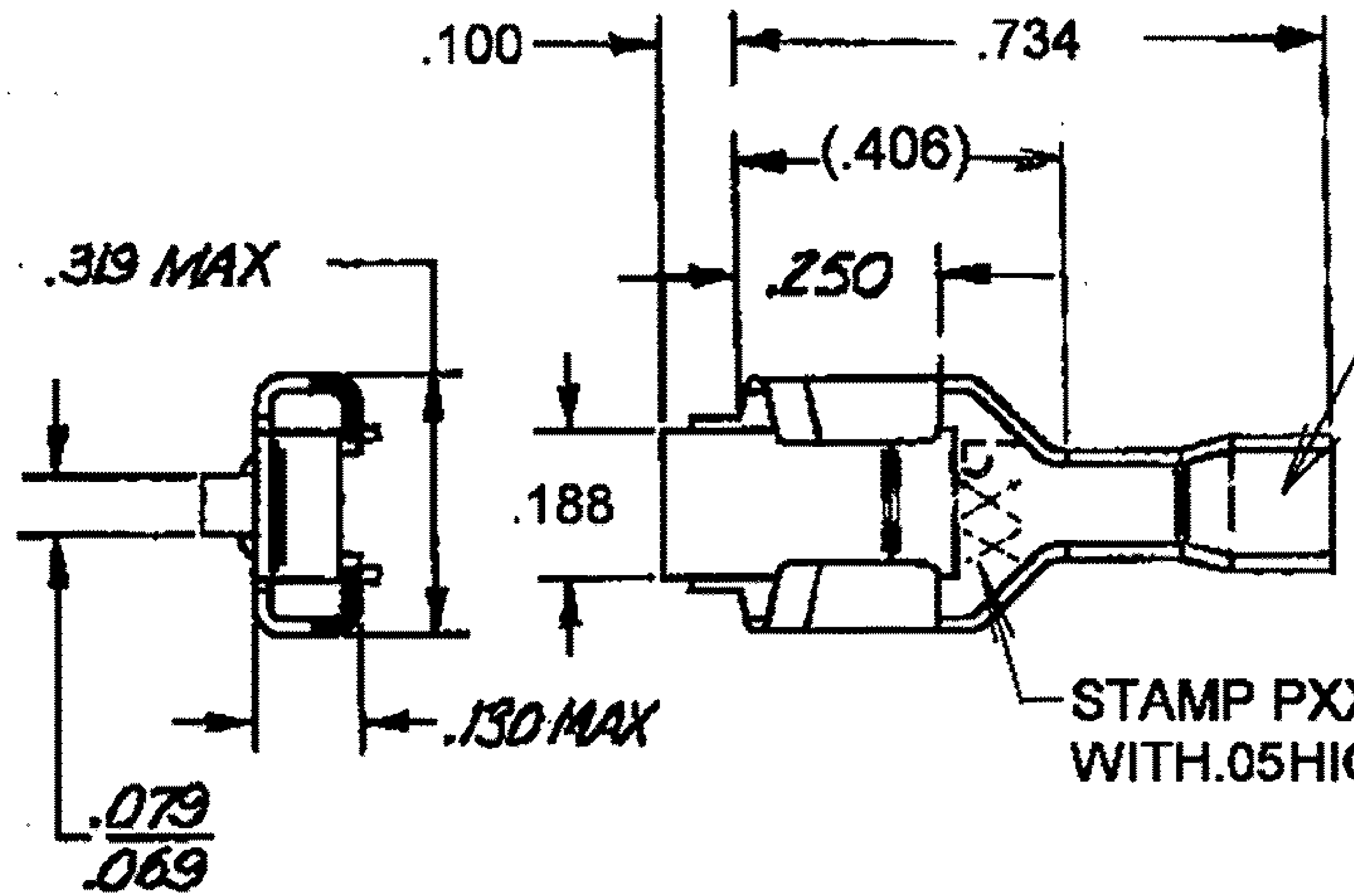


CWS STATUS				ZONE				REVISION HISTORY				AUTH		DR		APVD	
DATE	STG	REV	N/P	CHG													
06DEC06	R	13	-	-				ALL PARTS - CREATED TAXI PART DRAWING				287565	TLD	TLD			
05JAN07	R	14	-	-				ALL ACTIVE PARTS - (.406) WAS .406				400033	MDH	FRG	MSG		
12JUN09	R	15	-	-				ALL ACTIVE PARTS - ADDED TONGUE NOTE: 02964807, 06288913, 08905483 & 12015880 - MAT'L SPEC WAS P-1546064; 02973021, 02977615, 08905482 & 12010244 - MAT'L SPEC WAS S-1546064				408260	DGL	DGL	APR		
10AUG15	R	16	-	-				02973021, 02977615, 08905482 & 12010244 - OBSOLETE				430437	LES	LES	VMP		
14DEC16	R	17	-	-				ALL ACTIVE PARTS- UPDATED PDM ATTRIBUTES				435196	GDH	JVM	JOG		



STAMP CABLE ID NUMBER ON UNDERSIDE IN THIS AREA WITH .05 HIGH CHARACTERS. CHARACTERS MUST BE POSITIONED (PARALLEL OR PERPENDICULAR) TO CENTERLINE.

