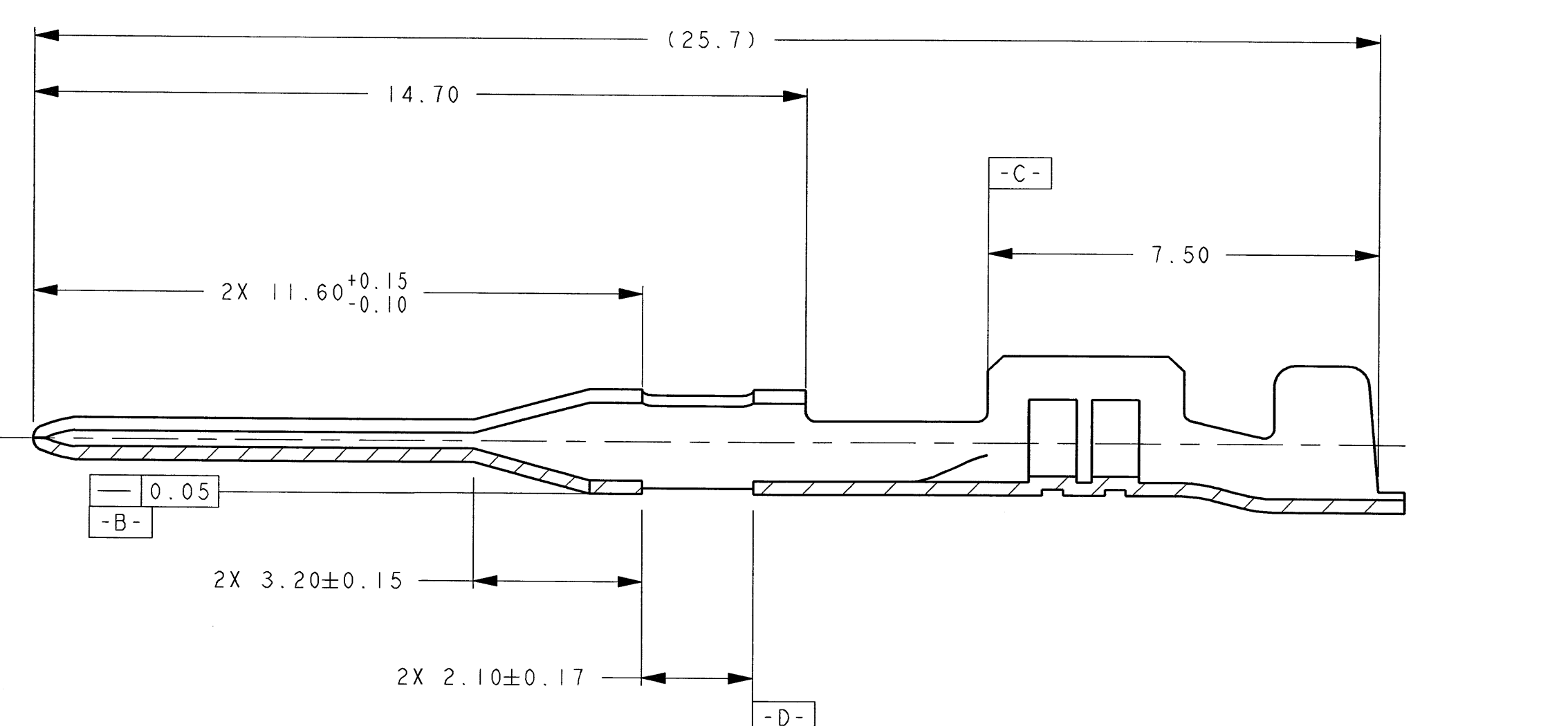
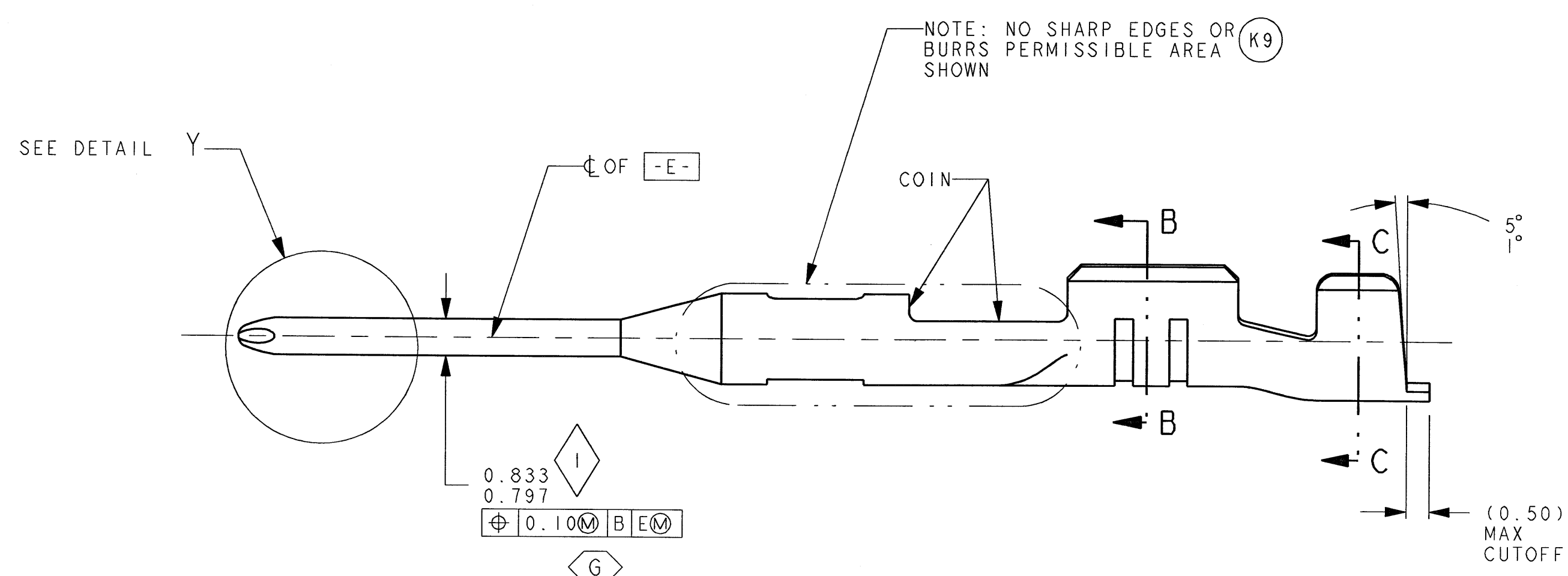
