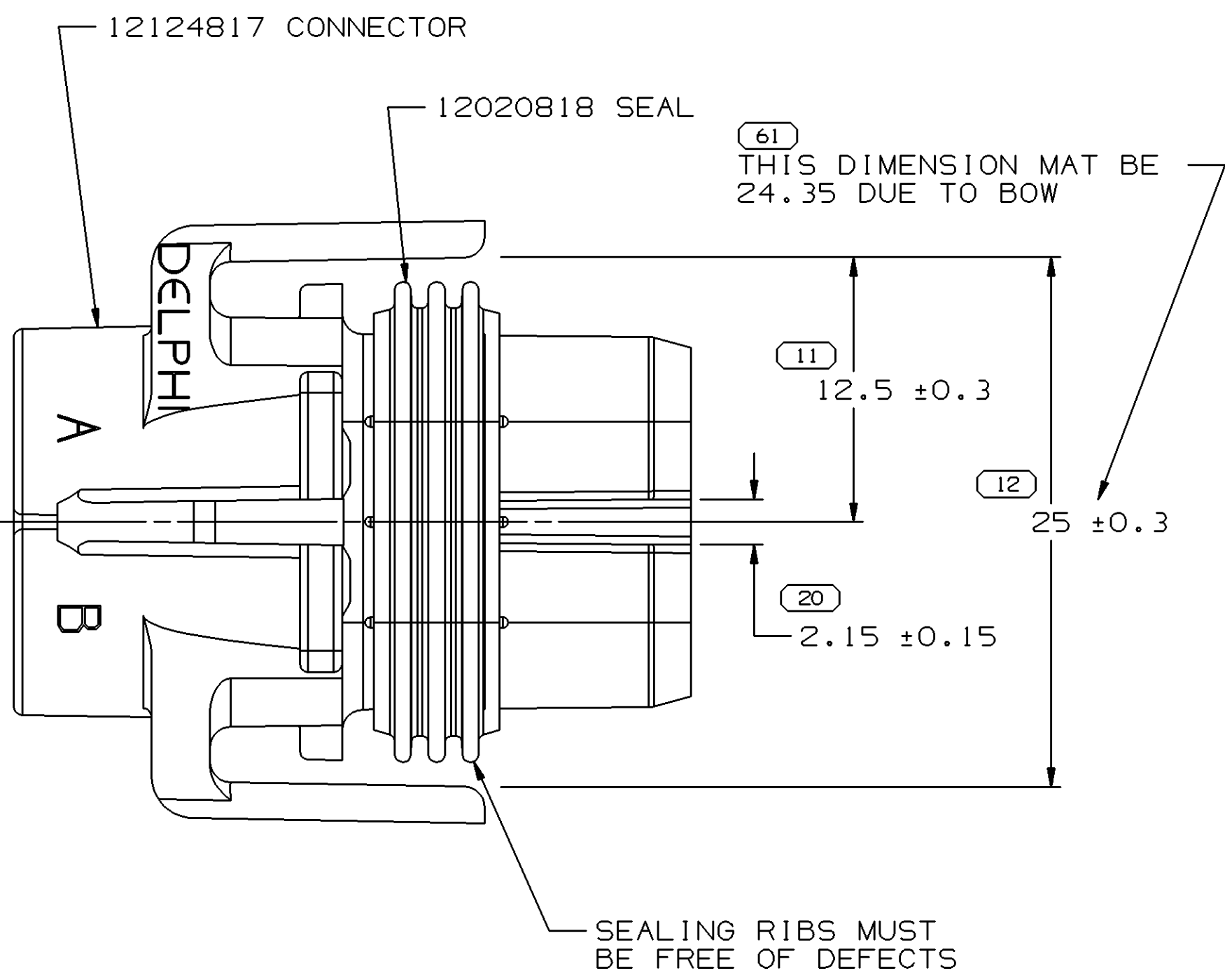


TYPE 104
SAME AS TYPE 101
EXCEPT AS SHOWN

