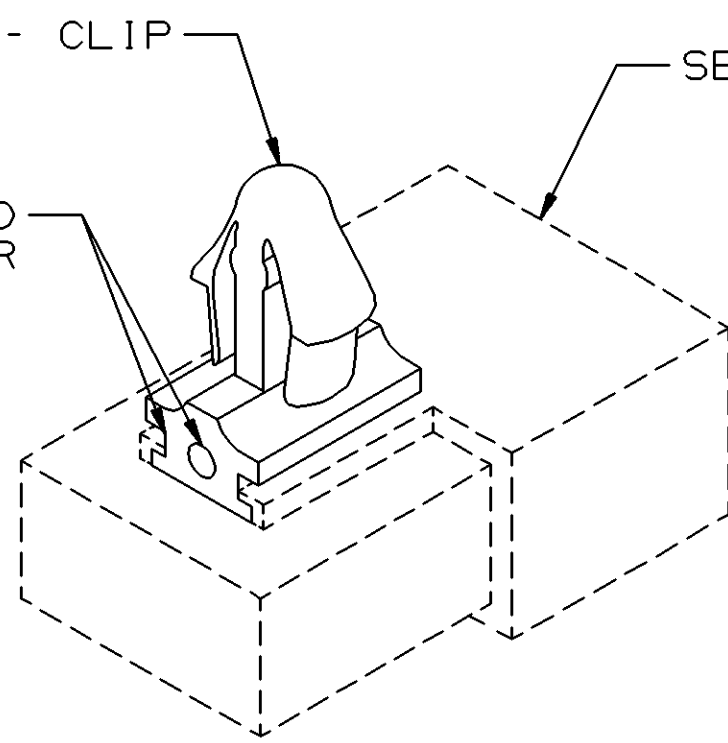
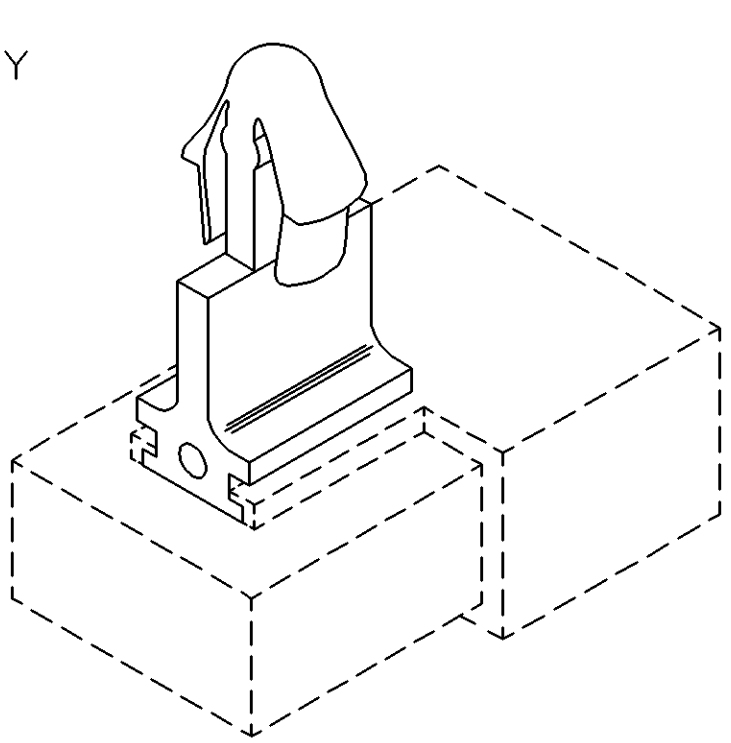


SYMBOL DEFINITION		MISSING SYMBOLS	
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	1	NO MISSING SYMBOL NUMBER
	LAST NO. USED		
		1	

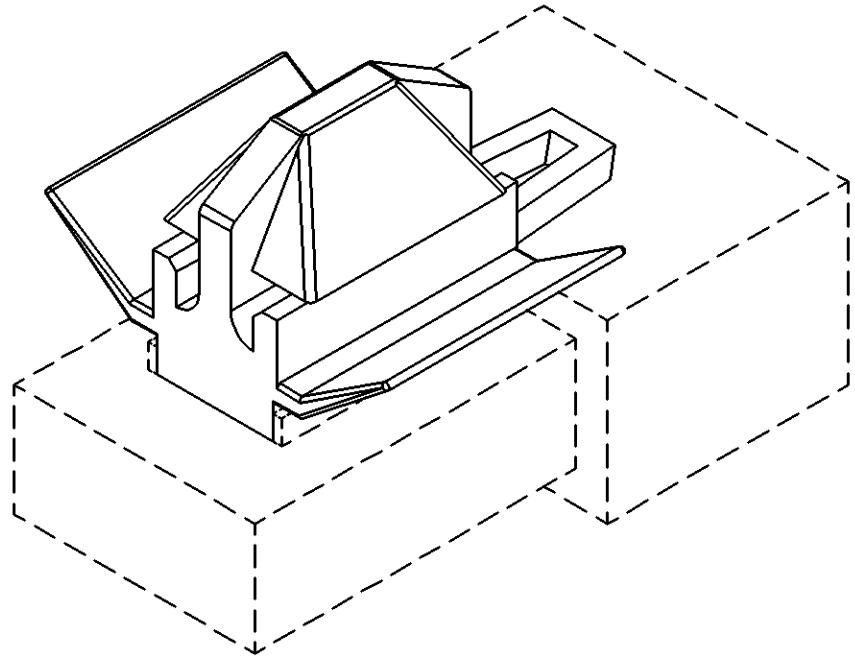
SEE CHART - CLIP
SEE CHART - CONN BODY
DEFORMATION MAY OCCUR AT END OF CLIP AND END OF CONNECTOR CLIP SLOT AFTER ASSEMBLY. (ALL TYPES)