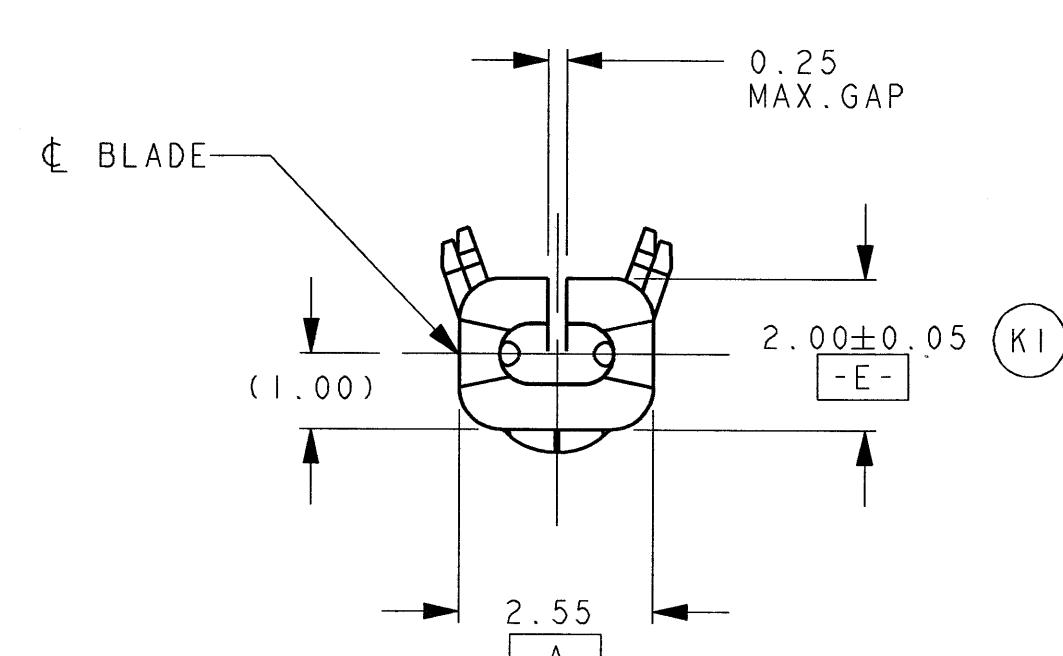
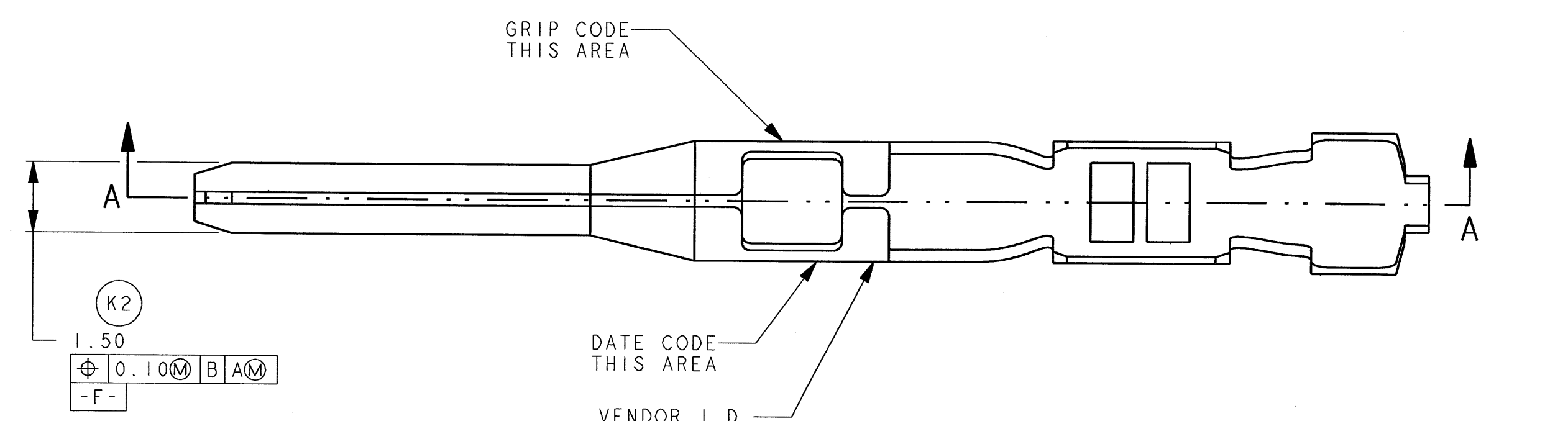