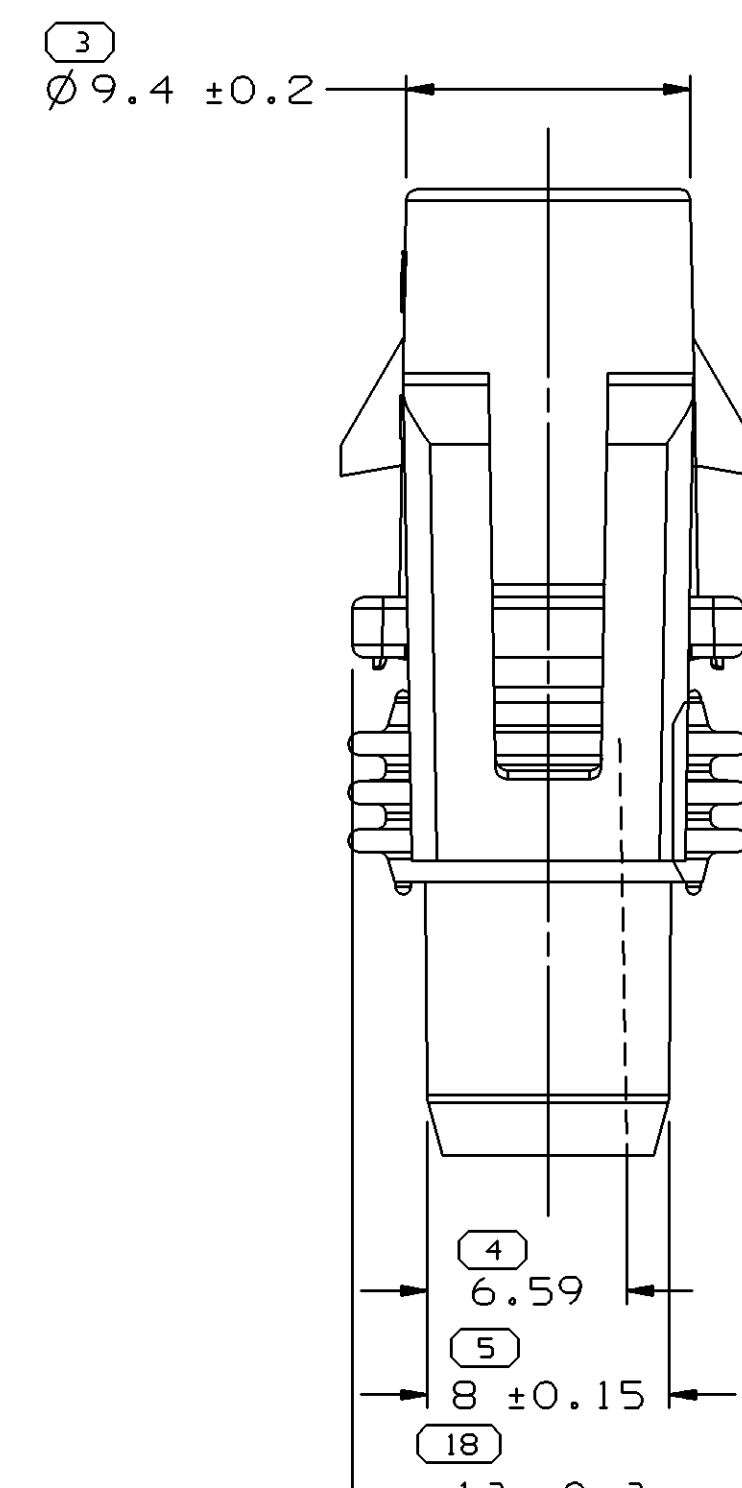
TYPE 102
SAME AS TYPE 101
EXCEPT AS SHOWN