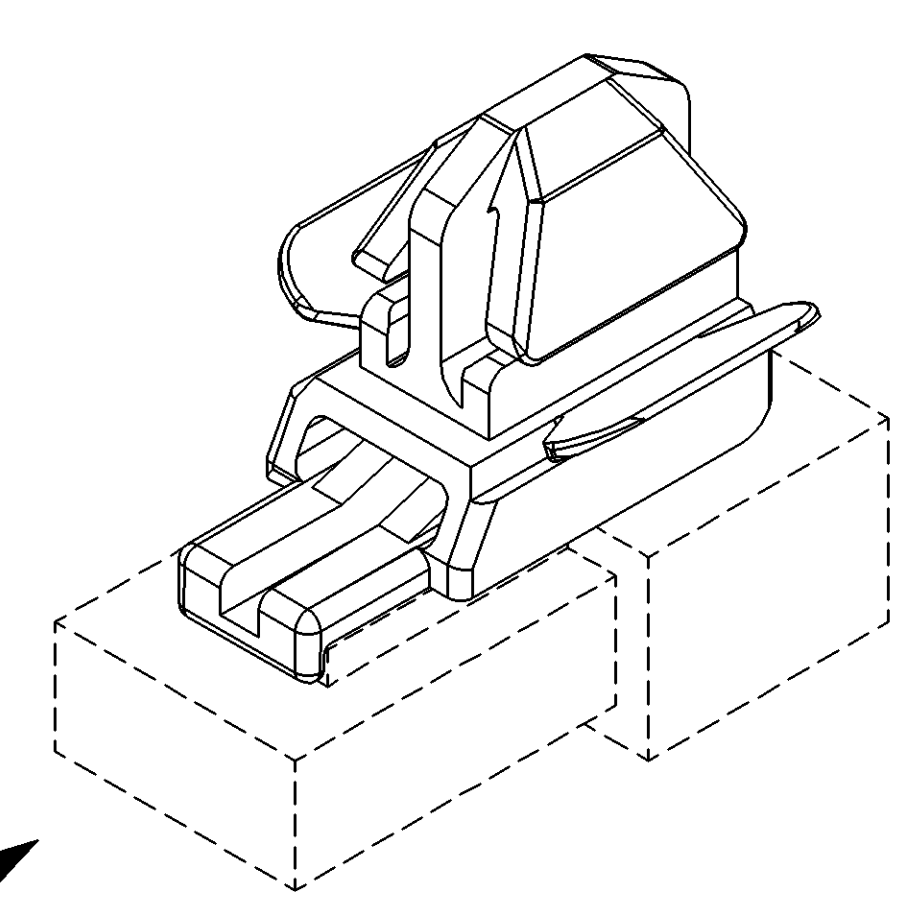
TYPE 701



TYPE 702



TYPE 703



TYPE 704

DWG STATUS					ZONE	REVISION HISTORY	AUTH	DR	APVD		
DATE	STS	REV	N/P	CHG					APV1	APV2	
08JUL02	R	10	-	-		CLEARED REV COLUMN & 15441422 - RELEASED	227545	JGR	EOV	JGR	FR
26JUL02	R	11	-	-		15443306 - RELEASED	228500	JGR	EOV	JGR	EM
01AUG02	R	12	-	-		15443306 - CLIP 12084561 WAS 08905563	228816	EOV	EOV	EM	EM
13AUG02	R	13	-	-		15443306 - REVISED REVISION LEVEL	229273	EOV	EOV	EM	EM
27SEP02	R	14	-	-		15448420 - RELEASED & ADDED NOTE	231106	RVP	RVP	EM	EM
02OCT02	R	15	-	-		15449359 - RELEASED	231316	RVP	RVP	EM	EM
01NOV02	R	16	-	-		15452716 - RELEASED	232980	EOV	EOV	EM	EM
31JUL03	R	17	-	-		ALL ACTIVE PARTS - REVISED ASM NOTE 2	243742	JYD	EOV	FR	FR
25NOV03	R	18	-	-		12066387 - CLIP 15355107 WAS 12084561	249281	EAR	EAR	ET	ET
08DEC03	R	19	-	-		15486364 - RELEASED; ADDED TYPE 704; ADDED NOTE 4	249645	ADK	EES	RAP	RAP
27FEB04	R	20	-	-		15448420 - CLIP 15427170 WAS 15358692	251585	JPB	FKV	RAP	RAP
03JUN04	R	21	-	-		12124450 - OBSOLETE	255546	TLD	TLD	MR	MR
20JUL04	-	22	-	-		12077942, 12077772, 12066439, 12065650, 12052750, 12059984, 12052469, 12040711, 12020539, 12034466, 12034123, 12020421, 12020394, 12004100, 12004056, 08917738, 08911353, 08900423, 02899525, 02894943, 12089344, 12089889, 12089926, 12103021, 12124426, 12162221, 12162470 - MADE OBSOLETE	256332	AKJ	AKJ	MR	MR
27JUL04	R	23	-	-		15496768 - RELEASED	257129	TSH	TSH	RP	RP
20SEP04	R	24	-	-		12089282 - MADE OBSOLETE	258312	MJM	MJM	MR	MR

NOTES

- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION. (SEE MATH MODEL FOR PRECISE DIMENSIONS.) FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
- ARROW INDICATES CABLE END.
- 8905563/12084561 CLIPS - USE 12084561 CLIP (GRAY) FOR NYLON CONNECTOR BODIES AND 8905563 FOR OTHER CONNECTOR BODY MATERIALS.