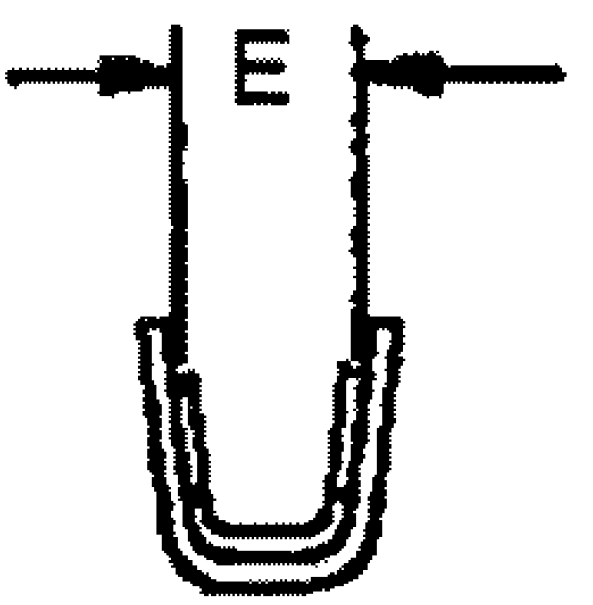
STAMP PXX ON UNDERSIDE IN THIS AREA WITH .05 HIGH CHARACTERS PER NOTE 3

INSULATION WINGS - SEE CHART

CONDUCTOR WINGS - SEE CHART

.216  
.196  
.240  
.224

TANG FOR LOCKING TERMINAL IN CONNECTOR BODY.



- NOTES
- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:  
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
  - DO NOT PROBE, TEST OR OTHERWISE CONTACT THE INTERIOR REGION (THE SPRING OR ANY MOVING PART) OF THIS TERMINAL. SEVERE DAMAGE CAN OCCUR, COMPROMISING THE PERFORMANCE OF THE ELECTRICAL INTERFACE.
  - "PXX" INDICATES "P" PLUS LAST TWO DIGITS OF MAKE DIE SERIES NUMBER (P01, P02, P03, ETC).
  - TONGUE MUST BE SO FORMED TO REQUIRE AN ENGAGE FORCE OF 5 TO 10 LBS (22N TO 44N) AND A DISENGAGE FORCE OF 6 LBS (27N) MIN FOR TERMINALS WITH MATING NIB WHEN MATED WITH A BURR FREE STANDARD BRASS MALE BLADE .032 THICK, ALSO AN ENGAGE AND DISENGAGE FORCE OF 5 TO 18 LBS (22N TO 80N) WHEN MATED WITH A BURR FREE SLOTTED HARDENED STEEL MALE BLADE .032 THICK, OR FOR TERMINALS WITHOUT MATING NIB, AN ENGAGE FORCE OF 3 TO 7 LBS (13N TO 31N) AND A MINIMUM NORMAL FORCE OF 2.25 LBS (10N) WHEN DEPRESSED .032 AT APEX OF TONGUE AFTER TERMINAL HAS BEEN ENGAGED AND DISENGAGED FOUR TIMES WITH A BURR FREE STANDARD BRASS MALE BLADE .032 THICK. A NEW BRASS BLADE MUST BE USED FOR EACH TERMINAL TESTED.

12010244	B6	.0180 X 1.344	COPPER ALLOY	12015880	B6	TIN PLATED COPPER ALLOY				X	X	X	2(3.0)	3.65 - 3.49	212	501	I	.305
08905482	B6	.0180 X 1.344	COPPER ALLOY	08905483	C6	TIN PLATED COPPER ALLOY				X	X	X	2(3.0)	3.65 - 3.49	212	501	I	.305
02977615	D6	.0180 X 1.344	COPPER ALLOY	06288913	D6	TIN PLATED COPPER ALLOY				X	X	X	5.0	4.48 - 4.32	10	501	I	.210
02973021	C6	.0180 X 1.344	COPPER ALLOY	02984807	C6	TIN PLATED COPPER ALLOY				X	X	X	5.0	4.48 - 4.32	10	501	I	.210
02965749	C	.0180 X 1.344	COPPER ALLOY							X	X		5.0	4.48 - 4.32	10	501	I	.210
PART	NO	REV	N/P	MAT'L SIZE	MAT'L SPEC	PART	NO	REV	N/P	MAT'L SPEC								
				UNPLATED						TIN PLATED								
										SILVER PLATED								
											NIB	TANG	FOOT	SIZE (MM²)	DIA	ID	TYPE	WING CONST
																		E .0015

(N/A) PROCESS SENSITIVE DIMENSION  
DIMENSIONS ENCLOSED IN ( ) INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED  
TOLERANCE UNLESS OTHERWISE SPECIFIED:  
DECIMAL:  
TWO PLACE: ±0.01  
THREE PLACE: ±0.005  
ANGULAR: ±2°  
DO NOT SCALE  
USE MATH DATA  
THIRD ANGLE PROJECTION  
DO NOT SCALE  
USE MATH DATA  
NX

**DELPHI**  
DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE  
WARREN, OH  
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DR	DATE
APV01 TERRI DAVIS	06DEC06
APV02 TERRI DAVIS	06DEC06
APV03 MIKE OROLOGAS	08DEC06
APV04	
APV05	

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI (2014000)

DRAWING NAME  
TAXI TERM F 56 SERIES

DRAWING NUMBER  
**02962874**

SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P
A0	NONE	1	OF 1	5	OF	17

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