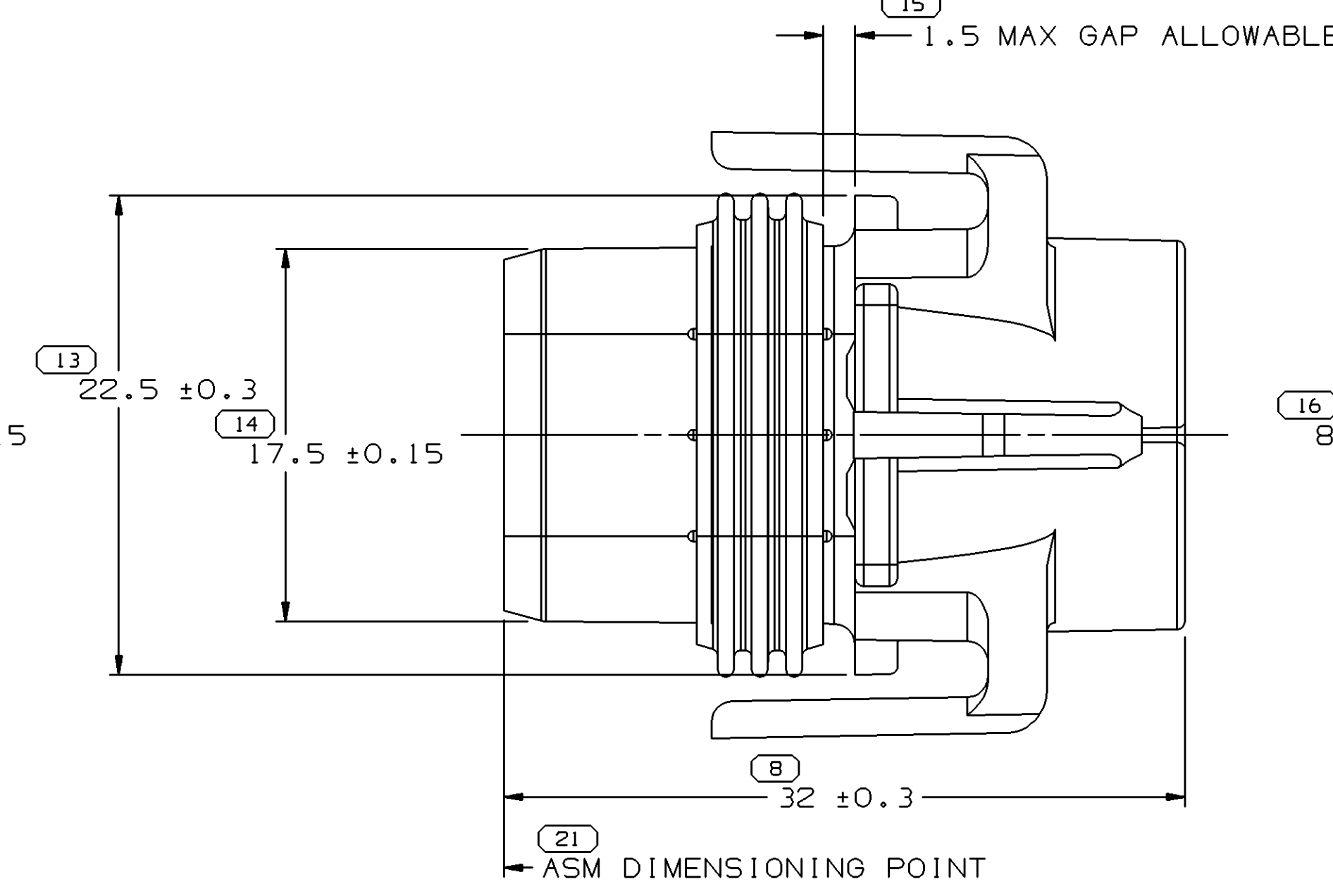
TYPE 103
SAME AS TYPE 101
EXCEPT AS SHOWN