- PROCESS ENGINEERING AND MANUFACTURING DETERMINE THE PROPER METHOD OF ASSEMBLY TO SECURE CLIP TO CONNECTOR CLIP SLOT. ANY OF THE OPTIONAL CONSTRUCTION METHODS (LISTED IN ASSEMBLY NOTE #2) ARE PERMISSIBLE AS LONG AS DISENGAGE REQUIREMENTS ARE MAINTAINED FOR THE PROCESS SELECTED.
- REFERENCE ESA 737 FOR VPS.

ASM NOTES

- ASSEMBLE CLIP SECURELY IN CONNECTOR BODY.
- OPTIONAL ASSEMBLY CONSTRUCTIONS ARE:
A. HEAT CRIMP - 30N MINIMUM DISENGAGE CLIP FROM CLIP SLOT
B. SONIC WELD - 30N MINIMUM DISENGAGE CLIP FROM CLIP SLOT
C. GLUE APPLICATION - 60N MINIMUM DISENGAGE CLIP FROM CLIP SLOT (APPLY M3549, M3520 OR M5263)
- ASSEMBLY 15448420 CLIP SHALL WITHSTAND 60N MINIMUM DISENGAGE FORCE FROM CLIP SLOT OF CONNECTOR. THIS ASSEMBLY SHOULD BE DONE WITH GLUE (APPLY M3549 OR M3520).
- ASSEMBLY USING 15401328 CLIP, THE ASSEMBLY SHALL WITHSTAND 60N MINIMUM DISENGAGE FORCE FROM CLIP SLOT OF CONNECTOR. THE ASSEMBLY OPTION SHOULD BE TO USE GLUE (APPLY M3549 OR M3520).

PART DRAWING	
STITLE	DISTR CODE
VOLUME (CWP)	D
UNLESS OTHERWISE SPECIFIED THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE 2003 ADDENDUM TO Y14.5M-1994 DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED TOLERANCES UNLESS OTHERWISE SPECIFIED FEATURES MAY BE DIMED SEPARATELY, IRRESPECTIVE OF DATUM	
ALL DIMENSIONS ARE IN MILLIMETERS	
REFERENCE	
THIRD ANGLE PROJECTION	
DO NOT SCALE	
USE MATH DATA	
INSPECTION	

DELPHI	
DELPHI PACKARD ELECTRIC SYSTEMS WARREN, OH	
OR	DATE
APVD1 DAVID STEELE	26JAB7
APVD2 G. FERNACE	29JAB7
APVD3 A. HERMANN	11FEB7
APVD4	
APVD5	
SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001	
MATERIAL	
SEE DRAWING	
DRAWING NAME	
TAXI ASM CONN	
DRAWING NUMBER	
02973626	
SIZE	SCALE
A0	NONE
FRAME NO	1 OF 1
SHEET NO	7
STG	REV
1	24

LIMITS ARE ESTABLISHED									
DIMENSIONAL RANGE (MM)									
FROM TO		> 0 20	> 20 30	> 30 70	> 70 100	> 100 150	> 150 200	> 200 250	CHART F1 > 250 300 > 300 400
TOLERANCE UNLESS OTHERWISE SPECIFIED									
		±0.15	±0.2	±0.3	±0.4	±0.5	±0.6	±0.8	±1.2
ANGLE ±1° TOLERANCE ±2°									

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