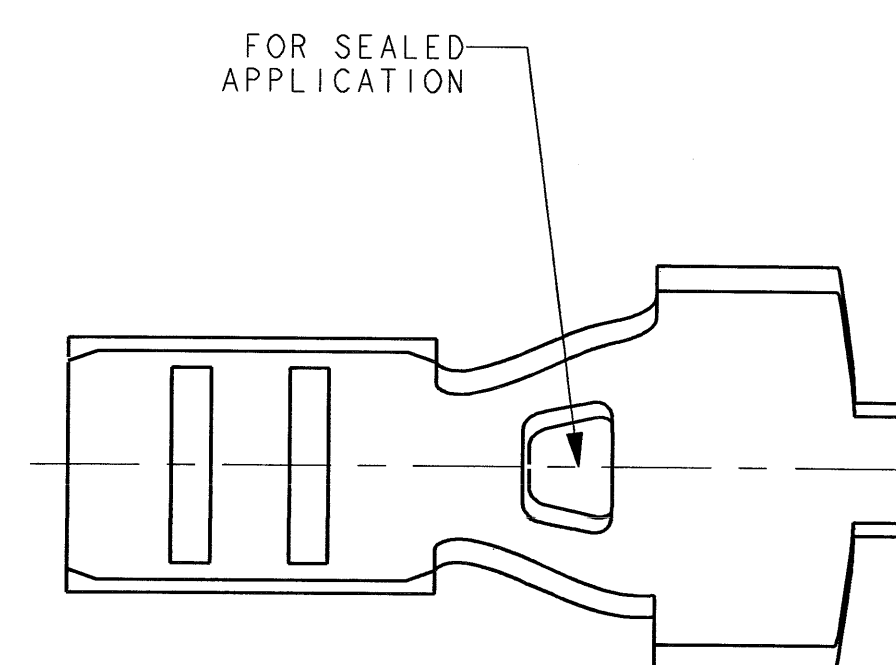
Diagram illustrating the dimensions of the probe tip:

- 14.7 MIN. AREA #3
- 11.1 MIN. AREA #2 GOLD
- 7.00 MIN. AREA #1 GOLD
- REMAINDER AREA #4

* NOTE: FOR GOLD OPTIONS 2c AND 2d, PLATING PROCESSES 2a, 2b, 2e & 2f APPLY



54002233	22	54002235	22 AUG	54002237	22 AUL	YES	—	22.24	2.6	4.3	0.8	1.4	2.6	3.3	2.6	3.7	0.75
54001842	18	54001844	18 AUG	54001846	18 AUL	YES	—	18.20	3.0	4.7	1.2	1.8	3.0	3.6	3.0	4.3	0.85
54001434	14	54001436	14 AUG	54001438	14 AUL	YES	—	14.16	3.8	5.7	1.4	2.0	3.4	4.3	3.8	4.9	1.05
54002232	22	54002234	22 AUG	54002236	22 AUL	—	YES	22.24	2.6	3.0	0.8	1.4	1.4	2.1	2.6	2.7	0.40
54001841	18	54001843	18 AUG	54001845	18 AUL	—	YES	18.20	3.0	3.8	1.2	1.8	2.4	3.0	3.3	4.0	0.40
54001433	14	54001435	14 AUG	54001437	14 AUL	—	YES	14.16	3.8	4.7	1.4	2.0	2.2	3.0	3.8	4.0	0.40
FCI P/N'S PART NUMBERS TIN PLATED	GRIP CODE	FCI P/N'S GOLD OPTION 2c	GRIP CODE	FCI P/N'S GOLD OPTION 2d	GRIP CODE	CABLE SEAL	UNSEALED OR END SEAL	GAGE	A	B	(ØC1)	C2	(ØD1)	D2	(ØE1)	(ØF1)	L

[illegible]

Technical drawing of a U-shaped part. The drawing includes the following dimensions and tolerances:

- Top surface tolerance: $\oplus 0.40 \ominus 0$ B
- Top surface feature: K7
- Thickness: THIN 0.30
- Overall height: (F1)
- Radius: $R1/2$
- Bottom width: $\phi 2$
- Bottom feature: $(3X-\phi 1)$

Technical drawing of a V-shaped part with the following dimensions and tolerances:

- Top horizontal dimension: $\varnothing 0.400 \pm 0.005$ (Feature K6)
- Top right horizontal dimension: 0.15 ± 0.05 (Feature K4)
- Left vertical dimension: (F1)
- Right vertical dimension: IN LINE WITH 0.20
- Bottom horizontal dimension: D2
- Bottom right circular feature: $(\varnothing D1)$
- Bottom right rectangular feature: D1/2


















SECTION C-C
UNSEALED
INSULATION

SEE FCI PRODUCT EVALUATION LAB *APEX TERMINAL CRIMP
GUIDELINES FOR CRIMP & WIRE INFORMATION. THESE GUIDELINES MUST
BE FOLLOWED. NOT CRIMPING TO THESE GUIDELINES MAY RESULT IN
ELECTRICAL OR MECHANICAL FAILURES.

CW CRIMP WIDTH ± 0.08
CH CRIMP HEIGHT ± 0.05

CW CRIMP WIDTH ± 0.08
CH CRIMP HEIGHT ± 0.05

 DENOTES GAGE REQUIREMENTS FOR USER
AND MANUFACTURER

2556	05-10-87	E3	A1,C18,C19	UPDATED PER DOJ MARK-UP TO ONE BULKY (1.586) ITEM (27.10-17.15)	VB	VB	VB
3263	03-08-87	E2	A1,C18	UPDATED PER DOJ MARK-UP	VB	VB	VB
3212	02-19-87	E1	A1,C18	UPDATED/CONVERTED PER DOJ MARK-UP	VB	VB	SSS
8757	08-14-86	E	ALL	NEW CUSTOMER DRAWING CREATED	VB	SSS	SSS
CD NUMBER	DATE: 06-11	REVISED DATE	CUSTO#			ISSUED BY	SSS
PROJECT SPEC	PATENT NO.	DATE OF INVENTION	APPLICATION OF INVENTION			ISSUED BY	SSS
<p>THIS DRAWING AND ALL OTHER INFORMATION CONTAINED HEREIN IS PROPRIETARY AND THE PROPERTY OF FCI. This drawing may be made, copied, reproduced or otherwise used without the written consent of FCI after 1989.</p>							
TELETYPE	PLATE NO. B-232	MATERIAL	SIZE	NOTES			
CONTINUED	PLATE NO. B-233	COLOR					
DO NOT SCALE DRAWING	SCALE: 1" = 1"	ISO: 1st. Edn.	ISO	1st. Edn.			
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APPROVED BY	DATE	DATE					
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