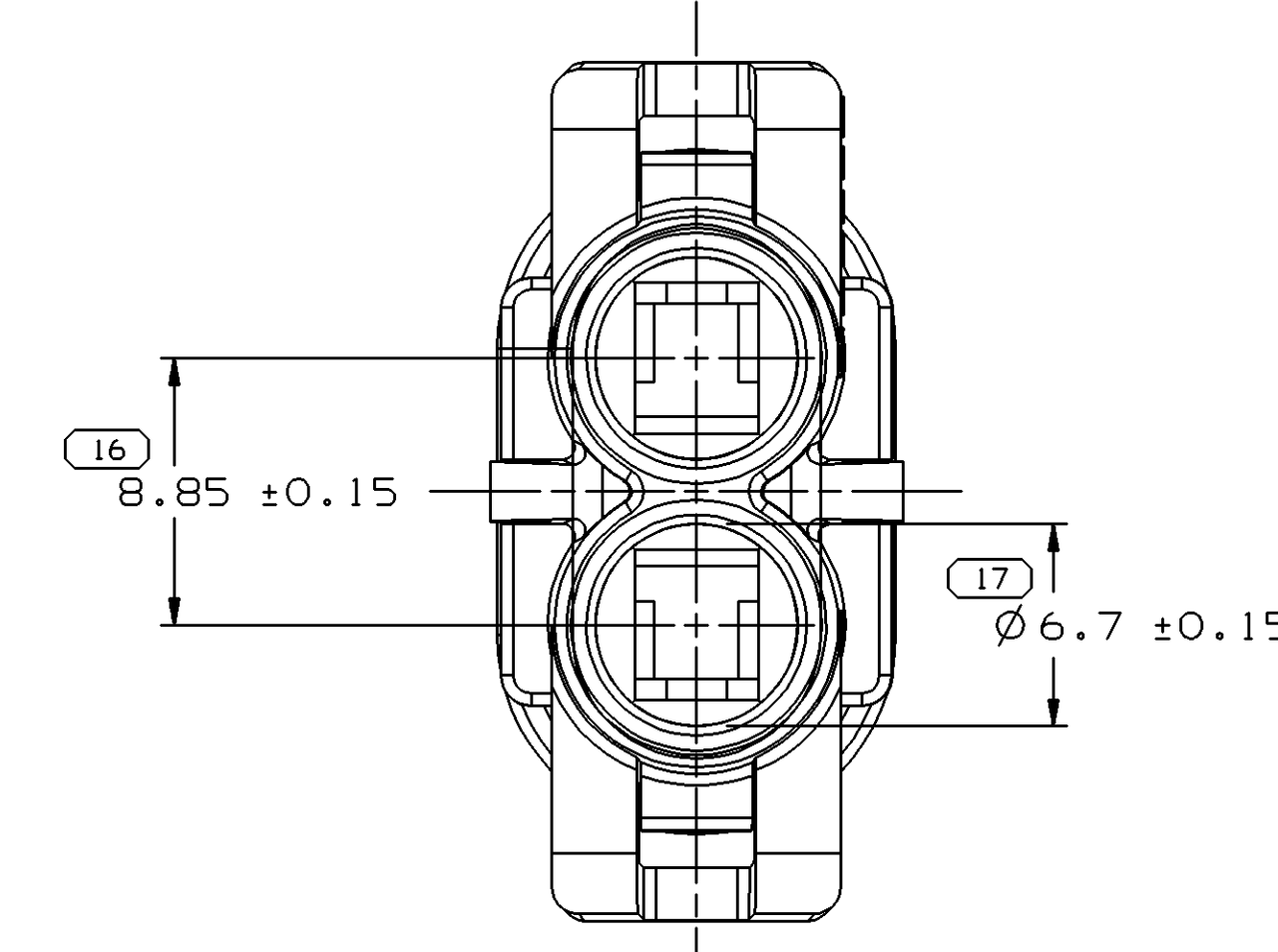
OF DEFECTS



TYPE 101



DOWABLE



- NOTES
1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
 2. SEALING CODE 3 - DESIGN WILL PASS SALT FOG AND IMMERSION TEST AFTER CONDITIONING AS SPECIFIED IN: ESA-644 (WEATHER-PACK), ESA-710 (METRI-PACK), ESA-650 (UNDERHOOD MICRO-PACK), C-4006 (WORLD CONNECTOR), ETC WHEN MATED TO MATING PART OR EQUIVALENT.
 3. THIS PART ACCEPTS THE FOLLOWING COMPONENTS OR EQUIVALENT:
TERMINAL 12077411
CABLE SEAL 12015323
TERMINAL POSITION ASSURANCE LOCK 12146088 OR 12020807
TYPE 101 CONNECTOR TO MATE WITH A.N.S.I., BULB TYPE 88B1, 889 OR EQUIVALENT, TYPE 102 TO MATE WITH A.N.S.I., BULB TYPE H9 OR EQUIVALENT.
 4. WHEN PARTS ARE SHIPPED, THEY MUST BE PACKED IN PLASTIC BAGS OR SHIPPED IN CONTAINERS WITH DESICCANT PACKS, C LINERS, BAGS OR LINERS MUST BE SEALED TO AVOID ENTRY OF FOREIGN MATTER.
 5. FOR PARTS NUMBERS WITH ADHESIVE, USE M3510001 OR ADHESIVE APPROVED BY MATERIALS ENGINEERING TO JOIN CONNECTOR SEAL TO CONNECTOR.
 6. REFERENCE P/N TYPE 103 FORD ZM5T-144464-NA

F-14A464-NA		13 PROCESS SENSITIVE DIMENSIONS						
		DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED						
DIMENSIONAL RANGE	UMI	CHART						
FROM	>0	>20	>70	>100	>150	>200	>250	>300
TO	20	100	150	200	250	300	400	500
		TOLERANCE UNLESS OTHERWISE SPECIFIED						
		±0.15	±0.2	±0.2	±0.4	±0.5	±0.6	±1
		±0.15	±0.2	±0.2	±0.4	±0.5	±0.8	±1

DOW TYPE		PART DRAWING	
STYLE			
VOLUME (10/)		DISTR CODE	
		D	
UNLESS OTHERWISE SPECIFIED			
THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 FORMED BY THE AMERICAN SOCIETY OF MECHANICAL ENGINEERS AND TOLERANCE ADDENDUM-2001. SEPARATE PATTERNS OF FEATURES MAY BE OBTAINED SEPARATELY REGARDLESS OF DATA REPRESENTATION.			
ALL DIMENSIONS ARE IN MILLIMETERS			
REFERENCE			
THIRD ANGLE PROJECTION		DO NOT SCALE USE MATH	
2		UNISGRAPHIC	

DELPHI DELPHI PACKARD ELECTRIC SYSTEMS MINNETONKA, MN							
						DATE	
DR							
APPROV		J.L. BARBA				19AUG96	
APPROV		A. UGALDE B				21AUG96	
APPROV		J. BOKROS				18OCT96	
APPROV							
SUBSTANCE(S) OF CONCERN AND RECYCLED CONTENT PER DELPHI 10540001							
MATERIAL SEE DRAWING							
DRAWING NAME TAXI CONV 2 W M/P 280 SLD							
DRAWING NUMBER 12186800							
SIZE	SCALE	FRAME	SHEET NO	SYT	REV	INP	

Mouser Electronics

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